

# TWENTY OPPORTUNITIES IDENTIFYING DIVERSIFICATION OPPORTUNITIES IN NORTH WEST QUEENSLAND

FINAL REPORT; v1.00; December 2018







Department of Agriculture and Fisheries

# **TWENTY OPPORTUNITIES**

# Identifying diversification opportunities in North West Queensland

FINAL REPORT

December 2018

V1.00

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# BACKGROUND & SCOPE

### BACKGROUND

The Strategic Blueprint for Queensland's North West Minerals Province (NWMP) recognises the need for regional resource based economies to diversify their economic base and pursue opportunities to facilitate more diversified drivers of economic growth.

Under the auspices of Strategic Priority Two, a "Regional Economic Diversification Strategy for North West Queensland" is to be developed. DAF has been tasked with developing a strategy to expand commercially viable agriculture opportunities in the North West over the long term, inclusive of a plan to implement key recommended actions.

### **DEFINED: SCOPE**

- Developing a strategy to expand commercially viable agriculture related opportunities in the North West over the long term.
- Prepare a implementation plan for key recommendations.
- Stakeholder engagement and communication.

### PURPOSE

The Queensland Department of Agriculture and Fisheries (DAF) are seeking a long-term strategy and associated implementation plan for enhanced agricultural production and employment in North Western Queensland. The strategy to be developed in collaboration with key stakeholders across the supply chain and link with allied components of the broader regional economic diversification strategy. This body of work will form an integral component of an overarching long-term regional economic diversification strategy for the North West led by Queensland Department of State Development, Manufacturing, Infrastructure and Planning (DSDMIP)

### **CORIOLIS PROPOSAL**

Coriolis proposed a three stage screening process as described in this report, to identify and prioritise opportunities for North West Queensland. Three separate additional reports have been delivered on three potentially transformative opportunities.

## **Executive Summary**

#### THE NORTH WEST QUEENSLAND OPPORTUNITY

North West Queensland is a massive region with huge untapped potential for agricultural growth. It is the size of Japan or Germany, with the population of the City State of Monaco. African climatic peers currently produce 10 times as much food per hectare.

This report forms part of a wider body of research designed to identify opportunities for increasing and diversifying agricultural production in the North West Queensland region. This will, in turn, create significant new employment, prompting population and economic growth.

The research identifies high potential products that both fit regional conditions and have large and attractive global markets. NW Queensland has the ingredients for success in diversified agriculture, it is "the right place to grow", close to key markets in Asia and is a safe and trusted supplier of food to the global market. Only NW Queensland can deliver a region that combines a modern, developed economy with African climatic conditions.

#### HOW WERE OPPORTUNITIES IDENTIFIED? THE SCREENING PROCESS

The project used a multi-stage screening process to identify products with high growth potential. First, the project sought the widest possible pool of IDEAS for potential opportunities. Product IDEAS came from two sources: regional stakeholders and climatic peer regions. One hundred products emerged from stakeholders and peers. Stakeholders identified a range of crops and animals that were either successfully produced in the region, trialed or proposed.

The project then looked for climatic peers; NW Queensland has both warm semi arid and tropical savanna climates. Fourteen countries with a strongly similar climate to North West Queensland were identified as climatic peers. All "strong fit" climatic peers (except Iraq) are located in Africa, primarily in the Sub-Saharan "Sahel" ecoclimatic zone. Climatic peers produce a wide range of crops and animal based products.

One hundred IDEAS emerged and where then fed into STAGE I to give the widest possible pool of potential opportunities. Stage I detailed the characteristics of the product and developed a quantitative and qualitative score. Products were ranked to give an overall 'fit with regional conditions' score, while 'Indicated Market Demand' was calculated from global trade data for the products.

Twenty products with both (1) a large attractive market and (2) a good fit with regional conditions were passed into STAGE II, where they were developed and profiled. Each product was profiled from a whole of value-chain perspective across a set of common questions. The twenty products all target attractive markets and are distributed across all four major product platforms; animals, broadacre, horticulture and tree crops. All identified products represent real opportunities for the region.

Finally, STAGE III identified a short list of products with the potential to be <u>transformative</u> for regional agriculture.

Three specific potentially transformative products – sesame, mungbean and shea – were identified for further analysis targeting new investment. These three products are developed in three related reports.

This research emerged from the North West Minerals Province Taskforce and the Strategic Blueprint for North West Queensland

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# This research seeks to identify agricultural diversification opportunities for the province



Key actions to be delivered in developing the strategy include:

#### DEVELOP A REGIONAL ECONOMIC DIVERSIFICATION STRATEGY FOR NORTH WEST QUEENSLAND

The Queensland Government will develop a long-term regional economic diversification strategy to leverage and identify development opportunities in key sectors including resources, agriculture, enabling infrastructure, tourism, and business and industry...

#### SCOPE OPPORTUNITIES FOR INCREASING AGRICULTURAL PRODUCTION

The state's North West presents unique prospects for further agricultural development. In recognising these opportunities across the Province, the Queensland Government will be developing an integrated North West Queensland agriculture plan. The plan will focus on continuing to grow a sustainable and diversified agricultural sector, and will be developed in collaboration with key stakeholders across the supply chain and linked with the broader regional economic diversification strategy.

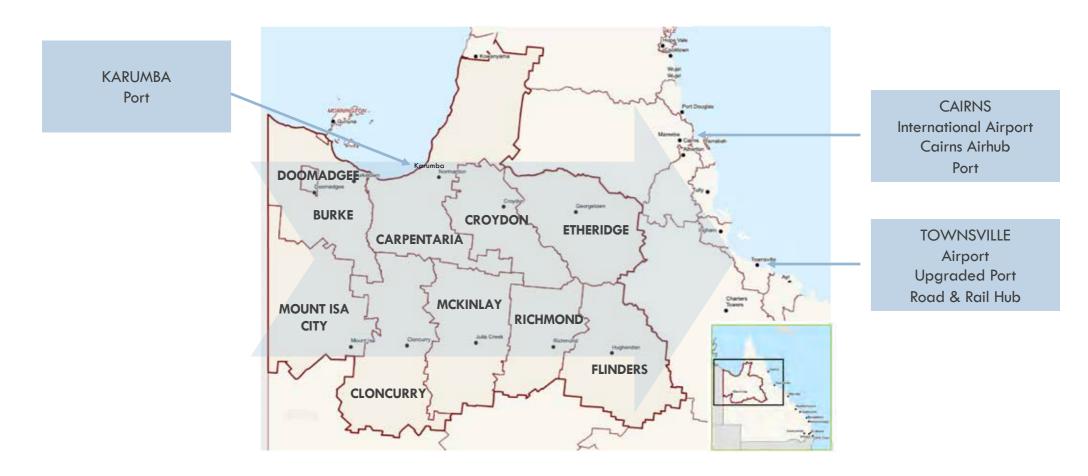
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### SUPPORT OPPORTUNITIES TO LEVERAGE AGRICULTURE RESEARCH PROJECTS

The Queensland Government has already committed \$1.5 million over three years to stimulate research activity to progress the development of new agriculture opportunities across North Queensland.

This funding will support opportunities to leverage industry-led research and development being undertaken through the Cooperative Research Centre for Developing Northern Australia for increased agriculture production across the Province and other parts of North Queensland.

The Cooperative Research Centre for Developing Northern Australia, currently being established in Townsville, is intended to provide a collaborative research platform to address challenges that have constrained agricultural and broader development in the north and includes a \$75 million commitment over 10 years from the federal government. The province covers ten local government authorities in North West Queensland and associated linkages and supply chains





North West Queensland is "The Right Place to Grow," with the land, water and resources required for success



- Large total area 375,486 km<sup>2</sup>
- Over 28m hectares of agricultural holdings in the region
- Diverse climatic conditions
- Low cost land currently underutilised
- Fertile soils suitable for agriculture



- Plentiful seasonal rainfall
- Multiple existing dams in the region
- Numerous additional dams proposed or in progress
- Proposed dams will be transformative to regional agriculture



- World class supply chains
- Easy access to Port of Townsville and Cairns Airhub
- Ongoing investment in infrastructure
- Skilled and educated regional population
- Readily available equipment, genetics, systems and support services

# Only NW Queensland can deliver a region that combines a modern, developed economy with African climatic conditions



Efficient, world class, modern production system

- Very large, highly efficient farms
- World class agriculture production systems and proven capability
- Modern distribution infrastructure
- Well funded science and research
- Highly skilled at producing arable crops at scale in an arid climate
- Skilled and educated farmers
- Long history of agriculture and global trade in QLD



Crops suited to regional conditions and climate

- Warm semi arid (BSh) and tropical savanna (Aw) climates with some warm desert (BWh)
- Long sunshine hours
- Wet and dry production possible
- Counter seasonal production
- Potential of triple cropping
- Supplied to world market by climatic peers and produced successfully in the region



On the doorstep of East and South East Asia

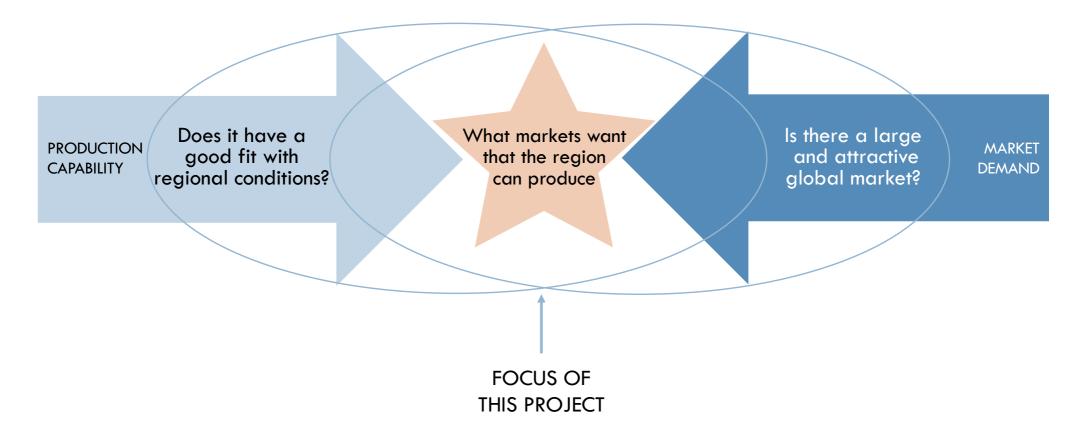
- Strong demand from high value markets
- Excellent proximity to high demand markets in East & South-East Asia
- Short transport times and distances
- In the same (or similar) time zones
- FTA agreements with most key trading partners



Modern, efficient economy with strong rule of law

- Protected by Australia's island location and strong biosecurity
- Strong reputation with consumers as a safe and secure food producer
- Strong investor protection, highly ranked in "ease of doing business" and rule-of-law
- AAA sovereign risk rating

To assist with diversification, this research identified high potential products that both fit regional conditions and have large and attractive global markets



### Four reports – including this one – emerged from the project Does it have a What markets want Is there a large Production Market good fit with and attractive that the region Capability Demand regional conditions? global market? can produce FOCUS OF THIS PROJECT CORIOLIS CORIOLIS CORIOUS CORIOLIS C MUNGBEAN SHEA THE \$40M DIVERSIFICATION TWENTY OPPORTUNITIES SESAME THE \$250M DIVERSIFICATION Opportunities in North West **OPPORTUNITY IN NORTH WEST OPPORTUNITY IN NORTH WEST OPPORTUNITY IN NORTH WEST** QUEENSLAND QUEENSLAND QUEENSLAND asland

Source: Coriolis analysis

# THE SCREENING 01 PROCESS

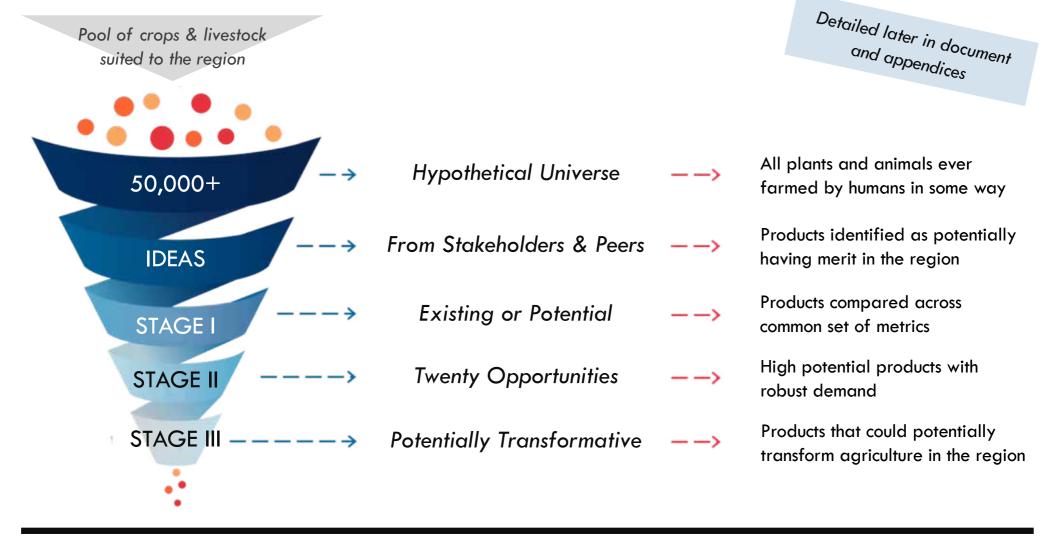
+Ideas

+Stage I

+Stage II

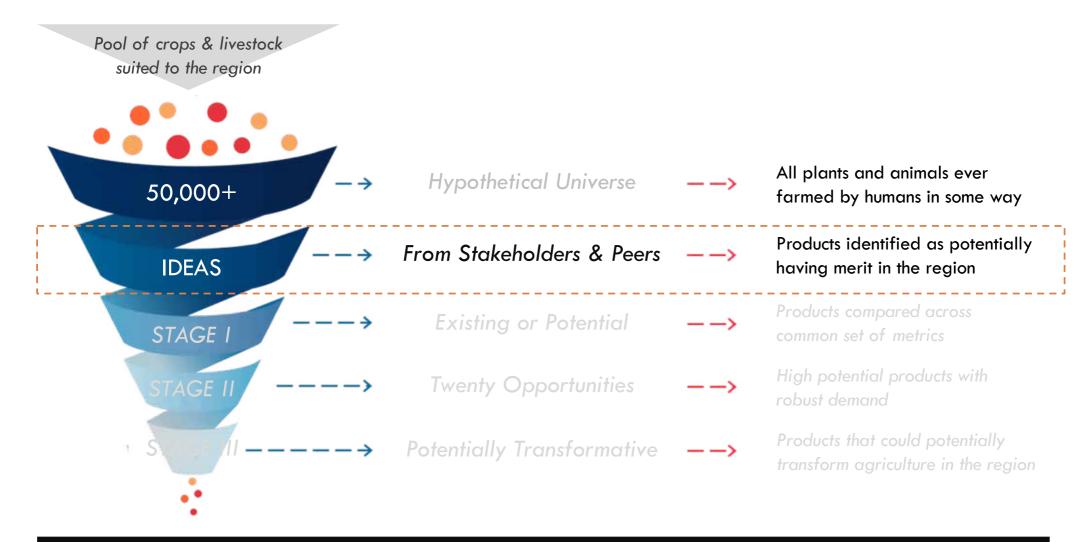
+Stage III

# The project used a multi-stage screening process to identify products with high growth potential



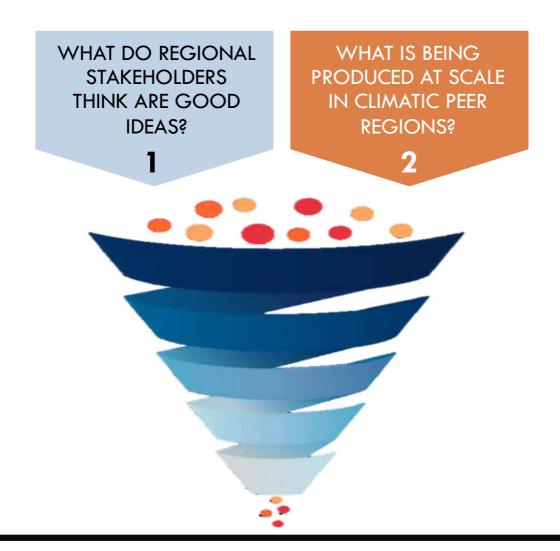
Source: Coriolis analysis

# First, the project sought the widest possible pool of IDEAS for potential opportunities



Source: Coriolis analysis

Product IDEAS came from two sources: regional stakeholders and climatic peer regions



# One hundred products emerged from stakeholders and peers

## ANIMALS

## AQUACULTURE

Barramundi Prawn **Redclaw** Crayfish Silver Perch

## MEAT

**Buffalo** Meat Camel Meat Emu Meat Goatmeat Kangaroo Meat Ostrich Meat Rabbit Meat Wild Pia

## DAIRY

**Buffalo Milk** Camel Milk Goat Milk Sheep Milk

## FIBRE/LEATHER

Alpaca Fibre Crocodile Goat Fibre

## **BROADACRE/FIELD CROPS ANIMAL FEED**

Amaranth **Bambatsi Canary Grass Grain Sorghum INDUSTRIAL** 



Lablab

Lucerne

Maize

Leucaena

**Blue Agave** Castor Cotton Flaxseed Guar Hemp Jute Kenaf



Canola Chia Chickpea



Mungbean



Bambara

Peanut Pearl Millet Peppercorn Quinoa Rice Sesame Soybean Sunflower Teff

Native Rice

HORTICULTURE

Bitter Melon

Cassava

Cucumber

Horned Melon

Pumpkin/Squash

Snake Bean

Sweet Corn

Sweet Potato

Chilli

Melon

Okra

Onion

Taro

Yam

## **TREE CROPS**

Cashew Coconut Jojoba

NUTS

FRUIT

Date

Pistachio Shea Tuna



Baobab Custard Apple Desert Date Jackfruit

Marula Pitaya Pomegranate **Table Grape** Tamarind

NATIVE FOODS

Native Foods

Lemon/Lime

Mango

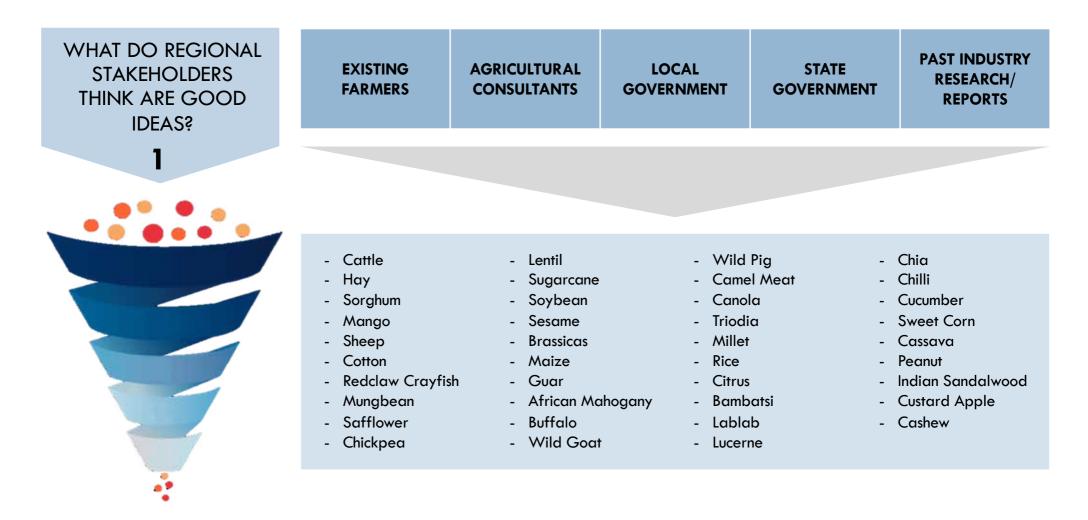
(Desert limes, Davidson plum, Kakadu plum, wattleseed, caperbush, wild orange, wild passionfruit, conkerberry, ruby saltbush, desert fig, doubah, emu apple, quandong, bush tomato, parakeelya, bush potato, pencil yam, peppercresses, large pigweed, mulga seeds, dogwood seeds, witchetty bush seeds)

## PLANTATION

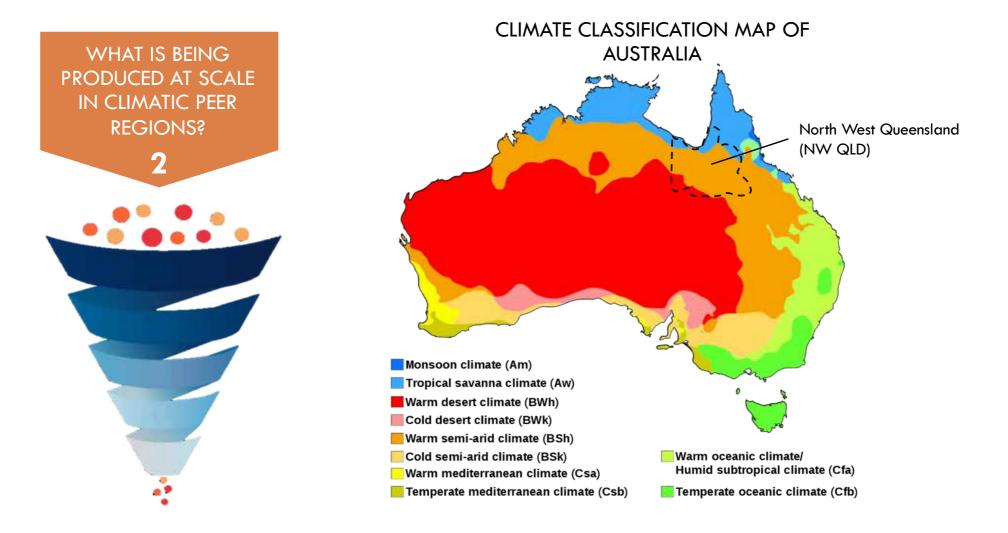


African Mahogany Eucalyptus Oil Indian Sandalwood Oil Palm Pongamia Mallee

Stakeholders identified a range of crops and animals that were either successfully produced in the region, trialed or proposed

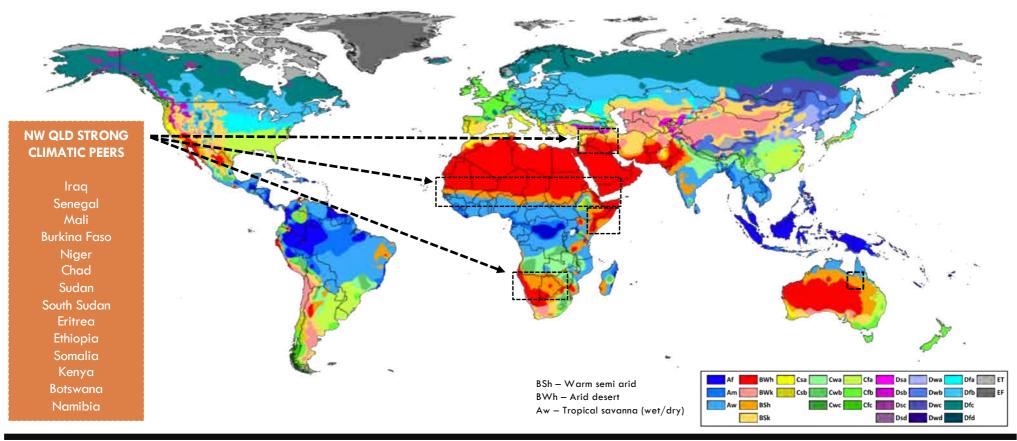


The project then looked for climatic peers; NW Queensland has both warm semi arid and tropical savanna climates



# Fourteen countries with a strongly similar climate to North West Queensland were identified as climatic peers

## CLIMATIC ZONES OF THE WORLD – NW QLD CLIMATIC PEERS Koppen-Geiger Classification



Source: WikiCommons CC BY-SA 4.0 (By Peel, M. C., Finlayson, B. L., and McMahon, T. A. (University of Melbourne); Vectorized by Ali Zifan. - Hydrology and Earth System Sciences: "Updated world map of the Köppen-Geiger climate classification"; CC BY-SA 4.0); adapted by Coriolis; Coriolis analysis

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# The fourteen peers are all developing nations

WHAT IS BEING PRODUCED AT SCALE IN CLIMATIC PEER **REGIONS?** 2

## IDENTIFIED CLIMATIC PEERS Various; 2015 or as available

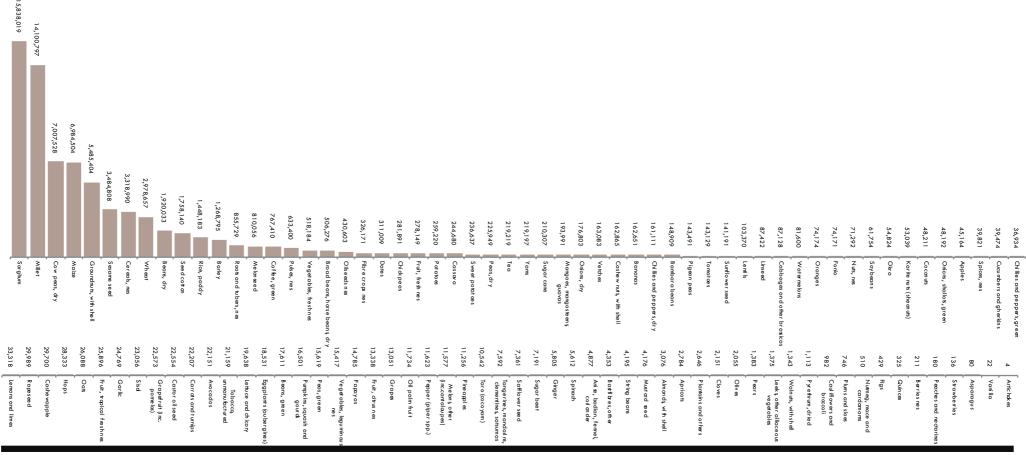
	Area km²; 2015	Population 2017	Value of agriculture US\$m; 2015	Ag value/km <sup>2</sup> US\$; 2015
Sudan	1,861,484 <sup>#</sup>	40,533,330	l\$5,973m*	1\$3,209*
Niger	1,266,700	21,477,348	\$6,465m	\$5,104
Chad	1,259,200	14,899,994	\$6,142m	\$4,878
Mali	1,220,190	18,541,980	\$8,045m	\$6,593
Ethiopia	1,000,000	104,957,438	\$19,584m	\$19,584
Namibia	823,290	2,533,794	\$379m	\$460
Somalia	627,340	14,742,523	l\$1,721m*	1\$2,743*
South Sudan	619,745	12,575,714	l\$1,871m*	1\$3,019*
Kenya	569,140	49,699,862	\$14,565m	\$25,592
Botswana	566,730	2,291,661	\$62m	\$110
Iraq	434,320	38,274,618	\$5,911m	\$13,609
Burkina Faso	273,600	19,193,382	\$3,093m	\$11,303
Senegal	192,530	15,850,567	\$1,279m	\$6,642
Eritrea	101,000	5,068,831	\$2,026m	\$20,061

# All "strong fit" climatic peers (except Iraq) are located in Africa, primarily in the Sub-Saharan "Sahel" ecoclimatic zone



Climatic peers produce a wide range of crops

## AGGREGATE AREA HARVESTED BY CROP FOR CLIMATIC PEER COUNTRIES Total hectares; 14 countries; 2015

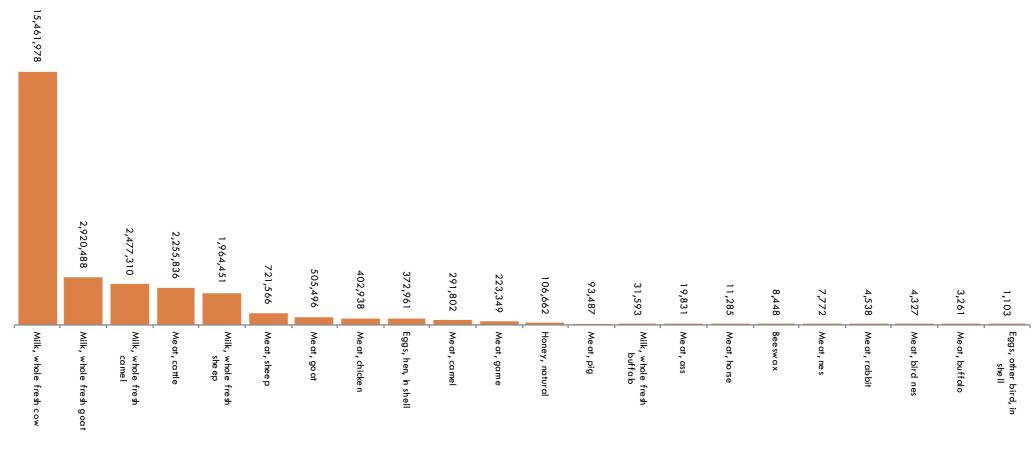


Source: UN FAOSTAT; Coriolis analysis

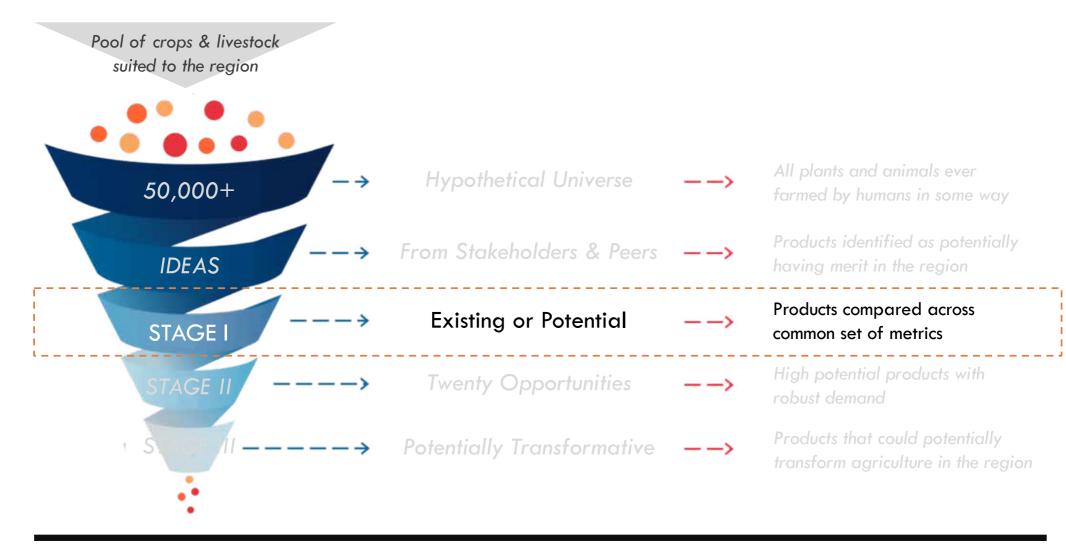
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Climatic peers also produce a range of animal based products, though with a sharp drop off after fresh milk

AGGREGATE PRODUCTION BY LIVESTOCK PRODUCT FOR CLIMATIC PEER COUNTRIES Total tonnes; 14 countries; 2015

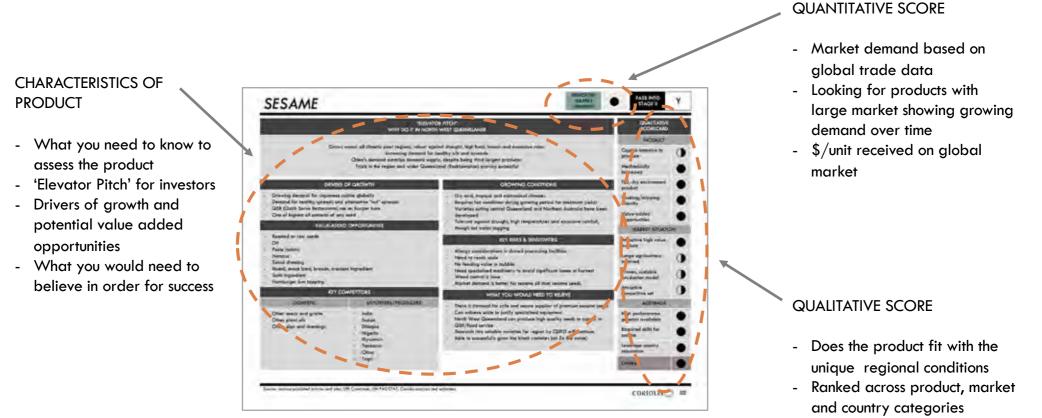


# All IDEAS were then fed into STAGE I to give the widest possible pool of potential opportunities



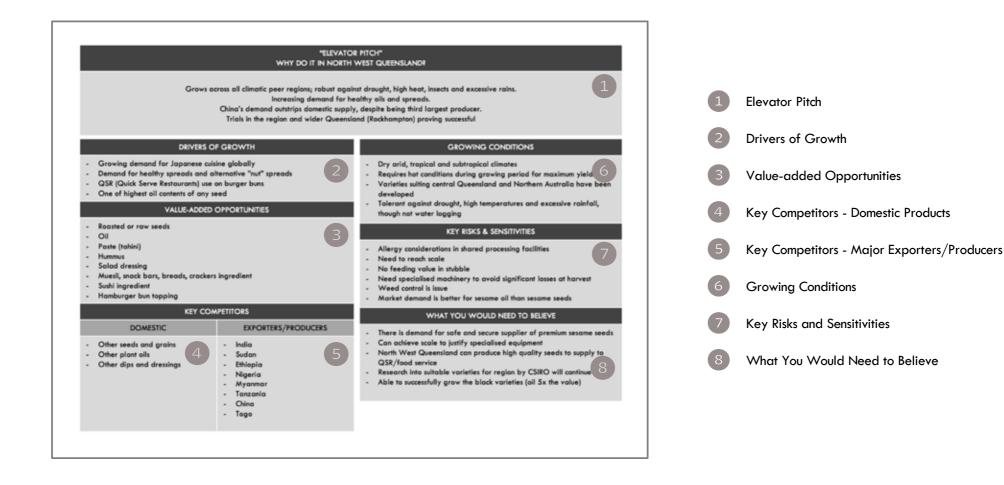
Source: Coriolis analysis

# Stage I detailed the characteristics of the product along with a quantitative and qualitative score



- Overall fit with regional conditions score

# The characteristics of the product are detailed in order to assess its potential fit with regional conditions



# Products were ranked qualitatively to give an overall 'fit with regional conditions' score

Identified characteristics that act as markers for potential success       Capital intensive to         - Is there a high initial capital outlay required?       Capital intensive to         - Can competitors easily follow suit and flood the market?       Produce         - Can the product be harvested by "one man and a big machine"?       Mechanically harvested
<ul> <li>Can competitors easily follow suit and flood the market?</li> <li>Can the product be harvested by "one man and a big machine"?</li> <li>Mechanically harvested</li> </ul>
Does the product thrive in a hot, dry climate?Hot, dry environmentIf the irrigation broke for, say, a week, would the product die?product
Is the product robust and non-perishable? Does the product require refrigeration or immediate processing
Do straightforward opportunities exist to add value to the product? Is there a multi-stage value chain with clear steps and opportunities?
Are the top importers key, high value markets for Australia? Attractive high value markets
Have the top agribusiness firms invested in this product? Large agribusiness involved
Do robust, well-developed mechanical harvesting systems exist? Proven, scalable production model
Are the top producers or exporters countries that QLD can compete with? Are there challenges with current suppliers?
Are the right varieties already in the country? Has there been investment in breeding/genetics for commercial production? Has there been investment in breeding/genetics for commercial production?
Are the production systems and technologies available in QLD/Australia?
Alternatively can new entrants leverage similar production systems where QLD has strength?
Is the country of origin an integral part of product marketing? Leverage country Would major buyers (e.g. multinationals) have supply concerns? reputation

# 'Indicated Market Demand' was calculated from global trade data for the 100 products

#### EXAMPLE PAGE

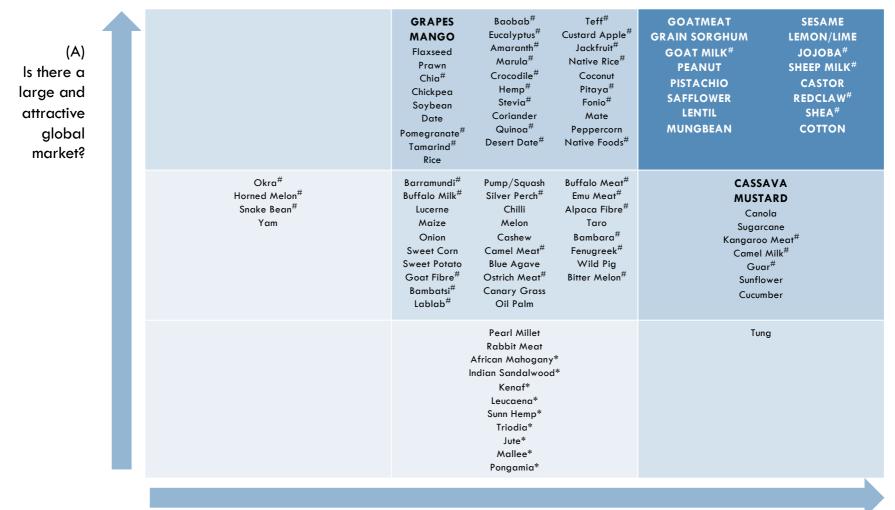
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1012.20 Beet, chilled have in	63,999	41	65	SARI	-12,499	\$4.58	15	38	,
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190220 Bert frame berns in	11.373	345	1000	31,000	3526	\$1.77	496	-25.	
101210 Bert Franciscon	388.00	76	29	58.365	SLAN	51.61	38	-180.	
1307.11 Perk, chilled cartant	\$3.048	10	-5%	340	0046	44.85	125	39	
WILL Full, chile? suit	\$1.542	05	49	5042	-9.000	33.09	-1%	1.096	0
1511.28 Pork, philad res	SAAM		-2%	\$2,802	\$712	\$2.79	126	-45	
100321 Park, Rosen-Januar	State	-12%	-045	-3818	5348	31.98	98.	1.896	- 0.1
201822 Rook, Rosent comp	- 51.500	.75	76	8529	\$304	31.88	45	-45	
10129 firet, Branchman	522.487	14	-1%	54,508	6427	82.82	11%	-05	
100430 Simep, milled tor task	6781.	in.	-29	\$79	4100	15.43	15	101	
200423 Sheep, chilled carvasi.	5294	115	18	107	10	25.81	326	15	
15H21 Sheep, indiad turne-er	\$1.024	195	-19	5244	540	54.88	2%	425	
(D423 Sharp, chiled torolast	5493		-0.0	\$223	5.54	3415	398		
20480 Lands Russelvanual	372	-16	-52%	637	-321	36.48	80	105	
206443 Sheetp, Broper sarrians	545	- 15	5%	-54	-524	\$2.34	4%	105	
20442 Shoug Topo Sera a	51.474	29	-2%	3124	3227	\$2.75	NO.	-39	
200443 Brees, Roam Serverse	1291	.19	-45	3477	-0100		19	.05	•
125452 Genet, etcland of fyrant	1115	-	295	1188	5.48	-15.74	5.8		
10050R marine	2368	-18	49	-1113	5188	25.64	-1%	100	10
106.10 Beef, chilest urbai	Sela		18	\$411	633	55M	- 25	18	•
22833 Beel, frizzer Singless	5143	-8%	Jh	\$543	- 635	54.82	29	-0-	
108.22 Basel, Numer Americ	. 5254	- 18	85	p	5100	\$3,312	2%	-4%	-
1256/29 Bank frazen arka	11.318	105	16	\$3,348	546	\$2.07	345	175	•
2206-307 Private, office of the office of	Sitth	in.	d%.	81.21	:539	10.61	29	296	
00641. Fork Roser lives	354	-18	- 1916	-41	-Say	-10.12	-0-	-m.	
20648 Fork, offici Image	-14,221	- 19%	15	\$4,250	13.110	\$2.84	15	- 75	
10440 Merg, chiled Lifes	\$25	IN	415	54	- 18	51.60	15	-3%	

## SEE APPENDIX FOR COMPLETE DATA SET



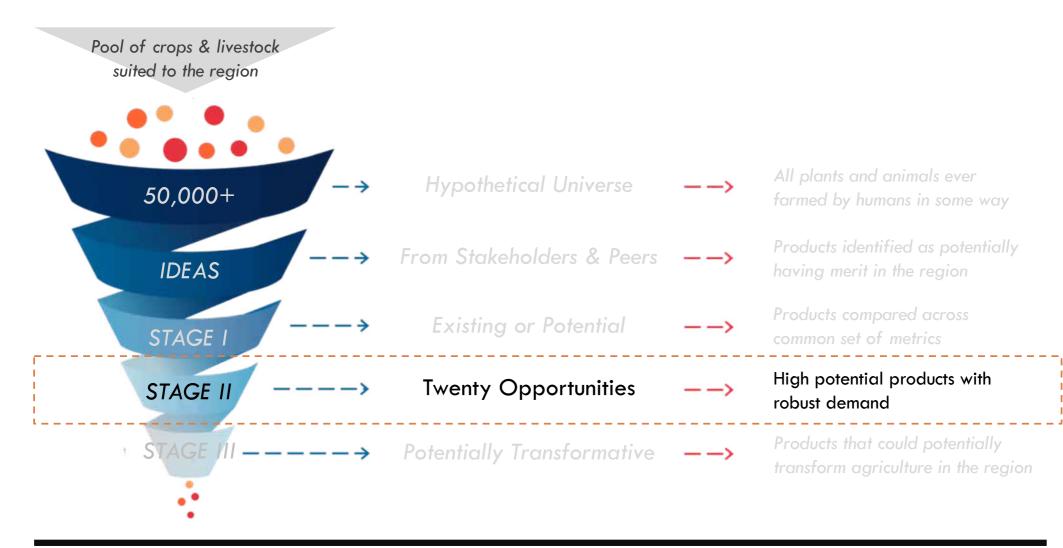
Source: UN Comtrade; Agrifutures "New Opportunities in New & Emerging Agricultural Industries in Australia" (Dec 2017); Coriolis analysis

# Twenty products with (A) a large attractive market and (B) a good fit with regional conditions were passed into Stage II



(B) Does it have a good fit with regional conditions?

# These twenty products were developed and profiled in STAGE II

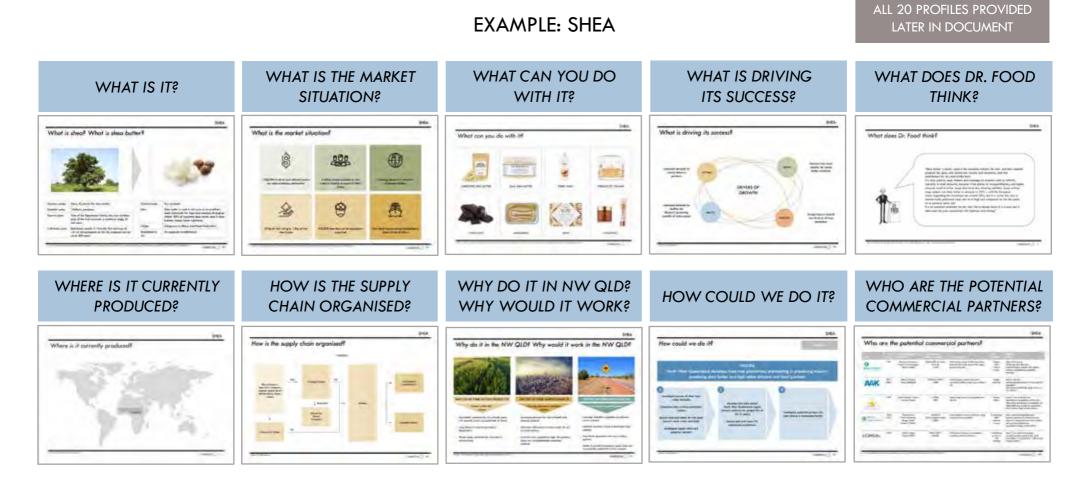


Source: Coriolis analysis

The 20 opportunities are spread across a wide range of products



Stage II profiles each product individually from a whole of valuechain perspective by answering a set of common questions



Attractive market metrics are necessary for success; key metrics are (1) large, (2) growing, (3) pay high prices and (4) have challenging existing suppliers



### LARGE MARKET

- Global Trade Value; US\$m
- Is the product heavily traded globally?
- Demonstrated, proven market demand for product
- High global trade value reduces market risk



### **GROWING TRADE**

- Global Trade Value Growth; 10y CAGR<sup>A</sup>
- Is the product growing its absolute export value over the medium /long term?
- Products growing their export dollars over a long period are creating wealth and employment



### HIGH RELATIVE PRICES

- High average Export Price; US\$/kg
- Does the product possess a high value per unit relative to all other agricultural products?
- All other things being equal, higher value products will be more attractive to investors



### CHALLENGING SUPPLIERS

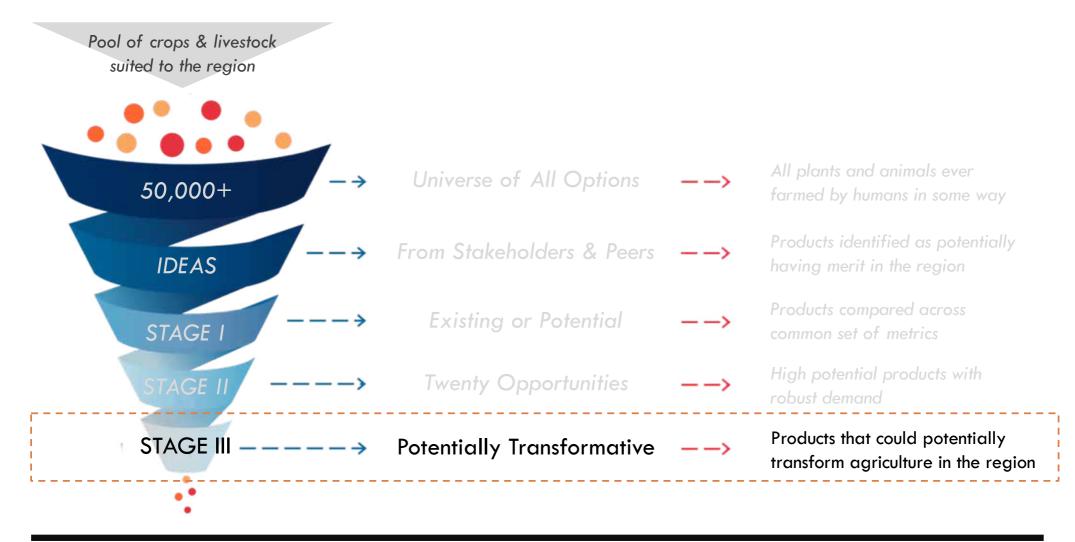
- 5 Key Producers/Exporters
- Is the world supply dominated by challenging or inconsistent regions?
- Markets value consistent quality and reliable supply
- Australia is the only developed country with Aw, BSh, BWh climates\*

# The twenty products all target attractive markets

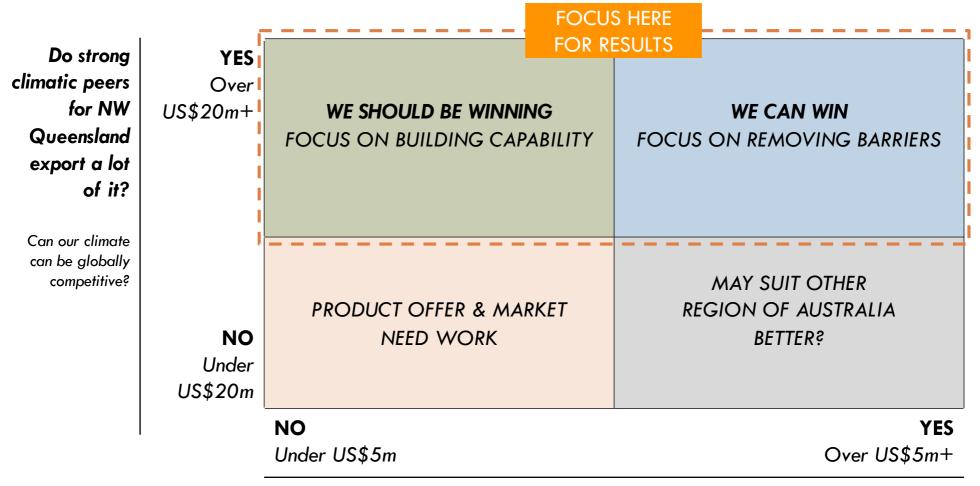
		LARGE MARKET	GROWING TRADE	HIGH RELATIVE PRICES	CHALLENGING SUPPLIERS
OPPORTUNITY	HS CODE (S) USED	Global Trade Value US\$; m; 2016	Trade Value Growth 10y CAGR; 2006-16	Average Export Price US\$/kg; 2016	Top Five Producers/Exporters; 2016
Shea*	151590	\$1,653	7%	\$2.60	Nigeria, Mali, Burkina Faso, Ghana, Cote d'Ivoire
Sesame	120740 / 151550	seed \$2,337 / oil \$235	9% / 8%	\$1.20 / \$3.83	India, Sudan, Ethiopia, Nigeria, Myanmar
Mungbean	071331	\$1,676	26%	\$1.77	Myanmar, China, Tanzania, Indonesia, Egypt
Redclaw Crayfish*	030622	All lobster \$1,534*	7%	\$13.32	China, United States, Bangladesh, Thailand
Pistachio	080250	\$2,320	7%	\$8.29	United States, Iran, Syria, China, Turkey
Goatmeat	020450	\$335	9%	\$5.76	Australia, Ethiopia, China, France, Pakistan
Sheep Milk*	040690	All milk \$15,508*	2%	\$4.42	Europe, China, Middle East, New Zealand
Goat Milk*	040610	All cheese \$5,610*	7%	\$3.06	Europe, New Zealand, China, India
Table Grape	080610	\$8,213	5%	\$2.07	Chile, United States, Italy, Peru, China
Mango	080450	\$2,364	9%	\$1.55	India, China, Kenya, Thailand, Indonesia, United States
Lemon/Lime	080550	\$3,534	10%	\$1.29	Argentina, Spain, Mexico, Turkey, South Africa
Castor	120730 / 151530	\$11 / \$723	12% / 9%	\$0.70 / \$1.19	India, Myanmar, Israel, Paraguay, Pakistan
Safflower*	120760 / 151211 / 151219	seed \$66/ crude oil \$6,220/ refined \$2,205	16% / 12% / 5%	\$0.35 / \$0.93 / \$0.86	Kazakhstan, India, United States, Mexico, Argentina
Peanut	120210 / 120220	\$473 / \$2,357	11% / 10%	\$0.88 / \$1.20	India, China, United States, Israel, Argentina
Lentil	071340	\$2,646	15%	\$0.83	Canada, United States, Turkey, UAE
Mustard	120750	\$203	6%	\$0.78	Canada, Germany, Ukraine, Russia, India
Grain Sorghum	100700	\$1,754	10%	\$0.20	United States, Sudan, Argentina, Uganda, France, Ukraine
Cassava	071410	\$1,305	7%	\$0.19	Nigeria, Thailand, Indonesia, Brazil, Ghana
Cotton	HS52 (All)	\$38,407	-1%	\$3.09	China, United States, India, Pakistan, Brazil
Jojoba*	151590	oil \$1,653	7%	\$2.60	Argentina, Israel, Mexico, Peru, United States

\* Non specific trade code used. Note: Shea and Jojoba use same trade code (Shea known to be larger). Source: UN Comtrade; UN FAOSTAT; Coriolis analysis

# STAGE III identified a short list of products with the potential to be transformative for regional agriculture



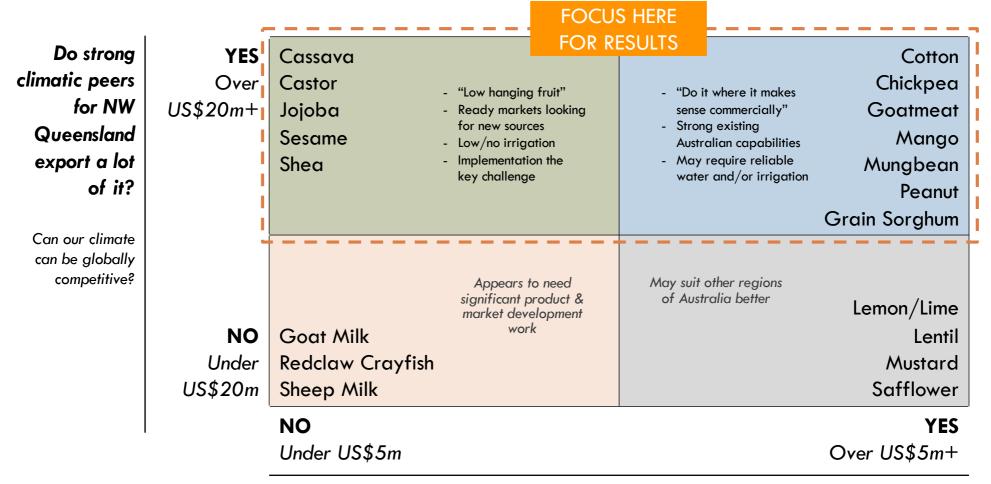
# A simple model suggests where NW Queensland should focus efforts



#### Does Australia export a lot of it?

Do our people have the skills required to succeed today?

# Applying this model delivers clear guidance for where North West Queensland should focus



#### Does Australia export a lot of it?

Do our people have the skills required to succeed today?

Three products – sesame, mungbean and shea – were identified for further analysis targeting new investment



# THE TWENTY OPPORTUNITIES 02

+Overview

+What is it?

+What is the situation?

+ What can you do with it?

+ What is driving its success?

+Where is it produced?

+ Why would it work?

# The twenty opportunities are profiled across ten pages each

	Page
Cassava	43
Castor	54
Cotton	65
Goatmeat	76
Goat Milk	87
Grain Sorghum	98
Jojoba	109
Lemon/Lime	120
Lentil	131
Mango	142
Mungbean	153
Mustard	164
Peanut	175
Pistachio	186
Redclaw Crayfish	197
Safflower	208
Sesame	219
Shea	230
Sheep Milk	241
Table Grape	252



INDICATED MARKET DEMAND

 $\bigcirc$ 

STAGE II

	"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?			
			PRODUCT	
Extremely drou	Extremely drought resistant crop, successfully grown on marginal soils such as found in North West Queensland. Demand in Asia for the product in multiple forms (e.g. starch).			
	Can leverage learnings from large joint	venture project underway in Burdekin.	Mechanically harvested	
DRIVERS OI	F GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for "free from" foods (glute</li> <li>High in resistant starch</li> <li>Fourth largest source of food carbol</li> </ul>		<ul> <li>Tropical and subtropical regions</li> <li>Extremely drought resistant</li> <li>Perennial but cultivated as an annual</li> </ul>	Trucking/shipping friendly	
maize, rice)		KEY RISKS & SENSITIVITIES	Value-added opportunities	
VALUE-ADDED (	OPPORTUNITIES	- If prepared incorrectly (or raw) can produce cyanide (bitter cassava)	MARKET SITUATIO	N
<ul> <li>Chips</li> <li>Flour, meal, starch</li> <li>Seasoning (reduced cassava juice)</li> </ul>		<ul> <li>Possible allergy (if allergy to latex)</li> <li>Contains antinutrients (saponins, phytate, tannins)</li> <li>Undergoes postharvest physiological deterioration once harvested,</li> </ul>	Attractive high value markets	
<ul> <li>Bread, crackers, empanadas dough</li> <li>Tapioca and garri</li> </ul>		<ul> <li>ordergoes position vest physiological deterioration once nativested,</li> <li>oxidising the plant and rendering it unpalatable</li> <li>Strong competition from developing nations (e.g. China investing in</li> </ul>	Large agribusiness involved	
<ul> <li>Desserts</li> <li>Alcoholic spirits</li> <li>Extracts of amino acids, citric acid, <i>I</i></li> </ul>	Cambodia) WHAT YOU WOULD NEED TO BELIEVE			
<ul> <li>Extracts of annua deas, entre deas, -</li> <li>Industrial uses (paper, bioplastics, b</li> <li>Animal feed</li> </ul>		<ul> <li>Queensland's CassTech's JV achieves their planned 6,000 ha plantings (110-150ha in 2015) and construct the planned flour and starch mill</li> </ul>	Attractive competitive set	$\bigcirc$
KEY COM	APETITORS	- Demand for functional starches and gluten free flours continues to	AUSTRALIA	
DOMESTIC	EXPORTERS/PRODUCERS	<ul> <li>increase</li> <li>North West Queensland can compete with lower cost producers</li> </ul>	High performance genetics available	
<ul> <li>Imported cassava flours and starches</li> <li>Other flours and starches</li> </ul>	- Nigeria - Thailand - Indonesia		Required skills for success	
- Other starchy vegetables	- Brazil - Ghana		Leverage country reputation	
	<ul><li>Democratic Republic of the Congo</li><li>Vietnam</li></ul>		OVERALL	



# What is cassava?



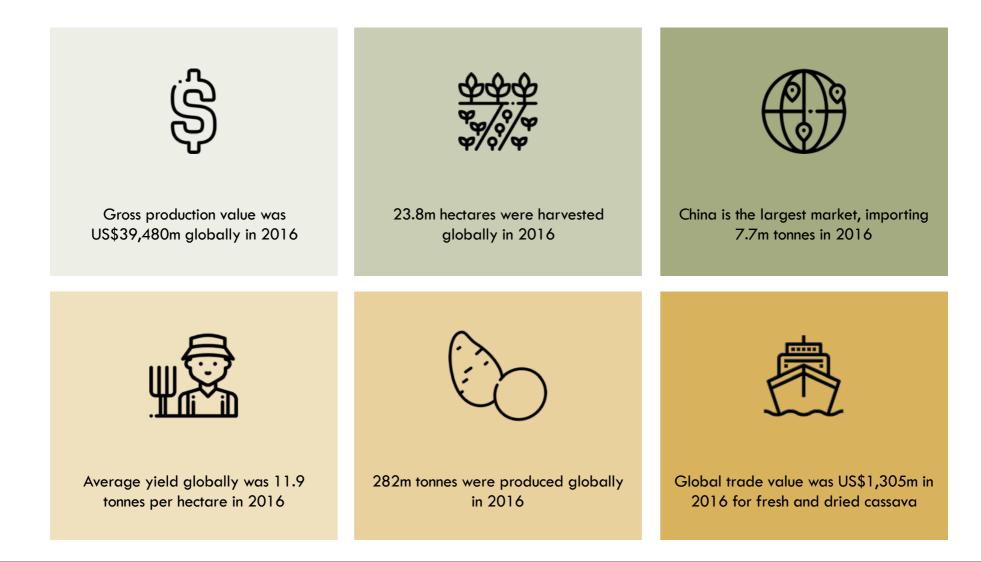


Common names	Cassava, Brazilian arrowroot, manioc, tapioca, yuca
Scientific name	Manihot esculenta
Type of plant	Woody shrub
Cultivation cycle	Perennial but cultivated as an annual

Suited climate	Tropical and subtropical climates
Uses	Root
Origin	Western Brazil
Established in AU	1979 first commercial enterprise

Source: QDAF; various published articles and websites; Wikipedia; Coriolis analysis. Photo credit: Coriolis purchased

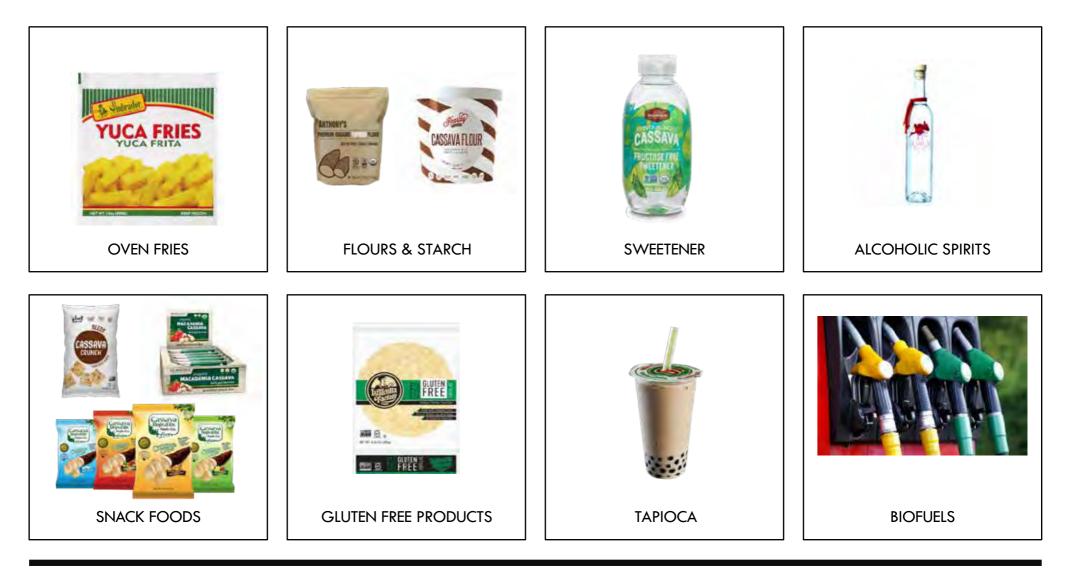
#### What is the market situation?



Source: various published articles; UN FAOSTAT; UN Comtrade; Coriolis analysis and estimates. Photo Credit: Freepik from www.flaticon.com

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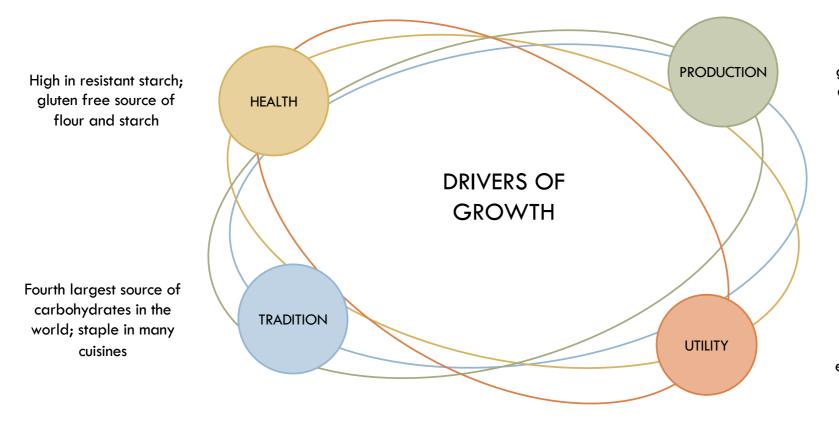
# What can you do with it?



Source: various company websites; Coriolis analysis. Photo credit: fair use/fair dealing; low resolution; complete product/brand for illustrative purposes; Pixabay CCO

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### What is driving its success?



Drought resistant, grows in marginal soils and gives good yields

Wide range of uses from basic source of carbohydrates to alcoholic sprits, extracts, industrial uses including biofuel and animal feed

## What does Dr. Food think?



"Like sorghum, cassava ticks a lot of the boxes required by those with special dietary concerns, not least that it is gluten-free, deemed to be a decent replacement for wheat flour in baking (albeit with caveats), and it's paleo!

New Australians from Africa and Asia are familiar with cassava and cassava chips fit well, albeit as niche, in the rapidly growing natural snack category.

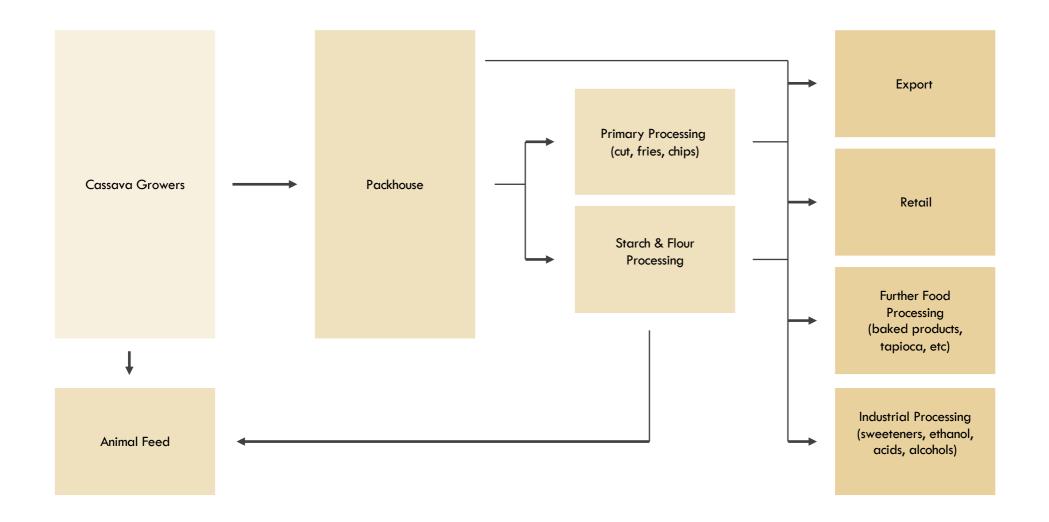
Internationally, cassava has an important place as a livestock feed and this would suit the crop in North West Queensland as a very storable and nutritious cattle feed. Domestic markets offer the best value propositions for North West Queensland cassava producers."



Where is it currently produced?



# How is the supply chain organised?



# Why do it in the NW QLD? Why would it work in the NW QLD?



### How could we do it?

STRAWMAN

#### VISION:

North West Queensland builds a vibrant cassava growing sector, leading to at-scale starch processing industry supplying Australian & export markets

1

Undertake research trials in region using latest in agronomy and agtech resources

Select suitable site for commercial operation

Invest in variety and yield research (ideally in partnership with China)

2

Invest in first stage of commercial scale cassava growing operation

Develop local primary processing operations (drying and chipping for export) 3

Investigate potential partners for joint venture in starch processing facility

## Who are the potential commercial partners?

FIRM	YEAR EST.	HEAD OFFICE LOCATION OWNERSHIP	GLOBAL SALES # OF EMPLOYEES	KEY PRODUCTS	KEY REGIONS	WEBSITE NOTES
CJ CHEILJEDANG	1953	Seoul, South Korea Public KRX:001041	US\$13.4b 6,000	Food ingredients (sugar, sweeteners, flour, oil), food, pharmaceuticals, biotechnology	South Korea Global	www.cj.co.kr Offices in China, USA, Philippines, Indonesia, Vietnam, Brazil, Australia, Japan, Singapore; (stalled?) JV with CassTech in Australia to grow 6,000ha of cassava
YEDAO 海南椰岛	1993	Haikou, China Public SHA:600238	1,000	Health wines, beverages, food	China	http://www.yedao.com Health wine, liquor, food and beverage, real estate development and trade, and investment company; invested in US\$71m cassava based ethanol plant in 2014 in partnership with Sinopec
tajare) ODEC	1998	Chaoyang, China Public SSE:600028; NYSE:SNP	RMB2,400b (2017)	Fuel, lubricants, oil refining, chemicals, retail	China Global	http://www.sinopecgroup.com Largest oil and petrochemical supplier; second largest oil and gas producer in China; largest refining company and second largest chemical company in world
TCS.	2000	Khampheng Phet, Thailand	N/A	Tapioca starch, chips, rice, animal feed	Asia Global	www.tcstapiocastarch.com One of largest tapioca starch manufacturers in Thailand; recent investment in using by-products in animal feed; 90% export
Keng Seng Group Of Company	1969	Bangkok, Thailand	N/A	Tapioca, jute, starch, rice	Thailand	http://www.kengsenggroup.com/en/abo ut_us.php Cassava derivatives manufacturer

Source: company website; company annual report; various published articles and reports; Coriolis analysis



STAGE II

	ELEVATO) WHY DO IT IN NORTH		QUALITATIVE SCORECARD	
	Can withstand long periods of drought. "C	Grows like a weed" throughout the State.	PRODUCT Capital intensive to	
	Wide range of uses acr China largest im		produce Mechanically harvested	
DRIVERS C	DF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
High demand from China for its ma Demand for natural pharmaceutica Demand for food processing ingree	I ingredients	<ul> <li>Warm and subtropical regions</li> <li>Arid and semi arid regions</li> <li>Abundant along gullies, watercourses, floodplains and roadsides, and</li> </ul>	Trucking/shipping friendly	
<ul> <li>Demand for food processing ingredients</li> <li>Wide range of uses across many industries</li> <li>VALUE-ADDED OPPORTUNITIES</li> <li>Oil pressed from seed</li> <li>Food additives, flavourings, preservatives</li> <li>Pharmaceutical uses</li> </ul>		<ul> <li>Abbindum along gomes, watercourses, noouplains and rodusides, and on disturbed land or wasteland</li> <li>Yields of 350-650kg of oil per hectare can be obtained in arid and</li> </ul>	Value-added opportunities	(
		semi arid regions with no crop management	MARKET SITUATIO	Я
		<ul> <li>Perennial crop in tropics, annual in temperate zones of China and India</li> <li>KEY RISKS &amp; SENSITIVITIES</li> </ul>	Attractive high value markets	
Chocolate and confectionery ingre- Mould inhibitor	nery ingredient - Classified as invasive species in Queensland, but not prohibited or restrictive		Large agribusiness involved	(
	pricants, hydraulic fluids, paints, dyes, , pharmaceuticals, perfumes, biodiesel	<ul> <li>Seed hull contain ricin, poisonous to humans and plants; leaves can cause neuro muscular disorders</li> <li>India dominates oil production and exports; China dominates import</li> </ul>	Proven, scalable production model	(
Animal feed (meal)		<ul> <li>India dominates on production and exports; China dominates import markets</li> <li>Need immediate scale in order to build processing plant</li> </ul>	Attractive competitive set	(
	MPETITORS	<ul> <li>Castor seeds have better market demand than castor oil; castor oil markets are more attractive (China, USA, Europe)</li> </ul>	AUSTRALIA	
DOMESTIC Other manufacturing oils	EXPORTERS/PRODUCERS - India (seed, oil)	WHAT YOU WOULD NEED TO BELIEVE	High performance genetics available	(
- Mozambique - China - Brazil		<ul> <li>North West Queensland can compete with low cost producers</li> <li>Scale required for oil processing can be reached in order to maximise</li> </ul>	Required skills for success	
	<ul> <li>Myanmar</li> <li>Israel (seed for sowing?)</li> </ul>	<ul> <li>value of crop</li> <li>Can be commercially grown despite being a non prohibited or restricted invasive species under <i>Biosecurity Act 2014</i></li> </ul>	Leverage country reputation	(
	<ul> <li>Paraguay</li> <li>Pakistan</li> <li>Netherlands (oil)</li> </ul>		OVERALL	



## What is castor oil seed?



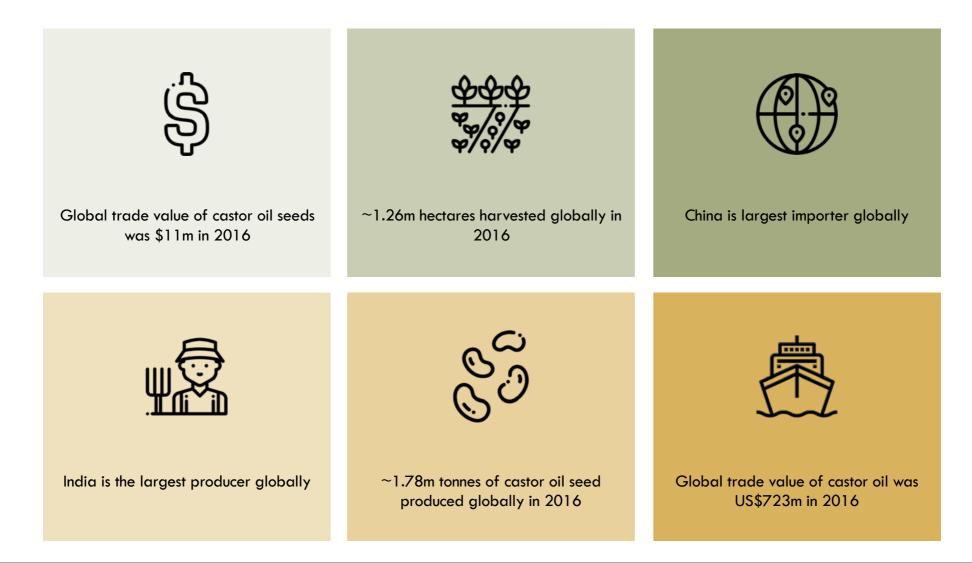


Common names	Castor oil plant, caster bean, palm of Christ
Scientific name	Ricinus communis
Type of plant	Suckering perennial shrub
Cultivation cycle	140-180 days

Suited climate	Semi arid, arid, subtropical and tropical climates
Uses	Oil from seed (food, pharmaceutical, industrial), animal feed
Origin	Tropical Africa and Asia
Established in AU	Prior to 1803

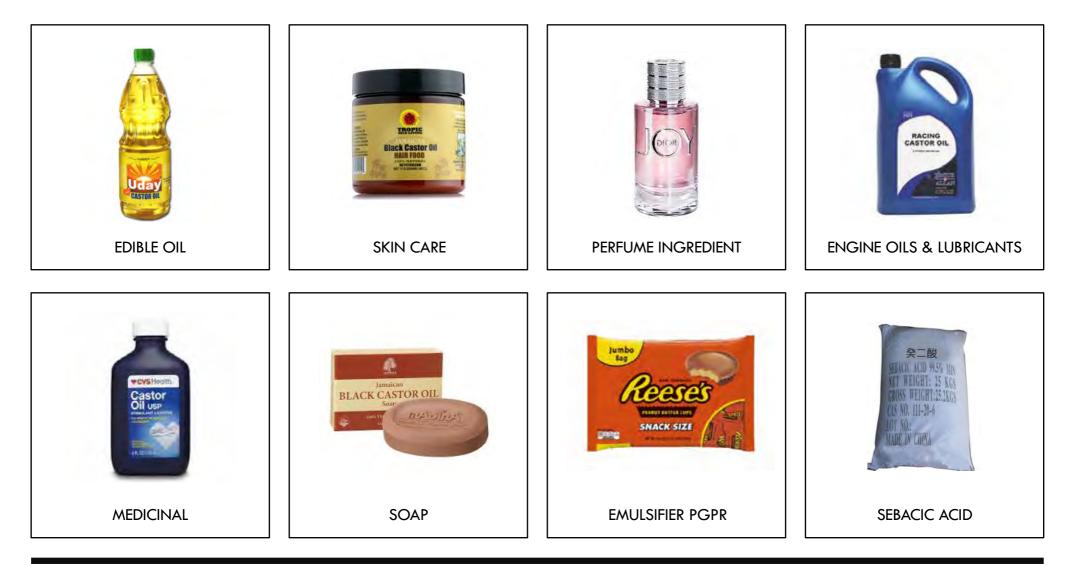


#### What is the market situation?



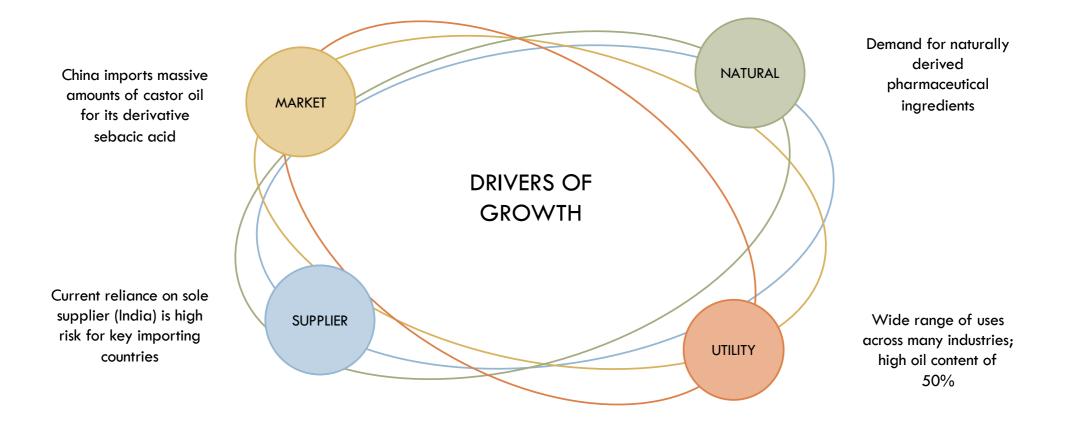
Source: various published articles; Coriolis analysis and estimates. Photo Credit: Freepik from www.flaticon.com

## What can you do with it?



Source: various company websites; Coriolis analysis. Photo credit: fair use/fair dealing; low resolution; complete product/brand for illustrative purposes

# What is driving its success?



## What does Dr. Food think?



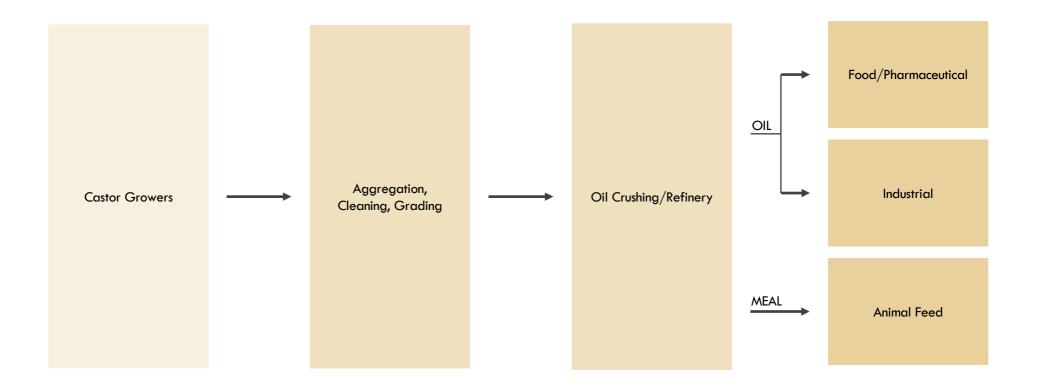
"Castor oil has a dark side to its history – once used as a form of punishment to induce diarrhoea in recalcitrant Indian servants by the British Raj and Dr. Food remembers reluctantly as a child being a recipient of teaspoons of the oil to cure constipation. Grannies were great believers in its purgative powers!

But, Hallelujah, castor oil is having a renaissance driven by burgeoning consumer interest in natural beauty products: for women, split ends are a horror that can be avoided through using an emollient combination of castor oil and shea butter – look for Australian, South Korean, Japanese cosmetic companies as "natural" business partners; for men, it's fashionable to be hirsute about the chin and it's no longer wussy to be concerned about looking good! A combination of castor oil and jojoba produces electrifying beard and facial skin condition – goodbye Mr. Tanned Leather Face, hello Sir Caring Baby Face!"

Where is it currently produced?



# How is the supply chain organised?



# Why do it in the NW QLD? Why would it work in the NW QLD?



## How could we do it?

STRAWMAN

#### VISION:

North West Queensland builds a vibrant cropping sector based on castor oil, leading to at-scale castor oil processing industry supplying Australian & export markets

1

Investigate varieties and sources of castor plants from within Australia

Determine best practice production systems (research trip to India)

Secure sites for trial plots (council waste water and land)

Investigate supply chain and potential markets

#### 2

Develop trial plots across North West Queensland region

Secure sites for commercial production

Invest in first stage of commercial

scale castor growing operation

Investigate potential partners for joint venture in oil crushing facility

## Who are the potential commercial partners?

FIRM	YEAR EST.	HEAD OFFICE LOCATION OWNERSHIP	GLOBAL SALES # OF EMPLOYEES	KEY PRODUCTS	KEY REGIONS	website Notes
ALBERDINGK BOLEY	1828/ 1989	Krefeld, Germany Private Family	€190m (2017) 400	Castor oil, linseed oilplastic and polyurethane dispersions, resins	Europe USA China	http://www.alberdingk-boley.de Chemical manufacturer and marketer; only castor oil producer in Europe; JV castor oil processing in Thailand
N.K. Industries Ltd.	1983	Gujarat, India Public	₹13,406 (2018)	Castor oil, derivatives, de oiled cake	India	http://www.nkindustriesltd.com Crushing capacity of 1,000-1,200 MT per day; refining and solvent extraction of 500-600 MT per day
OHOL CHEMICALS (SOLITO)	1872/ 1946	Yokkaichi, Japan	N/A	Castor oil, derivatives, resins, lubricants, additives	Japan China	http://www.itoh-oilchem.co.jp Manufacturing and selling of castor oil, its derivative and various specialty chemicals
adani wilmar	1999 a	Gujarat, India JV Adani Group & Wilmar International	US\$2.88b	Edible oils, rice, sou, pulses, besan, vanaspati, specialty fats, lauric, oleo chemicals, lecithin, castor oil and derivatives	India	https://www.adaniwilmar.com 6 <sup>th</sup> largest food company in India; refineries in 17 locations across India; 8 crushing units; 18 toll packing units; refining capacity of over 12,000 tonnes per day; seed crushing of 7,500 tonnes
LANTIAN FINECHEM	1992	Xingtai City, China Public 831625	N/A	Surfactants, pesticide auxiliarg, detergent auxiliary, and textile, printing and dyeing chemicals	China	http://www.ltchem.com Production, processing and polyether type nonionic surfactant-based products integrated enterprise





INDICATED MARKET DEMAND

Y

	QUALITATIVE SCORECARD					
		ross climatic peer group in large quantities. liable supplier of very high quality cotton.	Capital intensive to produce	$\bigcirc$		
	Cotton seed by-product (seed) can be utilised by the cattle industry.					
DRIVERS OF GRO	ОМТН	GROWING CONDITIONS	Hot, dry environment product			
<ul><li>Demand for natural fibres</li><li>Demand for animal feed into the cattle in</li></ul>	dustry	<ul> <li>Needs plenty of sunshine, low humidity and long frost free period</li> <li>Rainfall of 600 to 1,200 mm required, or irrigation</li> </ul>	Trucking/shipping friendly	$\bigcirc$		
VALUE-ADDED OPPC		<ul> <li>Commercial dryland crop in Etheridge Shire + other smaller growers trialing in other regions</li> <li>Fairly heavy soils ideally required</li> </ul>	Value-added opportunities			
- Fibre - Yarn		- New GM varieties have overcome previous pest issues	MARKET SITUATIO	NC NC		
<ul><li>Textiles</li><li>Finished garments</li></ul>	arments KEY RISKS & SENSITIVITIES		Attractive high value markets			
<ul> <li>Fishing nets, coffee filters, tents, paper, b</li> <li>Explosives manufacturing</li> <li>Animal feed (cotton seed)</li> </ul>		<ul> <li>Other major global producers are subsidised by their governments (China, United States)</li> <li>Nearest cotton gin is in Emerald, 1,000km from current production</li> </ul>	Large agribusiness involved			
<ul> <li>Cotton seed oil (frying, margarine, soap, pharmaceuticals, rubber, paint, water pro</li> </ul>		Need immediate scale in region in order to justify cotton gin     WHAT YOU WOULD NEED TO BELIEVE	Proven, scalable production model			
KEY COMPETIT	ORS EXPORTERS/PRODUCERS	<ul> <li>Industry can reach scale needed to justify local cotton gin</li> <li>Dryland production will be possible in enough years for industry to be</li> </ul>	Attractive competitive set	$\bigcirc$		
	Ching	profitable	AUSTRALIA			
- Other cotton growing regions in - QLD and Australia - -	United States India	<ul> <li>Large enough local market for cottonseed as animal feed</li> <li>North West Queensland can compete with low cost producers</li> </ul>	High performance genetics available			
	Pakistan Brazil Burkina Faso		Required skills for success			
	DUTKING FGSO		Leverage country reputation			
			OVERALL			



# What is cotton?



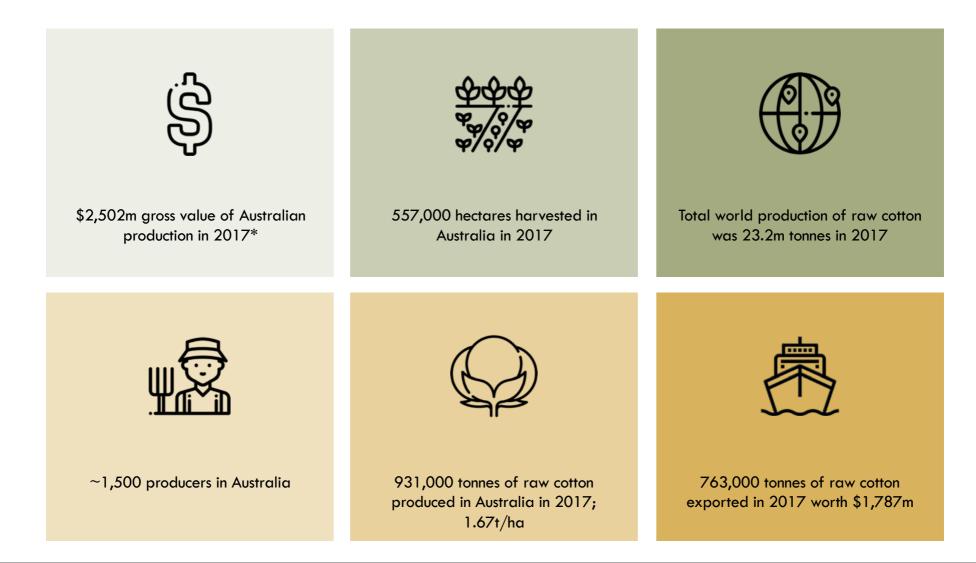


Common names	Cotton
Scientific name	Gossypium spp.
Type of plant	Perennial shrub but grown as annual
Cultivation cycle	Maturity takes 180 days

Suited climate	Subtropical and tropical climates
Uses	Cotton fibre, cottonseed animal feed and edible oil
Origin	Americas, Africa, India
Established in AU	1788 with the First Fleet

Source: QDAF; various published articles and websites; Wikipedia; Coriolis analysis. Photo credit: Coriolis purchased

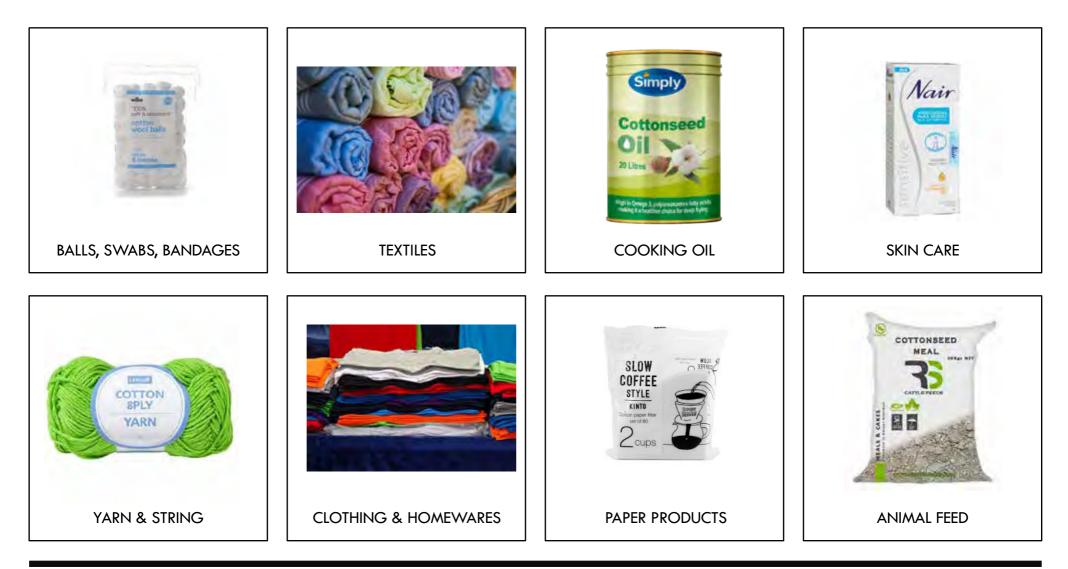
#### What is the market situation?



\*Lint and cottonseed. Source: various published articles; ABARES; Cotton Australia; Coriolis analysis and estimates. Photo Credit: Freepik from www.flaticon.com

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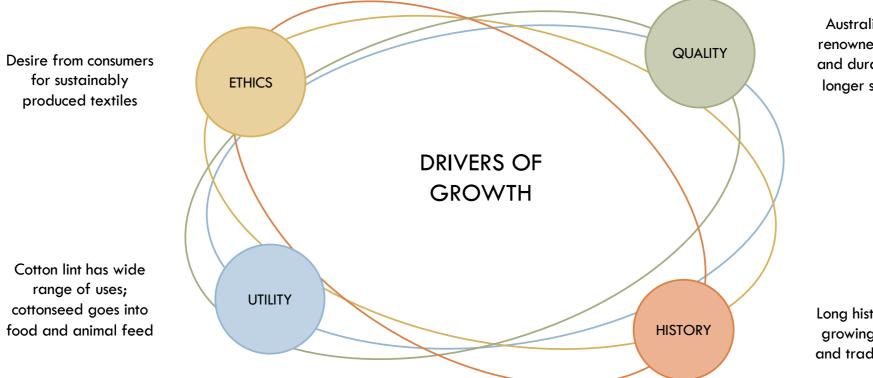
## What can you do with it?



Source: various company websites; Coriolis analysis. Photo credit: fair use/fair dealing; low resolution; complete product/brand for illustrative purposes; Pixabay CCO

CORIOLIS 68

# What is driving its success?



Australian cotton is renowned for quality and durability due to longer stapled yarn

Long history of cotton growing in Australia and traditional textile

### What does Dr. Food think?

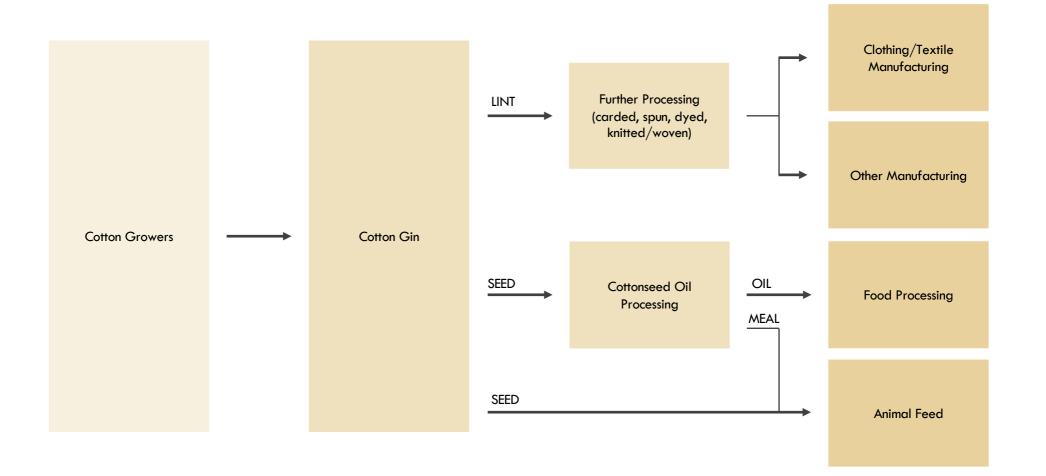
REDD STORE "Must cotton producers simply have to become inured to the swingeing palpitations of commodity price cycles (e.g. upland cotton prices were US\$2.14/kg. in May 2014, \$1.44 in March 2016, only to bounce back to \$2.00 by early-October 2018)? What about a "left field" initiative to escape the commodity trap through emulating the small but nonetheless impressive value-adding actions of QLD's Tambo Teddies who take wool from local sheep stations and turn it into \$250 teddy bears? Increasingly, consumers seek to benefit themselves and the local community, farmers and the environment through making "mindful choices" when making product purchases.

There is genuine consumer interest in the provenance of ingredients – where/how and by whom is it produced? Is there an opportunity to add value to cotton grown in North West Queensland? Dr. Food envisages a North West Queensland cotton farmers' regional brand celebrating their sustainably grown cotton, on family farms – personalised pyjamas/T-shirts/underwear designed with panache and carrying the premium-priced status of, say, New Zealand *Icebreaker* merino wool garments, or *R M Williams* boots. These could become ideal gifts that celebrate the best of Australia and close-to-nature, salt-of-the-earth North West Queensland farming families."

Where is it currently produced?



# How is the supply chain organised?



COTTON

# Why do it in the NW QLD? Why would it work in the NW QLD?



### How could we do it?

STRAWMAN

#### **VISION:**

North West Queensland builds a vibrant cotton growing sector, leading to at-scale regional cotton gin supplying key export markets

#### 1

Promote benefits of growing cotton to landowners in region

Continue to invest in variety and yield research; especially dryland potential

#### 2

Investigate potential partners for joint venture in cotton gin in region

Investigate potential supply chain for cottonseed oil produced domestically

3

Continue to invest in branding and marketing of "Australian Cotton" to end consumer

Investigate potential partners for joint venture in cottonseed oil production

### Who are the potential commercial partners?

FIRM	YEAR EST.	HEAD OFFICE LOCATION OWNERSHIP	GLOBAL SALES # OF EMPLOYEES	KEY PRODUCTS	key regions	WEBSITE NOTES
の FCO INTL	2000	Geneva, Switzerland Private COFCO, China Investment Corporation, Hopu, Temasek, IFC, Standard Chartered	\$34b 12,000	Grains, sorghum, pulses, oilseeds, sugar, coffee, cotton, freight	Global	https://www.cofcointernational.com Overseas agriculture business platform for COFCO (China's largest food & agriculture company; operations in 35 countries; COFCO Agri Australia
🍪 Olam	1989	Singapore Public SGX:O32	SGD26.3b (2017) 72,000	Cotton, almonds, peanuts, pulses, cocoa, dairy, rice, coffee, nuts, spices, sesame, others	Global	http://olamgroup.com Third largest agribusiness in the world; acquired Queensland Cotton in 2007 along with Australian Pulses division
LDCC. Drayfus Company	1851	Rotterdam, Netherlands Private Louis-Dreyfus family	US\$43b (2017) 19,000	Coffee, cotton, dairy, grains, juice, oilseeds, rice, sugar, freight, global markets	Global	http://www.ldc.com/global/en/ One of the world's largest agritraders; transported and processed ~81 million tons of agri-commodities in 2017
GLENCORE	2016	Rotterdam, Netherlands Private Glencore (Public: Switzerland; LSE: GLEN, SEHK: 0805, JSE: GLN), CPP Investment Board, bclMC	US\$25b (2017) 14,000	Grain, oilseeds, pulses, sugar, rice, cotton, protein meals, vegetable oils, biodiesel	Global	http://www.glencoreagriculture.com Originating, handling, processing and marketing of agricultural commodities; operations and offices in 35 countries; 6 grain port terminals in Australia; 24,000 ha of cropping land farmed and leased
Cargill	1865	Minneapolis, United States Private Cargill family 90%	US\$114.7Ь (2018) 150,000	Commodities (cotton, grain, oilseeds, sugar, palm), food ingredients and applications (cocoa, corn, oils, malt, starches, sweeteners, etc.), meat, poultry and eggs, farmer services, animal feed, energy and industrial, financial	Global	www.cargill.com www.cargill.com.au www.teysaust.com.au Operations in 67 countries; 50% JV Teys Australia



Y



	QUALITATIVE SCORECARD			
			PRODUCT	
Aust	Goat thrive in the region; Growing demand for goa ralia is world's largest exporter of goatmen		Capital intensive to produce	
	Australis's biggest market is United		Mechanically harvested	
DRIVERS C	PF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Most widely consumed meat in wor</li> <li>Global demand outstripping supply</li> </ul>	1	- Goats tolerate range of climatic conditions; better adapted to limited water intake than sheep or cattle	Trucking/shipping friendly	
- Demand for healthy red meat prot VALUE-ADDED	OPPORTUNITIES	<ul> <li>Less adapted to cold and waterlogged conditions</li> <li>Water sources 6-10km apart; enough to supply entire mob over 4-5 hour period</li> </ul>	Value-added opportunities	
- Fresh, chilled or frozen meat cuts		KEY RISKS & SENSITIVITIES	MARKET SITUATION	l
<ul> <li>Pre-prepared cuts, ready-meal ing</li> <li>Retail-ready packaging</li> <li>Pre-prepared cuts for foodservice</li> </ul>	redients	<ul> <li>Majority of trade is cross border herding in Africa and Middle East</li> <li>Wild dog risk in region would necessitate fencing</li> <li>Infrastructure will be required in order to convert to producing goats in region</li> </ul>	Attractive high value markets	
<ul><li>Jerky</li><li>Pet food industry</li></ul>			Large agribusiness involved	
- Skins - Fibre		WHAT YOU WOULD NEED TO BELIEVE	Proven, scalable production model	
KEY CO/ DOMESTIC	APETITORS EXPORTERS/PRODUCERS	<ul> <li>Farming goats is as profitable as rangeland/feral production system</li> <li>Demand will continue to grow</li> <li>Charleville abattoir has capacity and desire to accommodate increased</li> </ul>	Attractive competitive set	
- Sheep meat	- Ethiopia - China - France - Pakistan - Sudan - Spain - New Zealand	supply	AUSTRALIA	
- Beef - Pork		<ul> <li>Industry can move from whole frozen carcass exports to higher value cuts</li> <li>Consumer lack of familiarity can be overcome domestically</li> </ul>	High performance genetics available	
<ul><li>Chicken</li><li>Other proteins</li></ul>		,	Required skills for success	
			Leverage country reputation	
			OVERALL	



# What is goatmeat?





Common names	Goat, kid, cabrito, capretto, mutton (Asia), chevon
Scientific name	Capra aegagrus hircus
Type of animal	Anglo-Nubian is dual purpose meat and dairy goat well suited to region; typically either rangeland or Boer goats are used; Kalahari Red also suitable
Cultivation cycle	Gestation of 145-155 days; can breed throughout year; multiple births common

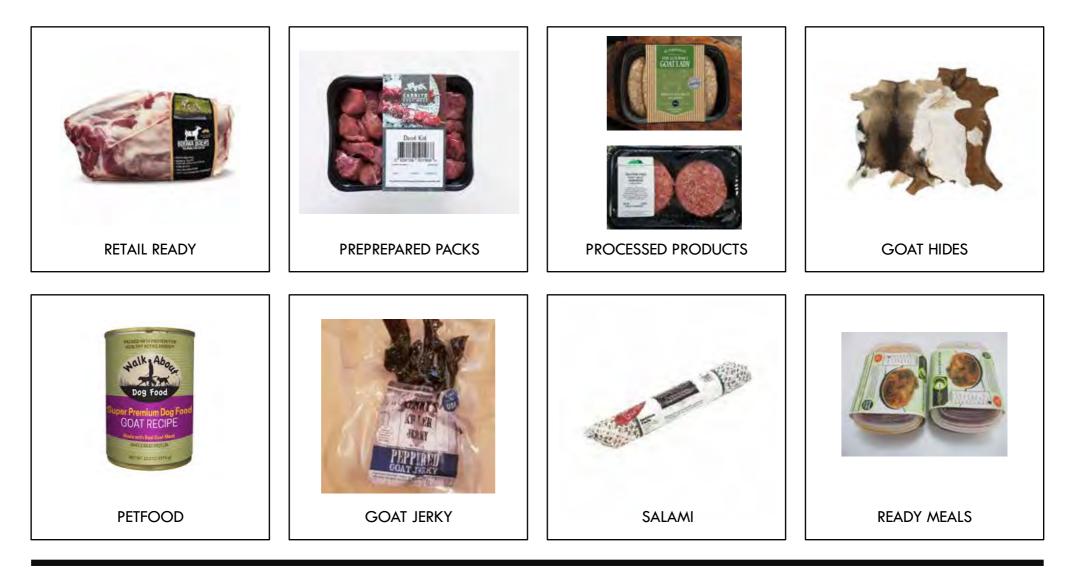
Suited climate	Temperate to hot, arid climates (breed dependent)
Uses	Fresh, chilled, frozen, prepared, processed cuts;
Origin	England in 1880 as cross breed (Anglo-Nubian)
Established in AU	1954 with 10 mated does

#### What is the market situation?



Source: various published articles; MLA; DAWR; Coriolis analysis and estimates. Photo Credit: Freepik from www.flaticon.com

# What can you do with it?



Source: various company websites; Coriolis analysis. Photo credit: fair use/fair dealing; low resolution; complete product/brand for illustrative purposes

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Demand from food

#### What is driving its success?

service for new proteins as a way to NOVEL Most widely consumed differentiate their meat in the world; no DEMAND offering religious restrictions **DRIVERS OF** GROWTH Lean meat that is lower in fat and cholesterol than chicken, higher in HEALTH Grass fed, free range iron than beef, good and viewed as more **ETHICS** source of protein, zinc sustainable than other and vitamin B12 red meats

### What does Dr. Food think?

REPORT

"In 2018, 2.4 million Muslim pilgrims visited Mecca (Saudi Arabia) on the Hajj and that's a lot of goatmeat eaters!

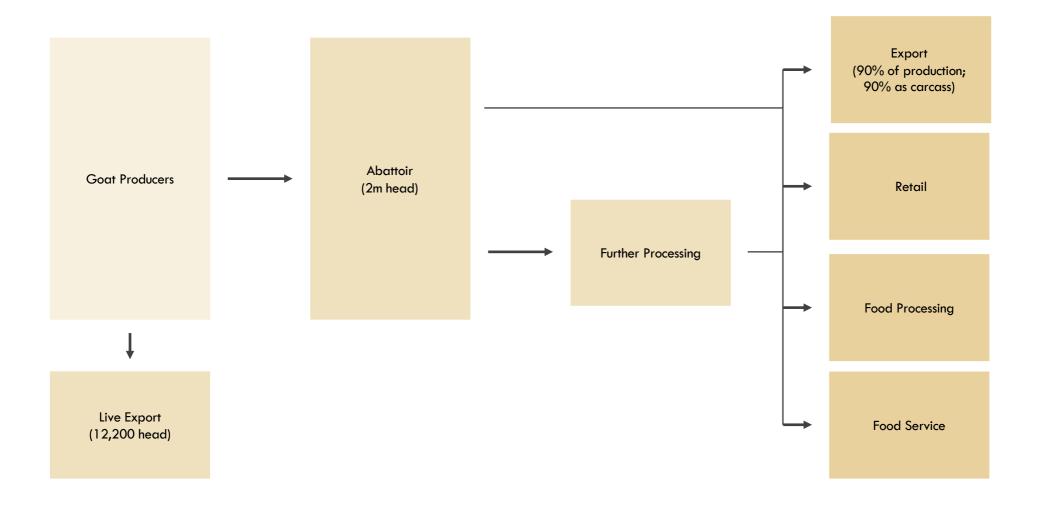
This presents an outstanding export opportunity for North West Queensland halal slaughtered goatmeat. Pilgrims need feeding and pouched ready meals are a common solution. Look for suppliers of Hajj meals in the United Arab Emirates to build supply partnerships for North West Queensland goatmeat."



Where is it currently produced?



# How is the supply chain organised?



# Why do it in the NW QLD? Why would it work in the NW QLD?



### How could we do it?

STRAWMAN

#### VISION:

North West Queensland builds a vibrant goat farming sector, targeting the untapped domestic market and expanding in our high value export markets

#### 1

Research most cost effective fencing solutions for region

Determine the most suitable meat breed for the region, making the switch from rangeland harvest to farmed production

#### 2

Continue to improve the genetics of Australia's meat goat herd

Develop supply chain relationships through to consumer in export markets

Invest in industry wide marketing programs to develop domestic market 3

Investigate potential partners for joint venture in processing facility in region

### Who are the potential commercial partners?

FIRM	YEAR EST.	HEAD OFFICE LOCATION OWNERSHIP	GLOBAL SALES # OF EMPLOYEES	KEY PRODUCTS	KEY REGIONS	website Notes
NAXUANA NAXUANA	2009	Mumbai, India Private Greenfield Advisory (Singapore); Rizwan Thakur	N/A 11-25	Goatmeat cuts, processed, ready to cook, ready to eat products	India Middle East South East Asia	http://www.chevon.in Integrated frozen food company focusing on goatmeat; Chevon and KUZO brands
PALI GROUP	1959	Hertogenbosch, Netherlands Private Paridaans, Liebregts families	€387m (2015) 74	Calves, pigs, goats	Europe	https://www.paligroup.nl/uk/ One of the largest livestock companies and meat producers in Europe
NEX HANCHIS	1973	Eldorado, Texas, United States Private Kohls family	N/A	Dorper sheep, boer goats, deer, cattle	USA	http://www.nandkranches.com Goat and other specialty game breeder; one of the earliest importers of Boer goats into USA
THOMAS FUODS	1988	Dulwich, South Australia Private Thomas family	A\$1,323m (2017) 1,659	Lamb, beef, mutton, goat, value added products, co-products	Australia USA China	http://thomasfoods.com Australia's 3 <sup>rd</sup> largest meat processor; subsidiaries in USA and China; exports to over 80 countries
(JBS)	1953	São Paulo, Brazil Public SPSE: JBSS3	US\$51.5b (2017) 233,797	Beef (global #1), chicken (global #1), pork (US #2), lamb (global #1), goatmeat, leather, pet food	Global	www.jbssa.com.au www.jbs.com.br www.jbssa.com Largest protein processor in the world; 300 production facilities; operates in 22 countries; sells in 150 countries

Source: company website; company annual report; various published articles and reports; Coriolis analysis



INDICATED MARKET DEMAND

Y

"ELEVATOR WHY DO IT IN NORTH Y	QUALITATIVE SCORECARD		
		PRODUCT	
Goats thrive in region (hot climate suitable Growing demand for goat milk in high valu	ue markets (powder and infant formula).	Capital intensive to produce	
Leverage Australia's reputation as safe, reliable	e, consistent supplier of quality dairy products.	Mechanically harvested	
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Move away from bovine dairy</li> <li>Health benefits of goat milk</li> </ul>	<ul> <li>Anglo Nubian best suited to hot conditions; other dairy breeds prefer cooler climates</li> </ul>	Trucking/shipping friendly	$\bigcirc$
Increased demand for traditional European style cheeses     VALUE-ADDED OPPORTUNITIES	KEY RISKS & SENSITIVITIES - Majority of milk is processed on farm, into cheese and yoghurt for the	Value-added opportunities	
- Fresh milk	domestic market	MARKET SITUATIO	N
<ul> <li>Cheese (e.g. chevre, feta)</li> <li>Yoghurt</li> <li>Milk based beverages</li> </ul>	<ul> <li>Operations are small scale</li> <li>Biosecurity barrier to importing best global genetics to build milking flock</li> <li>Drought risks (water, feed, heat) lowering production</li> <li>Well maintained fences necessary to keep goats in and wild dogs out</li> <li>Shed production required to reach required milk yields</li> </ul> WHAT YOU WOULD NEED TO BELIEVE	Attractive high value markets	
<ul> <li>Infant formula</li> <li>Specialised powders</li> </ul>		Large agribusiness involved	
<ul> <li>Cosmetics (e.g. soaps, body lotion)</li> <li>Sale of kids/cull for meat (Anglo Nubian is dual breed)</li> <li>Live export of breeding goats</li> </ul>		Proven, scalable production model	
KEY COMPETITORS	<ul> <li>Australian produced goat milk cheeses can command same price as traditional European products</li> </ul>	Attractive competitive set	
DOMESTIC EXPORTERS/PRODUCERS	- Australian dairy goat herd numbers can be increased	AUSTRALIA	
<ul> <li>Other milks (cow, sheep, camel)</li> <li>Plant based milks</li> <li>New Zealand (powder, infant</li> </ul>	<ul> <li>Investment into high value infant formula production will occur</li> <li>High quality genetics can be imported to improve herd</li> </ul>	High performance genetics available	$\bigcirc$
<ul> <li>Imported goat milk powder</li> <li>Imported goat milk cheeses</li> <li>Imported goat milk baby formula</li> <li>Imported goat milk baby formula</li> <li>India</li> </ul>		Required skills for success	$\bigcirc$
- Imported goal mink baby formula - Bangladesh - Sudan		Leverage country reputation	
		OVERALL	

# What is goat milk?





Common names	Goat milk, chevre
Scientific name	Capra aegagrus hircus
Type of animal	Anglo-Nubian is dual purpose meat and dairy goat best suited to region
Cultivation cycle	Lactation period of 300 days on average; high average fat yield of 4%; lifespan of 8-15 years

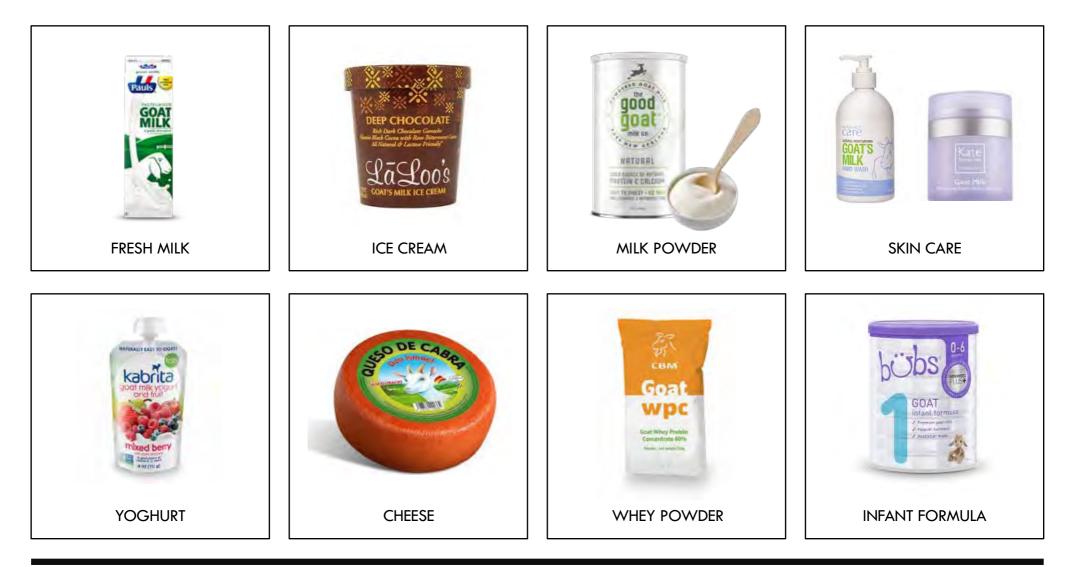
Suited climate	Temperate to hot, arid climates (breed dependent)
Uses	Fluid milk, fresh dairy products, powders and infant formula, cosmetics
Origin	England in 1880 as cross breed (Anglo-Nubian)
Established in AU	1954 with 10 mated does

## What is the market situation?



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#### What can you do with it?

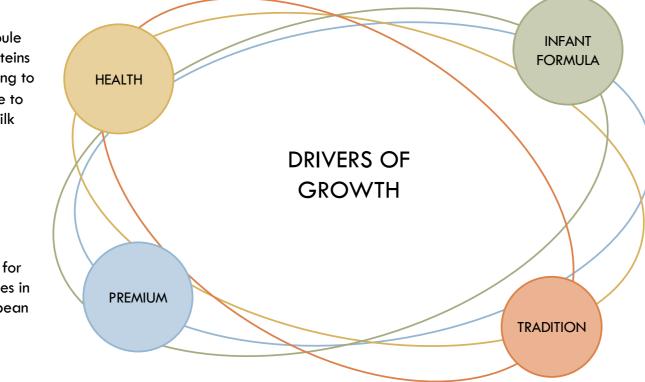


Source: various company websites; Coriolis analysis. Photo credit: fair use/fair dealing; low resolution; complete product/brand for illustrative purposes

### What is driving its success?

Smaller fat globule and different proteins to cow milk; catering to to people unable to consume cow milk

Increased demand for premium goat cheeses in the traditional European styles



Demand for infant formula from Asian countries; place emphasis health benefits of goat milk

Increased population in Australia for whom goat milk is traditional dairy product

### What does Dr. Food think?



"Did you know that the success of Ancient Greek culture was based on a healthy breakfast of strained yoghurt made from cultured sheep and goat's milk?! Two millennia later, Greek yoghurt is fashionable in the wider world and its high protein content is firmly on-trend, but, it lacks authenticity as, generally, it's made from cows' milk.

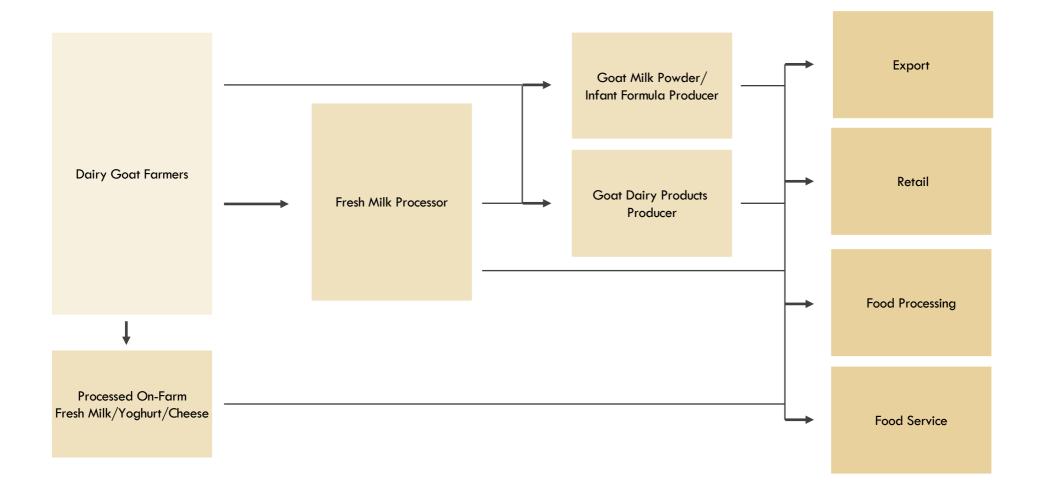
This presents an opportunity for North West Queensland goat and sheep milk producers to work together and produce a Greek yoghurt with authentic goat and sheep milk ingredients. This should appeal to consumers willing to pay a premium for "the real McCoy" and to those allergic to cows' milk.

Similarly, North West Queensland-produced authentic feta cheese using both sheep and goat milk would fit very well in the domestic market with the popular Mediterranean diet and a reassuring "Produce of Queensland" provenance."

Where is it currently produced?



# How is the supply chain organised?



# Why do it in the NW QLD? Why would it work in the NW QLD?



## How could we do it?

STRAWMAN

#### **VISION:**

North West Queensland builds a vibrant dairy goat farming sector, leading to at-scale goat milk products processing industry supplying Australian & export markets

1

Research production systems with educational trip to observe successful New Zealand producers

Investigate resource consent requirements (Can it be done?)

Develop supply chain relationships

#### 2

Source and secure milking flock

Focus on genetic improvements to milking productivity

Invest in milking shed and related infrastructure

3

Investigate potential partners for joint venture in processing facility to move up the value chain

## Who are the potential commercial partners?

FIRM	YEAR EST.	HEAD OFFICE LOCATION OWNERSHIP	GLOBAL SALES # OF EMPLOYEES	KEY PRODUCTS	KEY REGIONS	website Notes
<b>於</b> 澳优 Ausnutria	2003	Changsha, Hunan, China Public HKSE:1717	US\$408m 2,631	Infant formula, goat milk infant formula, nutritional products	Netherlands China NZ Australia	http://www.ausnutria.com.hk/en/global /home.php Vertically integrated infant nutrition company; sells goat milk IF globally; Kabrita has 54% market share of imported goat milk IF
DANONE	1908	Paris, France Public Euronext:BN	€21.9b 99,187	Dairy: yoghurt, fermented fresh dairy, specialised dairy, infant nutrition Other: bottled water, medical nutrition, cereal, biscuits	Europe Americas Middle East Asia Australasia	https://www.danone.com Danone Nutricia in NZ produces Karicare Goat Milk Infant Formula at former Sutton Group plant
Emi	1993	Lucerne, Switzerland Public/Co-op ZMP 51% cornerstone	СНF3.3Ь 5,780	Cheese, dairy products, functional dairy beverages	Europe North America Global	https://group.emmi.com/en/ Subsidiaries specialising in goats and sheep milk products globally; Goat Milk Powder JV with Bettinehoeve in 2016
Saputo	1954	Quebec, Canada Public TSX:SAP	C\$11.2b 12,800	Milk, yoghurt, cream, sour cream, milk powder, cheese, goat cheese, dairy ingredients	Canada USA Argentina Australia	http://www.saputo.com Acquired Woolwich Dairy in 2015; largest goat cheese manufacturer in North America; acquired Montchevre- Betin Inc in 2017, USA's biggest goat cheese processor
と FEIHE	1962	Beijing, China Private Platinum Infant Formula Holding (Leng, Liu, Liu)	US\$813m 21,873	Infant formula, milk powder, goat milk powder, soy powder, rice cereal, walnut products, flavoured milk	China Canada USA	http://www.feihe.com Acquired 70% Shaanxi Guanshan Dairy Industry in 2014 moving into goat milk powder; invested in goat and cow wet milk IF plant in Ontario in 2016 (C\$225m)

Source: company website; company annual report; various published articles and reports; Coriolis analysis

# **GRAIN SORGHUM**

INDICATED MARKET DEMAND

Y

	"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?					
Drought resistant crop t	PRODUCT       Capital intensive to produce       Mechanically harvested					
	F GROWTH rains (slow digestibility, high insoluble	GROWING CONDITIONS - Subtropical and tropical climates	Hot, dry environment product			
<ul> <li>Demand for anemative, meaniner gr</li> <li>fibre)</li> <li>Demand for sustainable crops</li> </ul>	ans (sew algestionity, right insoluble	<ul> <li>Highly drought tolerant</li> <li>Require warm, summer growing period of 4-5 months</li> </ul>	Trucking/shipping friendly			
<ul><li>Demand for gluten free products</li><li>Demand for animal feed</li></ul>		KEY RISKS & SENSITIVITIES	Value-added opportunities			
<ul> <li>VALUE-ADDED OPPORTUNITIES</li> <li>Whole grains</li> <li>Popped grains</li> <li>Flour</li> <li>Syrup</li> <li>Starch</li> </ul>		<ul> <li>African countries produce third of world's production but currently consume domestically</li> <li>Volatility in prices related to Chinese policies impacting the price of corn</li> <li>Water stress during grain fill results in reduced yield</li> <li>WHAT YOU WOULD NEED TO BELIEVE</li> </ul>	MARKET SITUATION Attractive high value markets Large agribusiness involved Proven, scalable			
<ul> <li>Breads, cereal based products and</li> <li>Alcoholic beverages</li> <li>Fodder and animal feed</li> <li>Ethanol</li> </ul>	baked goods	<ul> <li>North West Queensland can move from ethanol production and animal feed uses into high value food products</li> <li>Improvements can be made in yields in hotter climates</li> <li>North West Queensland growers can leverage research undertaken in</li> </ul>	Attractive competitive set			
KEY COM	PETITORS	other parts of Australia - Various hybrids can be mixed and matched successfully by grower at	AUSTRALIA			
DOMESTIC	EXPORTERS/PRODUCERS	time of planting to produce best possible yields for the current conditions	High performance genetics available			
<ul> <li>Other ancient and gluten free grains</li> <li>Other animal feed crops</li> </ul>	<ul> <li>United States</li> <li>Sudan</li> <li>Argentina</li> <li>Uganda</li> <li>France</li> <li>Tanzania</li> <li>Ukraine</li> <li>China</li> </ul>	<ul> <li>Australia can maintain consistent, high quality supply to satisfy high value Baijiu spirit market in China</li> </ul>	Required skills for successImage: constraint of the second secon			

Source: various published articles and sites; DAF QLD; UN Comtrade; UN FAOSTAT; Coriolis analysis and estimates

# What is grain sorghum?

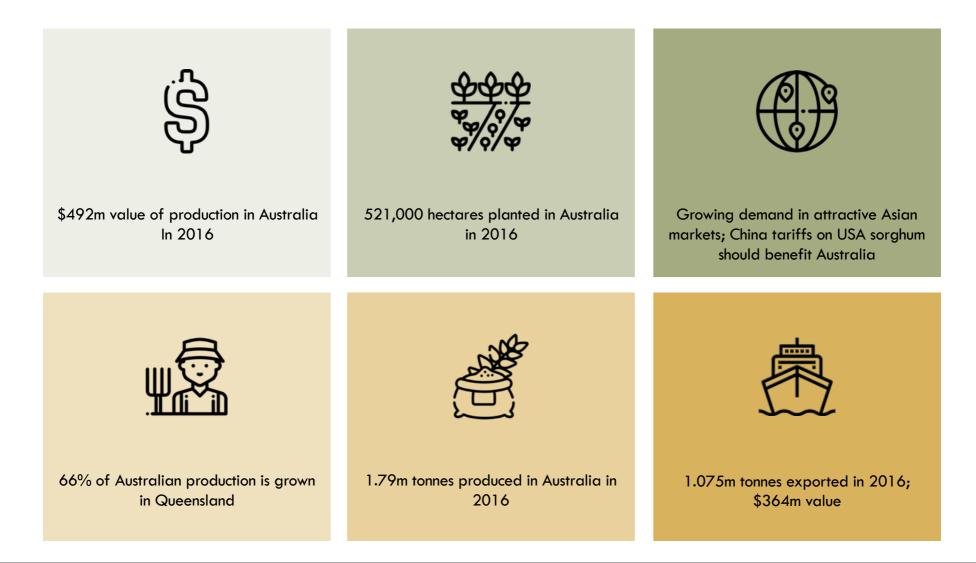




Common names	Sorghum, durra, jowari, milo, Egyptian millet, guineas corn, gaoliang, kafir corn
Scientific name	Sorghum bicolour
Type of plant	Annual grass
Cultivation cycle	90-120 days growing season; summer cereal crop

Suited climate	Subtropical and tropical climates
Uses	Whole grains, flour, syrup, starch, alcoholic beverages, animal feed, biofuel
Origin	Northern Africa
Established in AU	Dwarf varieties from USA grown in 1938 in Queensland

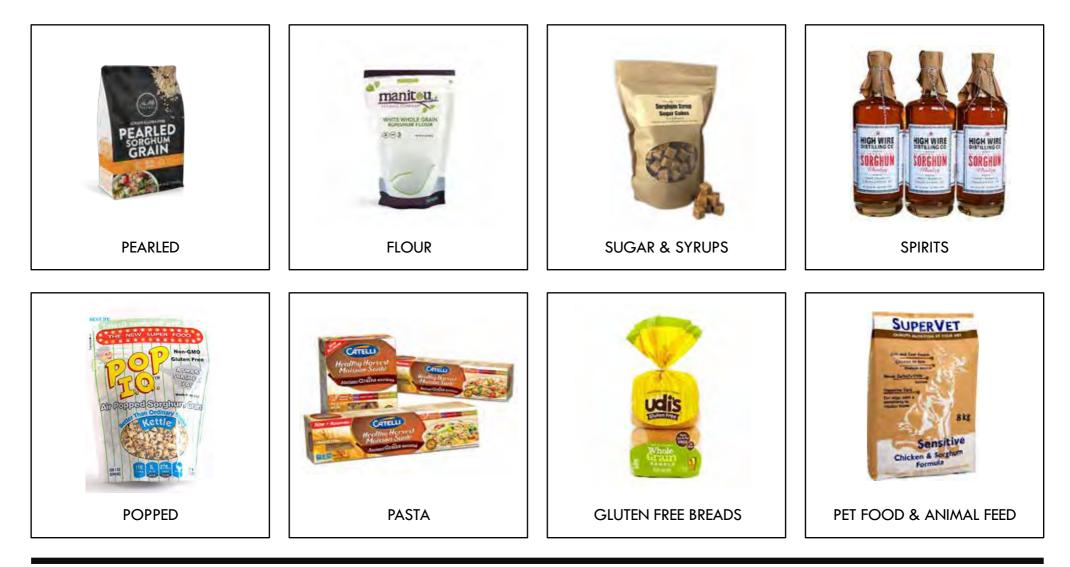
### What is the market situation?



Source: various published articles; ABARES; Coriolis analysis and estimates. Photo Credit: Freepik from www.flaticon.com

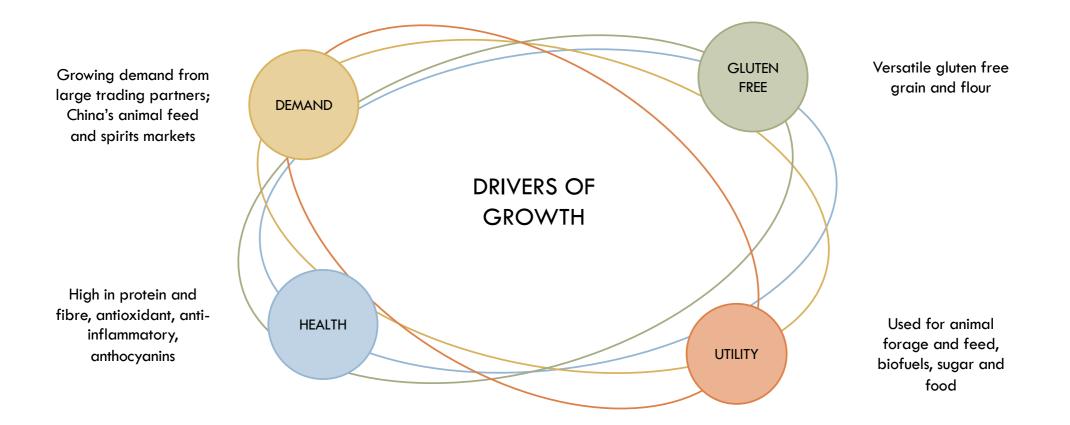
CORIOLIS () 100

# What can you do with it?



Source: various company websites; Coriolis analysis. Photo credit: fair use/fair dealing; low resolution; complete product/brand for illustrative purposes

# What is driving its success?



#### What does Dr. Food think?



"Known to few in the markets of higher income countries, sorghum is the world's fifth most important cereal crop. It hasn't had the boost that, arguably, it should have done from the wave of demand for Ancient Grains (e.g. spelt and pseudo-grains such as chia and quinoa).

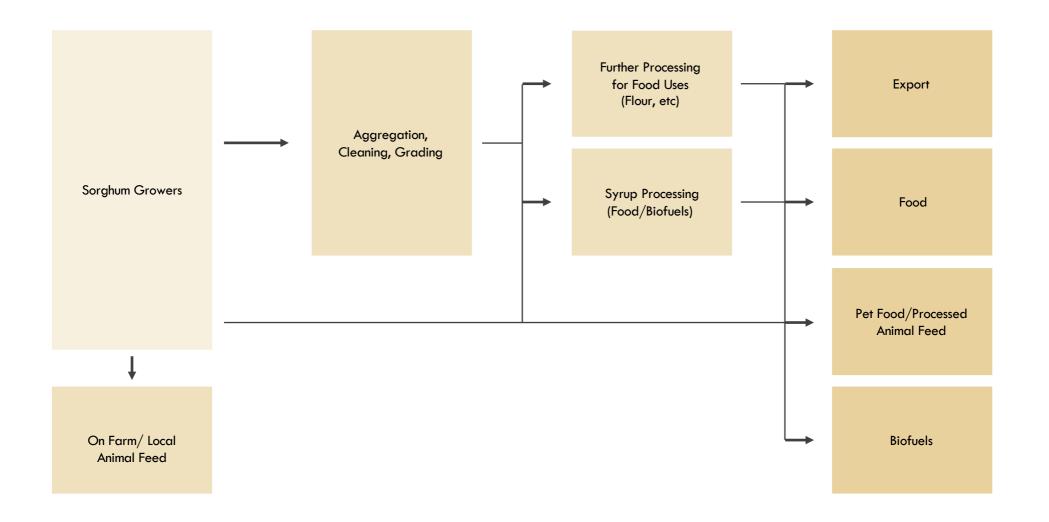
A powerful positive is that sorghum is gluten-free. Whereas less than 3% of the world's consumers suffer from coeliac disease, 20% seek gluten-free alternatives because of digestive concerns (not least, to offset IBS\*).

North West Queensland-grown sorghum would be better placed as an ingredient in the buoyant gluten-free food market of Australia and nearby higher income Asian markets. Seventeen of the twenty five species of sorghum are native to Australia – a useful authentic historical provenance hook for the food marketers."

Where is it currently produced?



# How is the supply chain organised?



# Why do it in the NW QLD? Why would it work in the NW QLD?



## How could we do it?

STRAWMAN

#### VISION:

North West Queensland builds a vibrant cropping sector, based on sorghum, leading to at-scale further processing industry supplying Australian & export markets

Promote benefits of growing sorghum to graziers in region

Continue to invest in variety and yield research; especially dryland potential

2

Develop supply chains across all sorghum uses (food, feed, biofuel) (3

Investigate potential partners for joint venture in food processing facility

## Who are the potential commercial partners?

FIRM	YEAR EST.	HEAD OFFICE LOCATION OWNERSHIP	GLOBAL SALES # OF EMPLOYEES	KEY PRODUCTS	KEY REGIONS	website Notes
CHS	1929	Inver Grove Heights, MN, United States Co-Op 625,000+ producers	US\$31.9b (2017) 12,500	Grain processing and marketing; animal nutrition, inputs, fuels, lubricants, biofuels, edible oils, oilseeds, flour, dressings, sauces, meal bases	North America Asia Australia	http://www.chsinc.com https://www.chsbroadbent.com Global agribusiness cooperative based in USA; CHS Broadbent grain trading subsidiary in Australia; operations in 20 countries
中粮国际 COFCO INTL	2000	Geneva, Switzerland Private COFCO, China Investment Corporation, Hopu, Temasek, IFC, Standard Chartered	\$34b 12,000	Grains, sorghum, pulses, oilseeds, sugar, coffee, cotton, freight	Global	https://www.cofcointernational.com Overseas agriculture business platform for COFCO (China's largest food & agriculture company; operations in 35 countries; COFCO Agri Australia
GLENCORE	2016	Rotterdam, Netherlands Private Glencore (Public: Switzerland; LSE: GLEN, SEHK: 0805, JSE: GLN), CPP Investment Board, bcIMC	US\$25b (2017) 14,000	Grain, oilseeds, pulses, sugar, rice, cotton, protein meals, vegetable oils, biodiesel	Global	http://www.glencoreagriculture.com Originating, handling, processing and marketing of agricultural commodities; operations and offices in 35 countries; 6 grain port terminals in Australia; 24,000 ha of cropping land farmed and leased
WESTCHESTER	1986	Champaign, Illinois, United States Private TIAA – USA teacher superannuation	US\$8b in assets under management	Farmland involved in livestock and cropping	USA Australia Europe South America	http://www.wgimglobal.com/home Agriculture asset managers; \$1b worth of farms in QLD, NSW, VIC, WA; model of leasing back properties to owners or local farmers; wheat and other grains focus
Cargill	1865	Minneapolis, United States Private Cargill family 90%	US\$114.7b (2018) 150,000	Commodities (cotton, grain, oilseeds, sugar, palm), food ingredients and applications (cocoa, corn, oils, malt, starches, sweeteners, etc.), meat, poultry and eggs, farmer services, animal feed, energy and industrial, financial	Global	www.cargill.com www.cargill.com.au www.teysaust.com.au Operations in 67 countries; 50% JV Teys Australia



INDICATED MARKET DEMAND

Y

"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?				
Grown commercially in several climatic peer regions as well as in Australia. Extensive research and breeding has been undertaken by CSIRO.			PRODUCT	
			Capital intensive to produce	
	Important potential role in	preventing desertification.	Mechanically harvested	$\bigcirc$
DRIVERS C	DF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
	esters similar to human produced; long	<ul> <li>Grows in desert and semi-desert climates</li> <li>Tolerates salinity and nutrient poor soils and high temperatures</li> </ul>	Trucking/shipping friendly	
shelf life) - Demand for natural pharmaceutica - Potential use as natural weight loss		<ul> <li>Requires supplement irrigation for maximum production if rainfall is below 400mm</li> <li>Drought resistant, though cultivated plants can become stressed in</li> </ul>	Value-added opportunities	
VALUE-ADDED	OPPORTUNITIES	extremes of heat, affecting yields - Frost intolerant when in flower	MARKET SITUATIO	N
- Jojoba oil - Skincare products		<ul> <li>Prost intolerant when in flower</li> <li>Pollination by male plants required</li> <li>3-5 years before first harvest; 8-10 years before full production</li> </ul>	Attractive high value markets	
<ul> <li>Pharmaceuticals</li> <li>Animal feed (leaves, meal)</li> </ul>		KEY RISKS & SENSITIVITIES	Large agribusiness involved	
<ul> <li>Biodegradable lubricants</li> <li>Biodiesel fuel (potential)</li> </ul>		<ul> <li>Boom bust history of commercial production in United States (1970's - 1990) and Australia (CSIRO introduced in 1978)</li> <li>Requires consistent water for commercial production</li> </ul>	Proven, scalable production model	
	MPETITORS	<ul> <li>Requires consistent water for commercial production</li> <li>Oil is produced only from female plants</li> </ul>	Attractive competitive set	
DOMESTIC	EXPORTERS/PRODUCERS	WHAT YOU WOULD NEED TO BELIEVE	AUSTRALIA	
<ul> <li>Other natural oils and waxes</li> <li>Almond meal (skincare use)</li> </ul>	- Argentina - Israel - Mexico	<ul> <li>Ongoing breeding research results in higher wax contents and ability to harvest mechanically</li> <li>Mechanisation is possible (currently by hand as seeds have different</li> </ul>	High performance genetics available	
- Peru - United States		<ul> <li>Mechanisation is possible (corrently b) hand as seeds have affecting maturing rates)</li> <li>North West Queensland can compete with low cost producers</li> </ul>	Required skills for success	
			Leverage country reputation	
			OVERALL	

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# What is jojoba?





Common names	Jojoba, deer nut, oat nut, wild hazel, coffee berry
Scientific name	Simmondsia chinensis
Type of plant	Woody perennial bush
Cultivation cycle	3-5 years to first harvest; 8-10 years before full production

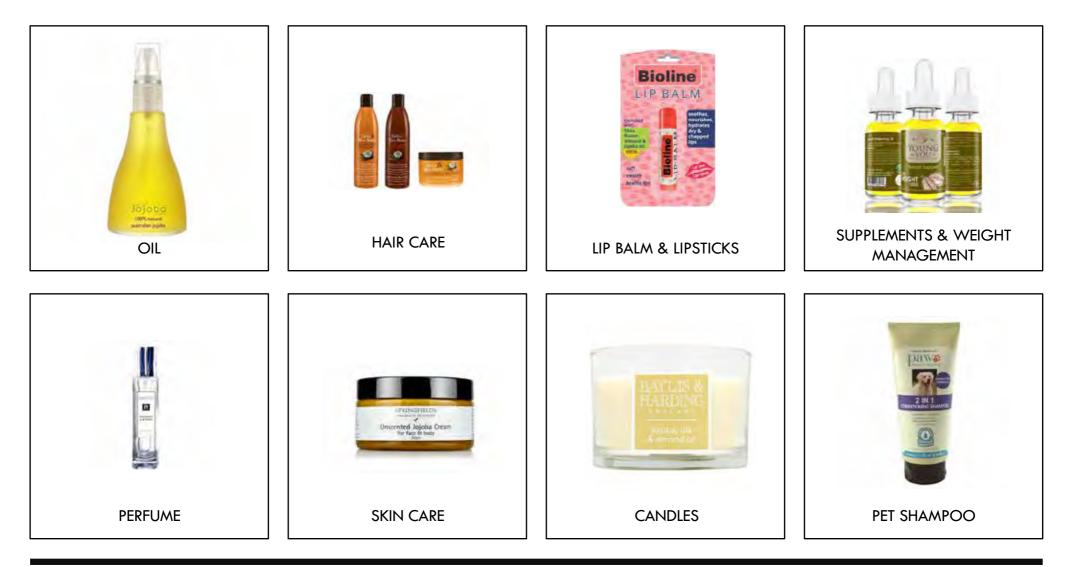
Suited climate	Arid and semi arid desert climates
Uses	Wax ("oil") from seed for cosmetics and pharmaceutical industries
Origin	Central America
Established in AU	1978 by CSIRO

### What is the market situation?



Source: various published articles; Coriolis analysis and estimates. Photo Credit: Freepik from www.flaticon.com

## What can you do with it?



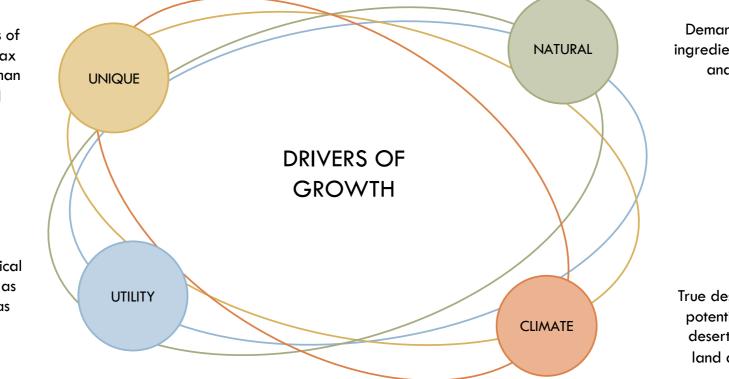
Source: various company websites; Coriolis analysis. Photo credit: fair use/fair dealing; low resolution; complete product/brand for illustrative purposes

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### What is driving its success?

The unique qualities of jojoba oil; liquid wax esters similar to human sebaceous gland secretions

Oil has pharmaceutical and industrial uses as well as potential as biofuel



Demand for natural ingredients in cosmetics and skin care

True desert shrub with potential to combat desertification and land degradation

### What does Dr. Food think?



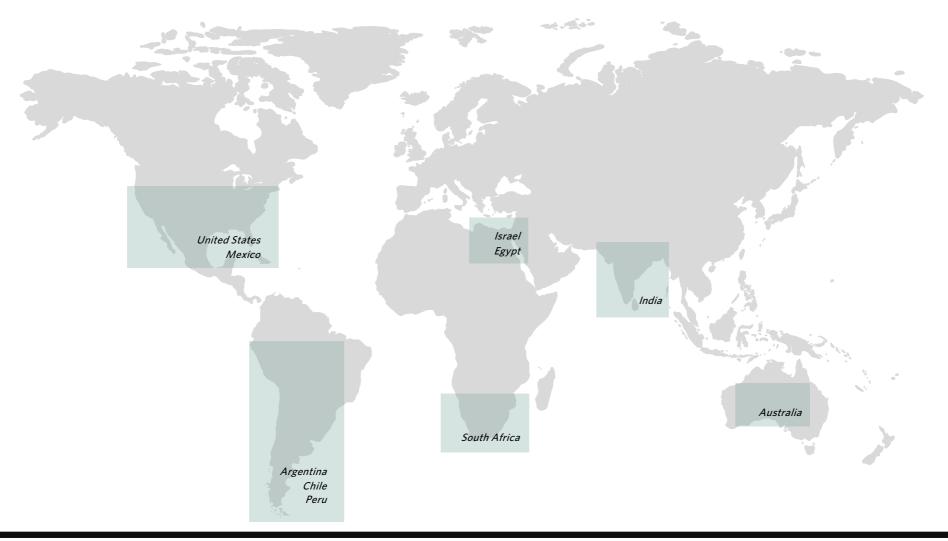
"The complementary benefits of shea butter, castor and jojoba oils are striking and so are the market opportunities that are opening up for such natural health and beauty ingredients.

Cosmetic companies are increasingly aware of the need for transparency and traceability in their ingredient supply chains. Having these three pivotal ingredients grown in one region – North West Queensland – presents an exceptional opportunity to develop a natural beauty ingredient story that is smack on target for the times.

Could a natural beauty ingredient mini-cluster be on the point of emerging in North West Queensland?"

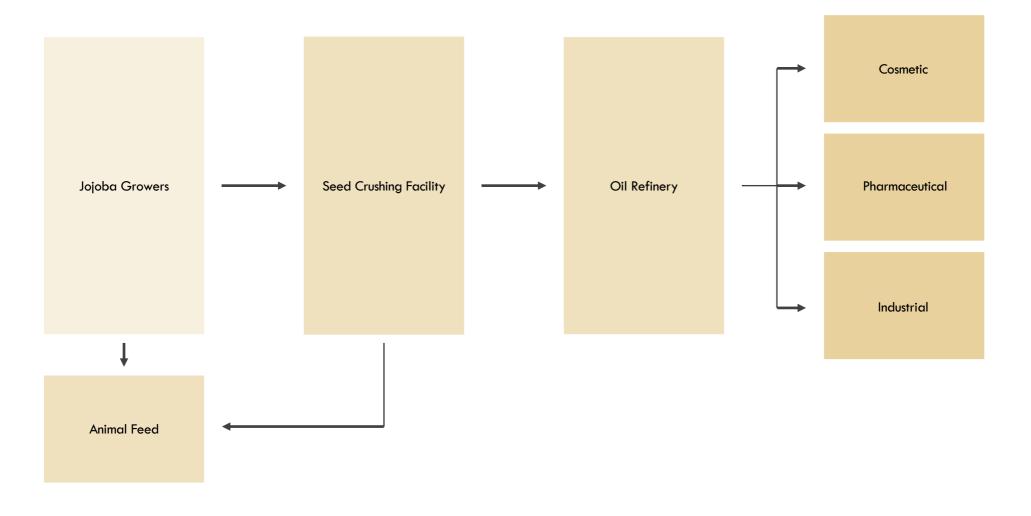


Where is it currently produced?



Source: UN Comtrade; UN FAOSTAT; Coriolis analysis

## How is the supply chain organised?



## Why do it in the NW QLD? Why would it work in the NW QLD?



## How could we do it?

STRAWMAN

#### VISION:

North West Queensland builds a vibrant jojoba growing sector, leading to at-scale oil processing industry supplying Australian & export markets

Select suitable site for commercial operation

Invest in variety and yield research

Determine best practice production systems (research trip to USA, Argentina, Israel)

2	

Invest in first stage of commercial scale jojoba growing operation

Develop supply chains relationships for domestic and export markets Investigate potential partners for joint venture in oil processing facility

### Who are the potential commercial partners?

FIRM	YEAR EST.	HEAD OFFICE LOCATION OWNERSHIP	GLOBAL SALES # OF EMPLOYEES	KEY PRODUCTS	KEY REGIONS	website Notes
Vantage	2008	Chicago, United States Private H.I.G. Capital; The Jordan Company	N/A 650	Personal care, food, performance materials, oleochemicals	USA Argentina Global	http://www.vantagespecialties.com 3 jojoba farms in USA and Argentina; new crushing facility in 2017; world's largest jojoba grower and ingredient producer; Desert Whale Jojoba brand
ĽORÉAL	1909	Clichy, France Public; OR:PA	€26b (2017) 82,600	Hair colour, skincare, sun protection, cosmetics, perfume, haircare	5 continents; present in 150 countries	https://www.loreal.com/group Largest cosmetics group in the world
PNJ	1980	Avila Beach, California, United States Private Purcell family	N/A	Jojoba oil, beads, esters, meal	USA	http://www.purcelljojoba.com Only exclusive jojoba oil producer in USA; 700,000 trees in Bouse, Arizona; one of the world's largest suppliers of organic jojoba
	2008	Castle Hill, NSW, Australia Private Turner family	N/A	Jojoba oil, skincare	Australia	https://www.thejojobacompany.com.au Farm in Yenda, NSW
HOLDINGS	2006	Japan Public TYO:4927	¥244.3b (2017)	Skincare products, retail stores	Japan Asia Australia	http://www.po-holdings.co.jp/ Health and beauty company; one of the world's largest; acquired Australian brand Jurlique in 2012 for A\$300m



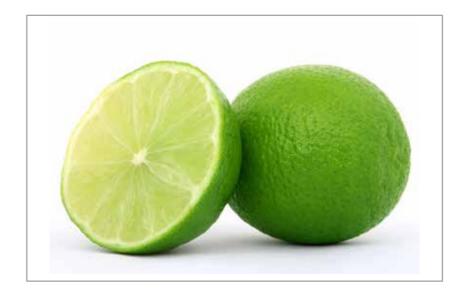
INDICATED MARKET DEMAND

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	QUALITATIVE SCORECARD			
			PRODUCT	
	Citrus grows well in backy Neighbouring regions of Queensl	and grow limes commercially.	Capital intensive to produce	
	Lemons and limes have h	igh market demand.	Mechanically harvested	
DRIVERS O	F GROWTH	GROWING CONDITIONS	Hot, dry environment product	
Demand for citrus in high value mar High end cocktail bars are on trend Wide spread medicinal use	kets and pushing demand for ingredients	<ul> <li>Tropical, subtropical and temperate regions; humid, semi arid or arid conditions</li> <li>Careful management required for sandy or clay soils</li> </ul>	Trucking/shipping friendly	
	OPPORTUNITIES	<ul> <li>Can tolerate high temperatures if well supplied with soil moisture</li> <li>Sensitive to frost</li> </ul>	Value-added opportunities	
Fresh fruit		<ul> <li>Irrigation required for regular cropping; if rainfall is &lt;700mm, 8-9 ML/ha</li> </ul>	MARKET SITUATIO	N
Ingredient in cocktails and dishes (w Juice	/edges)	- Highly sensitive to salt and wind	Attractive high value markets	
Jellies, jams, syrups Curds		KEY RISKS & SENSITIVITIES	Large agribusiness	
Pickles, chutney		- Growing conditions may not be ideal	involved	
Flavourings Cleaning		- Long distance to market WHAT YOU WOULD NEED TO BELIEVE	Proven, scalable production model	
KEY COA	APETITORS EXPORTERS/PRODUCERS	<ul> <li>Commercial yields can be achieved in North West Queensland region</li> <li>North West Queensland can compete with Argentina (Tucuman region</li> </ul>	Attractive competitive set	
Imported limes and lemons	- Argentina	produces 70% of world's lemon products)	AUSTRALIA	
Imported juice	- Spain - Mexico		High performance genetics available	
	- Turkey - South Africa - India		Required skills for success	
	- India - China		Leverage country reputation	
			OVERALL	

# What are lemons/limes?

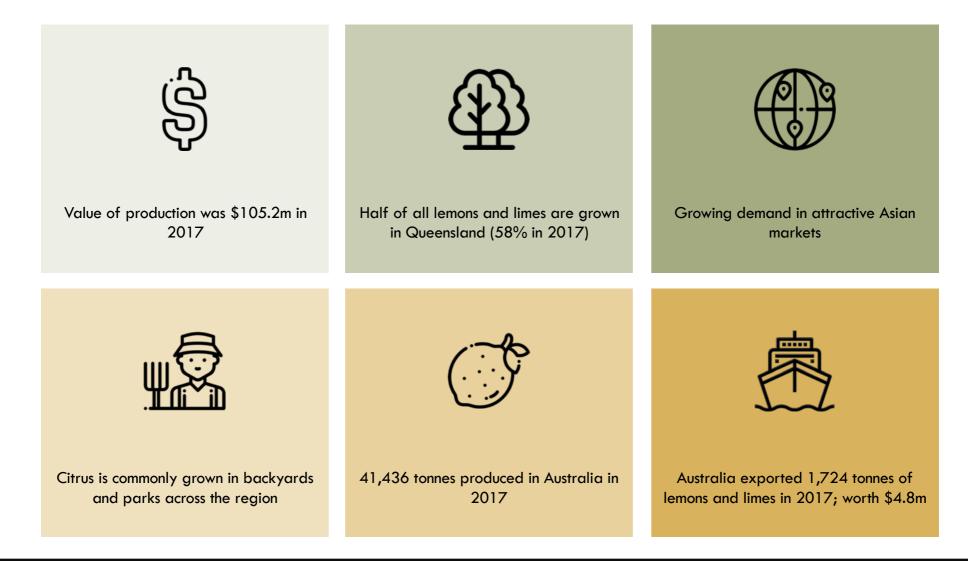




Common names	Lemon, limone, lime
Scientific name	Citrus limon (L.) Osbek; limes are hybrids
Type of plant	Citrus fruit tree
Cultivation cycle	Fruit after 3-5 years depending on rootstock

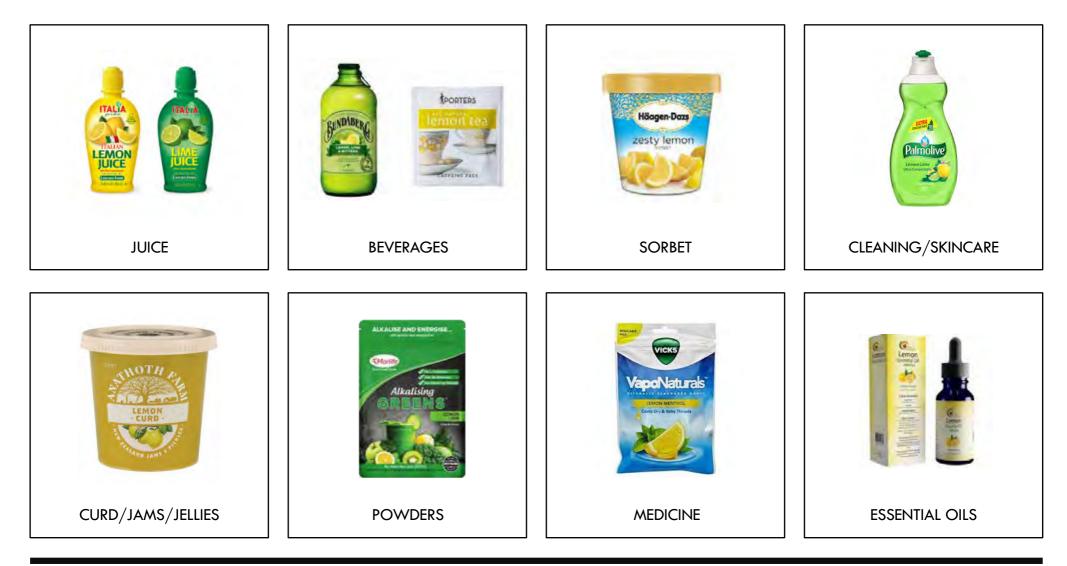
Suited climate	Semi arid and arid subtropical climates
Uses	Juice, peel, oil
Origin	Himalayan region of India/South East Asia
Established in AU	1787

### What is the market situation?



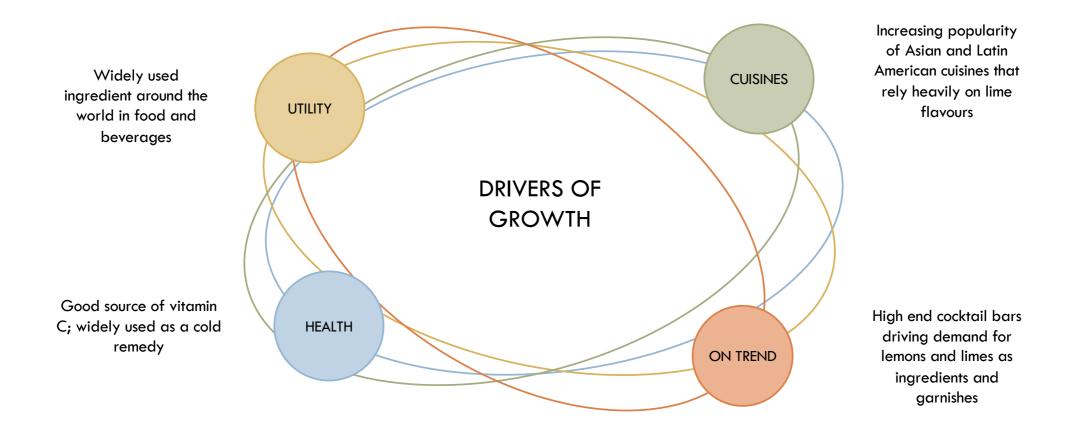
Source: various published articles; Hort Innovation; Coriolis analysis and estimates. Photo Credit: Freepik from www.flaticon.com

### What can you do with it?



Source: various company websites; Coriolis analysis. Photo credit: fair use/fair dealing; low resolution; complete product/brand for illustrative purposes

### What is driving its success?



### What does Dr. Food think?



"Dr. Food ran a fresh produce business in Florida, USA for 15 years and was impressed how an inferior local lime was elevated to stardom! The very seedy Key Lime (in truth, no match for the internationally-traded Persian lime) was an integral ingredient in the Florida's state dessert – Florida Key Lime Pie which comprised crumbled Graham crackers, cream cheese, condensed milk and a liberal dose of Key Lime juice.

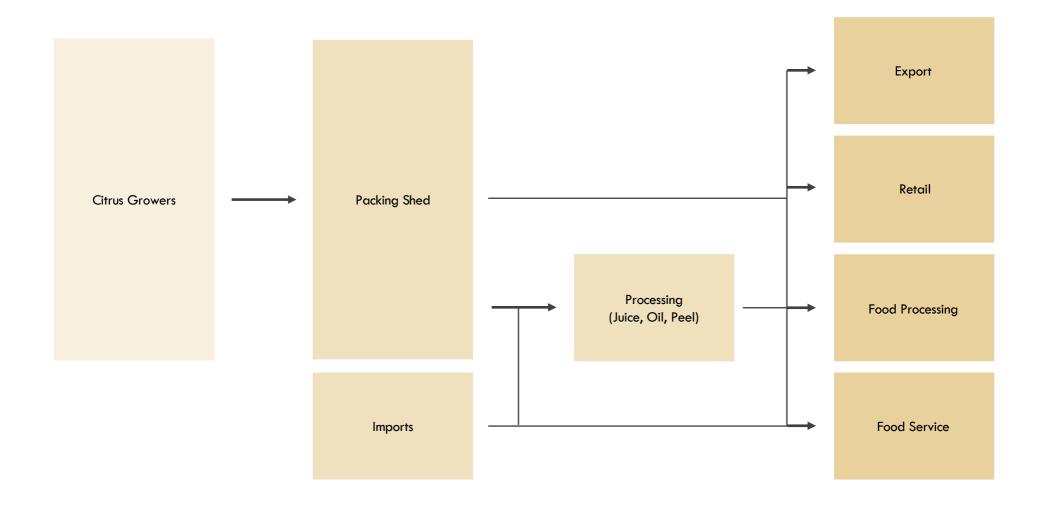
The Queenslander Outback Lime Dessert beckons with, maybe, its starting point being a within-QLD competition for chefs to design the quintessential special dessert using North West Quennsland limes/lemons as the defining central ingredient. Tourists love a culinary sweet treat (with a tart, vitamin C intense guilt-reducing health benefit), especially if it has a story and reassuring provenance."



Where is it currently produced?



## How is the supply chain organised?



## Why do it in the NW QLD? Why would it work in the NW QLD?



## How could we do it?

STRAWMAN

#### VISION:

North West Queensland builds a vibrant citrus growing sector, leading to at-scale production supplying Australian & export markets

Select suitable site for commercial operation

Invest in variety and yield research

2

Invest in first stage of commercial scale lemon and lime growing operation

Develop supply chains relationships for domestic and export markets

3

Investigate potential partners for joint venture in processing facility for high value lemon oil and extracts

## Who are the potential commercial partners?

FIRM	YEAR EST.	HEAD OFFICE LOCATION OWNERSHIP	GLOBAL SALES # OF EMPLOYEES	KEY PRODUCTS	key regions	website Notes
LouisDreyfus 🖻	1851	Amsterdam, The Netherlands Private (Louis-Dreyfus)	US\$64.7b (14) Louis Dreyfus Commodities 22,000 (peak)	Commodities (coffee, cotton, dairy, fertilizers, finance, freight, juice, metals, oilseeds, rice, sugar), asset management, forestry & renewable energy	Global	www.louisdreyfus.com www.ldcom.com 30,000ha of citrus in Brazil; 14m trees; world's largest processors and marketers of citrus juices; exports to over 70 countries; LDC operates in over 100 countries
Nech is our passion	1888	Ravenhall, Victoria, Australia Public ASX:CGC	A\$909m (2017) 6,000	Berries, tomatoes, mushrooms, citrus, avocados, bananas, grapes	Australia Asia	http://costagroup.com.au/citrus Largest citrus grower in Australia
San Miguel	1954	Buenos Aires, Argentina Public (BCBA:SAMI)	ARS1,680m (14) US\$115.8m 1,200 (6,500 peak)	Fresh citrus (lemons, tangerines, oranges, grapefruits), juice, concentrates, essential oils, peels	Argentina Uruguay South Africa	www.sanmiguelglobal.com/en One of world's leading fruit and vegetable companies; exports majority to EU, Russia; Asia, Canada, Middle East; operations in South Africa
Citromax	1964	Carlstadt, New Jersey, United States Private Glueck family	N/A	Lemons, lemon oils, extracts, juices, peels, fragrances, blueberries	USA Argentina	https://www.citromax.com Vertically integrates lemon grower, processor and flavour manufacturer; 3 <sup>rd</sup> largest lemon processor in world; 4,500 ha of orchards in Tucuman, Argentina
	1893	Santa Paula, California, United States Public NASDAQ:LMNR	US\$112m (2016) 276	Lemons, avocados, oranges, speciality citrus, pistachios, olives	USA Global	https://limoneira.com Agribusiness, real estate development business; one of the largest lemon producers in USA; 5,000 acres of own lemons

Source: company website; company annual report; various published articles and reports; Coriolis analysis



INDICATED MARKET DEMAND

Y

	"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?		QUALITATIVE SCORECARD	
Grows across the climatic peer regions; tolerant to drought. Australia is #2 exporter globally.		PRODUCT		
		· · ·	Capital intensive to produce	C
	North West Queensland can leverage ext	tensive Australian expertise and research.	Mechanically harvested	
DRIVERS C	DF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for healthy foods (high legand vitamins)</li> <li>Demand for meat substitutes</li> </ul>	vel of protein, resistant starch, minerals	- Drought tolerant; severe or prolonged hot weather can cause pod cracking	Trucking/shipping friendly	
- Traditional food for Indian and Asi		<ul> <li>Highly sensitive to saline, boron and sodic soils</li> <li>Require minimum of 350mm of rain, maximum of 550mm</li> <li>Dislikes waterlogging</li> </ul>	Value-added opportunities	
	OPPORTUNITIES	- Grows in semi-arid regions of South Australia and Victoria	MARKET SITUATIO	лс
<ul> <li>Dried, cooked, canned</li> <li>Soups, stews, curry ready meals</li> </ul>		KEY RISKS & SENSITIVITIES	Attractive high value markets	
KEY CO	MPETITORS	- Yields affected by severe or prolonged hot weather	Large agribusiness	
DOMESTIC	EXPORTERS/PRODUCERS	WHAT YOU WOULD NEED TO BELIEVE	involved	
<ul><li>Other pulses</li><li>Soybeans</li></ul>	- Canada - United States	<ul> <li>Some supplementary irrigation is available</li> <li>Can compete with Canada in export markets</li> </ul>	Proven, scalable production model	
- Other meat substitutes	<ul> <li>Turkey</li> <li>United Arab Emirates (re</li> </ul>	- Investment in new variety research will continue	Attractive competitive set	
	exporting)		AUSTRALIA	
			High performance genetics available	
			Required skills for success	
			Leverage country reputation	
			OVERALL	



## What are lentils?

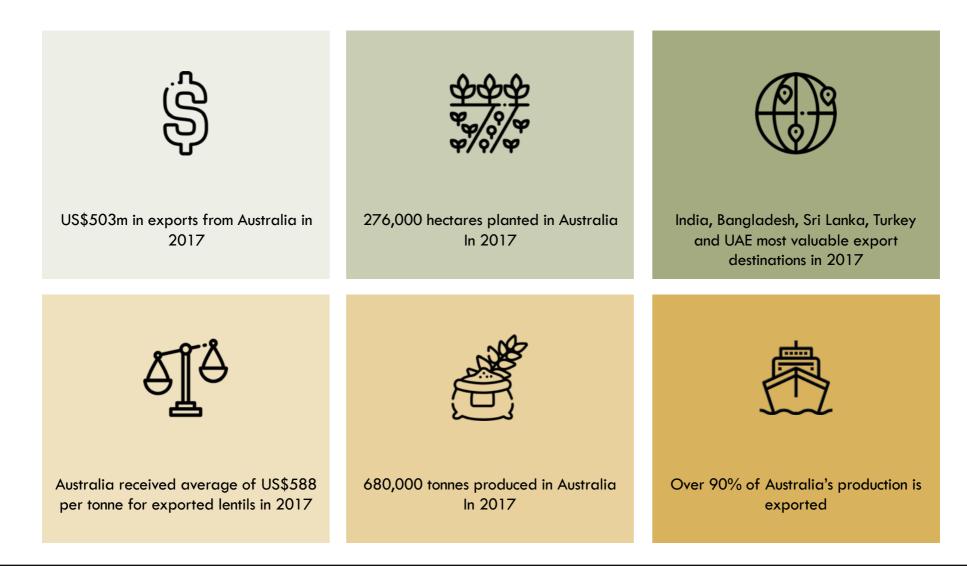




Common names	Lentil, daal, pulse, adas, hiramame
Scientific name	Lens culinaris
Type of plant	Bushy annual legume
Cultivation cycle	Harvest 110 days after sowing

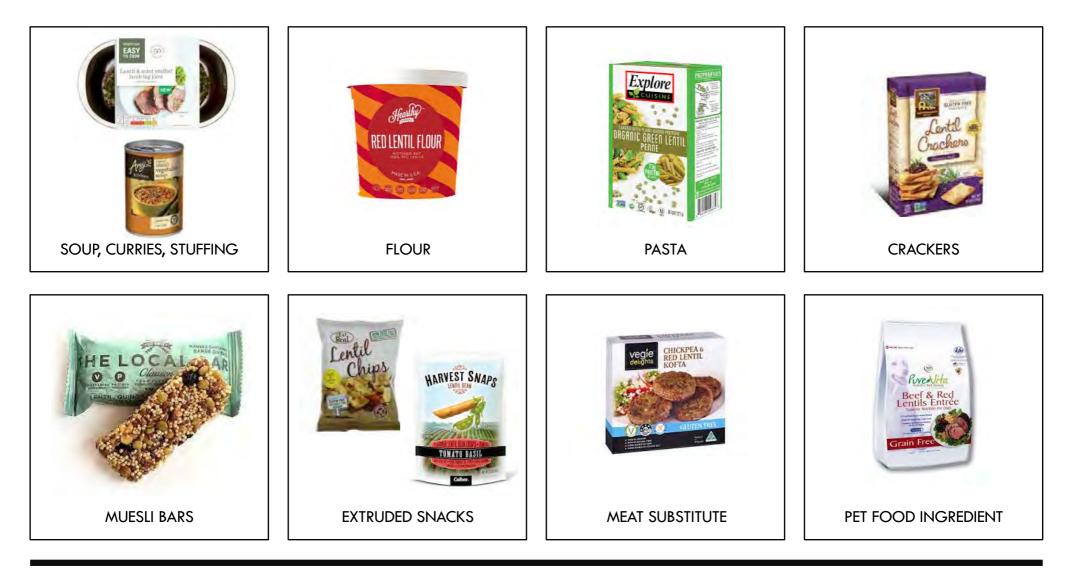
Suited climate	Temperate, subtropical, semi arid climates
Uses	Cooked, dried, canned, whole or split, meat substitution products
Origin	Middle East, Central Asia
Established in AU	1990 commercially

### What is the market situation?



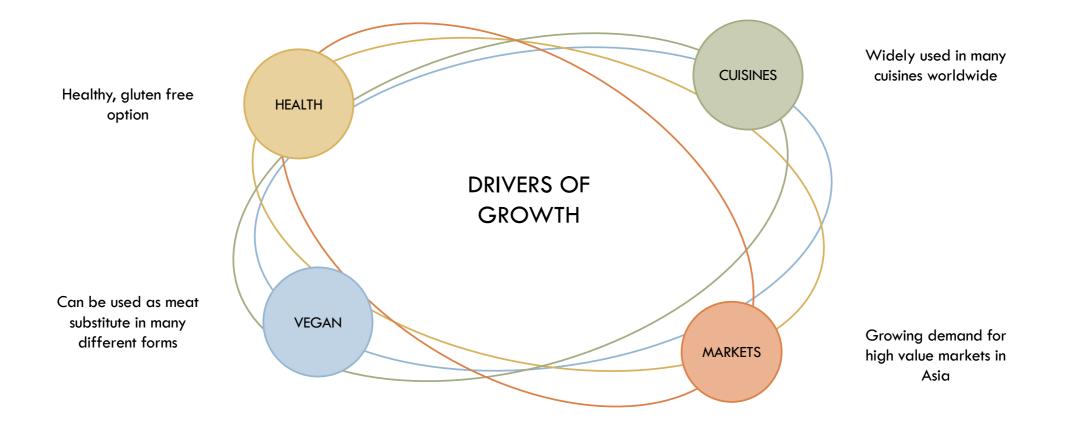


# What can you do with it?



Source: various company websites; Coriolis analysis. Photo credit: fair use/fair dealing; low resolution; complete product/brand for illustrative purposes

### What is driving its success?



### What does Dr. Food think?



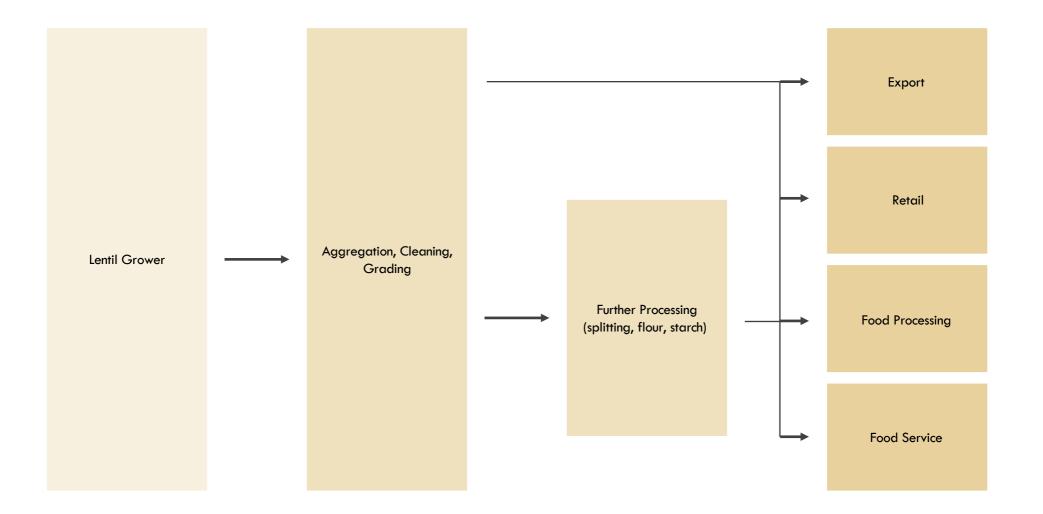
"Like mungbeans, lentils are a seriously on-trend plant-based protein source. Dal lentils have been a staple dish in Indian cuisine and are as Indian as Vishnu! In Western food markets, lentil-based dishes increasingly feature unrelated to their Indian culinary origin.

North West Queensland would do well to look at how successful premium-priced Puy Lentils have been in Europe. These green lentils, grown in the Le Puy prefecture of the Auvergne Region of France have "appellation d'origine controlee" status (like wine) and retail for five times the price of working class red lentils in many high income markets. Starting at home in the Australian market, consider the opportunity of building a premium brand green lentil provenance-based brand. "Foodies" in Australia love a good story particularly when it's associated with a product that carries great taste, health attributes and brings status to office water cooler conversations!"

## Where is it currently produced?



# How is the supply chain organised?



## Why do it in the NW QLD? Why would it work in the NW QLD?



### How could we do it?

STRAWMAN

#### VISION:

North West Queensland builds a vibrant cropping sector based on lentils, leading to at-scale further processing industry supplying Australian & export markets

Select suitable site for commercial operation

Secure agronomists and contractors to ensure availability when needed

Continue to invest in variety and yield research

### 2

Invest in first stage of commercial scale lentil growing operation

Develop local supply chain to save on freight costs 3

Investigate potential partners for joint venture in further processing facility

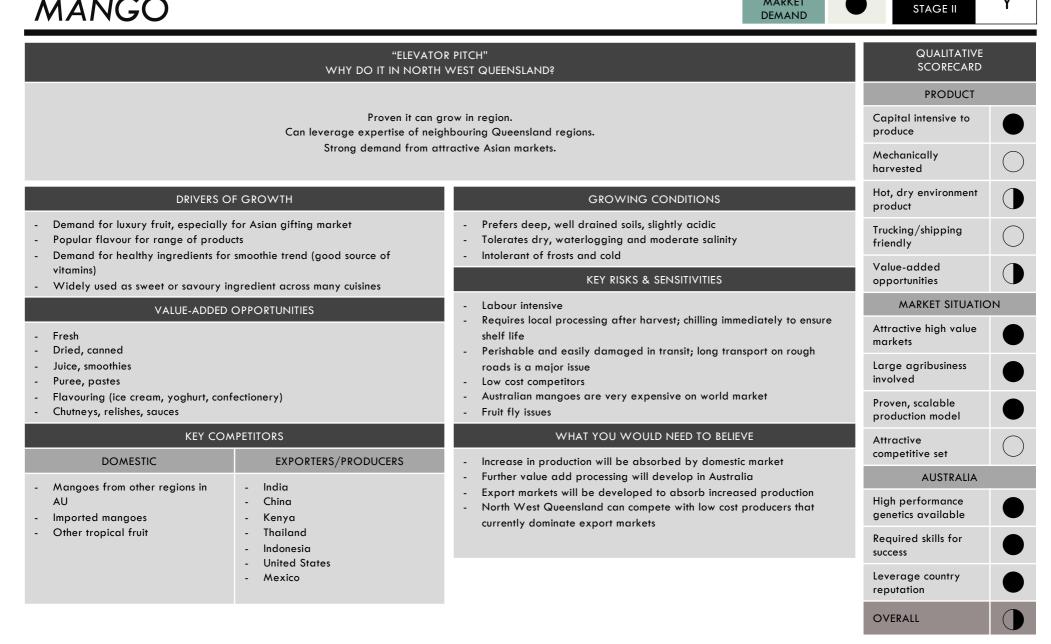
### Who are the potential commercial partners?

FIRM	YEAR EST.	HEAD OFFICE LOCATION OWNERSHIP	GLOBAL SALES # OF EMPLOYEES	KEY PRODUCTS	KEY REGIONS	website Notes
🍪 Olam	1989	Singapore Public SGX:O32	SGD26.3b (2017) 72,000	Cotton, almonds, peanuts, pulses, cocoa, dairy, rice, coffee, nuts, spices, sesame, others	Global	http://olamgroup.com Third largest agribusiness in the world; acquired Queensland Cotton in 2007 along with Australian Pulses division
GLENCORE	2016	Rotterdam, Netherlands Private Glencore (Public: Switzerland; LSE: GLEN, SEHK: 0805, JSE: GLN), CPP Investment Board, bcIMC	US\$256 (2017) 14,000	Grain, oilseeds, pulses, sugar, rice, cotton, protein meals, vegetable oils, biodiesel	Global	http://www.glencoreagriculture.com Originating, handling, processing and marketing of agricultural commodities; operations and offices in 35 countries; 6 grain port terminals in Australia; 24,000 ha of cropping land farmed and leased
Timitomo Corporation	1919	Tokyo, Japan Public TYO:8053	US\$2.9b (2017) 73,016	Metal products, transportation, construction, infrastructure, media, ICT, lifestyle goods (food, juice, grains), mineral resources, energy, chemical, electronics	Global	https://www.sumitomocorp.com/en/jp/ One of largest Sogo shosha general trading companies worldwide; Emerald Grain subsidiary in Australia
WESTCHESTER	1986	Champaign, Illinois, United States Private TIAA – USA teacher superannuation	US\$8b in assets under management	Farmland involved in livestock and cropping	USA Australia Europe South America	http://www.wgimglobal.com/home Agriculture asset managers; \$1b worth of farms in QLD, NSW, VIC, WA; model of leasing back properties to owners or local farmers; wheat and other grains focus
🤹 中粮国际 Согсо інті	2000	Geneva, Switzerland Private COFCO, China Investment Corporation, Hopu, Temasek, IFC, Standard Chartered	\$34b 12,000	Grains, sorghum, pulses, oilseeds, sugar, coffee, cotton, freight	Global	https://www.cofcointernational.com Overseas agriculture business platform for COFCO (China's largest food & agriculture company; operations in 35 countries; COFCO Agri Australia

Source: company website; company annual report; various published articles and reports; Coriolis analysis



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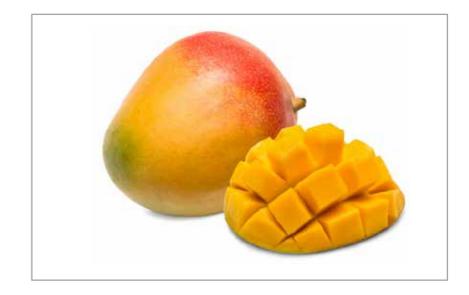




MANGO

## What are mangoes?





Common names	Mango
Scientific name	Mangifera indica
Type of plant	Large long-lived tropical evergreen fruit tree
Cultivation cycle	Grafted trees fruit in 3-4 years

Suited climate	Warm temperate to tropical climates
Uses	Fresh, juice, puree, pastes, flavouring, chutney, relishes, sauces
Origin	South Asia
Established in AU	1800s

MANGO

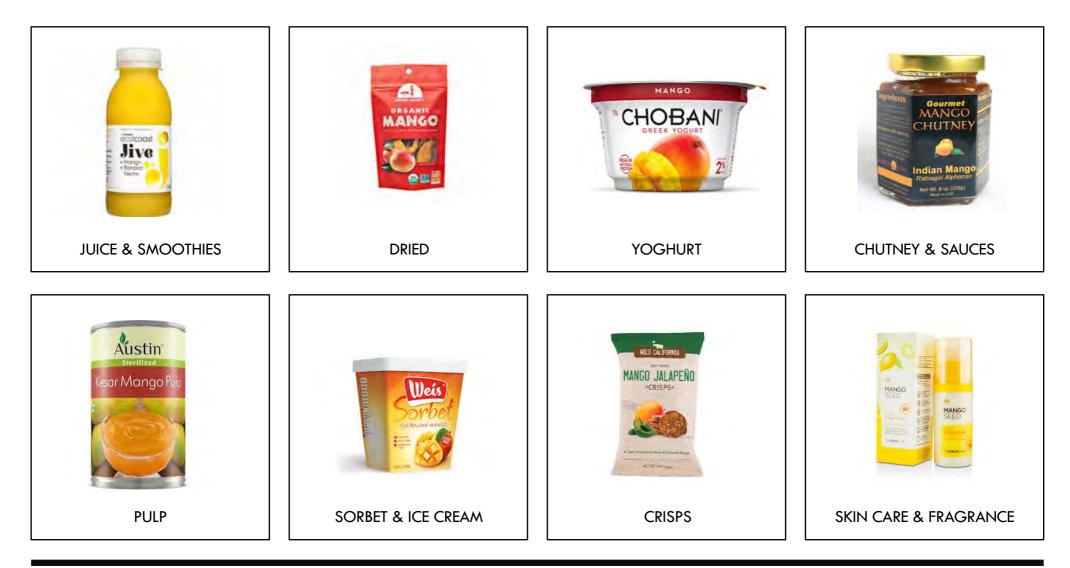
### What is the market situation?



Source: various published articles; AMIA; Hort Innovation; Coriolis analysis and estimates. Photo Credit: Freepik from www.flaticon.com

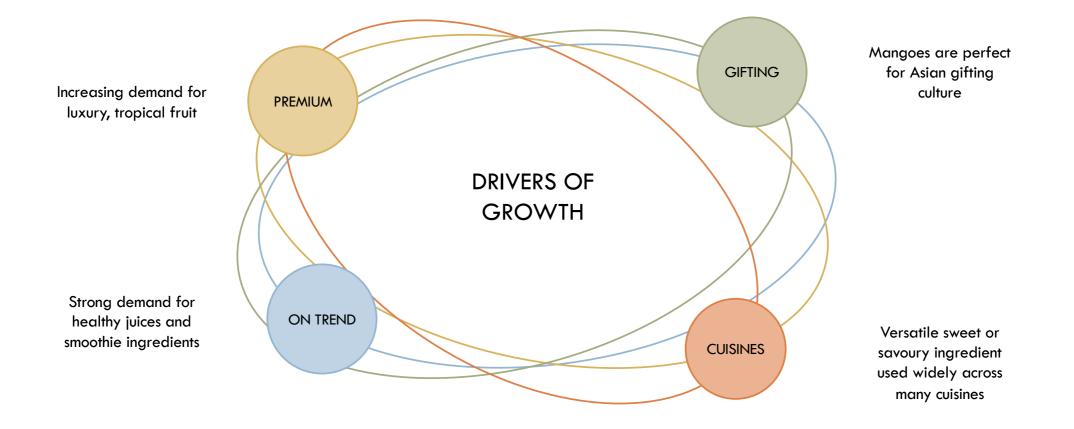
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### What can you do with it?



Source: various company websites; Coriolis analysis. Photo credit: fair use/fair dealing; low resolution; complete product/brand for illustrative purposes

## What is driving its success?



### What does Dr. Food think?

RED COL

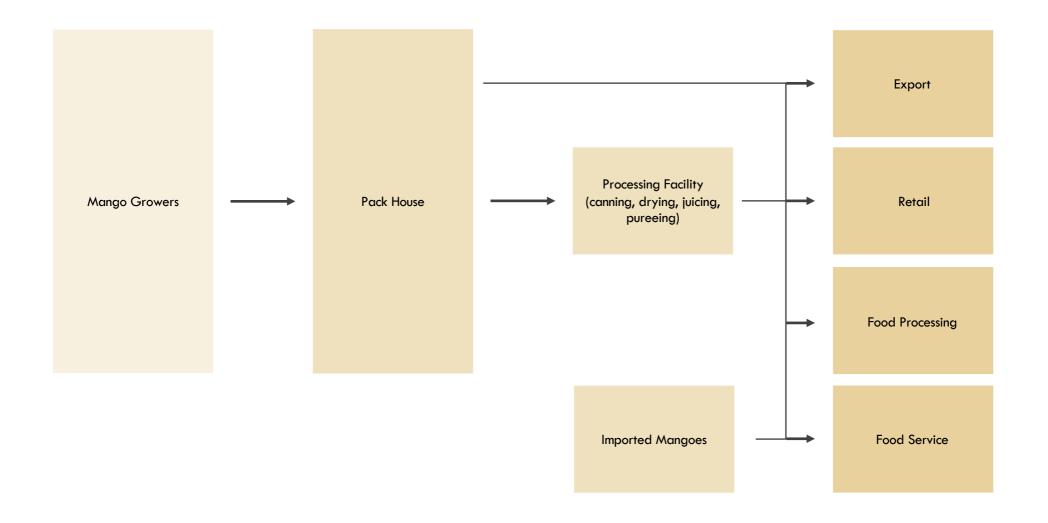
"Mango production and associated supply chains have seen an accelerated expansion in Australia in recent years. Like many other sectors of high value horticulture, increasingly growers seek the security and marketing strength of supply chains offering exclusive varieties with specific and even unique characteristics; e.g. the Calypso mango variety with a small stone to flesh ratio grown in Northern Queensland and marketed by Perfection Fresh, and the Honey Gold variety with a distinctive golden skin colour grown by Piñata Farms. Check with Mangoes Australia (under the Horticulture Innovation Australia umbrella) before investing in a mango enterprise which may take 3-5 years to bear marketable fruit. NW QLD may have special "windows" of supply that are not available to other regions in Australia which could provide a market advantage and would appeal to supply partners who have access to high value customers."



Where is it currently produced?



## How is the supply chain organised?



# Why do it in the NW QLD? Why would it work in the NW QLD?



## How could we do it?

STRAWMAN

#### VISION:

North West Queensland builds a vibrant mango growing sector, leading to premium regional brand supplying Australian & export markets

1

Select suitable site for commercial operation

Continue to invest in variety and yield research

#### 2

Invest in first stage commercial scale mango growing operation

Develop supply chains relationships for domestic and export markets

Develop regional brand for premium fruit

#### 3

Investigate potential for further processing in Queensland to develop value added products

## Who are the potential commercial partners?

FIRM	YEAR EST.	HEAD OFFICE LOCATION OWNERSHIP	GLOBAL SALES # OF EMPLOYEES	KEY PRODUCTS	key Regions	website Notes
manbulloo	1982	Brisbane, Australia Private Piccone family	N/A	Mangoes	Australia	https://www.manbulloo.com Australia's largest grower of Kensington Pride mangoes; 6 farms in NT and QLD; Mango Road export subsidiary
	2000	Sheung Wan, Hong Kong Public AIM:ACHL; HKSE:73	RMB962.7m (2015) US\$147.7m 1,960	Oranges, grapefruit, banana, pineapple and other fruit juice concentrates, mango and other fruit purees, frozen mango, frozen and dried fruit and vegetables	China	www.asian-citrus.com 3 plantations, one yet to reach maturity; 103 km <sup>2</sup> ; 4.55m trees; 1 plantation suffering deadly disease (HLB); revenue down by 24%
TetalPréduce Lans Grav Togettes	2006	Dundalk, Ireland Public ISEQ:T70; LSE: TOT	€3.45b (2015) 4,500+	Apples, pears, grapes, tropical, citrus, salad, stone fruit, vegetables	Global	www.totalproduce.com Europe's largest fresh produce provider; 100+ facilities; operates in 22 countries; 45% stake in Dole in 2018
De	1851	California, United States Private Murdock, Total Produce	US\$4.8b 25,000	Bananas, fresh fruit (70%), fresh vegetables, bagged salads, prepared fruit and vegetables	Global	www.dole.com #1 Producer, marketer and distributor; 300 products to 90 countries; privatised again in '13 when acquired by Murdock
tfč	1989	Maasdijk, Netherlands	N/A	Exotic fruit and vegetables	Netherlands Global	www.tfc-holland.nl Owned by BayWa; specialist in sourcing and importing exotic fruit and vegetables



INDICATED MARKET DEMAND

Y

"ELEVATOR WHY DO IT IN NORTH V		QUALITATIVE SCORECARD
		PRODUCT
Drought resistant crop that is already gro Australia is successful exporter; 90% of production	is exported, majority produced in Queensland.	Capital intensive to produce
Native wild mungbean variety gr	ows across Northern Australia.	Mechanically harvested
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product
<ul> <li>Demand for healthy foods (high levels of protein, vitamins, minerals)</li> <li>Demand for food as medicine (should to be useful for controlling cholesterol and disheater)</li> </ul>	<ul> <li>Subtropical climate</li> <li>Warm season crop; optimum temperature range for growth is between</li> <li>27 and 30 degrees</li> </ul>	Trucking/shipping friendly
<ul> <li>and diabetes)</li> <li>Demand for traditional foods from expat communities</li> <li>Demand for gluten free products</li> </ul>	<ul> <li>Heat and drought tolerant</li> <li>Adequate moisture required for good yields; do not respond as well to</li> </ul>	Value-added opportunities
VALUE-ADDED OPPORTUNITIES	irrigation as other pulses - Does not tolerate saline soils	MARKET SITUATION
<ul> <li>Dried whole or hulled</li> <li>Sprouted</li> </ul>	KEY RISKS & SENSITIVITIES	Attractive high value markets
- Flour - Starch	<ul> <li>Even strike and maturity of crop is essential for high returns at market</li> <li>Variety purity is essential</li> </ul>	Large agribusiness involved
<ul> <li>Fermented</li> <li>Paste</li> <li>Desserts, baked goods, cellophane noodles</li> </ul>	<ul> <li>Marketing of mungbeans is different to other pulses/grains crops as it is purchased as a vegetable by consumers</li> <li>Wide variety in prices between the 4 marketing grades; sprouting</li> </ul>	Proven, scalable production model
KEY COMPETITORS	<ul> <li>vide valiely in prices between me 4 markening grades; sproning category commands highest prices</li> <li>Several international food poisoning incidences have involved</li> </ul>	Attractive competitive set
DOMESTIC EXPORTERS/PRODUCERS	mungbean sprouts - Emergence of strong competition across processing grade	AUSTRALIA
<ul> <li>Imported mungbean products</li> <li>Other beans and sprouts</li> <li>China</li> </ul>	WHAT YOU WOULD NEED TO BELIEVE	High performance genetics available
- Other non wheat flours - Tanzania - Indonesia	<ul> <li>North West Queensland can compete with low cost producers</li> <li>Industry could reach scale in the region</li> </ul>	Required skills for success
- Egypt - India	<ul> <li>Insect damage issue can be solved (NT production issue)</li> <li>Crop can be kept unaccumulated to avoid downgrading to low quality bulk commodity in markets</li> </ul>	Leverage country reputation
- Argentina - United States - Canada	<ul> <li>North West Queensland can eventually produce sprouting grade mungbeans to gain price premium</li> </ul>	OVERALL

Source: various published articles and sites; Pulse Australia; UN Comtrade; UN FAOSTAT; Coriolis analysis and estimates

# What are mungbeans?



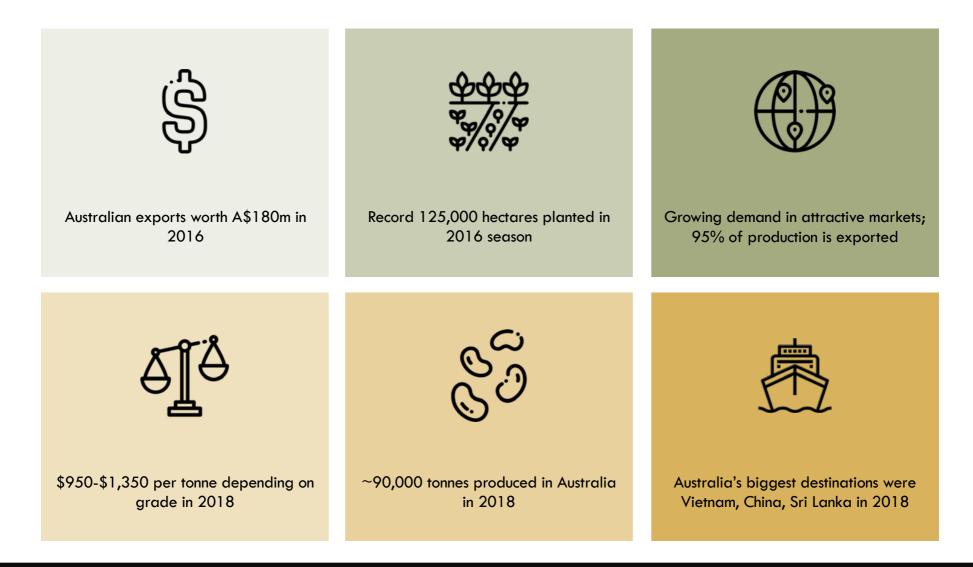


Common names	Green gram, moong bean, golden gram
Scientific name	Vigna radiata
Type of plant	Annual flowering legume herb
Cultivation cycle	Maturity in 90-110 days

Suited climate	Subtropical climate
Uses	Whole, hulled, dried, cooked, sprouted, flour, fermented, starch used for noodles
Origin	India
Established in AU	1930s

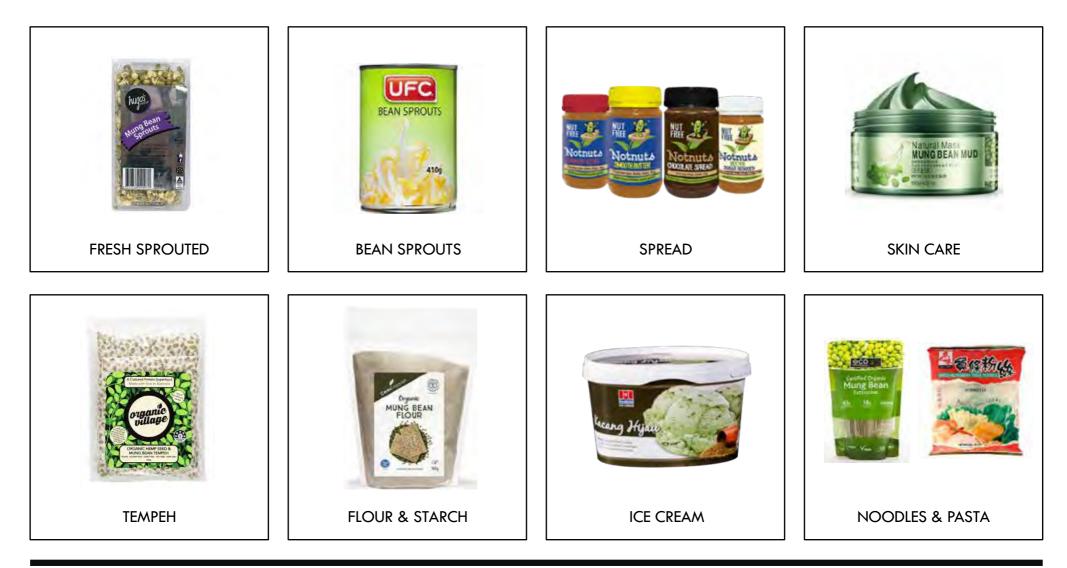
Source: QDAF; various published articles and websites; Wikipedia; Coriolis analysis. Photo credit: Coriolis purchased

#### What is the market situation?



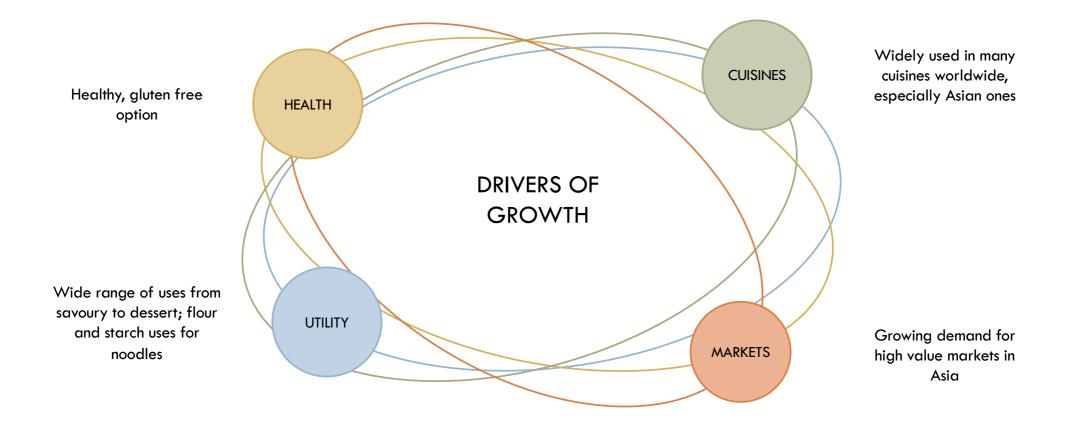
Source: various published articles; UN Comtrade; Coriolis analysis and estimates. Photo Credit: Freepik from www.flaticon.com

# What can you do with it?



Source: various company websites; Coriolis analysis. Photo credit: fair use/fair dealing; low resolution; complete product/brand for illustrative purposes

## What is driving its success?



## What does Dr. Food think?



"Just as "Ancient Grains" have been embraced by the culinary cognoscenti of higher income countries so too will the mungbean.

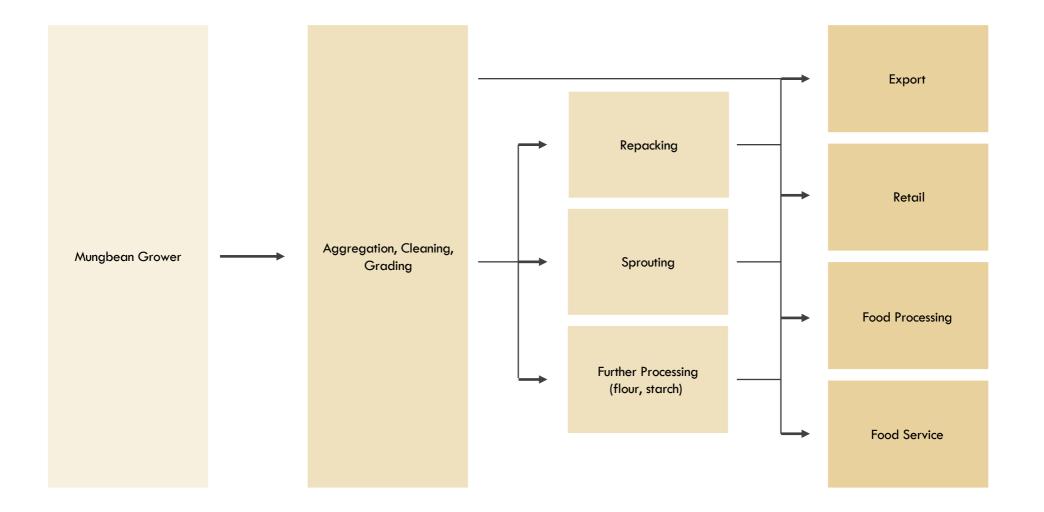
Cultivated for 4 millennia in the Indian sub-continent, the mungbean is emerging as a key ingredient in plant-based, protein-rich new foods beloved of the flexitarian consumer. The hugely successful meatless "Beyond Burger" launched initially in the USA has the mungbean as a principal component.

North West Queensland producers will need to link with plantbased food processors in Australia to ensure maximum value is added domestically and, importantly, to contribute to the "Grown & Made in Australia" story and to leverage the high food integrity status associated with its provenance."

Where is it currently produced?



## How is the supply chain organised?



## Why do it in the NW QLD? Why would it work in the NW QLD?



## How could we do it?

STRAWMAN

#### VISION:

North West Queensland builds a vibrant cropping sector based on mungbean, leading to at-scale flour & starch processing industry supplying Australian & export markets

#### 1

Select suitable site for commercial operation

Secure agronomists and contractors to ensure availability when needed

Continue to invest in variety and yield research

#### 2

Invest in first stage of commercial scale mungbean growing operation

Develop local supply chain to save on freight costs

Focus on as high quality varieties and grades as possible

#### 3

Investigate potential partners for joint venture in further processing facility (starches, functional foods)

## Who are the potential commercial partners?

FIRM	YEAR EST.	HEAD OFFICE LOCATION OWNERSHIP	GLOBAL SALES # OF EMPLOYEES	KEY PRODUCTS	KEY REGIONS	website Notes
🍪 Olam	1989	Singapore Public SGX:O32	SGD26.3b (2017) 72,000	Cotton, almonds, peanuts, pulses, cocoa, dairy, rice, coffee, nuts, spices, sesame, others	Global	http://olamgroup.com Third largest agribusiness in the world; acquired Queensland Cotton in 2007 along with Australian Pulses division
GLENCORE Agriculture	2016	Rotterdam, Netherlands Private Glencore (Public: Switzerland; LSE: GLEN, SEHK: 0805, JSE: GLN), CPP Investment Board, bcIMC	US\$25b (2017) 14,000	Grain, oilseeds, pulses, sugar, rice, cotton, protein meals, vegetable oils, biodiesel	Global	http://www.glencoreagriculture.com Originating, handling, processing and marketing of agricultural commodities; operations and offices in 35 countries; 6 grain port terminals in Australia; 24,000 ha of cropping land farmed and leased
Sumitomo Corporation	1919	Tokyo, Japan Public TYO:8053	US\$2.9b (2017) 73,016	Metal products, transportation, construction, infrastructure, media, ICT, lifestyle goods (food, juice, grains), mineral resources, energy, chemical, electronics	Global	https://www.sumitomocorp.com/en/jp/ One of largest Sogo shosha general trading companies worldwide; Emerald Grain subsidiary in Australia
WESTCHESTER	1986	Champaign, Illinois, United States Private TIAA – USA teacher superannuation	US\$8b in assets under management	Farmland involved in livestock and cropping	USA Australia Europe South America	http://www.wgimglobal.com/home Agriculture asset managers; \$1b worth of farms in QLD, NSW, VIC, WA; model of leasing back properties to owners or local farmers; wheat and other grains focus
🤹 中粮国际 соғсо інті	2000	Geneva, Switzerland Private COFCO, China Investment Corporation, Hopu, Temasek, IFC, Standard Chartered	\$34Ь 12,000	Grains, sorghum, pulses, oilseeds, sugar, coffee, cotton, freight	Global	https://www.cofcointernational.com Overseas agriculture business platform for COFCO (China's largest food & agriculture company; operations in 35 countries; COFCO Agri Australia

Source: company website; company annual report; various published articles and reports; Coriolis analysis

# MUSTARD (B. carinata, B. juncea)

INDICATED MARKET DEMAND

Y

"ELEVATOI WHY DO IT IN NORTH	QUALITATIVE SCORECARD	
		PRODUCT
Used by Qantas for blended biofuel in flight from LA in 2018; planned Extensive research currently underway i Agronomic advantages over ca	into all brassicas for biofuel potential.	Capital intensive to produce
Trials underway	•	Mechanically harvested
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product
<ul> <li>Demand for healthy oils (low saturated fats, omegas 3 and 6)</li> <li>Potential for biofuel production (requires no engine modification)</li> <li>Demand for pharmaceutical products</li> </ul>	<ul> <li>Drought tolerant</li> <li>Semi arid, temperate, subtropical climates</li> <li>300-400mm annual rainfall</li> </ul>	Trucking/shipping friendly
<ul> <li>Demand for pharmaceurical products</li> <li>Potential demand for biofertilisers and bioplastics</li> <li>Requirement for break crops in cropping operations; will fit into existing</li> </ul>	<ul> <li>Trialed in region successfully</li> <li>Very tolerant of a wide range of climatic conditions</li> </ul>	Value-added opportunities
supply chains	KEY RISKS & SENSITIVITIES	MARKET SITUATION
	<ul> <li>Biofuels industry still in research stage; ultimately a different biomass source may emerge</li> <li>No biofuel refinery currently in region</li> <li>Competition from other suitable growing regions</li> </ul>	Attractive high value markets
<ul> <li>Food grade oil (B. juncea)</li> <li>Spice</li> <li>Glucosinolate extracts</li> </ul>		Large agribusiness involved
<ul> <li>Protein meal for animal feed</li> <li>Biofuel</li> <li>Biofertiliser (meal)</li> </ul>	WHAT YOU WOULD NEED TO BELIEVE	Proven, scalable production model
- Bioplastics	<ul> <li>New varieties will maximise oil yield in marginal growing conditions</li> <li>Biofuel industry will continue to grow, while remaining focused on these oilseed crops</li> </ul>	Attractive competitive set
KEY COMPETITORS	- North West Queensland can be cost effective and compete with large	AUSTRALIA
- Canola - Canada	scale, low cost global producers	High performance genetics available
<ul> <li>Other oilseeds</li> <li>Other sources of biomass for</li> <li>Ukraine</li> <li>biofuel production</li> <li>Russia</li> </ul>		Required skills for success
- India		Leverage country reputation
	-	OVERALL

## What is mustard seed?

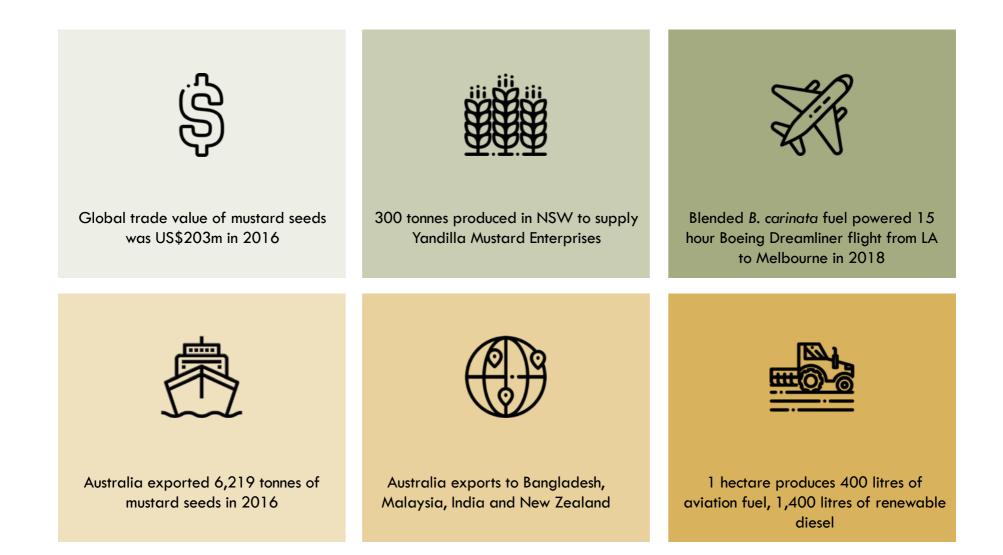




Common names	Ethiopian mustard, Ethiopian rape, Abyssinian mustard (B. carinata), brown mustard, Chinese mustard, Indian mustard, Oriental mustard (B. juncea)
Scientific name	Brassica carinata, Brassica juncea
Type of plant	Annual field crop; non food biofuel feedstock (B. carinata)
Cultivation cycle	Annual (often in rotation), matures 80-90 days

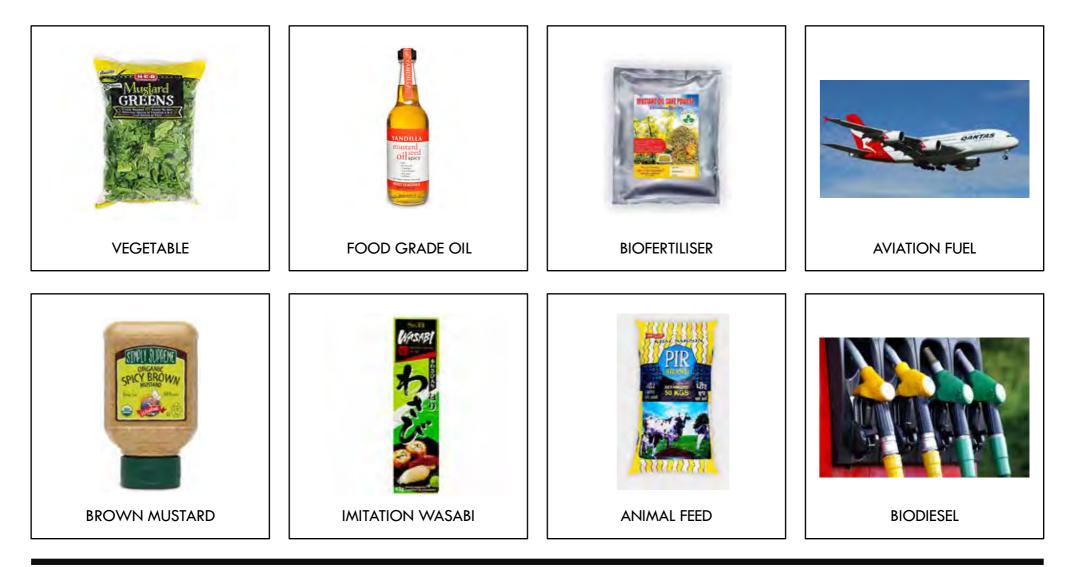
Suited climate	Semi arid, temperate, tropical climates
Uses	Greens, seed, oil
Origin	Himalayan origin
Established in AU	1980s commercially

#### What is the market situation?





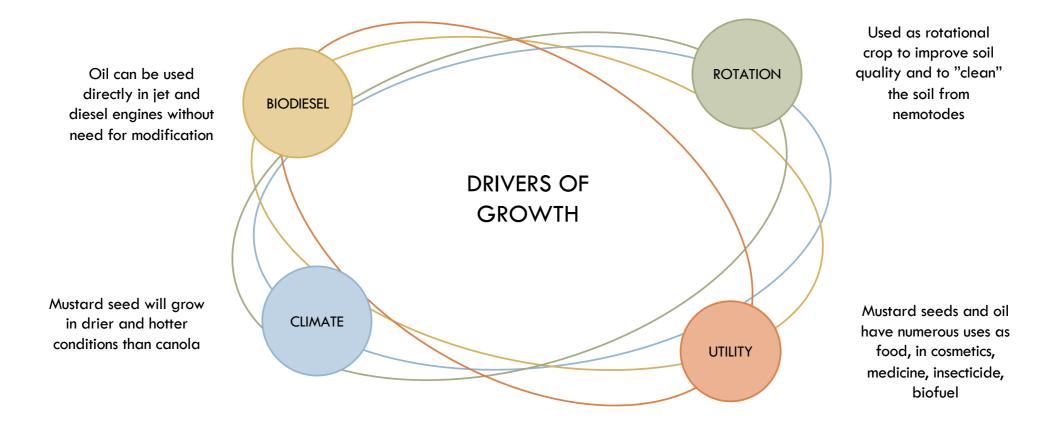
## What can you do with it?



Source: various company websites; Coriolis analysis. Photo credit: fair use/fair dealing; low resolution; complete product/brand for illustrative purposes; Pixabay CCO

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### What is driving its success?



### What does Dr. Food think?



"The mustard seed Brassica carinata is designed to fit in with agronomic conditions in North West Queensland. Comfortable in arid conditions, the seed produces aviation quality fuel and the crushed seed by-product is an effective livestock feed for cattle.

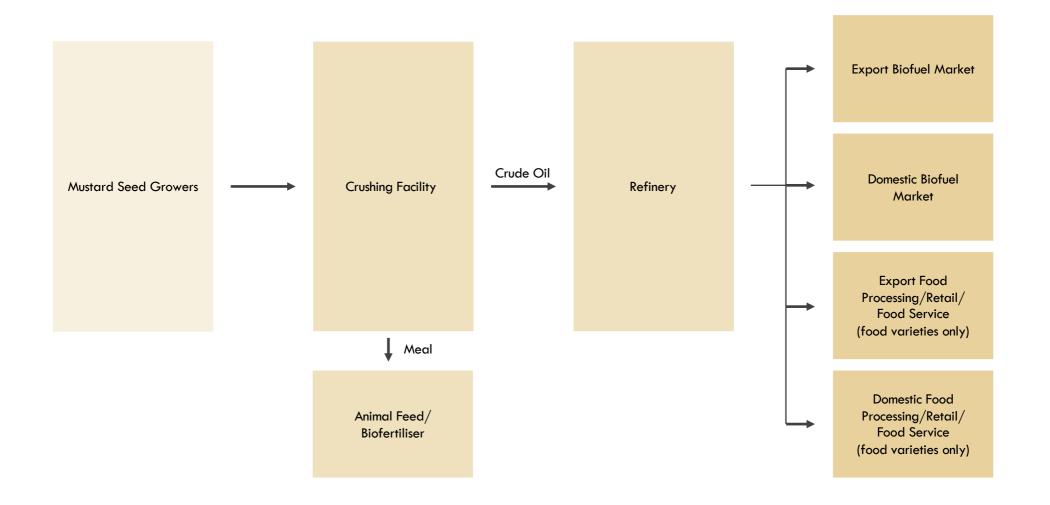
"Green" attributes of products and services (e.g. air travel) are increasingly important to consumers and investors. As pressure mounts to increase use of renewable fuels, to minimise waste, and to utilise local, affordable feed ingredients, mustard seed could emerge as a key crop in dry land North West Queensland."



# Where is it currently produced?



## How is the supply chain organised?



Note: supply chain for oil production shown; other varieties provide spice and prepared mustard products. Source: Coriolis analysis

# Why do it in the NW QLD? Why would it work in the NW QLD?



## How could we do it?

STRAWMAN

#### VISION:

North West Queensland builds a vibrant mustard seed cropping sector, leading to at-scale oil processing industry supplying Australian & export markets

Expand research trials in region using latest in agronomy and agtech resources

Leverage funding available from renewable energy projects

#### 2

Identify suitable sites with land, water and interested land owners

Develop supply chains for domestic and export markets

#### 3

Develop partnership with Qantas and Agrisoma Biosciences for planned processing facility

## Who are the potential commercial partners?

FIRM	YEAR EST.	HEAD OFFICE LOCATION OWNERSHIP	GLOBAL SALES # OF EMPLOYEES	KEY PRODUCTS	key regions	WEBSITE NOTES
<b>∂ A G R I</b> SOM a	2001	Quebec, Canada Private Cycle Capital Management, BDC Venture Capital, Groupe Lune Rouge	N/A 35	Brassica carinata seed	Canada Australia South America	https://agrisoma.com/biofuel/home Plans to plant 400,000 ha of mustard seed in Australia within 7 years to service biodiesel requirements of Qantas; raised \$15.4m in Series B funding in 2017
GLENCORE AGRICULTURE	2016	Rotterdam, Netherlands Private Glencore (Public: Switzerland; LSE: GLEN, SEHK: 0805, JSE: GLN), CPP Investment Board, bcIMC	US\$25b (2017) 14,000	Grain, oilseeds, pulses, sugar, rice, cotton, protein meals, vegetable oils, biodiesel	Global	http://www.glencoreagriculture.com Originating, handling, processing and marketing of agricultural commodities; operations and offices in 35 countries; 6 grain port terminals in Australia; 24,000 ha of cropping land farmed and leased
CHS	1929	Inver Grove Heights, MN, United States Co-Op 625,000+ producers	US\$31.9b (2017) 12,500	Grain processing and marketing; animal nutrition, inputs, fuels, lubricants, biofuels, edible oils, oilseeds, flour, dressings, sauces, meal bases	North America Asia Australia	http://www.chsinc.com https://www.chsbroadbent.com Global agribusiness cooperative based in USA; CHS Broadbent grain trading subsidiary in Australia; operations in 20 countries
	1900	Sydney, Australia Public ASX:CTX	A\$21.4m (2017) 3,610	Fuel, lubricants, biofuels, retail	Australia Singapore Philippines NZ	https://www.caltex.com.au Transport fuel supplier, convenience retailer and an integrated oil refining and marketing company; Chevron sold down 50% holdings in 2015
SROWERS LTD.	1967	Grand Forks, USA Private	N/A	Mustard seed, powder, flour, bran, buckwheat, sunflower, safflower	USA	www.minndak.com Own and operated one of the most automated mustard mills in the world; operations in Grandforks, Drayton, Donaldson, Dickinson

Source: company website; company annual report; various published articles and reports; Coriolis analysis



INDICATED MARKET DEMAND

Y

	"ELEVATO WHY DO IT IN NORTH		QUALITATIVE SCORECARD
North We	Grown across African climate po Queensland is major p Hi Oleic variety developed by F est Queensland has counter seasonal window	producer of peanuts.	PRODUCT       Capital intensive to produce     Image: Colspan="2">Image: Colspan="2"       Mechanically harvested     Image: Colspan="2">Image: Colspan="2"
DRIVERS (	OF GROWTH	GROWING CONDITIONS - Subtropical climates	Hot, dry environment product
<ul> <li>Demand for non meat proteins</li> <li>Widely used across many cuisines</li> <li>Demand for healthy oils</li> <li>VALUE-ADDED OPPORTUNITIES</li> </ul>		<ul> <li>Long growing season</li> <li>Require 500 to 600mm of well distributed rainfall, plus stored soil water for high yields</li> <li>High humidity can cause leaf diseases</li> </ul>	Trucking/shipping friendlyValue-added opportunities
<ul> <li>Raw, roasted, boiled, fried nuts</li> <li>Oil</li> <li>Butter</li> <li>Flour</li> <li>Confectionery and baked goods</li> <li>Sauces</li> </ul>		<ul> <li>KEY RISKS &amp; SENSITIVITIES</li> <li>Requires 500-1,000mm of water</li> <li>Allergy considerations in shared processing facilities</li> <li>Indonesia wants different Spanish variety not grown in Australia</li> <li>Market demand is better for shelled rather than in shell</li> </ul>	MARKET SITUATIONAttractive high value marketsLarge agribusiness involved
<ul> <li>Textile materials</li> <li>Cosmetics uses</li> <li>Plastics</li> <li>Dyes and paints</li> </ul>		<ul> <li>WHAT YOU WOULD NEED TO BELIEVE</li> <li>Allergy issues will not dampen demand long term</li> <li>North West Queensland can compete with low cost producers (India, China)</li> </ul>	Proven, scalable production modelImage: Competitive setAttractive competitive setImage: Competitive set
DOMESTIC - Tree nuts	MPETITORS EXPORTERS/PRODUCERS - India	<ul> <li>United States increase in production will not deflate prices globally</li> <li>Bega's acquisition of PCA in 2017 will encourage further investment in the industry</li> </ul>	AUSTRALIA High performance genetics available
<ul> <li>Other snack foods (roasted seeds, legumes)</li> <li>Imported peanuts</li> <li>Other non wheat flours</li> </ul>	<ul> <li>China</li> <li>United States</li> <li>Israel</li> <li>Myanmar</li> <li>Argentina</li> <li>Nigeria</li> <li>Sudan</li> </ul>		Required skills for successImage: Constraint of the second secon



## What are peanuts?





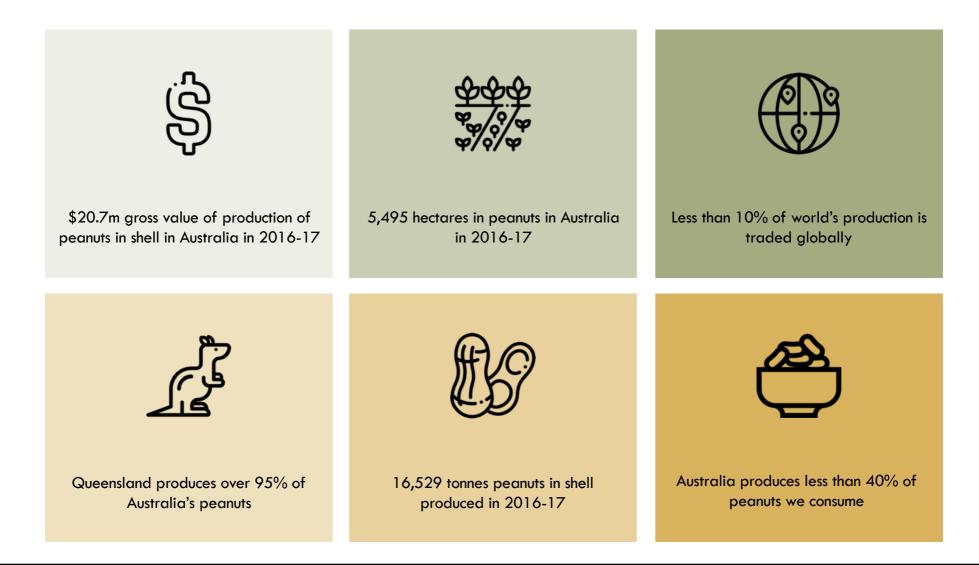
Common names	Peanuts, ground nuts, goobers, pinders, guinea seed
Scientific name	Arachis hypogaea
Type of plant	Annual herbaceous legume
Cultivation cycle	Pods ripen 120-150 days after planting,

Suited climate	Subtropical climates
Uses	Eaten raw, roasted, fried or boiled; oil, butter, flour; ingredient in confectionary, baked goods, sauces, salads, stews; textile materials, cosmetics, plastics, dyes, paints
Origin	South America
Established in AU	1870s; Peanut Marketing Board established in 1924

Source: QDAF; various published articles and websites; Wikipedia; Coriolis analysis. Photo credit: Pixabay CCO

PEANUT

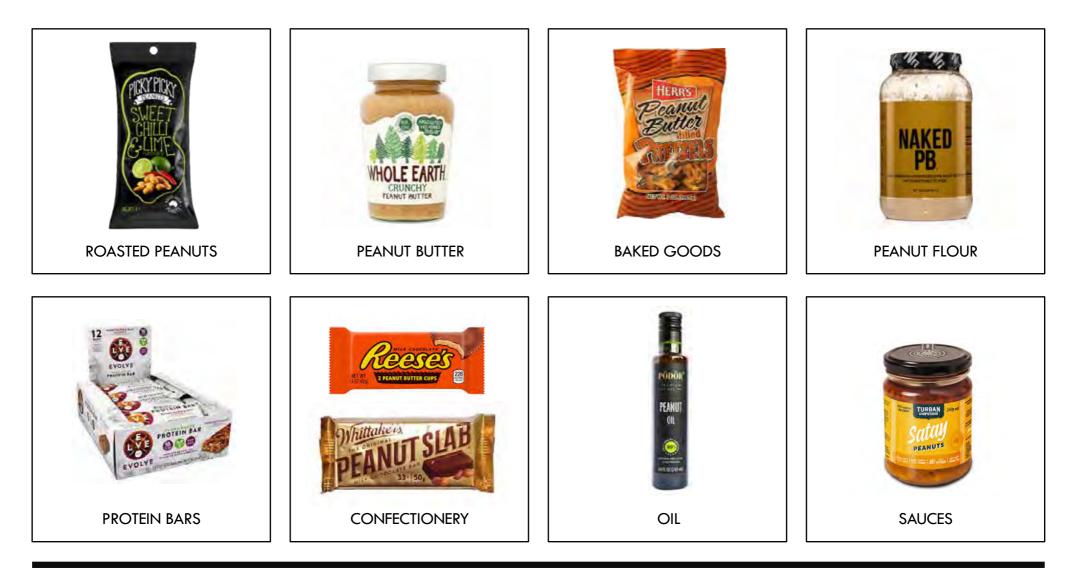
#### What is the market situation?



Source: various published articles; PCA; ABS; Coriolis analysis and estimates. Photo Credit: Freepik from www.flaticon.com

PEANUT

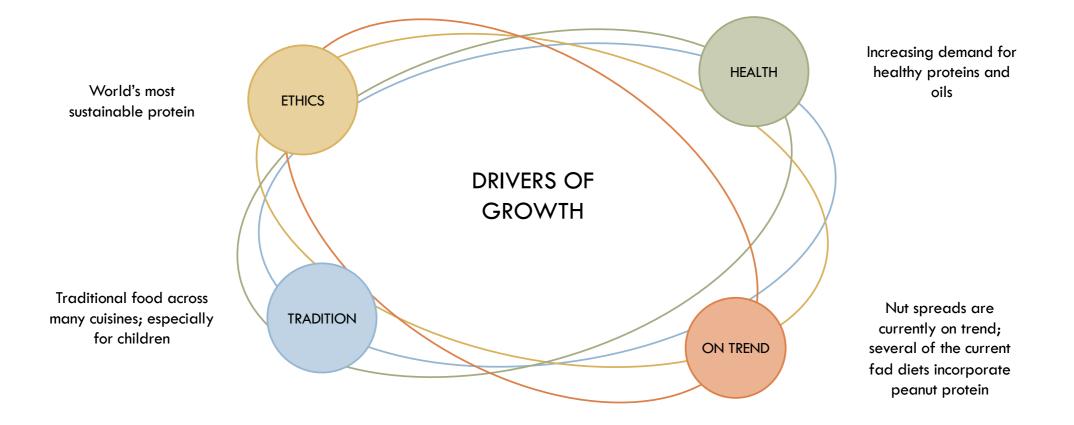
# What can you do with it?



Source: various company websites; Coriolis analysis. Photo credit: fair use/fair dealing; low resolution; complete product/brand for illustrative purposes

PEANUT

## What is driving its success?



## What does Dr. Food think?

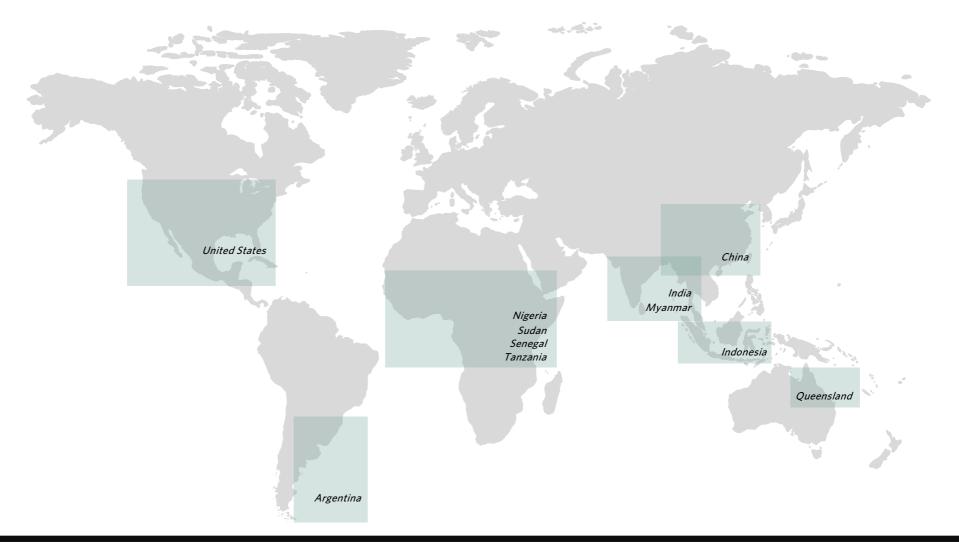


"The outstanding market opportunity for North West Queensland peanuts is at home. Coming in at Number 43 in the world's production league table, Australia is not a "go to" international peanut source. What's more, home-grown peanuts garner a price premium, particularly if they are high oleic acid with purity and provenance guaranteed.

World demand for peanuts in their fresh and processed form continues to be strong. The interaction of international demand and supply determines prevailing prices but, as for so many commodities in the food industry, much depends on what happens in China – it accounts for 40% of global peanut supply but if their domestic production fails to keep up with domestic demand, upward pressure will be placed on international peanut prices – not a bad outcome for the peanut producers of Australia! Watch out for government regulation on salt (sugar and salt taxes are coming fast). Sriracha- and wasabi-flavoured peanuts may appeal more to adventurous consumers and to government health authorities."

PEANUT

Where is it currently produced?



PEANUT

# How is the supply chain organised?



PEANUT

## Why do it in the NW QLD? Why would it work in the NW QLD?



### How could we do it?

STRAWMAN

#### **VISION:**

North West Queensland builds a vibrant peanut farming sector, leading to increased efficiencies in existing Australian value chain

#### 1

Research best varieties for region bearing in mind Hi Oleic varieties demand a premium

Select suitable site for commercial operation

#### 2)

Develop relationships with contractors, agronomists, and supply chain members

Invest in first stage of commercial scale peanut farming operation

3

Expand operations once production system is perfected

Investigate potential partners for joint venture in processing facility in region

### Who are the potential commercial partners?

FIRM	YEAR EST.	HEAD OFFICE LOCATION OWNERSHIP	GLOBAL SALES # OF EMPLOYEES	KEY PRODUCTS	KEY REGIONS	website Notes
SMUCKER'S	1897	Orrville, Ohio, United States Public NYSE:SJM	U\$\$7.4b (2017) 7,000	Fruit spreads, ice cream toppings, beverages, shortening, peanut butter, oils, sweetened condensed milk, flour, baking mixes, coffee, pet food	USA Canada	http://www.jmsmucker.com lconic American company with portfolio of leading and emerging brands; Jif (#1 market share) and Smucker's brands of peanut butter
Hormel	1891	Austin, USA Public NYSE:HRL Hormel Foundation 49%	US\$9.2b (2017) 20,700	Bacon, smallgoods, oven ready meats, turkey, grocery products, ready meals, canned meat, spreads, specialty foods	North America Australia Global	www.hormelfoods.com 40 manufacturing/distribution facilities; building new prepared meals manufacturing facility in China in 2015; Skippy and Justin's brands of peanut butter
Kraft <i>Heinz</i>	1896	Chicago, USA Public NASDAQ:KHC (Berkshire Hathaway 27%, 3G Capital 24%)	US\$26.5b 41,000	Dairy products, infant nutrition, condiments, sauces, meals, meal bases, canned food, frozen food, beverages, coffee, meats, snacks, pet food	North America Global	www.kraftheinzcompany.com #5 food and beverage company in world; operations in over 45 countries; sells in 190 countries
Nestlē	1866	Vervey, Switzerland Public SIX:NESN; EuroNext:NESTS; OTC Pink:NSRGY; BSE:500790; NSE:NESTLEIND	US\$90.8b 328,000	Dairy products, pet care, beverages (water, coffee, juice), food (prepared, frozen, aids, cereal), nutrition (infant, adult), confectionery	Global	www.nestle.com www.orioncokolada.cz www.cailler.ch/en 418 factories; factories in 36 countries
🍪 Olam	1989	Singapore Public SGX:O32	SGD26.3b (2017) 72,000	Cotton, almonds, peanuts, pulses, cocoa, dairy, rice, coffee, nuts, spices, sesame, others	Global	http://olamgroup.com Third largest agribusiness in the world; largest almond grower in Australia; peanut shelling and blanching facilities in Argentina, India, USA

Source: company website; company annual report; various published articles and reports; Coriolis analysis



INDICATED MARKET DEMAND

Y

	QUALITATIVE SCORECARD			
			PRODUCT	
	West Queensland is safe, secure, premium	ghly tolerant of saline soil and low water requirements. producer relative to many other global suppliers.	Capital intensive to produce	
	Growing demand for prem	ium nuts in target markets.	Mechanically harvested	
DRIVERS C	DF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for premium nuts</li> <li>Healthy snacking trend (FDA appro</li> </ul>	oved health claim)	- Best producers in arid semi-desert climate with long, dry, hot summers, low humidity and cool but not frigid winters	Trucking/shipping friendly	
Used widely across many cuisines     VALUE-ADDED OPPORTUNITIES		<ul> <li>Require long, hot summers to ripen (over 600 hours above 30 degrees)</li> <li>Highly tolerant of saline soil and water</li> <li>Cracking soil regions of North West Queensland may require irrigation</li> </ul>	Value-added opportunities	
- Raw, roasted		KEY RISKS & SENSITIVITIES	MARKET SITUATIC	N
<ul> <li>Confectionery, desserts, baked god</li> <li>Cured meats ingredient</li> <li>Flavouring</li> </ul>	ods	<ul> <li>Significant time before commercial production reached (7-10 years)</li> <li>Biennial bearing issues</li> </ul>	Attractive high value markets	
- Oil (salad dressing, cosmetics)	MPETITORS	<ul> <li>Dependence on one species (Sirora) is risky</li> <li>High cost of shelling in Australia does not cover premium received on</li> </ul>	Large agribusiness involved	
DOMESTIC	EXPORTERS/PRODUCERS	<ul> <li>kernel</li> <li>Increased production is putting downward pressure on price</li> <li>Require rapid processing within 24 hours of harvesting due to high</li> </ul>	Proven, scalable production model	
<ul><li>Other nuts</li><li>Imported pistachio nuts</li></ul>	- United States - Iran	moisture content	Attractive competitive set	
<ul><li>Other snacking options</li><li>Other confectionery</li></ul>	- Syria - China	WHAT YOU WOULD NEED TO BELIEVE	AUSTRALIA	
- Oner confectionery	- China - Turkey - United Arab Emirates	<ul> <li>Chill factor requirement can be met or different varieties sourced/developed</li> <li>Industry can reach viable scale</li> </ul>	High performance genetics available	
		<ul> <li>North West Queensland can compete with Iran and United States (70- 80% of production)</li> </ul>	Required skills for success	
			Leverage country reputation	
			OVERALL	



# What is pistachio?



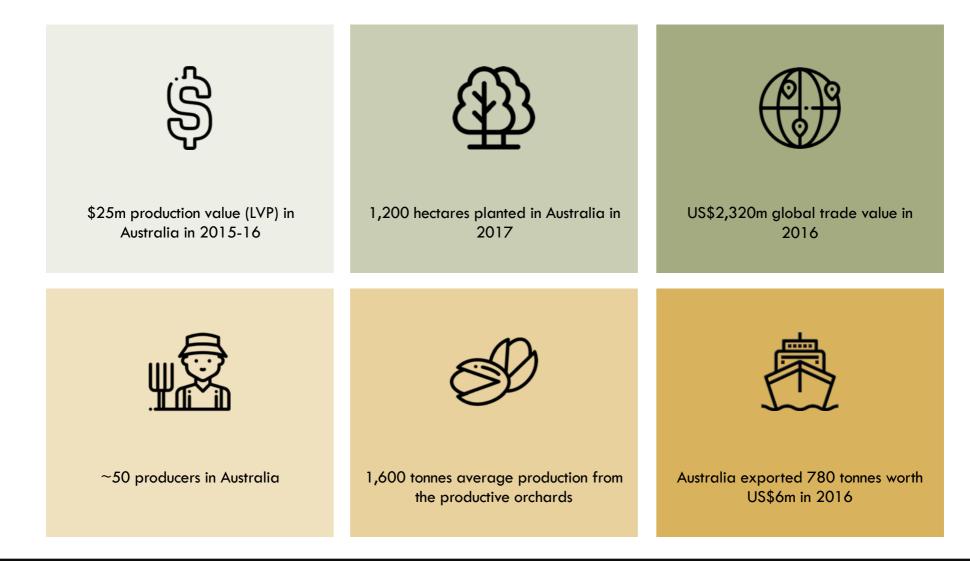


Common names	Pistachio, pistache, terebinth nut
Scientific name	Pistacia vera
Type of plant	Small tree, dioecious
Cultivation cycle	Biennial-bearing, 7-10 years to reach significant production, peak at 20 years (live for 200 years); requires hot summers and cold winters

Suited climate	Arid semi-desert climate
Uses	Eaten whole, ingredient in confectionery, baking, desserts, cured meats, flavouring, skincare
Origin	Iran, Central Asia, Middle East
Established in AU	1980s commercially



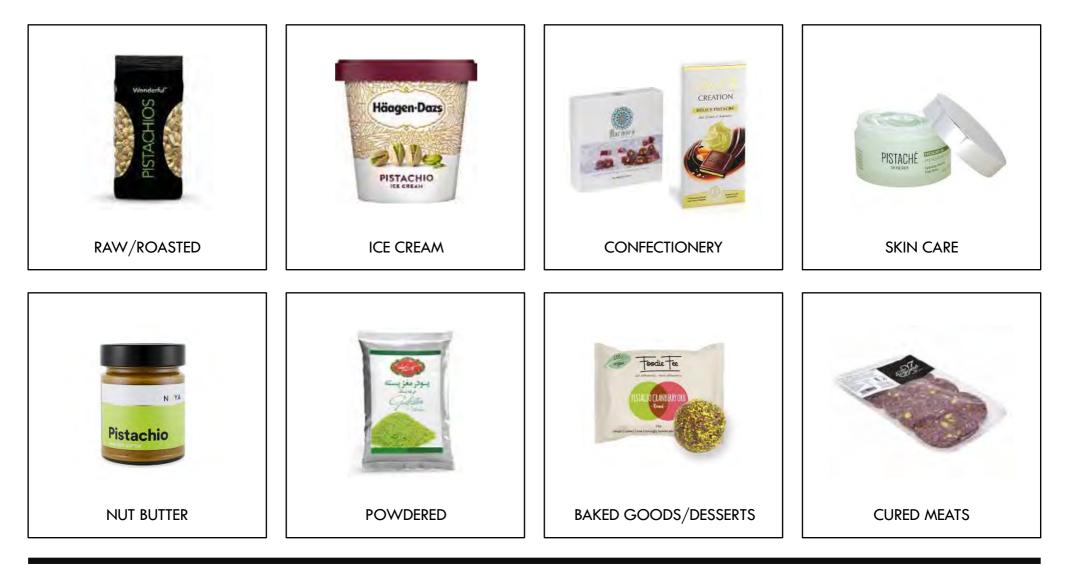
#### What is the market situation?



Source: various published articles; Plant Health Australia; PGAI; UN Comtrade; Coriolis analysis and estimates. Photo Credit: Freepik from www.flaticon.com

CORIOLIS

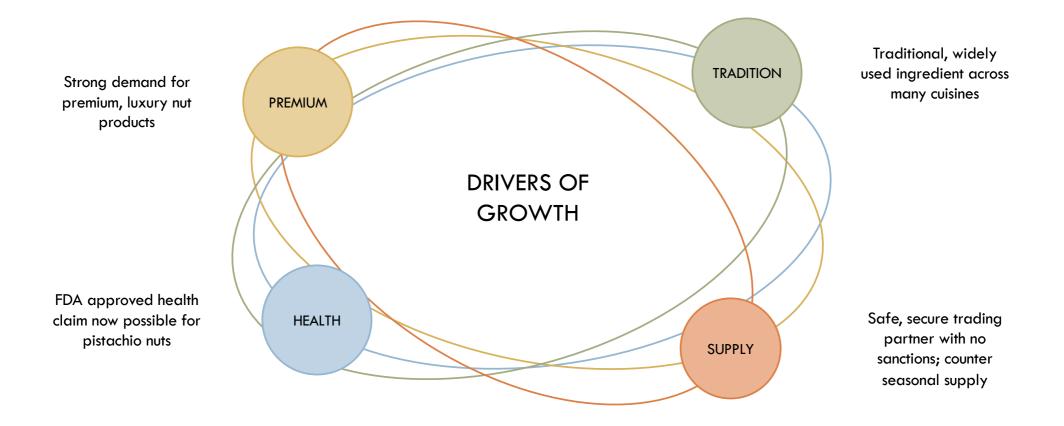
## What can you do with it?



Source: various company websites; Coriolis analysis. Photo credit: fair use/fair dealing; low resolution; complete product/brand for illustrative purposes

CORIOLIS 189

## What is driving its success?



#### What does Dr. Food think?



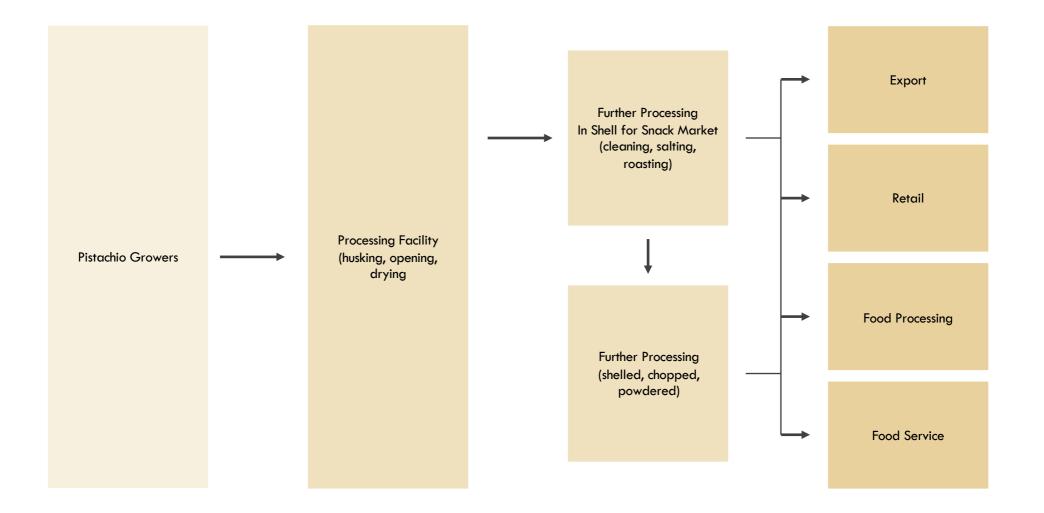
"Dr. Food is adamant that "convenience trumps health", i.e. it doesn't matter how healthy your product is, consumers won't buy it unless it's convenient to buy, prepare, consume and dispose. But, then pistachio nuts break this rule – deshelling them is an integral part of the pistachio nut eating "ceremony" and consumers feel a compulsion to continue until they have finished the pack! Pistachios have a particularly impressive health halo, yet like other "superfoods", their health benefits are dissipated in the minds' eyes of consumers if the claim is all-encompassing (e.g. "eating pistachios cures all ills"!).

The benefits promoted should be tailored to meet the particular interests of the target market segment – claims relating to reducing the risks of dementia don't appeal to millennials, for example, but weight management and protein content will appeal to them."

Where is it currently produced?



## How is the supply chain organised?



## Why do it in the NW QLD? Why would it work in the NW QLD?



### How could we do it?

STRAWMAN

#### VISION:

North West Queensland builds a vibrant pistachio growing sector, leading to at-scale value added processing industry supplying Australian & export markets

1	2	3	
Select suitable site for commercial operation Invest in variety and yield research	Invest in first stage of commercial scale pistachio growing operation Develop supply chains relationships for domestic and export markets	Investigate potential partners for joint venture in processing facility	

### Who are the potential commercial partners?

FIRM	YEAR EST.	HEAD OFFICE LOCATION OWNERSHIP	GLOBAL SALES # OF EMPLOYEES	KEY PRODUCTS	KEY REGIONS	WEBSITE NOTES
he <b>Wonderful</b> company₀	1979	Los Angeles, United States Private Stewart & Lynda Resnick	US\$4b 7,300	Citrus, pomegranates, almonds, pistachios, bottled water, wine, flower delivery	USA Mexico Fiji	www.wonderful.com www.wonderfulcitrus.com #1 citrus grower in US, #1 tree nut grower in world; exports globally
Kraft <i>Heinz</i>	1896	Chicago, USA Public NASDAQ:KHC (Berkshire Hathaway 27%, 3G Capital 24%)	US\$26.5b 41,000	Dairy products, infant nutrition, condiments, sauces, meals, meal bases, canned food, frozen food, beverages, coffee, meats, snacks, pet food	North America Global	www.kraftheinzcompany.com #5 food and beverage company in world; operations in over 45 countries; sells in 190 countries; Planters snack nuts brand
<b>E</b>	1972	Avenal, California, United States Private Keenan family	N/A	In shell and shelled pistachios	USA	http://www.keenanpistachio.com One of the largest pistachio processors in USA
Selfon Farms	1986	Terra Bella, California, United States Private Family	N/A	In shell and shelled pistachios, bites, chocolate covered	USA 50 markets	http://settonfarms.com Second largest pistachio processor in USA; processing capacity of over 130m pounds of pistachios
PADIDEH PISTACHIO	1973	Sirjan, Iran Private Ghiasy family	N/A	In shell and shelled pistachios, Pistachio Green Kernel	Iran	http://www.iran-pistachio.com/about-us 50 hectares of pistachio gardens; 15,000sq m facilities; one of leading exporters of Sirjan pistachios



## **REDCLAW CRAYFISH**

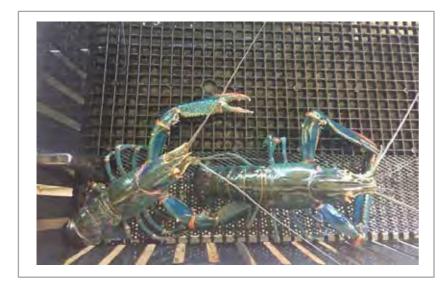
INDICATED MARKET DEMAND

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	QUALITATIVE SCORECARD					
	PRODUCT					
		nd can leverage expertise of coastal Queensland growers. naceans, particularly spiny red rock lobster.	Capital intensive to produce			
	Great attributes for aquaculture: fecund	· ·	Mechanically harvested			
DRIVERS C	DF GROWTH	GROWING CONDITIONS	Hot, dry environment product			
	lfish in China (e.g. as banquet centre	<ul> <li>Native to rivers in tropical QLD and NT</li> <li>Range of habitats from shallow, clear, fast flowing creeks to the deep,</li> </ul>	Trucking/shipping friendly			
pieces) - Move towards sustainably sourced		<ul> <li>still, turbid billabongs</li> <li>Aquaculture in purpose built earthen ponds</li> <li>Identified as an industry in Richmond region</li> </ul>	Value-added opportunities			
VALUE-ADDED	OPPORTUNITIES	KEY RISKS & SENSITIVITIES	MARKET SITUATIO	л		
<ul> <li>Live exports</li> <li>Prepared products</li> <li>Live aguarium trade</li> </ul>		<ul> <li>Production of redclaw in New Caledonia, Mexico, South America, Belize, China, Indonesia, Israel, Morocco, Panama, Spain, USA (less than</li> </ul>	Attractive high value markets			
<ul> <li>Sustainable seafood marketing</li> <li>Chitin extract</li> </ul>		<ul><li>10% of world production)</li><li>Lack of production information and few stand alone models to follow</li></ul>	Large agribusiness involved			
- Tourism opportunities KEY CO/	MPETITORS	<ul> <li>Water restrictions and droughts; evaporation rate for ponds very high in region</li> <li>Flooding risk in region</li> </ul>	Proven, scalable production model			
DOMESTIC	EXPORTERS/PRODUCERS	<ul> <li>Restrictions on stocking and selling outside of native range or by unlicensed producers</li> </ul>	Attractive competitive set			
<ul> <li>Other Australian freshwater crayfish species (marron,</li> </ul>	<ul> <li>China (91% of world production of freshwater crayfish)</li> </ul>	WHAT YOU WOULD NEED TO BELIEVE	AUSTRALIA			
yabbies) - Australian saltwater lobsters	<ul> <li>United States</li> <li>Bangladesh</li> <li>Thailand</li> </ul>	- United States	- United States - Au	<ul> <li>Australia can maintain its relatively disease free status</li> <li>Consistent supply can be achieved in order to capture high value</li> </ul>	High performance genetics available	$\bigcirc$
<ul> <li>(rock, tropical, scampi)</li> <li>Other shellfish</li> <li>Imported cooked, frozen and</li> </ul>		export markets (8 new large operations in planning stages in 2018) - Recent breakthroughs in production technology will continue	Required skills for success			
prepared crayfish/lobster products		<ul> <li>Pond design to minimise evaporation is possible</li> <li>Suitable sites that are completely safe from risk of flooding are available</li> </ul>	Leverage country reputation			
		<ul> <li>Suitable sites that minimise environmental impacts are available</li> <li>Power and water requirements can be met</li> </ul>	OVERALL			



# What is redclaw crayfish?





Common names	Redclaw, tropical blue crayfish, freshwater blueclaw crayfish
Scientific name	Cherax quadricarinatus
Type of animal	Freshwater detritivore crayfish
Cultivation cycle	6-12 months to sexual maturity/harvest; can grow to 600g

Suited climate	Tropical and subtropical freshwater ponds, creeks, rivers
Uses	Flesh in tail, legs and claws
Origin	Native to tropical and subtropical regions of Australia and Papua New Guinea
Established in AU	Native; populations outside of natural range in every state excluding Tasmania

### What is the market situation?



Source: ABARES Australian Fisheries and Aquaculture Statistics 2016; QLD Ross Lobegeiger Report to Farmers 2016-2017; various published articles; Coriolis analysis and estimates. Photo Credit: Freepik from www.flaticon.com

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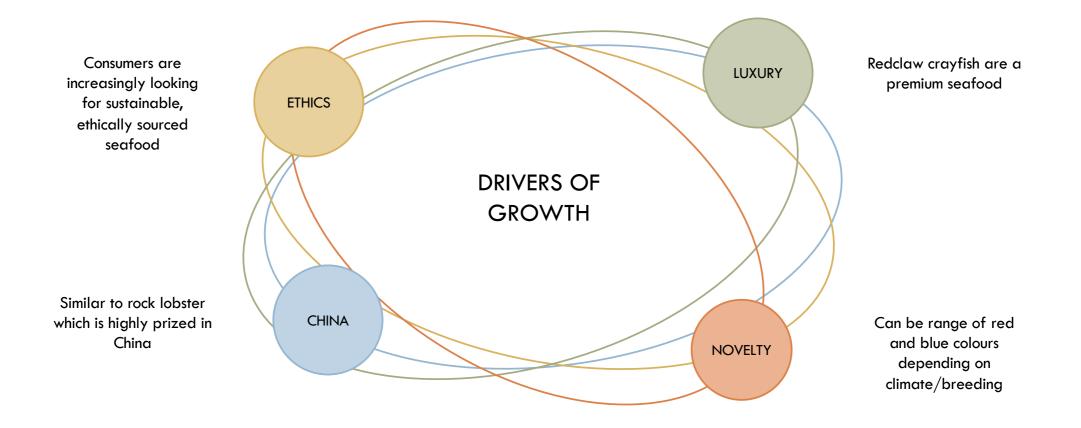
## What can you do with it?



Source: various company websites; Coriolis analysis. Photo credit: fair use/fair dealing; low resolution; complete product/brand for illustrative purposes; Google Maps

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## What is driving its success?



#### What does Dr. Food think?



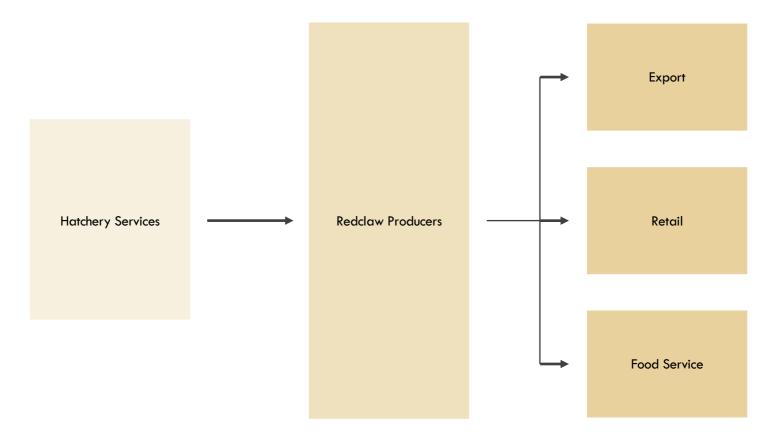
"The Redclaw Crayfish sounds interesting in English but how does it translate into Mandarin? Likely, its highest value market destinations are live to China, Hong Kong and Singapore. For the Chinese, the colour RED connotes "Happiness" and "Good Luck". Like NZ Cervena deer meat, would an Asian-friendly export name for the Redclaw ("Good Luck Lobster" in striking vermilion) be a good way to differentiate the offer? Certainly, QLD Redclaw exporters should be communicating with their equivalents in WA to co-ordinate export programs and cooperate in market development – competing head-to-head would be a folly! The clean and pristine waters of Northern QLD would strike a chord with Asian customers concerned about the polluted waters around their coastlines."

Where is it currently produced?



Note: other countries are producing different species of freshwater crayfish. Source: UN Comtrade; UN FAOSTAT; Coriolis analysis

# How is the supply chain organised?





## Why do it in the NW QLD? Why would it work in the NW QLD?



### How could we do it?

STRAWMAN

#### **VISION:**

North West Queensland builds a vibrant redclaw aquaculture industry, supplying premium, unique seafood to high end Australian & export markets

#### 1

Continue to invest in R&D to improve breeding technology and production systems

Investigate suitable sites in region, combining low flood risk with reliable water supply 2

Develop supply chain relationships

Invest in industry wide marketing and branding (e.g. cervena for NZ venison) 3

Investigate potential partners for joint venture in live export supply chains (e.g. Western Rock Lobster)

### Who are the potential commercial partners?

FIRM	YEAR EST.	HEAD OFFICE LOCATION OWNERSHIP	GLOBAL SALES # OF EMPLOYEES	KEY PRODUCTS	KEY REGIONS	website Notes
ONISSUI	1911/ 1943	Tokyo, Japan Public TYO: 1332	¥638.4b (14) U\$\$5.6b 8,240	Wild catch, processed fish, processed foods, fine chemicals	Japan Asia Americas Europe NZ Australia	www.nissui.co.jp www.australianlongline.com.au www.anzco.co.jp www.sealord.com 75 subsidiaries & 33 assoc. companies
MARUHA NICHIRG	1943	Tokyo, Japan Public TYO: 1333	¥863.8b (15) US\$7.6b 12,335	Wild catch, aquaculture, processed fish, processed foods, frozen foods, meat (beef, pork, chicken), fishmeal, fine chemicals, storage & logistics	Japan Asia Nth America Europe Australia NZ	www.maruha-nichiro.co.jp www.westwardseafoods.com www.australfisheries.com.au World's largest seafood company by turnover; over 200 companies in group in 26 countries
Mazzetta Company, LLC®	1987	Illinois, US Private Mazzetta family	US\$425m TBD	Lobster, finfish, mussels, prawns, crab	US Canada New Zealand Norway	www.mazzetta.com www.hofseth-as.no Sources 306 items from 33 countries; one of top seafood suppliers in North America; shareholder in Hofseth International (NO), Sanford (NZ)
HUASHAN	2005	Dalian, China Best Foodstuff (Dalian) Co.	US\$12.6m N/A	Crayfish, cod, haddock, salmon, pollack, ocean perch, scallops	China Europe Americas	www.huashanfoods.com 10,000t production
湖北菜克集团 HUBEI LAKER GROUP	2002	Hubei, China	N/A 5,000	Farmed crayfish, freshwater fish, aquatic vegetables, other products	China Europe USA Japan Korea	www.hblaker.com Leading crayfish producer in Chinese industry; 200,000t annually



INDICATED MARKET DEMAND

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	"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?						
			PRODUCT				
	History of growing so Promising results from g Increasing demand for in	growing trials in region.	Capital intensive to produce	$\bigcirc$			
	CSIRO have bred Super-High Ole		Mechanically harvested				
DRIVERS	DF GROWTH	GROWING CONDITIONS	Hot, dry environment product				
<ul> <li>Demand for oil biofuel crops</li> <li>Demand for healthy oils</li> <li>Demand for natural supplements</li> </ul>		<ul> <li>Arid and semi arid climates</li> <li>Heat and drought resistant</li> <li>Does not like waterlogging</li> </ul>	Trucking/shipping friendly				
- Demand for natural ingredients in		<ul> <li>Flexible rotation crop</li> <li>Trialed in NW Queensland (Cloncurry)</li> </ul>	Value-added opportunities				
	OPPORTUNITIES	KEY RISKS & SENSITIVITIES	MARKET SITUATIO	N			
<ul> <li>Food grade oil (cooking, spreads,</li> <li>Herbal tea</li> <li>Saffron substitute (flowers)</li> </ul>	dressings)	<ul> <li>Fewer herbicides available than other crops</li> <li>Less market development than other crops in Australia (mostly edible oil</li> </ul>	Attractive high value markets				
- Dyes - Industrial oil		use) WHAT YOU WOULD NEED TO BELIEVE	Large agribusiness involved				
- Meal - Biofuel - Bird seed		- Biofuels market will be more profitable than traditional edible oil and	Proven, scalable production model				
- Animal feed (meal)		<ul> <li>birdseed uses</li> <li>North West Queensland can compete with lower cost, large scale producers for the biofuels market</li> </ul>	Attractive competitive set				
	MPETITORS	- Better market demand for crude oil (which includes sunflower) than for	AUSTRALIA				
DOMESTIC - Other edible oils	EXPORTERS/PRODUCERS - Kazakhstan	<ul> <li>safflower seeds</li> <li>Release of GM safflower in Australia in 2018 will invigorate the industry</li> </ul>	High performance genetics available				
<ul><li>Imported bird seed</li><li>Other potential biofuel crops</li></ul>	- India - United States - Mexico		Required skills for success				
	- Argentina		Leverage country reputation				
			OVERALL				



## What is safflower?



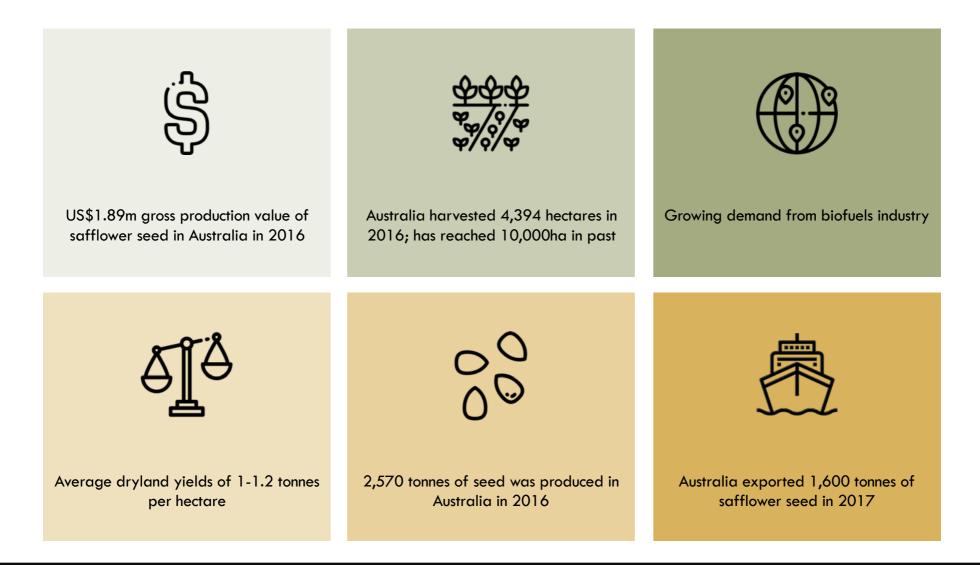


Common names	Safflower
Scientific name	Carthamus tinctorius
Type of plant	Herbaceous, thistle like annual
Cultivation cycle	Matures in 110-170 days

Suited climate	Semi arid and arid climates
Uses	Edible and industrial oil, confectionery, birdseed, feed meal, cut flowers
Origin	Near East
Established in AU	1950s commercially



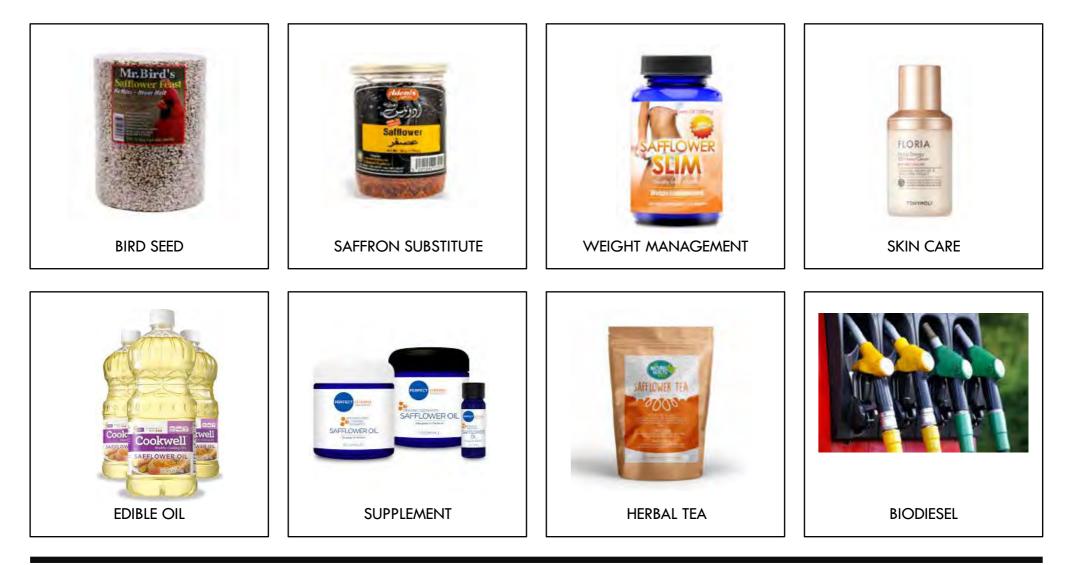
#### What is the market situation?



Source: various published articles; UN FAOSTAT; Coriolis analysis and estimates. Photo Credit: Freepik from www.flaticon.com

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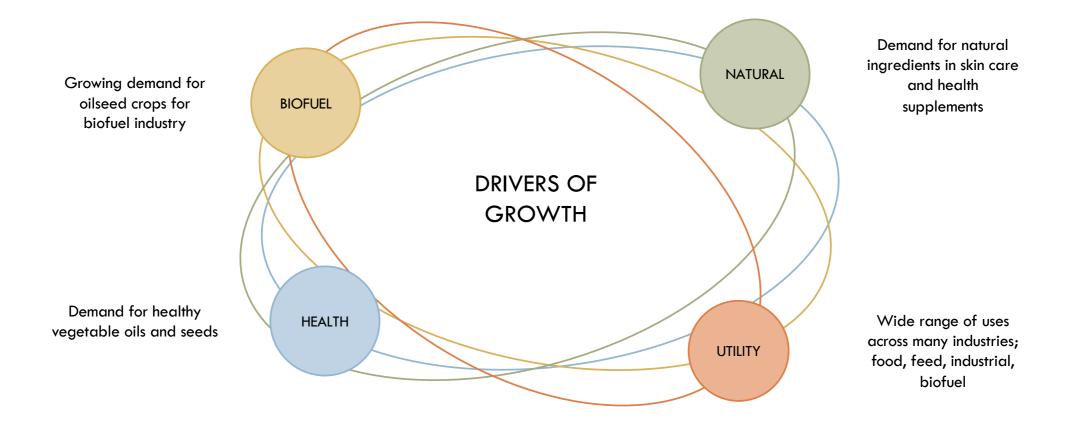
# What can you do with it?



Source: various company websites; Coriolis analysis. Photo credit: fair use/fair dealing; low resolution; complete product/brand for illustrative purposes; Pixabay CCO

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## What is driving its success?



### What does Dr. Food think?



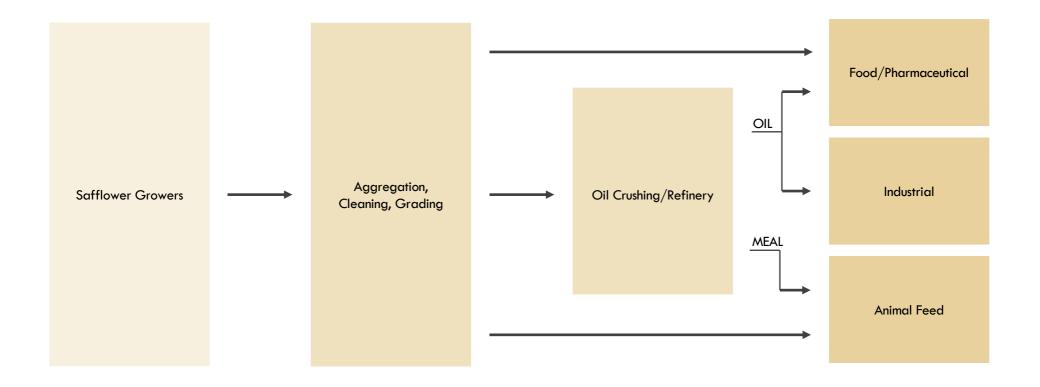
"High linoleic acid safflower oil will fit comfortably alongside shea butter and castor and jojoba oils in the North West Queensland skin and hair care beauty ingredient mini-cluster. This collection of natural ingredients with a common provenance will appeal strongly to big-branded cosmetic companies desperate to safeguard the integrity of their brands via, *inter alia*, high integrity specialty beauty ingredient supply chains. Safflower oil has particular resonance in Asian cosmetic markets where skin-lightening properties are much valued."



## Where is it currently produced?



# How is the supply chain organised?



## Why do it in the NW QLD? Why would it work in the NW QLD?



### How could we do it?

STRAWMAN

#### VISION:

North West Queensland builds a vibrant cropping sector based on safflower, leading to at-scale oil processing industry supplying food and biodiesel markets

1

Promote benefits of growing safflower to landowners in region

Continue to invest in variety and yield research; especially dryland potential

#### 2

Develop trial plots across North West Queensland region

Secure sites for commercial plantations

Investigate supply chain and potential markets

#### 3

Investigate potential partners for joint venture in oil processing facility

#### Who are the potential commercial partners?

FIRM	YEAR EST.	HEAD OFFICE LOCATION OWNERSHIP	GLOBAL SALES # OF EMPLOYEES	KEY PRODUCTS	key regions	WEBSITE NOTES
BONGE Loders Croklaan	1890/ 1972	Wormerveer, The Netherlands Bunge Limited Public; NYSE:BG	US\$42.7b (2016; Bunge Limited) 2,500	Palm, soybean, canola, sunflower, olive, coconut, shea oils, lecithin	5 continents; 100+ countries served	http://europe.bungeloders.com Leading producer of premium quality seed and tropical oils and fats for food and non food applications Acquired by Bunge in Mar 2018
AAK	1871/ 2005	Malmo, Sweden Public; OMK:AAK	SEK26.4m (2017) 3,300	Canola, palm, palm kernel, olive, soybean, sunflower, shea, corn, coconut oils	Europe Americas	https://aak.com Leading global provider of shea derived ingredients 20 production facilities; sales offices in 25 countries
CHS	1929	Inver Grove Heights, MN, United States Co-Op 625,000+ producers	US\$31.9b (2017) 12,500	Grain processing and marketing; animal nutrition, inputs, fuels, lubricants, biofuels, edible oils, oilseeds, flour, dressings, sauces, meal bases	North America Asia Australia	http://www.chsinc.com https://www.chsbroadbent.com Global agribusiness cooperative based in USA; CHS Broadbent grain trading subsidiary in Australia; operations in 20 countries
<b>4</b> 中粮国际 COFCO INTL	2000	Geneva, Switzerland Private COFCO, China Investment Corporation, Hopu, Temasek, IFC, Standard Chartered	\$34b 12,000	Grains, sorghum, pulses, oilseeds, sugar, coffee, cotton, freight	Global	https://www.cofcointernational.com Overseas agriculture business platform for COFCO (China's largest food & agriculture company; operations in 35 countries; COFCO Agri Australia
GLENCORE	2016	Rotterdam, Netherlands Private Glencore (Public: Switzerland; LSE: GLEN, SEHK: 0805, JSE: GLN), CPP Investment Board, bcIMC	US\$256 (2017) 14,000	Grain, oilseeds, pulses, sugar, rice, cotton, protein meals, vegetable oils, biodiesel	Global	http://www.glencoreagriculture.com Originating, handling, processing and marketing of agricultural commodities; operations and offices in 35 countries; 6 grain port terminals in Australia; 24,000 ha of cropping land farmed and leased

Source: company website; company annual report; various published articles and reports; Coriolis analysis



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"ELEVATOR WHY DO IT IN NORTH V	QUALITATIVE SCORECARD	
	PRODUCT	
Grows across all climatic peer regions; robust again Increasing demand for he China's demand outstrips domestic supply,	althy oils and spreads.	Capital intensive to produce
Trials in the region and wider Q		Mechanically harvested
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product
<ul> <li>Growing demand for Japanese and other Asian cuisines globally</li> <li>Demand for healthy spreads and alternative "nut" spreads</li> <li>OSB (Quick Server Perturbate) are human human</li> </ul>	<ul> <li>Dry arid, tropical and subtropical climates</li> <li>Requires hot conditions during growing period for maximum yields</li> </ul>	Trucking/shipping friendly
<ul> <li>QSR (Quick Serve Restaurants) use on burger buns</li> <li>One of highest oil contents of any seed</li> </ul>	<ul> <li>Varieties suiting central Queensland and Northern Australia have been developed</li> <li>Tolerant against drought, high temperatures and excessive rainfall,</li> </ul>	Value-added opportunities
VALUE-ADDED OPPORTUNITIES	though not water logging	MARKET SITUATION
<ul><li>Roasted or raw seeds</li><li>Oil</li></ul>	KEY RISKS & SENSITIVITIES	Attractive high value markets
<ul> <li>Paste (tahini)</li> <li>Hummus</li> <li>Salad dressing</li> <li>Muesli, snack bars, breads, crackers ingredient</li> <li>Confectionery, sweet filling</li> <li>Sushi ingredient</li> </ul>	<ul> <li>Allergy considerations in shared processing facilities and market place</li> <li>Need to reach scale</li> <li>No feeding value in stubble</li> <li>Need expertise at harvesting to avoid significant losses</li> <li>Weed control is issue</li> <li>High value markets for sesame oil prefer domestic brands (Korea,</li> </ul>	Large agribusiness involved Proven, scalable production model
- Hamburger bun topping	Japan)	Attractive competitive set
KEY COMPETITORS	WHAT YOU WOULD NEED TO BELIEVE	AUSTRALIA
- Imported sesame seeds - India	<ul> <li>There is demand for safe and secure supplier of premium sesame seeds</li> <li>Can achieve scale</li> </ul>	High performance genetics available
<ul> <li>Imported sesame oil</li> <li>Other seeds and grains (esp.</li> <li>Ethiopia</li> <li>poppy seeds)</li> <li>Nigeria</li> </ul>	<ul> <li>North West Queensland can produce high quality seeds to supply to QSR/food service</li> <li>Research into suitable varieties for NW Queensland region will continue</li> </ul>	Required skills for success
- Other plant oils - Myanmar - Other dips and dressings - Tanzania		Leverage country reputation
- China - Togo		OVERALL



### What is sesame seed?

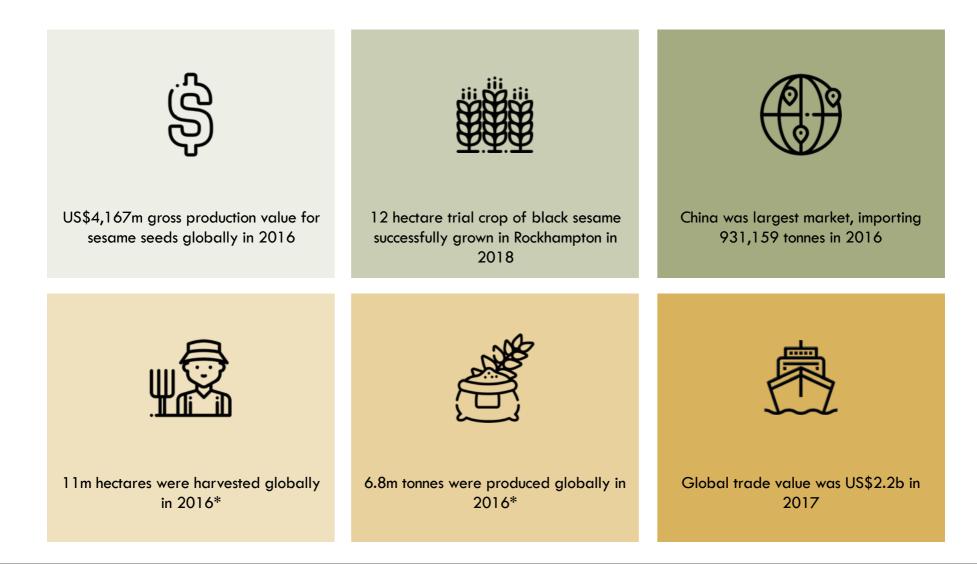




Common names	Sesame
Scientific name	Sesamum indicum
Type of plant	Annual flowering shrub
Cultivation cycle	90 to 120 frost free days

Suited climate	Dry arid, tropical and subtropical climates
Uses	Whole, raw or roasted; oil; paste (tahini); ingredient in breads, crackers, cakes, snack bars, muesli, sushi, salad dressing, hummus, confectionary
Origin	Sub-Saharan Africa
Established in AU	Trials in 1979-1982; breeding programme by CSIRO in 1989; current trials in QLD/NSW

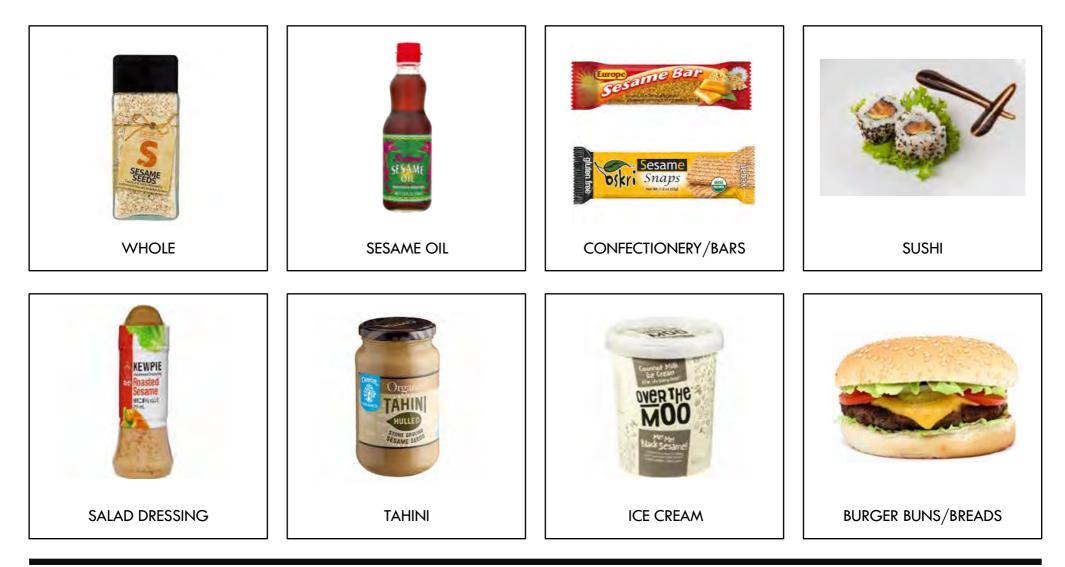
#### What is the market situation?



\* No data available for USA. Source: various published articles; UN FAOSTAT; Coriolis analysis and estimates. Photo Credit: Freepik from www.flaticon.com

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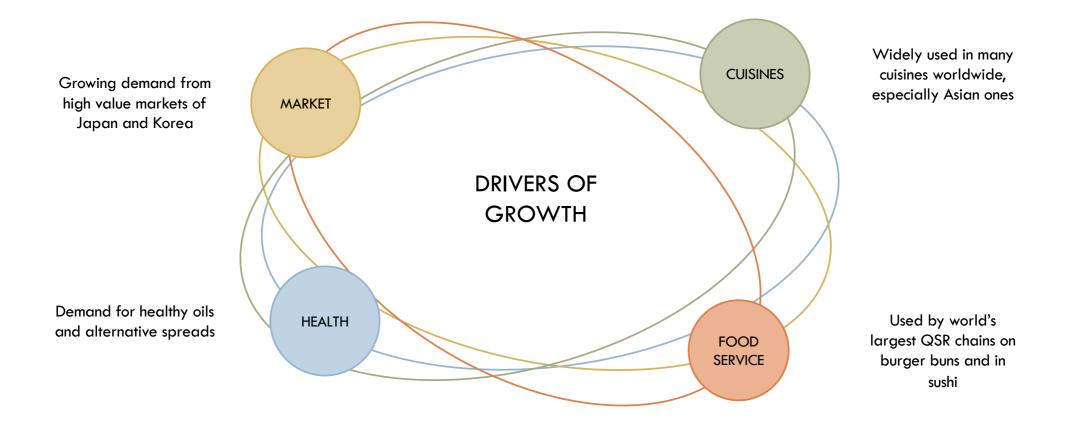
# What can you do with it?



Source: various company websites; Coriolis analysis. Photo credit: fair use/fair dealing; low resolution; complete product/brand for illustrative purposes; Pixabay CCO

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### What is driving its success?



#### What does Dr. Food think?



"Here's a match made in heaven: tahini (toasted, ground sesame seeds), chickpeas, olive oil, lemon juice, garlic and salt – all produced in North West Queensland – blended together to produce delicious hummus. This Middle Eastern dish has become hugely popular in many markets (2016 to 2020 global sales projections show a CAGR of 9.4% and topping US\$1 billion by 2020).

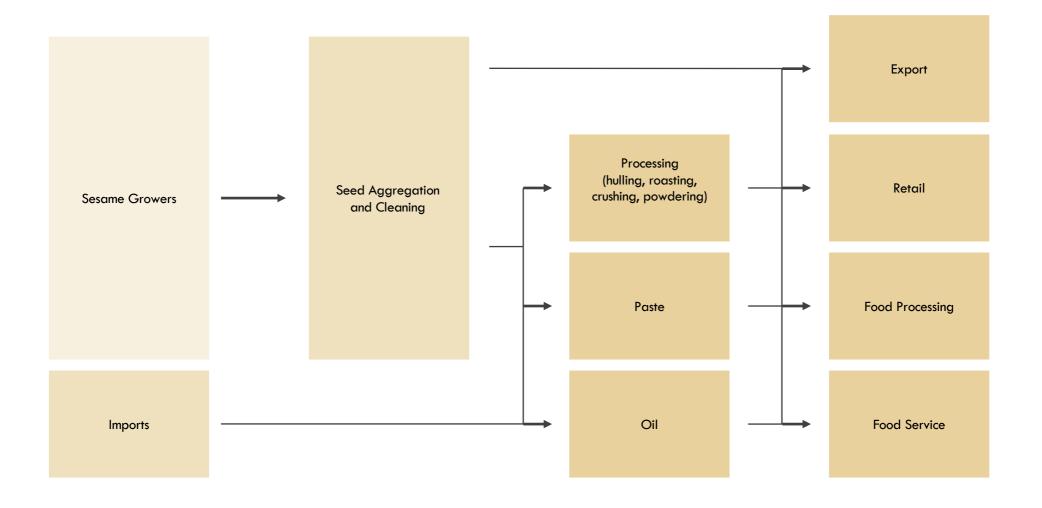
North West Queenslanders and tourists alike will walk on hot coals to taste this brilliant concoction of local ingredients!"



Where is it currently produced?



# How is the supply chain organised?



## Why do it in the NW QLD? Why would it work in the NW QLD?



#### How could we do it?

STRAWMAN

#### **VISION:**

North West Queensland builds a vibrant cropping sector based on sesame, leading to at-scale oil processing industry supplying Australian & export markets

#### 1

Expand research trials in region using latest in agronomy and agtech resources

Select suitable site for commercial operation

Continue to invest in variety and yield research (ideally in partnership with Japan or Korea)

#### 2

Invest in first stage of commercial scale sesame farming operation

Develop supply chains relationships for domestic and export markets

#### 3

Investigate potential partners for joint venture in processing facility

### Who are the potential commercial partners?

FIRM	YEAR EST.	HEAD OFFICE LOCATION OWNERSHIP	GLOBAL SALES # OF EMPLOYEES	KEY PRODUCTS	KEY REGIONS	website Notes
And	2017	North Sydney, Australia	N/A	Pulse, brassicas, cruciferous, dryland native rice, summer grains, oilseeds, soybeans, legume crops	Australia	https://www.agriventistechnologies.com. au Agricultural seed technology and development company; only commercial grower of black sesame in Australia
🍪 Olam	1989	Singapore Public SGX:O32	SGD\$26.3b (2017) 72,000	Cotton, almonds, peanuts, pulses, cocoa, dairy, rice, coffee, nuts, spices, sesame, others	Global	http://olamgroup.com Third largest agribusiness in the world; largest almond grower in Australia; peanut shelling and blanching facilities in Argentina, India, USA
Con Form &	1883	Osaka, Japan Private Wada family	¥1b N/A	Sesame seeds, paste, oil, jam, dressings, sprinkles, seasoning, confectionery	Japan	http://wadaman.com/english/about Processor and seller of sesame seeds and products; sesame restaurant; organic certification
	1919	Tokyo, Japan Public TSE:2809	¥24b 13,478	Mayonnaise, sesame dressing, salad dressings, prepared vegetables, prepared salads, egg products, ready meals, aged care meals, baby food, cosmetics	Global	https://www.kewpie.co.jp/english/about -us/history.html 9 factories in Japan; numerous subsidiaries; factories in USA, China, Thailand, Vietnam, Malaysia, Indonesia, Poland
Mondelēz, International	1824	USA Public NASDAQ:MDLZ	US\$25.9b 100,000	Biscuits (cookies, crackers and salted snacks), chocolate, gum and confectionery, beverages (coffee and powdered beverages), cheese, grocery	North America Global	www.mondelezinternational.com # 2 confectionery company globally; operating in 165 countries; recently exited chocolate manufacturing in NZ

PASS INTO

STAGE II

"ELEVATO WHY DO IT IN NORTH	QUALITATIVE SCORECARD	
	PRODUCT	
There is growing demand for nat	l countries in the dry savannah belt. ural health and skincare products. sure alterative supply compared to current high risk countries.	Capital intensive to produce
	perience in growing tree nuts.	Mechanically harvested
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product
<ul> <li>Demand for healthy oils (contains 5 different fatty acids)</li> <li>Antioxidant properties via phenolic compound content</li> <li>Demand for natural skincare products</li> </ul>	<ul> <li>Fruit takes 4-6 months to ripen; optimum yield up to 45kg/tree; each kg of fruit gives 330 grams of dry nuts</li> <li>Proportion of 5 fatty acids differs across distribution range in Africa</li> </ul>	Trucking/shipping friendly
<ul> <li>Demand for natural skincare products</li> <li>Demand for natural health products (lowering cholesterol)</li> <li>Demand from food industry for substitute for cocoa butter</li> </ul>	<ul> <li>Proportion of 5 fatty acids differs across distribution range in Africa</li> <li>Grows profusely in wild in dry savannah belt of Africa (21 countries)</li> <li>Survives droughts and fires; can live for hundreds of years</li> </ul>	Value-added opportunities
VALUE-ADDED OPPORTUNITIES	- Bears fruit after 7-15 years, reaches maximum production after 50	MARKET SITUATION
<ul> <li>Cocoa butter substitute (separation into stearin)</li> <li>Margarine</li> </ul>	years KEY RISKS & SENSITIVITIES	Attractive high value markets
- Cooking oils - Skincare	<ul> <li>Cracking soils in some areas of region not considered suitable for tree crops (without irrigation)</li> </ul>	Large agribusiness involved
<ul> <li>Candles</li> <li>Waterproofing wax</li> <li>Animal feed component</li> </ul>	<ul> <li>Reluctance to introduce any new species (based on previous invasive species experiences)</li> <li>No commercial production model to follow; trees in African countries</li> </ul>	Proven, scalable production model
- Pharmaceutical uses (bark of tree, shell of nut)	<ul> <li>No commercial production model to follow; trees in African countries are not cultivated as plantations but managed in farmed parklands</li> <li>Long time to commercial production (has been reduced to 7 years with</li> </ul>	Attractive competitive set
KEY COMPETITORS	research); potential triannual bearing issues	AUSTRALIA
- Cocoa butter - Nigeria	- Premium available to Australian grown shea nuts over lower cost (but	High performance genetics available
- Coconut oil - Mali - Imported shea butter - Burkina Faso - Other oils - Ghana	high risk) producers (and can eventually meet market price - Rootstock and genetics will be available to producers	Required skills for success
- Other emollients used in skin care - Other emollients used in skin care - Benin	<ul> <li>Research and breeding can reduce time to commercial production and increase yields</li> </ul>	Leverage country reputation
- Togo		OVERALL

### What is shea? What is shea butter?



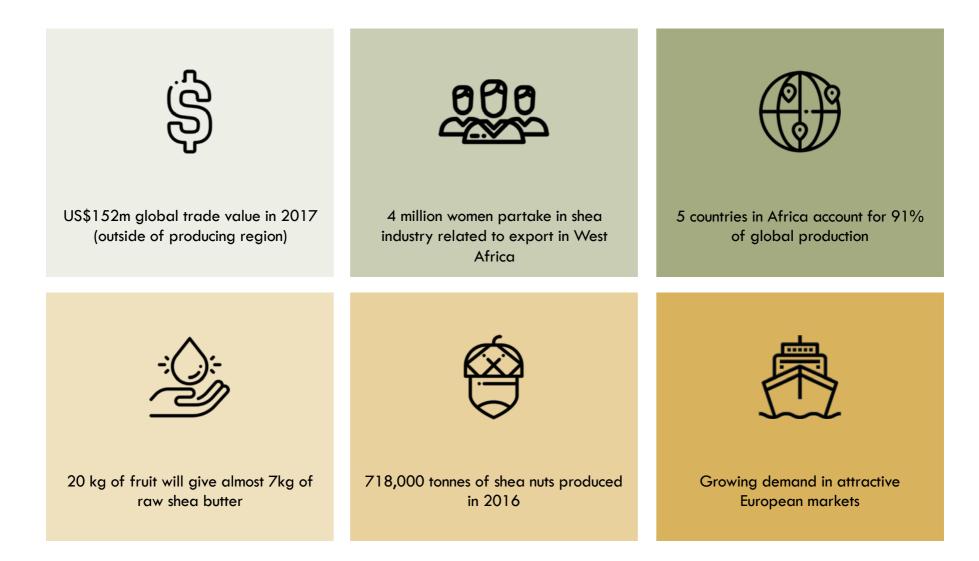


Common names	Shea, shi, karite (for shea butter)
Scientific name	Vitellaria paradoxa
Type of plant	Tree of the Sapotaceae family; thin, tart nutritious pulp of the fruit surrounds a relatively large, oil rich seed
Cultivation cycle	Deciduous; usually 7-15m tall; first bearings at 7- 15, full production at 20-30; produces nuts for up to 200 years

Suited climate	Dry savannah
Uses	Shea butter is used in skin care as an emollient; used extensively for food and medicine throughout Africa; 90% of exported shea butter used in food industry (cocoa butter substitute)
Origin	Indigenous to Africa; traditional food plant
Established in AU	No apparent establishment



#### What is the market situation?



Source: various published articles; Global Shea Alliance; Coriolis analysis and estimates. Photo Credit: Freepik from www.flaticon.com

CORIOLIS 232

### What can you do with it?

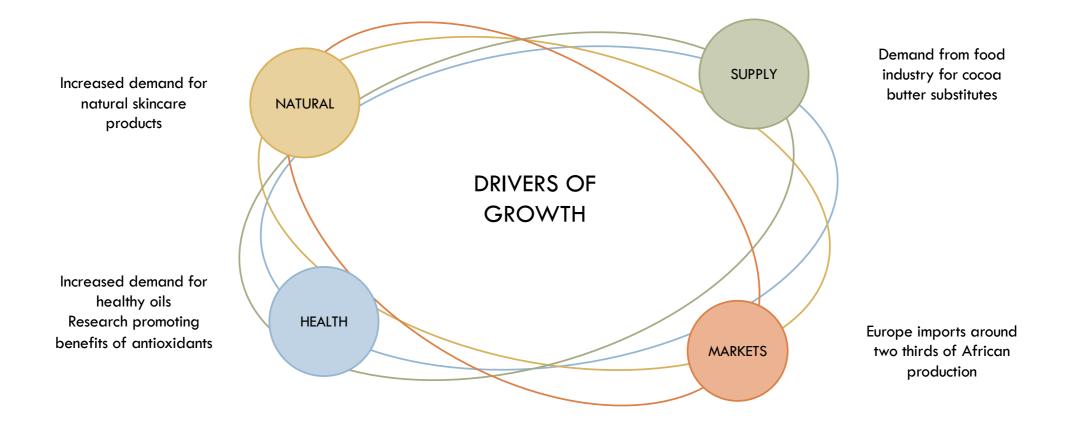


Source: various company websites; Coriolis analysis. Photo credit: Pixabay CCO; fair use/fair dealing; low resolution; complete product/brand for illustrative purposes

CORIOLIS 233

SHEA

### What is driving its success?



#### What does Dr. Food think?



"Dr. Food was first introduced to shea nut butter 40 years ago when he was working in Northern Ghana. It was sold in every local market and used widely in cooking and by the women to give them shiny hair (sadly, less useful for the prematurely balding Dr. Food!). The natural and organic beauty market is exploding globally and will be in excess of US\$22 bn. by 2024.

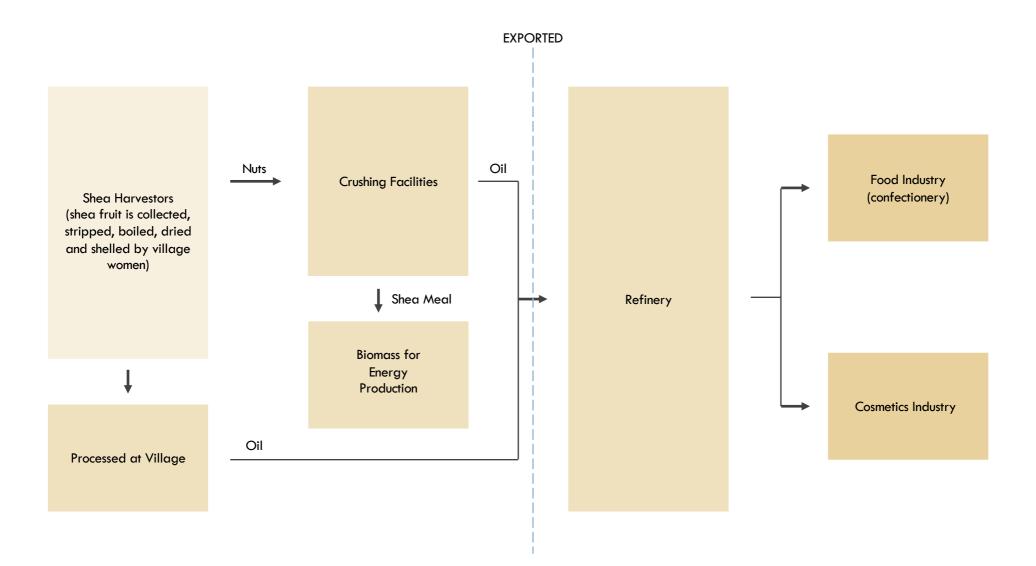
The shea nut production belt in West Africa is prone to supply hiccups (e.g. unforeseen climate events, political instability) and there are simmering concerns about child labour abuses and related social issues. Premium skin and hair cosmetic companies will value a secure source of high integrity shea butter and, indeed, there may be complementary advantages for joint marketing initiatives with producers of jojoba and castor oils."

SHEA

Where is it currently produced?



### How is the export supply chain organised?



## Why do it in the NW QLD? Why would it work in the NW QLD?



SHEA

#### How could we do it?

STRAWMAN

#### VISION:

North West Queensland develops shea tree plantations; eventuating in processing industry producing shea butter and high value skincare and food products

1

Investigate sources of shea trees; begin R&D into genetics

Determine best practice production systems

Secure land and water for trial plots (council waste water and land)

Investigate supply chain and potential markets

2

Develop trial plots across North West Queensland region (ensure continuity for project life of 10-15 years)

Secure land and water for commercial plantations

Establish small scale processing plant for raw shea butter production 3

Investigate potential partners for joint venture in large scale processing facility

#### Who are the potential commercial partners?

FIRM	YEAR EST.	HEAD OFFICE LOCATION OWNERSHIP	GLOBAL SALES # OF EMPLOYEES	KEY PRODUCTS	KEY REGIONS	website Notes
Berg+Schmidt	1975	Hamburg, Germany Stern-Wywiol Gruppe Family owned	€464m (2016; Stern- Wywiol) 1,300	Shea butter, castor oil derivates, fatty alcohols, fatty acid esters, fatty acids, glycolic acid, etc.	Europe Asia United States	https://www.berg- schmidt.de/en/index.php Functional lipids producer for animal nutrition, oleochemicals, cosmetics industries
AAK	1871/ 2005	Malmo, Sweden Public; OMK:AAK	SEK26.4m (2017) 3,300	Canola, palm, palm kernel, olive, soybean, sunflower, shea, corn, coconut oils	Europe Americas	https://aak.com Leading global provider of shea derived ingredients; 20 production facilities; sales offices in 25 countries
OLVEA	1929	Saint Leonard, France Daudruy family	€100m 200	Shea butter, argan oil, vegetable oils, fish oils	Europe Africa	https://www.olvea.com/en Specialising in vegetable and fish oils Shea butter produced in accordance with Ethical BioTrade standards; production unit in Burkina Faso for shea butter
BÖNGE Loders Croklaan	1890/ 1972	Wormerveer, The Netherlands Bunge Limited Public; NYSE:BG	US\$45.7b (2016; Bunge Limited) 2,500	Palm, soybean, canola, sunflower, olive, coconut, shea oils, lecithin	5 continents; 100+ countries served	http://europe.bungeloders.com Leading producer of premium quality seed and tropical oils and fats for food and non food applications Acquired by Bunge in Mar 2018
ĽORÉAL	1909	Clichy, France Public; OR:PA	€26b (2017) 82,600	Hair colour, skincare, sun protection, cosmetics, perfume, haircare	5 continents; present in 150 countries	https://www.loreal.com/group Largest cosmetics group in the world Shea butter is ingredient in 1,200 Loreal Group products



INDICATED MARKET DEMAND

Y

"ELEVATOR WHY DO IT IN NORTH V	QUALITATIVE SCORECARD		
		PRODUCT	
Long history of sheep and feed farming in There is a large and growing demand for non-bo	vine infant formula, especially in Asian markets.	Capital intensive to produce	
Europe and New Zealand has already d	emonstrated strong growth is possible.	Mechanically harvested	
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Move away from bovine dairy</li> <li>Health benefits of sheep milk</li> <li>Increased demand for traditional European style cheeses</li> </ul>	<ul> <li>Awassi and Assaf dairy breeds suited to North West Queensland conditions (bred in Middle East)</li> <li>East Friesian and Lacaune breeds while most productive milk producers,</li> </ul>	Trucking/shipping friendly	
VALUE-ADDED OPPORTUNITIES	<ul> <li>East Friestan and Lacadre breeds while most productive milk producers, are considered to be more fragile</li> <li>Grandvewe Dairysheep is robust and drought tolerant Australia cross</li> </ul>	Value-added opportunities	
- Cheese (e.g. Roquefort style, feta, romano pecorino)	breed	MARKET SITUATION	1
<ul> <li>Yoghurt</li> <li>Milk based beverages</li> <li>Infant formula</li> </ul>	KEY RISKS & SENSITIVITIES - Only $\sim$ 8% of world sheep cheese production is traded globally	Attractive high value markets	
<ul> <li>Specialised powders</li> <li>Cosmetics (e.g. soaps, body lotion)</li> </ul>	<ul> <li>Only ~6% of world sheep cheese production is traded globally</li> <li>Majority of milk is processed on farm, into cheese and yoghurt for the domestic market</li> <li>Operations are small scale</li> <li>Biosecurity barrier to importing best global genetics to build milking flock</li> </ul>	Large agribusiness involved	
<ul> <li>Sale of lambs for meat</li> <li>Wool</li> <li>Lanolin</li> </ul>		Proven, scalable production model	
KEY COMPETITORS	<ul> <li>Australia's dairy herd is predominantly crossbred; not purebred, high productive breeds like East Friesian, Awassi, Lacaune, etc.</li> </ul>	Attractive competitive set	
DOMESTIC EXPORTERS/PRODUCERS	<ul> <li>Drought risks (water, feed, heat) lowering production</li> <li>Shed production required to reach required milk yields</li> </ul>	AUSTRALIA	
<ul> <li>Other milks (cow, goat, camel)</li> <li>Plant based milks</li> <li>China</li> </ul>	WHAT YOU WOULD NEED TO BELIEVE	High performance genetics available	
<ul> <li>Imported sheep milk powder</li> <li>Imported sheep milk cheeses</li> <li>Imported sheep milk baby</li> <li>Middle East</li> <li>New Zealand (powder, infant formula)</li> </ul>	<ul> <li>Australian produced sheep milk cheeses can command same price as traditional European products</li> </ul>	Required skills for success	
<ul> <li>Imported sheep milk baby formula)</li> <li>formula</li> </ul>	<ul> <li>Australian dairy sheep flock numbers can be increased</li> <li>Investment into high value infant formula production will occur</li> </ul>	Leverage country reputation	
		OVERALL	

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# What is sheep milk?





Common names	Sheep milk, sheep dairy, ewe's milk
Scientific name	Ovis aries
Type of animal	East Friesian, Lacaune, Awassi, Assaf are most common and productive dairy breeds
Cultivation cycle	Dairy sheep can lactate for 120-240 days; naturally breed in autumn

Suited climate	Temperate and cool climates with dry summers (however sheep are farmed in region)
Uses	Fluid milk, fresh dairy products, powders and infant formula
Origin	Mesopotamia
Established in AU	1788 (East Friesian in 1990s)

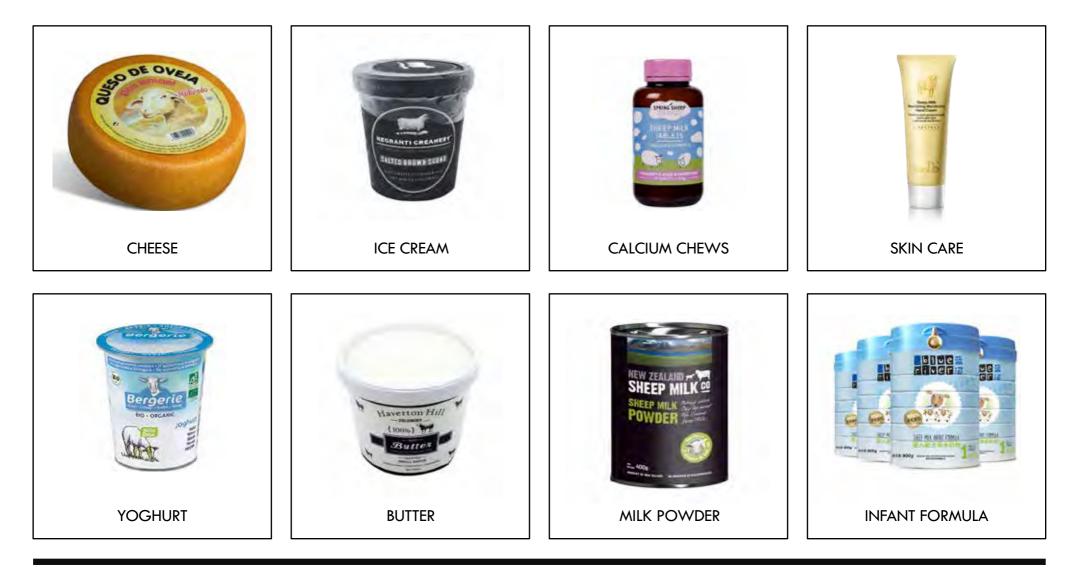


#### What is the market situation?



Source: AgriFutures; various published articles; Coriolis analysis and estimates. Photo Credit: Freepik from www.flaticon.com

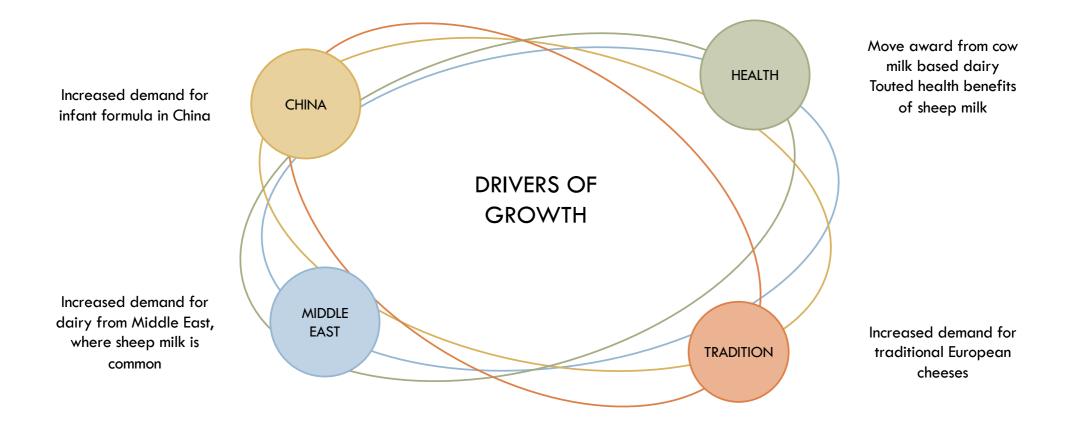
# What can you do with it?



Source: various company websites; Coriolis analysis. Photo credit: fair use/fair dealing; low resolution; complete product/brand for illustrative purposes

CORIOLIS 244

### What is driving its success?



#### What does Dr. Food think?



"Did you know that the success of Ancient Greek culture was based on a healthy breakfast of strained yoghurt made from cultured sheep and goat's milk?! Two millennia later, Greek yoghurt is fashionable in the wider world and its high protein content is firmly on-trend, but, it lacks authenticity as, generally, it's made from cows' milk.

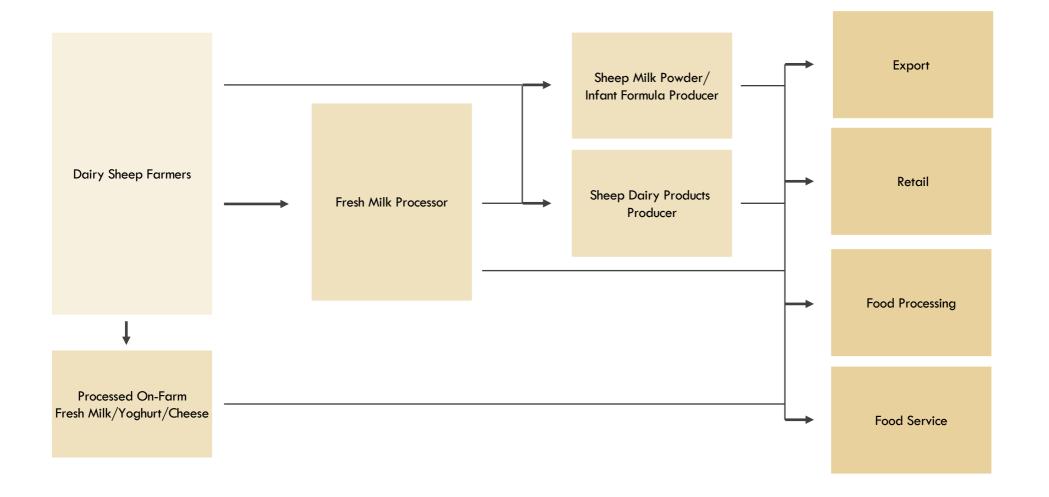
This presents an opportunity for North West Queensland goat and sheep milk producers to work together and produce a Greek yoghurt with authentic goat and sheep milk ingredients. This should appeal to consumers willing to pay a premium for "the real McCoy" and to those allergic to cows' milk.

Similarly, North West Queensland-produced authentic feta cheese using both sheep and goat milk would fit very well in the domestic market with the popular Mediterranean diet and a reassuring "Produce of Queensland" provenance."

Where is it currently produced?



### How is the supply chain organised?



## Why do it in the NW QLD? Why would it work in the NW QLD?



#### How could we do it?

STRAWMAN

#### VISION:

North West Queensland builds a vibrant dairy sheep farming sector, leading to at-scale sheep milk processing industry supplying Australian & export markets

#### 1

Research production systems with educational trip to observe successful New Zealand producers

Investigate resource consent requirements (Can it be done?)

Develop supply chain relationships

#### 2

Source and secure milking flock

Focus on genetic improvements to milking productivity

Invest in milking shed and related infrastructure

#### 3

Investigate potential partners for joint venture in processing facility in order to move up the value chain

#### Who are the potential commercial partners?

FIRM	YEAR EST.	HEAD OFFICE LOCATION OWNERSHIP	GLOBAL SALES # OF EMPLOYEES	KEY PRODUCTS	KEY REGIONS	website Notes
<i>€r∰</i> ni	1993	Lucerne, Switzerland Public/Co-op ZMP 51% cornerstone	CHF3.3b 5,780	Cheese, dairy products, functional dairy beverages	Europe North America Global	www.group.emmi.com Subsidiaries specialising in goats and sheep milk products globally
	2013	Hunan, China Private	NZ\$10-15m 50 (NZ operations)	Cheese, milk powder, sheep and goat infant formula, whey powders	NZ Italy China	www.blueriverdairy.com infantformula.nzsheepmilk.co.nz Operations in NZ (Blue River) and Italy (Alimenta srl); IPO planned in 2019- 2021
Sheep 西谱编羊奶	1985	Shanxi, China Bai Yue Dairy Group	>U\$\$100m >1,000	Sheep milk infant formula, milk powder	China	www.cnsheepdairy.com 100% imported sheep milk powder used; largest goat and sheep milk products manufacturer in Asia
HÀM	2016	Gwangyang, South Korea	N/A	Sheep and cow infant formula, milk powders, specialised formulas	South Korea China Asia	www.hamglobal.co.kr Dairy farm and powders plant
SPRING SHEEP	2015	Auckland, New Zealand Private Landcorp; SLC Ventures LP	NZ\$2-5m 30	Sheep milk powder, chewable tablets, gelato	NZ China Asia	www.springsheepnz.com Sheep milk producer and marketer; 4,000 milking ewes; initial focus on Taiwan and Korea

### TABLE GRAPE

INDICATED MARKET DEMAND

Y

WHY DO	QUALITATIVE SCORECARD		
	PRODUCT		
Opportunity to provide counte	duction of table grapes has almost doubled since 2000. r seasonal grapes to domestic market, replacing imports.	Capital intensive to produce	
Leverage expertise of	growers in neighbouring regions of Queensland.	Mechanically harvested	$\bigcirc$
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	$\bigcirc$
<ul> <li>Health benefits of antioxidants</li> <li>Premium product in Asia; gifting aspect</li> <li>Top five most produced fruit in the world</li> </ul>	<ul> <li>Grows in variety of soil types</li> <li>Tropical temperatures disrupt the normal vine cycle of winter dormancy</li> <li>Require more intensive irrigation than wine grapes due to trellis systems</li> </ul>	Trucking/shipping friendly	$\bigcirc$
- Counter seasonal supply of Australian grown fruit	for higher production - Not tolerant of waterlogging or water stress	Value-added opportunities	
VALUE-ADDED OPPORTUNITIES	- Grown with irrigation in some countries (Iran)	MARKET SITUATION	
- Fresh - Dried	KEY RISKS & SENSITIVITIES	Attractive high value	
- Jam, jelly, vinegar, juice	- Need for seasonal manual labour	markets	
<ul> <li>Grape seed extract (seeded varieties)</li> <li>Grape seed oil (seeded varieties)</li> </ul>	<ul> <li>Perishable product; long transport to market and vibration damage issues</li> </ul>	Large agribusiness involved	
KEY COMPETITORS	<ul> <li>Needs to be immediately competitive with imported USA grapes</li> <li>Other new world, counter seasonal suppliers at scale/low cost if looking to export</li> </ul>	Proven, scalable production model	
- Imported grapes - Chile	WHAT YOU WOULD NEED TO BELIEVE	Attractive competitive set	
- Imported grape products - United States	- North West Queensland can compete with low cost producers in export	AUSTRALIA	
- Italy - Peru - China	<ul> <li>market</li> <li>North West Queensland can compete with high rainfall regions of Australia in domestic market</li> </ul>	High performance genetics available	
- India - Turkey - Egypt	<ul> <li>Premium for counter seasonal production covers high transport costs for region</li> </ul>	Required skills for success	
- Egypi - Brazil	- Australians are willing to pay premium for domestically grown fruit	Leverage country reputation	
		OVERALL	

## What are table grapes?





Common names	Grapes
Scientific name	Vitis vinifera
Type of plant	Deciduous woody vine
Cultivation cycle	Spring to autumn, harvest fruit during summer

Suited climate	Temperate to tropical climates; prefer low humidity
Uses	Fresh, dried, jam & jellies, vinegar, juice, seed extract and oil
Origin	Middle East
Established in AU	1788 with First Fleet

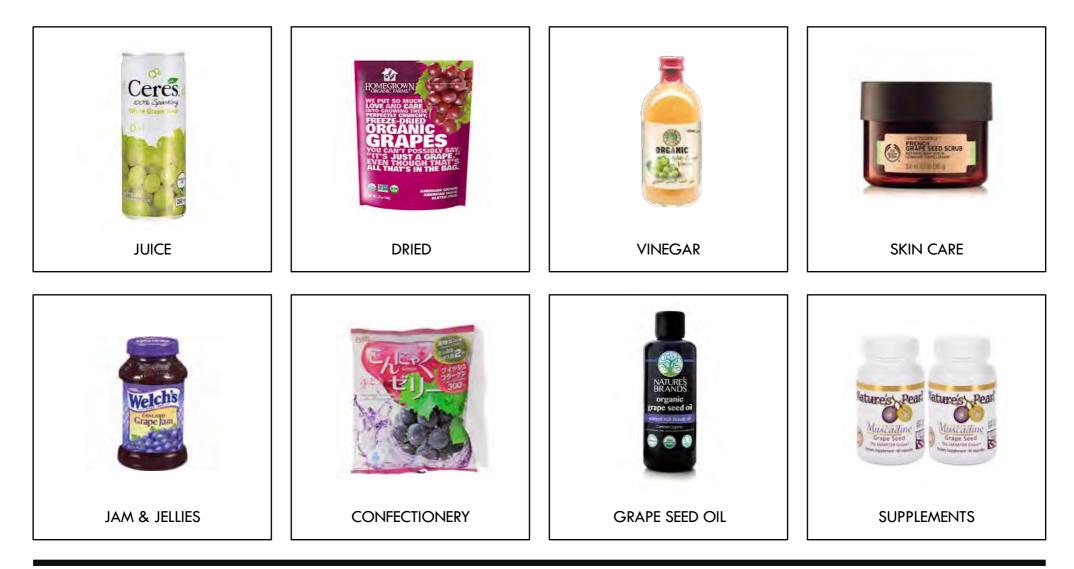


### What is the market situation?



TABLE GRAPE

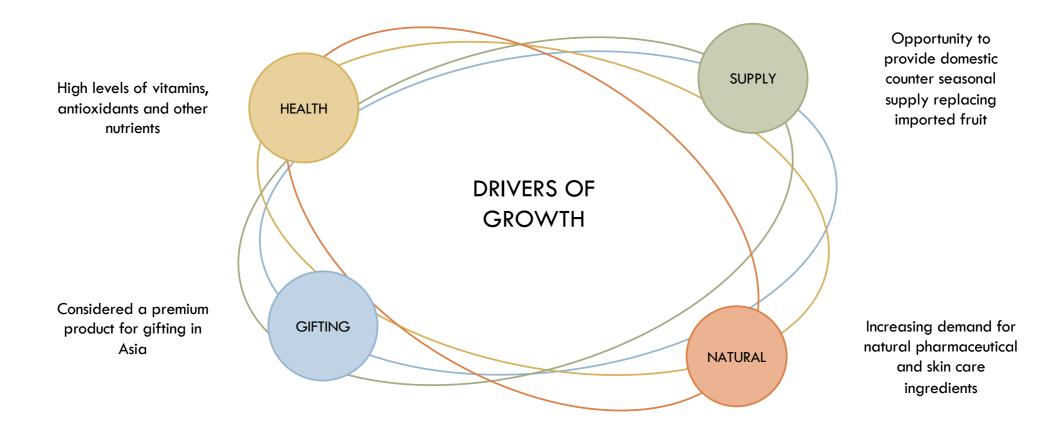
## What can you do with it?



Source: various company websites; Coriolis analysis. Photo credit: fair use/fair dealing; low resolution; complete product/brand for illustrative purposes

TABLE GRAPE

## What is driving its success?



### What does Dr. Food think?



"Australia is an active player in the export marketing of grapes to Asia (e.g. China/HK, Japan, Indonesia, Thailand) and there are wellestablished supply chains to these emerging and expanding markets.

Opportunities for table grapes in North West Queensland are twofold in both domestic and export markets: new varieties suited to local conditions; and market windows that are not well serviced by existing grape exporters.

Additionally, the grape pomace would serve well as supplemental cattle feed in this arid region, particularly when grazing areas have been water-stressed. Don't reinvent the wheel! There are experienced Australian table grape exporters willing and able to market North West Queensland grapes and to provide agronomic and commercial advice to newcomers to table grape production."

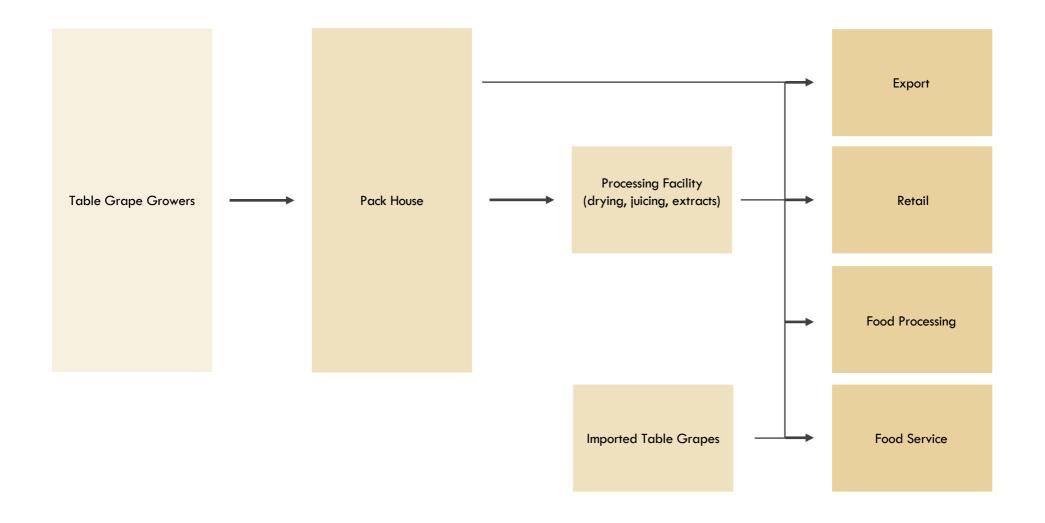
TABLE GRAPE

Where is it currently produced?



TABLE GRAPE

### How is the supply chain organised?



## Why do it in the NW QLD? Why would it work in the NW QLD?



### How could we do it?

STRAWMAN

### VISION:

North West Queensland builds a vibrant table grape growing sector, leading to at-scale grape industry supplying Australian & export markets

### 1

Select suitable site for commercial operation

Continue to invest in variety and yield research

Investigate best production practices in climatic peer regions

### 2

Invest in first stage of commercial scale table grape growing operation

Develop supply chains relationships for export markets

Develop regional brand for premium fruit

### 3

Investigate potential for further processing in Queensland to develop value added products

### Who are the potential commercial partners?

FIRM	YEAR EST.	HEAD OFFICE LOCATION OWNERSHIP	GLOBAL SALES # OF EMPLOYEES	KEY PRODUCTS	KEY REGIONS	WEBSITE NOTES
TetalPreduce Lars Bray Ingene	2006	Dundalk, Ireland Public ISEQ:T70; LSE: TOT	€3.45b (2015) 4,500+	Apples, pears, grapes, tropical, citrus, salad, stone fruit, vegetables	Global	www.totalproduce.com Europe's largest fresh produce provider; 100+ facilities; operates in 22 countries; 45% stake in Dole in 2018
Nech is colir passion	1888	Ravenhall, Victoria, Australia Public ASX:CGC	A\$909m (2017) 6,000	Berries, tomatoes, mushrooms, citrus, avocados, bananas, grapes	Australia Asia	http://costagroup.com.au/citrus Largest citrus grower in Australia
SUNE WORLD	1979	Bakersfield, California, United States	N/A	Table grapes, stone fruit breeder	USA	https://www.sun-world.com One of California's largest growers of table grapes; licenses varieties to Coast and Perfection Fresh in Australia
ARIO	1985	Tehran, Iran	N/A	Pomegranates (fresh, arils, juice, paste, powder, dried seeds, seed oil, dried flowers), dates, kiwifruit, saffron, grapes, apples, citrus	Iran Middle East Europe India	www.iranpomegranate.com One of the largest growers and suppliers of fresh fruit in Iran
subs <b>i</b> le	1990	Santiago, Chile Private	N/A	Grapes, kiwifruit, pomegranates, walnuts, avocados, citrus, cherries	USA Global	www.subsole.com 150 farmers; over 3,000 hectares of farmland; growers, processors, shipping, marketing, investment fund

# 80 FURTHER OPPORTUNITIES 03

+ Stage I Screen

- +All products to emerge from stakeholders
- + Major traded products to emerge from peer group

## One hundred products emerged from stakeholders and peers

### ANIMALS

### AQUACULTURE

Barramundi Prawn Redclaw Crayfish\* Silver Perch

### MFAT

**Buffalo** Meat Camel Meat Emu Meat Goatmeat\* Kangaroo Meat Ostrich Meat Rabbit Meat Wild Pig

### DAIRY

**Buffalo Milk** Camel Milk Goat Milk\* Sheep Milk\*

### FIBRE/LEATHER

Alpaca Fibre Crocodile Goat Fibre

Amaranth **Bambatsi Canary Grass** Grain Sorghum\*



**Blue Agave** Castor\* Cotton\* Flaxseed Guar Hemp Jute

Kenaf



### Bambara

Chia Fonio Lentil\*





ANIMAL FEED



Canola

Chickpea Coriander Fenugreek

Mate

Munabean\*

Leucaena Lucerne

**BROADACRE/FIELD CROPS** 



Mustard<sup>\*</sup> Safflower\* Stevia Sugarcane Sunn Hemp Triodia ("Spinifex")



Peanut\* Pearl Millet Peppercorn Quinoa Rice Sesame\* Soybean Sunflower Teff

HORTICULTURE

### **TREE CROPS**

NUTS

Cashew Coconut Jojoba\*

Pistachio

FRUIT

Baobab **Custard Apple** Date Desert Date Jackfruit Lemon/Lime\*

Marula Pitaya Pomegranate Table Grape\* Tamarind

Shea\*

Tuna

NATIVE FOODS

Native Foods

Mango\*

(Desert limes, Davidson plum, Kakadu plum, wattleseed, caperbush, wild orange, wild passionfruit, conkerberry, ruby saltbush, desert fig, doubah, emu apple, quandong, bush tomato, parakeelya, bush potato, pencil yam, peppercresses, large pigweed, mulga seeds, dogwood seeds, witchetty bush seeds)

### PLANTATION

264

African Mahogany Eucalyptus Oil Indian Sandalwood



Pongamia

Mallee

\*Passed into Stage II, see Stage II for profile page. Source: Coriolis analysis

Native Rice

Horned Melon Melon Okra Onion Pumpkin/Squash Snake Bean Sweet Corn Sweet Potato Taro

Yam

Bitter Melon

Cassava\*

Cucumber

Chilli

## AFRICAN MAHOGANY (khaya)

INDICATED MARKET DEMAND

NA

	"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?		
Grown in climatic peer regions (Burkina Faso, Mali, Niger, Sudan, etc.) and common in backyards in region. Several African Mahogany plantations in north Queensland are reaching maturity now (including one in Julia Creek). Endangered in native home of Africa. Considerable research by NT and QLD into African Mahogany's potential in Australia.			
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
- Demand for sustainable sources of timber	- Grows in riparian forests and higher rainfall savannah woodlands in Africa	Trucking/shipping friendly	
VALUE-ADDED OPPORTUNITIES	<ul> <li>Most drought resistant of its genus</li> <li>Rainfall of 400-1,750 mm</li> </ul>	Value-added opportunities	
<ul> <li>Timber (carpentry, interior trim, construction)</li> <li>Animal feed (pruned leaves)</li> </ul>	KEY RISKS & SENSITIVITIES	MARKET SITUATION	
<ul> <li>Traditional medicine (bark)</li> <li>Seed oil</li> </ul>	<ul> <li>No static mills in region</li> <li>Termites</li> </ul>	Attractive high value markets	
KEY COMPETITORS	WHAT YOU WOULD NEED TO BELIEVE	Large agribusiness	
DOMESTIC EXPORTERS/PRODUCERS	- North West Queensland plantations can replace the vulnerable regions	involved	
<ul> <li>Imported hardwoods</li> <li>Native hardwoods</li> <li>Other mahogany family</li> </ul>	<ul> <li>of Africa (IUCN Red List of Threatened Species)</li> <li>North West Queensland can generate yields greater than plantations near Katherine, NT</li> </ul>	Proven, scalable production model	
- "Genuine" mahogany producers (China, India, Indonesia, New Zealand)	<ul> <li>Research undertaken in the Douglas Daly, NT is applicable to North</li> <li>West Queensland and can be leveraged</li> </ul>	Attractive competitive set	
		AUSTRALIA	
		High performance genetics available	
		Required skills for success	
		Leverage country reputation	
		OVERALL	



## ALPACA FIBRE

INDICATED MARKET DEMAND

	"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?			
	Alpacas are extremely Alpacas are considered more ecologically	friendly to the land than other livestock.	Capital intensive to produce	
	Alpaca fibre is a luxury fibre suitable fo	r high quality clothing and homewares.	Mechanically harvested	
DRIVERS O	F GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Increasing demand for luxury good</li> <li>Increasing demand for natural fibre</li> </ul>		<ul> <li>Temperate climates with high altitudes</li> <li>Able to withstand dry conditions for longer than most livestock</li> </ul>	Trucking/shipping friendly	
- Fibre (clothing and homewares)	OPPORTUNITIES	<ul> <li>Require shelter from weather extremes</li> <li>Poor pastures will lead to loss in fleece quality</li> <li>Require ready access to good quality, fresh drinking water</li> </ul>	Value-added opportunities	
<ul> <li>Fibre (clothing and nomewares)</li> <li>Leather</li> </ul>		- Best to avoid pastures with seeds likely to contaminate fleece	MARKET SITUATIO	Л
<ul> <li>Meat</li> <li>Breeding stock/stud sales</li> </ul>		KEY RISKS & SENSITIVITIES	Attractive high value markets	
KEY COMPETITORS		<ul> <li>Tight restrictions on exports from South America means limited good breeding stock</li> </ul>	Large agribusiness	$\bigcirc$
DOMESTIC	EXPORTERS/PRODUCERS	<ul> <li>Australia is still in herd building phase with little meat production and inflated prices for breeding stock</li> </ul>	involved	$\bigcirc$
<ul> <li>Mohair, cashmere, angora fibres</li> <li>Wool</li> </ul>	<ul> <li>South America (origin of species)</li> <li>North America</li> </ul>	WHAT YOU WOULD NEED TO BELIEVE	Proven, scalable production model	$\bigcirc$
<ul><li>Possum fibre</li><li>Synthetic fabrics</li></ul>	- Europe - New Zealand	<ul> <li>The market for alpaca meat will increase, giving second revenue stream</li> <li>North West Queensland can produce premium fibre to compete with</li> </ul>	Attractive competitive set	
	- South Africa	low cost producers	AUSTRALIA	
		<ul> <li>Alpacas could thrive in North West Queensland conditions which are not traditionally their preferred habitat</li> </ul>	High performance genetics available	$\bigcirc$
			Required skills for success	
			Leverage country reputation	
			OVERALL	



## AMARANTH

INDICATED MARKET DEMAND

"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?			
		PRODUCT	
Grown in many of cli Amaranth is primarily grown as an animal foo There is an emerging market for th	dder crop, both in Australia and worldwide.	Capital intensive to produce	$\bigcirc$
Real growth is possible if the Aust		Mechanically harvested	
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Requirement for low cost, high value animal feeds</li> <li>Opportunity as a stock feed to replace traditional feed</li> </ul>	<ul> <li>Temperate and tropical climates</li> <li>Drought tolerant</li> </ul>	Trucking/shipping friendly	
<ul> <li>Fast growing ancient grain with high in nutritional value (26% crude protein, 4% crude fat, 35% fibre and 34% carbohydrates)</li> <li>High protein crop producers 10x the amount of fodder/ha than</li> </ul>	<ul> <li>Highly tolerant of arid environment</li> <li>High sunlight and warm temperatures (air temperatures above 25 degrees for optimum growth)</li> </ul>	Value-added opportunities	
competition, thereby reducing the cost of meat production 10-20%	- Can not stand waterlogging	MARKET SITUATIO	N
VALUE-ADDED OPPORTUNITIES	KEY RISKS & SENSITIVITIES	Attractive high value markets	
<ul> <li>Animal feed/fodder crop (including aquaculture)</li> <li>Cereals (gluten-free)</li> <li>Breakfast muesli</li> <li>Flour (gluten-free)</li> <li>Oil (cosmetic, pharmaceutical)</li> </ul>	<ul> <li>Birds</li> <li>Currently small 'emerging crop' therefore difficult to achieve scale efficiencies beyond fodder</li> <li>Ability to turn into a noxious weed</li> </ul>	Large agribusiness involved Proven, scalable	
KEY COMPETITORS       DOMESTIC       EXPORTERS/PRODUCERS	<ul> <li>WHAT YOU WOULD NEED TO BELIEVE</li> <li>Fodder trials will successfully develop a high yielding crop suitable for Australian conditions using Chinese breeds in partnership with Amaranth</li> </ul>	production model Attractive competitive set	$\bigcirc$
- Ancient grain and grain and seed - United States	Ecological Technology (Shenzhen) Co. Ltd	AUSTRALIA	
superfood competitors - China - Imports of ancient grains	<ul> <li>Ongoing research into health properties (antioxidant benefits) of amaranth for human consumption</li> <li>North West Queensland able to grow a premium seed (organic?) to</li> </ul>	High performance genetics available	
- Fodder – barley, wheat, pulses	achieve a higher price	Required skills for success	
		Leverage country reputation	
		OVERALL	

## BAMBARA GROUNDNUT

INDICATED MARKET DEMAND

"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?			
Originates in West Africa; grain legume similar to peanuts. Market demand for peanuts is strong and growing.			$\bigcirc$
Demand for new ar	d unique products from food industry.	Mechanically harvested	
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for new and unique foods by food service</li> <li>Demand for healthy nuts</li> </ul>	<ul> <li>Grows very well anywhere peanuts grow; can grow when peanuts fail</li> <li>Very drought resistant</li> <li>500-600 mm rainfall</li> </ul>	Trucking/shipping friendly	
VALUE-ADDED OPPORTUNITIES - Fresh (roasted or boiled)	<ul> <li>S00-S00 mm raintail</li> <li>Tropical and subtropical (Aw and Cs zones)*</li> <li>Optimum temperature range 19-30 degrees</li> </ul>	Value-added opportunities	
- Dried	<ul> <li>Tolerant of high temperatures and marginal soils</li> <li>No serious pest or disease issues</li> </ul>	MARKET SITUATIO	N
<ul> <li>Flour</li> <li>Baked goods</li> <li>Animal feed</li> </ul>	KEY RISKS & SENSITIVITIES	Attractive high value markets	$\bigcirc$
KEY COMPETITORS	<ul> <li>Untested crop for region and Australia</li> <li>Most of world's production is consumed domestically</li> </ul>	Large agribusiness involved	$\bigcirc$
- Peanuts - Nigeria	S - Biosecurity issues with bringing in genetics WHAT YOU WOULD NEED TO BELIEVE	Proven, scalable production model	$\bigcirc$
- Beans - Myanmar - Tree nuts - Burkina Faso	<ul> <li>Closely related to cowpea enough to be able to access suitable varieties</li> </ul>	Attractive competitive set	$\bigcirc$
- Ghana - Mali	Ghana - Market demand exists for peanut alternative	AUSTRALIA	
- Indonesia - Thailand		High performance genetics available	$\bigcirc$
- Malaysia		Required skills for success	
		Leverage country reputation	
		OVERALL	



	"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?			
			PRODUCT	
Ability for araziers t	Grown throughout northern Australia for forage and hay production. Ability for graziers to retain cattle for longer in drought periods or to sell at higher weights during non drought periods.			$\bigcirc$
			Mechanically harvested	
DRIVERS OF	GROWTH	GROWING CONDITIONS	Hot, dry environment product	
- Demand for animal feed		<ul> <li>Drought tolerant perennial grass</li> <li>Prefers heavier clay soils</li> </ul>	Trucking/shipping friendly	
VALUE-ADDED O - Animal feed (grazing) - Hay	PPORTUNITIES	<ul> <li>Tolerates moderate levels of salinity and flooding</li> <li>Low frost tolerance</li> <li>Would require irrigation</li> <li>KEY RISKS &amp; SENSITIVITIES</li> </ul>	Value-added opportunities	$\bigcirc$
<ul> <li>Potential biomass for biofuels</li> </ul>			MARKET SITUATIO	N
KEY COMP	ETITORS	- Prices heavily dependent on availability of other animal feeds	Attractive high value markets	
DOMESTIC	EXPORTERS/PRODUCERS	WHAT YOU WOULD NEED TO BELIEVE	Large agribusiness	
<ul><li>Other hay and silage crops</li><li>Destocking/selling cattle rather</li></ul>	(category includes lucerne hay) - United States - Spain	<ul> <li>Prices received for hay or increased carrying capacity of station is worth the investment in water allocation and irrigation infrastructure</li> <li>That water is available during drought periods when prices are highest</li> </ul>	involved Proven, scalable production model	
than feeding	- Canada - Italy	for hay	Attractive competitive set	
			AUSTRALIA	
			High performance genetics available	
			Required skills for success	
			Leverage country reputation	
			OVERALL	



STAGE II

"ELEVATO WHY DO IT IN NORTH		QUALITATIVE SCORECARD	
Grows across climatic peer regions in Af Over 300 uses in Afric Pegged as next "superfood" in North West Queensland provides an attractive safe and secu	ca and Madagascar. United Kingdom as sales rise.	PRODUCT Capital intensive to produce Mechanically harvested	
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Wide range of uses across edible portions (roots, leaves, fruit, seeds, bark, sprouts, flowers)</li> <li>Demand for natural health products</li> <li>VALUE-ADDED OPPORTUNITIES</li> </ul>	<ul> <li>Dry climates; extremely drought tolerant once established</li> <li>Temperature of 20-30 degrees preferred</li> <li>Rainfall 250-1,000 mm</li> <li>Tolerates fire</li> </ul>	Trucking/shipping friendly Value-added opportunities	•
<ul> <li>Fresh fruit (Madagascar baobab)</li> <li>Dried pulp of fruit ("baobabfruit flour"; African baobab)</li> <li>Health drink</li> </ul>	<ul> <li>Intolerant to frost</li> <li>Growth rate depends on rainfall or ground water</li> <li>Maximum age suspected to be 2,500 years</li> <li>Can fruit in 5 years with grafting (15-20 years naturally)</li> <li>KEY RISKS &amp; SENSITIVITIES</li> <li>Oldest and largest trees in Africa seem to be dying due to climate change in last decade</li> <li>Only gained approval as food in EU in 2008</li> <li>Concern over fairness and sustainability of trade</li> </ul>	MARKET SITUATIC	
<ul> <li>Snack food (nuts)</li> <li>Porridge</li> <li>Thickener</li> <li>Smoothies</li> <li>Muesli bars</li> <li>Cream of tartar substitute, coffee substitute</li> </ul>		markets Large agribusiness involved Proven, scalable production model	
- Oil - Cosmetics	WHAT YOU WOULD NEED TO BELIEVE	Attractive competitive set	
<ul> <li>Nutraceuticals</li> <li>Traditional medicine uses</li> <li>Fibre (bark)</li> </ul>	<ul> <li>Australian species (Adansonia gregorii) can offer same uses or cultivation of African baobab will be permitted</li> <li>High value markets exist internationally for North West Queensland</li> </ul>	AUSTRALIA High performance	
KEY COMPETITORS DOMESTIC EXPORTERS/PRODUCERS	<ul> <li>produced baobab (provenance opportunities)</li> <li>Research into 'superfood' supports USP for Australian Baobab</li> </ul>	genetics available Required skills for success	
<ul> <li>Imported baobab products</li> <li>Food processing aids</li> <li>Malawi</li> </ul>		Leverage country reputation	0
- Other "superfoods" - Zimbabwe - South Africa		OVERALL	

### BARRAMUNDI

INDICATED MARKET DEMAND

"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?	QUALITATIVE SCORECARD
	PRODUCT
Barramundi farming is Queensland's second largest aquaculture industry; expertise and supply chains can be leveraged. Growing demand for sustainably farmed fish.	Capital intensive to produce
NW Queensland can leverage Barramundi's iconic status in Australia.	Mechanically harvested
DRIVERS OF GROWTH GROWING CONDITIONS	Hot, dry environment product
<ul> <li>Demand for healthy protein</li> <li>Demand for sustainably produced fish</li> <li>Considered a premium and iconic fish in Australia</li> <li>Can tolerate wide range of salinities</li> </ul>	d fish Trucking/shipping friendly
VALUE-ADDED OPPORTUNITIES       - Can be grown in sea, brackish or fresh water         - Tropical species requiring water temperatures of 20-30 degrees;	Value-added opportunities
- Live trade (for fish tanks in Asian restaurants) Froch and frozon, whole and filleted for food service and retail - Fish deaths will occur below 13 degrees in commercial operations	MARKET SITUATION
<ul> <li>Fresh and frozen, whole and filleted for food service and retail</li> <li>Prepared products (e.g. crumbed, battered, formed)</li> <li>Fish oil and extracts</li> </ul>	Attractive high value markets
- Large capital costs for infrastructure; unproven in region - Risk of flooding	Large agribusiness involved
DOMESTIC         EXPORTERS/PRODUCERS         -         High evaporation rates in region would increase water requirement compared to other regions	production model
<ul> <li>Barramundi from other Australian - Thailand - Main market is for larger fish (2-3 kg) that are produced in sea ca systems and require second grow out season</li> <li>Other Australian fish - Malaysia - Malaysia</li> </ul>	Attractive
- Imported white fish - Taiwan - Logistics cost of trucking in feed; distance to market for fresh produ	AUSTRALIA
- NW Queensland can compete in domestic and export markets with	High performance genetics available
other Australian regions and with low cost producers from south eas Asia	
<ul> <li>More effort will be put into developing value added products for barramundi in Australia</li> <li>Suitable sites that are completely safe from risk of flooding are</li> </ul>	Leverage country reputation
available - Suitable sites that minimise environmental impacts are available - Power and water requirements can be met	



## BITTER MELON

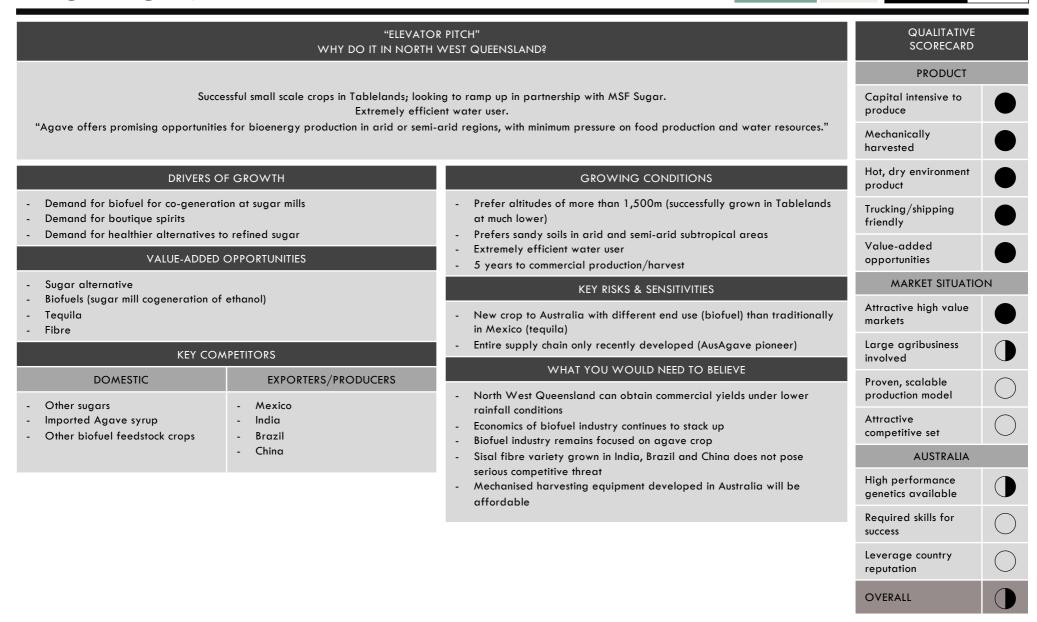
INDICATED MARKET DEMAND

	"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?		
Widely used in ethnic foods Well suited to winter production in Northern Ter	rritory and summer production in Queensland.	Capital intensive to produce	
Emerging identification of potential health ben	efits for diabetes and other chronic illnesses.	Mechanically harvested	$\bigcirc$
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Widely used in Asian cuisines</li> <li>Long use in traditional medicine of Asia, Africa, India, Turkey, etc.</li> <li>Demand as a nutraceutical supplement (claims to lower blood glucose)</li> </ul>	<ul> <li>Subtropical and tropical climates</li> <li>Require 3-4 months of warm to hot and humid conditions to mature; 24- 31 degrees</li> </ul>	Trucking/shipping friendly	
- Increasing expat population in Australia looking for traditional foods	<ul> <li>Tolerant of high rainfall and can be grown through the wet season</li> <li>Frost intolerant</li> </ul>	Value-added opportunities	
VALUE-ADDED OPPORTUNITIES	- Member of Cucurbitaceae family	MARKET SITUATION	
<ul> <li>Fresh ingredient in many dishes</li> <li>Tea</li> </ul>	KEY RISKS & SENSITIVITIES	Attractive high value markets	
- Beverage flavouring	- Production levels fluctuate widely		
<ul><li>Supplements and powders</li><li>Cosmetics</li></ul>	<ul><li>Highly perishable</li><li>Labour intensive harvesting</li></ul>	Large agribusiness involved	$\bigcirc$
KEY COMPETITORS	WHAT YOU WOULD NEED TO BELIEVE	Proven, scalable production model	$\bigcirc$
- Imported processed products - China	<ul> <li>Research can be undertaken to confirm traditional medicine uses</li> <li>Domestic demand can be increased</li> </ul>	Attractive competitive set	$\bigcirc$
- Other supplements and teas - India	<ul> <li>Australia's reputation can be leveraged to command a premium for domestically produced supplements in order to compete with cheaper</li> </ul>	AUSTRALIA	
- Thailand - Philippines - Vietnam	producers	High performance genetics available	$\bigcirc$
- Caribbean - Africa		Required skills for success	
		Leverage country reputation	
		OVERALL	





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BLUE AGAVE



## BUFFALO MEAT

INDICATED MARKET DEMAND

	"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?			
		PRODUCT		
North \	West Queensland has long history of raisin Buffalo is a known product for botl Health benefits include leaner	,	Capital intensive to produce	
Opportunit		premium buffalo meat products (e.g. buffalo jerky).	Mechanically harvested	
DRIVERS O	F GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for new alternative protein</li> <li>Demand for healthier meat options</li> <li>Demand for traditional foods by ex</li> </ul>	(low cholesterol, lean)	<ul> <li>Tropical and subtropical forests and wet grasslands</li> <li>Regions in the Gulf suitable; occasionally sighted in Burke Shire</li> <li>Efficient converters of feed to energy compared with beef</li> </ul>	Trucking/shipping friendly	
· ·	OPPORTUNITIES	KEY RISKS & SENSITIVITIES	Value-added opportunities	
- Value-added meat cuts		- Lack of export abattoirs for buffalo meat	MARKET SITUATIO	N
<ul> <li>Prepared ready to cook cuts (sausa</li> <li>Pre-prepared meals</li> <li>Jerky</li> </ul>	ges, patties, steaks etc )	<ul> <li>Need water for wallowing; dehydrate easily</li> <li>Non restricted invasive species under <i>Biosecurity Act 2014</i></li> <li>No exact figures for feral population in QLD</li> </ul>	Attractive high value markets	
<ul><li>Cosmetics (e.g. soaps, body lotion)</li><li>Live export</li></ul>	WHAT YOU WOULD NEED TO BELIEVE	Large agribusiness involved	$\bigcirc$	
<ul> <li>Buffalo milk</li> <li>Leather/Skins</li> </ul>		<ul> <li>Able to optimise meat breeds (as opposed to dairy)</li> <li>Buffalo maintain their disease free status in Australia</li> </ul>	Proven, scalable production model	
	EXPORTERS/PRODUCERS	<ul> <li>Buffalo meat is able to penetrate the market as a premium product in markets where it is traditionally seen as a cheap product and import</li> <li>Export abattoirs available to process beef for export</li> </ul>	Attractive competitive set	$\bigcirc$
- Beef	- India	- Industry moves to breed Riverine (40% average higher growth rates)	AUSTRALIA	
<ul><li>Sheep &amp; goat</li><li>Other game meats</li></ul>	- East Asia - South East Asia	- Support of marketing and certifications e.g. TenderBuff continues	High performance genetics available	
	- Europe		Required skills for success	
			Leverage country reputation	
			OVERALL	

## **BUFFALO MILK**

INDICATED MARKET DEMAND

	"ELEVATOR WHY DO IT IN NORTH		QUALITATIVE SCORECARD			
			PRODUCT			
	<b>č</b> ,	g cattle using low intensity production methods. "buffalo mozzarella" - and for non-bovine milk in general.	Capital intensive to produce			
Australia has f	eral herd of buffalo, a meat buffalo	o industry and an emerging dairy buffalo sector.	Mechanically harvested			
DRIVERS OF GRC	омтн	GROWING CONDITIONS	Hot, dry environment product			
<ul> <li>Move away from bovine dairy</li> <li>Health benefits of buffalo milk</li> <li>Increased demand for traditional European style cheeses</li> <li>Demand from expats for traditional products</li> </ul>		<ul> <li>Tropical and subtropical forests and wet grasslands</li> <li>Regions in the Gulf suitable; occasionally sighted in Burke Shire</li> <li>Efficient converters of feed to energy compared with beef</li> </ul>	Trucking/shipping friendly			
		KEY RISKS & SENSITIVITIES	Value-added opportunities			
VALUE-ADDED OPPO	RTUNITIES	- Feral herd is swamp buffalo while high quality dairy comes from	MARKET SITUATION			
<ul> <li>Cheese (e.g. mozzarella, feta, labna)</li> <li>Yoghurt</li> <li>Ice cream</li> </ul>		Mediterranean buffalo (stock imported by one producer and semen by others to improve genetics) - Meat market is limited by lack of export abattoirs	Attractive high value markets			
<ul> <li>Cosmetics (e.g. soaps, body lotion)</li> <li>Live export (Chile, South Africa, NZ, Japa</li> </ul>	n)	<ul> <li>Need water for wallowing; dehydrate easily</li> <li>Non restricted invasive species under <i>Biosecurity Act 2014</i></li> </ul>	Large agribusiness involved	$\bigcirc$		
- Buffalo meat - Leather		No exact figures for feral population in Queensland     WHAT YOU WOULD NEED TO BELIEVE	Proven, scalable production model			
	ORS EXPORTERS/PRODUCERS	<ul> <li>Genetic material will continue to be able to be imported to improve breeding of dairy herd</li> </ul>	Attractive competitive set			
		- Feral herd remains Tuberculosis (TB) free	AUSTRALIA			
camel)	<ul> <li>European traditional mozzarella producers</li> <li>India</li> </ul>	producers	producers	<ul> <li>Export abattoir becomes available to utilise male calves</li> <li>Increased demand from dairy processors for non-bovine milk continues</li> <li>Scale can be reached to allow local processing</li> </ul>	High performance genetics available	
P	Pakistan China		Required skills for success			
			Leverage country reputation			
			OVERALL			





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	"ELEVATC WHY DO IT IN NORTH		QUALITATIVE SCORECARD	
	Queensland has existing camel d Camel meat is valued as a		PRODUCT       Capital intensive to produce       Mechanically harvested	
	veral traditional medicines proteins (less fat, less cholesterol)	GROWING CONDITIONS - Bushland and sand plain country in summer, salt lakes and saltmarshes in winter - Hot and dry desert climates KEY RISKS & SENSITIVITIES	Hot, dry environment product Trucking/shipping friendly Value-added opportunities	
	OPPORTUNITIES	<ul> <li>Potential for uncontrolled disease in the wild camel population affecting the farmed camels</li> <li>Cost associated with rounding up wild camels</li> <li>Camels dislike cool and wet environments; areas where they thrive are a distance from processing facilities</li> <li>WHAT YOU WOULD NEED TO BELIEVE</li> <li>Global slaughter trade will continue to increase</li> <li>North West Queensland able to achieve a premium about the world average</li> </ul>	MARKET SITUATION Attractive high value markets Large agribusiness involved Proven, scalable production model Attractive	
KEY CO DOMESTIC - Beef - Sheep - Other alternative proteins (buffalo, crocodile, kangaroo etc)	EXPORTERS/PRODUCERS	<ul> <li>Australia able to grow exports; in particular to Middle East and China</li> <li>Able to farm-finish the wild camels</li> <li>North West Queensland able to transition the petfood grade meat to human consumption premium meat</li> <li>Australia able to maintain disease-free status (highly valued in Middle East)</li> <li>Able to differentiate premium North West Queensland camel meat</li> </ul>	competitive set         AUSTRALIA         High performance genetics available         Required skills for success         Leverage country	
	<ul> <li>Egypt</li> <li>United Arab Emirates</li> <li>Ethiopia</li> <li>China</li> </ul>		OVERALL	

Note: no individual trade code exists for camel meat, other meat, nes used, indicative only. Source: various published articles and sites; Business Queensland; RIRDC Publication No 14/069; UN Comtrade; UN FAOSTAT; Coriolis analysis and estimates



	"ELEVATOF WHY DO IT IN NORTH V		QUALITATIVE SCORECARD	
North West Queensland has the ideal climate for ca Queensland has existing camel dai Camel milk has been consumed by Australia currently exports to New Zealand ar		iry, meat and tourism industries. y humans for over 6,000 years.	PRODUCT       Capital intensive to produce       Mechanically harvested	•
	DF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Health properties of camel milk</li> <li>Move away from bovine dairy</li> <li>Diaspora of traditional camel milk</li> </ul>	consumers	<ul> <li>Bushland and sand plain country in summer, salt lakes and saltmarshes in winter</li> <li>Hot and dry desert climates</li> </ul>	Trucking/shipping friendly	
	OPPORTUNITIES	KEY RISKS & SENSITIVITIES	Value-added opportunities	
<ul> <li>Camel dairy products (e.g. cheese, yoghurt, beverages, milk powder, infant formula)</li> <li>Camel meat (human consumption and petfood), leather, oil, wool</li> <li>Cosmetic products (e.g. soap, body lotion, lip balm, etc)</li> </ul>		<ul> <li>Camels dislike cool and wet environments; areas where they thrive are a distance from processing and consumer base</li> <li>Nutritional quality of milk is partially defined by grazing conditions; hay should make up 75% of diet</li> </ul>	MARKET SITUATIO	N
			Attractive high value markets	
<ul><li>Textiles</li><li>Tourism activities</li></ul>		<ul> <li>Currently low world trade in camel milk; product is produced and consumed locally</li> <li>Currently incompatible with UHT treatment</li> </ul>	Large agribusiness involved	
<ul> <li>Racing stock and activities</li> <li>Live trade/stud animals (\$25,000/</li> </ul>	/head cost to import to US from AU)		Proven, scalable production model	
KEY COA	EXPORTERS/PRODUCERS	WHAT YOU WOULD NEED TO BELIEVE	Attractive competitive set	С
- Other milks (cow, goat, sheep)	- North Africa	- Improvements in areas of animal husbandry, camel nutrition, milk yield	AUSTRALIA	
<ul> <li>Other miles (cow, goal, sheep)</li> <li>Plant based milks</li> <li>Imported camel milk powder</li> </ul>	- East Africa - Middle East	<ul> <li>and product safety can occur</li> <li>Australia can maintain its disease free herd status</li> <li>Demand will continue to outstrip supply</li> </ul>	High performance genetics available	С
	- Parts of Asia	<ul> <li>Fresh camel milk imports into Australia will continue to be banned</li> <li>Poor local image of camels as feral and dirty can be overcome to</li> </ul>	Required skills for success	
		promote as premium health product	Leverage country reputation	
			OVERALL	



### CANARY GRASS

INDICATED MARKET DEMAND

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	"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?			
			PRODUCT	
	Grown in climati New varieties can meet demo		Capital intensive to produce	$\bigcirc$
			Mechanically harvested	
DRIVERS OF GROWTH		GROWING CONDITIONS	Hot, dry environment product	$\bigcirc$
<ul> <li>New variety safe for human consumption bred in Canada</li> <li>Demand for gluten free products</li> <li>Demand for animal feed</li> </ul>		<ul> <li>Similar to wheat requirements</li> <li>Sensitive to heat and drought stress</li> <li>Prefers seasonally moist areas</li> </ul>	Trucking/shipping friendly	
VALUE-ADDED OPPORTUNITIES		KEY RISKS & SENSITIVITIES	Value-added opportunities	$\bigcirc$
- Bird seed		- Low value crop compared to other arable crops	MARKET SITUATIO	N
- Gluten free food products (new var		WHAT YOU WOULD NEED TO BELIEVE	Attractive high value	
		- North West Queensland canary seed can compete with Canadian		
DOMESTIC	KEY COMPETITORS EXPORTERS/PRODUCERS - Canada ns - Argentina	grown product - North West Queensland able to grow crop efficiently to achieve high	involved	
<ul><li>Imported bird feed</li><li>Other alternative grains</li></ul>		mported bird feed - Canada returns	returns	Capital intensive to produce         Mechanically harvested         Hot, dry environment product         Trucking/shipping friendly         Value-added opportunities         MARKET SITUATION         Attractive high value markets         n       Large agribusiness invalued
	- Egypt - Hungary			
	- Myanmar		AUSTRALIA	
			OVERALL	



PASS INTO

STAGE II

		OR PITCH" H WEST QUEENSLAND?	QUALITATIVE SCORECARD	
			PRODUCT	
Australia's market share		ncreasing; strong growth over the last decade. re is growing long term.	Capital intensive to produce	$\bigcirc$
	Able to feed into Nati	ional distribution system	Mechanically harvested	
DRIVERS C	DF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for healthier vegetable oi</li> <li>Demand for biodiesel</li> </ul>	ls	<ul> <li>Winter crop in cooler temperate regions of southern Australia</li> <li>450-700mm rainfall regions; new varieties allow much drier environments</li> </ul>	Trucking/shipping friendly	
<ul> <li>VALUE-ADDED OPPORTUNITIES</li> <li>Canola oil (cooking, food ingredient)</li> <li>Industrial lubricant</li> <li>Cosmetic uses</li> <li>Biodiesel</li> </ul>		<ul> <li>Optimum temperature range for growth of 20-25 degrees; upper limit of 35 degrees</li> </ul>	Value-added opportunities	
		- Sensitive to waterlogging	MARKET SITUATIO	N
		KEY RISKS & SENSITIVITIES	Attractive high value markets	
- Canola meal (animal feed) KEY CO/	MPETITORS	<ul> <li>Currently only being grown at trials in region, unclear if commercial yields will be on par with other producing regions</li> <li>Not grown at scale in climatic peers other than Iran</li> </ul>	Large agribusiness involved	
DOMESTIC	EXPORTERS/PRODUCERS	WHAT YOU WOULD NEED TO BELIEVE	Proven, scalable production model	
<ul> <li>Canola from other regions in Australia</li> <li>Other vegetable oils</li> </ul>	- Canada - Germany - Czech Republic	<ul> <li>North West Queensland can grow canola at higher yields than other regions in Australia to counter higher transport costs to coastal processing</li> </ul>	Attractive competitive set	
- Imported canola oil	- France	<ul> <li>Canola varieties better suited to North West Queensland growing</li> </ul>	AUSTRALIA	
	- Poland - Ukraine - Netherlands	conditions are accessible	High performance genetics available	
			Required skills for success	
			Leverage country reputation	
			OVERALL	





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	OR PITCH" H WEST QUEENSLAND?	QUALITATIVE SCORECARD	
Australia is the highest per Growing deman	soils unlike other fruit trees. capita consumer of cashews. d for premium nuts. v apple products to Australian market.	PRODUCT Capital intensive to produce Mechanically harvested	
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for premium nuts</li> <li>Growing demand for vegan dairy products</li> <li>Demand for healthy nuts and oils</li> </ul>	<ul> <li>Tropical tree, adapted to latitudes 25° north and south of the equator</li> <li>Temperatures should not drop below 10 degrees; very frost sensitive</li> <li>Drought resistant; 1,000mm average rainfall minimum for production</li> </ul>	Trucking/shipping friendly	
<ul> <li>Common ingredient in Indian, Thai and other Asian cuisines</li> </ul>	<ul> <li>Will grow well on marginal soils unlike other fruit trees</li> <li>Cracking soil regions of North West Queensland may require irrigation</li> </ul>	Value-added opportunities	
VALUE-ADDED OPPORTUNITIES Raw or roasted Oil Muesli, snack bars, dessert, salad, stir fry ingredient	KEY RISKS & SENSITIVITIES	MARKET SITUATION	
	<ul> <li>Very frost sensitive</li> <li>Cashew apple needs to be processed onsite as too perishable for</li> </ul>	Attractive high value markets	
<ul> <li>Vegan dairy substitute (milk, cheese, sauces, thickener)</li> <li>Shell derivatives used in lubricants, paints, fungicides, pharmaceuticals</li> </ul>	<ul><li>transport</li><li>Cashews susceptible to aflatoxin contamination if not stored correctly</li></ul>	Large agribusiness involved	$\bigcirc$
- Cashew apple is eaten fresh, juiced, cooked in curries, made into preserves or an alcoholic beverage	<ul> <li>3 years until commercial harvest for dwarf varieties, longer for others</li> <li>Trials and sole commercial farm in northern Queensland have not been wildly successful</li> </ul>	Proven, scalable production model	$\bigcirc$
KEY COMPETITORS       DOMESTIC     EXPORTERS/PRODUCERS	- Shelling is labour intensive	Attractive competitive set	
- Other nuts - Cote d'Ivoire	WHAT YOU WOULD NEED TO BELIEVE	AUSTRALIA	
<ul> <li>Imported cashews</li> <li>Other plant milks</li> <li>Guinea-Bissau</li> <li>Tanzania</li> </ul>	<ul> <li>North West Queensland can compete with low cost producers</li> <li>Cashew apple co-product can be commercially valuable</li> <li>Low yields of dry climate producers can be overcome</li> </ul>	High performance genetics available	
- Other vegan cheeses and - Ghana thickeners - Benin - Cambodia		Required skills for success	$\bigcirc$
- Cambodia - Indonesia - Nigeria		Leverage country reputation	
		OVERALL	

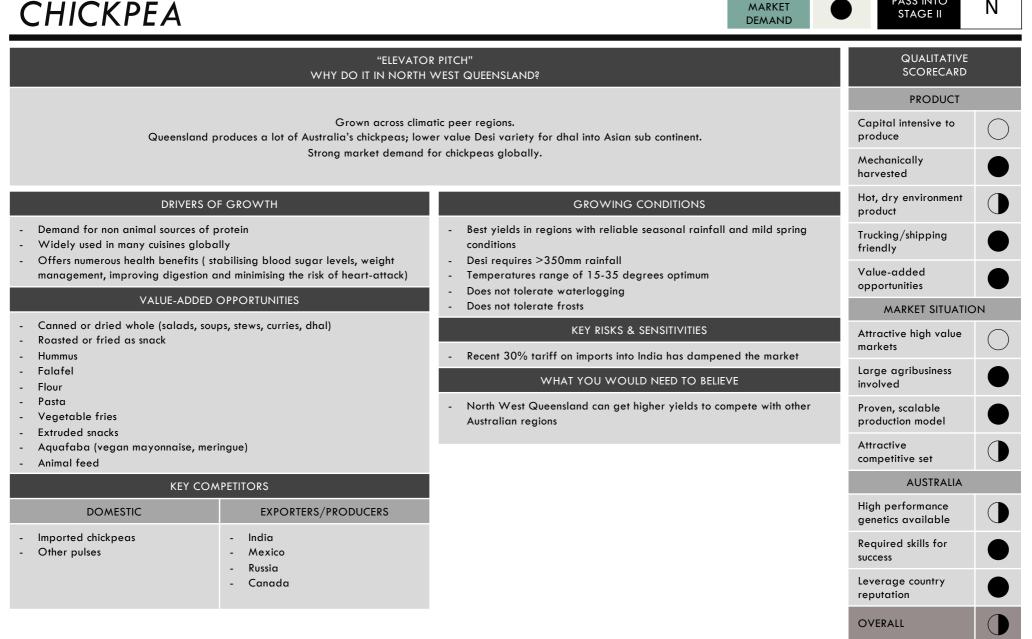
PASS INTO

STAGE II

		FOR PITCH" TH WEST QUEENSLAND?	QUALITATIVE SCORECARD	
			PRODUCT	
		nate region of Western Australian. ed, a 'superfood' and an ancient grain. rerlaps into the wider health platform.	Capital intensive to produce	$\left( \right)$
Australi		ding of chia, particularly in value-added products.	Mechanically harvested	
DRIVERS O	F GROWTH	GROWING CONDITIONS	Hot, dry environment product	
Ancient grains, superfood, popular i High in omega-3	ingredient	<ul> <li>Variety of climates from tropical coastal desert, tropical rainforest, inter-Andean dry valley</li> <li>Susceptible to frost</li> </ul>	Trucking/shipping friendly	
VALUE-ADDED	OPPORTUNITIES	<ul> <li>Susceptible to trost</li> <li>New varieties able to grow in temperate climates</li> </ul>	Value-added opportunities	
Processed chia (pods, desserts, shots) Chia beverages, energy drinks, health drinks Organic chia	<ul> <li>KEY RISKS &amp; SENSITIVITIES</li> <li>Cheap imports of chia from South America</li> <li>Severely impacted by rain at the wrong time during harvesting</li> </ul>	MARKET SITUATIO	Я	
- Organic chia		Attractive high value markets		
KEY COMPETITORS DOMESTIC EXPORTERS/PRODUCERS	WHAT YOU WOULD NEED TO BELIEVE	Large agribusiness involved		
Imported chia products Other ancient grains	- Mexico - South America	<ul> <li>Ongoing select-breeding programs successfully increase both yields and health properties of chia</li> <li>Chia will continue to produce high value value-added chia based</li> </ul>	Proven, scalable production model	
Other ancient seeds and grains (sorghum, buckwheat, amaranth, farro, teff etc.)		<ul> <li>products</li> <li>Able to develop a unique Australia story and brand message around chia products</li> </ul>	Attractive competitive set	$\left( \right)$
		- North West Queensland growers able to obtain new variety being	AUSTRALIA	
		grown successfully in Ord region of Western Australia	High performance genetics available	(
			Required skills for success	(
			Leverage country reputation	
			OVERALL	(







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PASS INTO

STAGE II

WH	"ELEVATOR Y DO IT IN NORTH V		QUALITATIVE SCORECARD	
Chillies are native to Mexico, a climati Grown in other regions of Queen Ongoing trend and demand for spicier food, from top end Global chilli trade is wo DRIVERS OF GROWTH		and; can leverage expertise. restaurants right through to the major fast food chains.	PRODUCT Capital intensive to produce Mechanically harvested	
		GROWING CONDITIONS	Hot, dry environment product	$\bigcirc$
<ul> <li>Staple in many of the world's cuisines</li> <li>Pharmaceutical and industrial uses</li> <li>Growing trend towards spicier food (reflected in fast food</li> <li>Perceived health benefits (natural "high" from consumption</li> </ul>		<ul> <li>Tropical and subtropical regions</li> <li>Frost sensitive</li> <li>Temperatures above 30 degrees can interfere with fruit setting</li> <li>Sunburn and wind damage are issues</li> </ul>	Trucking/shipping friendly Value-added	
- Demand for new and interesting varieties of produce		KEY RISKS & SENSITIVITIES	opportunities MARKET SITUATIC	DN
<ul> <li>VALUE-ADDED OPPORTUNITIES</li> <li>Processed chilli products (dried, paste, frozen, powder, canned)</li> <li>Chilli hot sauce</li> </ul>	<ul> <li>China accounts for 46% of global chilli production</li> <li>New chilli diseases have been detected in Australia in recent years</li> <li>Market prices for chillies and capsicums fluctuate considerably</li> </ul>	Attractive high value markets		
<ul><li>Chilli flavourings and rubs</li><li>Chilli oils and essences</li></ul>		WHAT YOU WOULD NEED TO BELIEVE	Large agribusiness involved	
- Pharmaceutical grade extracts (capsaicin) KEY COMPETITORS		<ul> <li>Recent trend for spicy food continues, ensuring ongoing demand from fast food chains</li> </ul>	Proven, scalable production model	
DOMESTIC EXPORTERS/F	RODUCERS	<ul> <li>Australia can leverage reputation to compete with cheaper producers</li> <li>Australia does not allow imports of fresh chillies from the major cheap producers</li> </ul>	Attractive competitive set	$\bigcirc$
<ul> <li>Imported fresh chillies (from - China selected countries only)</li> <li>Mexico</li> </ul>		producers	AUSTRALIA	
<ul> <li>Imported processed chilli products</li> <li>Indonesia</li> </ul>			High performance genetics available	
- India - Spain			Required skills for success	
			Leverage country reputation	
			OVERALL	



		DR PITCH" I WEST QUEENSLAND?	QUALITATIVE SCORECARD	
			PRODUCT	
c		d" status for nearly all its products. ueensland (11,000 palms in Douglas Shire).	Capital intensive to produce	
Use of byproducts in c		djacent mining industry	Mechanically harvested	
DRIVERS O	F GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>"Superfood" status of coconut</li> <li>Wide range of uses (byproducts int</li> </ul>	o mining industry)	<ul> <li>First fruit in 6-10 years; peak production 15-20 years</li> <li>Sandy soils preferred</li> </ul>	Trucking/shipping friendly	
VALUE-ADDED OPPORTUNITIES		<ul> <li>Highly tolerant of salinity</li> <li>Abundant sunlight</li> <li>Regular rainfall of 1,500-2,500mm (unless humid region)</li> </ul>	Value-added opportunities	
- Coconut water		- High humidity of 70-80%	MARKET SITUATIO	л
<ul> <li>Dried coconut</li> <li>Coconut oil</li> <li>Coconut sugar</li> </ul>		- Intolerant of frosts KEY RISKS & SENSITIVITIES	Attractive high value markets	
<ul> <li>Coconut cream and milk</li> <li>Charcoal (shell)</li> </ul>		<ul> <li>Region generally does not have appropriate climate</li> <li>Even in coastal regions where coconuts grow there is no commercial</li> </ul>	Large agribusiness involved	
- Coir (husk) - Cosmetics - Fibre		production WHAT YOU WOULD NEED TO BELIEVE	Proven, scalable production model	
	APETITORS	<ul> <li>Returns would justify water infrastructure and allocation costs</li> <li>Varieties that grow in low humidity can be developed</li> </ul>	Attractive competitive set	$\bigcirc$
DOMESTIC	EXPORTERS/PRODUCERS	- North West Queensland can compete with traditional, low cost	AUSTRALIA	
- Imported coconuts and products	- Indonesia - India	producers	High performance genetics available	$\bigcirc$
	- Thailand - Vietnam Philipping		Required skills for success	$\bigcirc$
	- Philippines - Brazil - Sri Lanka		Leverage country reputation	
			OVERALL	$\bigcirc$

## CORIANDER (seed)

INDICATED MARKET DEMAND

		OR PITCH" H WEST QUEENSLAND?	QUALITATIVE SCORECARD	
Very popular herb and spice Essential oil has cosmetic and Appears to be well suited to Australic		d aromatherapy applications.	PRODUCT Capital intensive to produce Mechanically harvested	
DRIVERS (	OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Very commonly used spice globall</li> <li>Health benefits (anti-inflammatory</li> </ul>		<ul> <li>Cultivated as dryland broadacre crop in Western Australia</li> <li>Bolts in high temperatures</li> </ul>	Trucking/shipping friendly	
<ul> <li>VALUE-ADDED OPPORTUNITIES</li> <li>Roasted seeds (eaten as a snack in India)</li> <li>Coriander powder</li> <li>Coriander oil</li> <li>Cosmetics (body wash, shampoo)</li> </ul>		<ul> <li>Hot and humid climates</li> <li>Frost sensitive</li> </ul>	Value-added opportunities	$\bigcirc$
		KEY RISKS & SENSITIVITIES	MARKET SITUATION	
		<ul> <li>Light seed makes harvesting difficult</li> <li>Disease issues that cause yield fluctuations, especially in early 2000s</li> </ul>	Attractive high value markets	
		<ul> <li>Tropical/subtropical variety grown in Australia contain lower volatile oil content than temperate varieties</li> <li>Premium position not apparent</li> </ul>	Large agribusiness involved	
- Imported coriander seeds	- India	WHAT YOU WOULD NEED TO BELIEVE	Proven, scalable production model	
<ul> <li>Imported coriander products</li> <li>Other spices</li> <li>Other essential oils</li> </ul>	- Bulgaria - Iran - Canada	<ul> <li>North West Queensland can grow the smaller fruit variety that grows in temperate regions for the valuable essential oil product</li> <li>North West Queensland can compete with low cost, established</li> </ul>	Attractive competitive set	
	- Morocco	producers	AUSTRALIA	
	- Russia - Italy		High performance genetics available	
			Required skills for success	С
			Leverage country reputation	
			OVERALL	

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		TOR PITCH" TH WEST QUEENSLAND?	QUALITATIVE SCORECARD	
	Demand for luxury le eports have 80% of Australian production	hwater and saltwater crocodiles native ranges. eather products is strong. n capacity now owned by "offshore fashion interests". ro link into tourism.	PRODUCT Capital intensive to produce Mechanically harvested	
DRIVERS	OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for luxury leather product</li> <li>Demand for healthy proteins (low</li> </ul>	fat, high protein)	<ul> <li>Tropical climates</li> <li>Temperatures around 30 degrees</li> </ul>	Trucking/shipping friendly	
- Demand for unique/interesting prov VALUE-ADDEE		KEY RISKS & SENSITIVITIES	Value-added opportunities	
<ul> <li>Meat</li> <li>Pet food</li> <li>Leather (98% of export value in 2012)</li> <li>Final leather products (handbags, wallets, luggage, shoes, belts)</li> <li>Taxidermy</li> <li>Tourism</li> </ul>		<ul> <li>Can not legally harvest eggs or crocodiles from the wild; import eggs and young from Northern Territory or captive breeding (unless "problem crocodile")</li> <li>Regulated industry</li> <li>Housing infrastructure required</li> <li>High costs to feed (poultry processing waste ideal)</li> <li>High water requirements</li> </ul>	MARKET SITUATIO Attractive high value markets Large agribusiness involved	
KEY CC	DMPETITORS	WHAT YOU WOULD NEED TO BELIEVE	Proven, scalable production model	
DOMESTIC - Other leather	EXPORTERS/PRODUCERS	<ul> <li>Outcome of three year estuarine crocodile survey commenced in April 2017 is supportive of commercial industry</li> <li>North West Queensland producers can achieve high proportion of top</li> </ul>	Attractive competitive set	
<ul> <li>Imported skins from other crocodile species</li> </ul>	- South Africa - Vietnam	grade skins (where demand is unmet)	AUSTRALIA	
- Other game meats	- Cambodia - Papua New Guinea	<ul> <li>Improved marketing can increase demand for crocodile meat</li> <li>Protocols for export to China for meat can be developed</li> <li>North West Queensland can compete with lower cost producers</li> </ul>	High performance genetics available	$\bigcirc$
	- Indonesia - Thailand	- Genetics can be improved for blemish free, high grade skins	Required skills for success	
	<ul> <li>United States (alligators)</li> <li>Colombia (caiman)</li> </ul>		Leverage country reputation	
			OVERALL	

CROCODILE

CORIOLIS 286



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	"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?			QUALITATIVE SCORECARD					
				PRODUCT					
Queensland is major producer Widely believed to gr				Capital intensive to produce					
High sunshine and light			y to suit cucumber	Mechanically harvested					
DRIVERS O	F GROWTH		GROWING CONDITIONS	Hot, dry environment product					
	- Widely used in cuisines around the world		Semi tropical climates Grows best in high temperatures (30 degrees), humidity, light intensity	Trucking/shipping friendly	$\bigcirc$				
VALUE-ADDED OPPORTUNITIES     Fresh in salads		<ul> <li>and uninterrupted supply of water and nutrients</li> <li>Often grown in glasshouses commercially in cooler temperate climates</li> <li>Requires irrigation; intolerant to waterlogging</li> </ul>		Value-added opportunities					
Pickles and gherkins Juice and smoothie ingredients			KEY RISKS & SENSITIVITIES	MARKET SITUATIO	ОМ				
- Cosmetics KEY COMPETITORS		- 1	High water requirements Long distance to market	Attractive high value markets					
DOMESTIC	EXPORTERS/PRODUCERS	•	Cost and accessibility of labour	Large agribusiness involved					
- Imported gherkins and pickles	- Spain - Netherlands		WHAT YOU WOULD NEED TO BELIEVE North West Queensland can compete with low cost producers (China	Proven, scalable production model					
	- Mexico - Canada - Belgium	-	-	-		-	77% of production in 2016) Varieties and cultivars suitable to North West Queensland can command premiums in market	Attractive competitive set	
	20.9.0			AUSTRALIA					
				High performance genetics available					
				Required skills for success					
				Leverage country reputation					
				OVERALL					

### CUSTARD APPLE

INDICATED MARKET DEMAND

"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?		QUALITATIVE SCORECARD	
		PRODUCT	
Unique variety grown in Australia (hyl Can leverage expertise of growers in other G	ueensland regions (50% of AU production).	Capital intensive to produce	
Strong demand for tropice		Mechanically harvested	$\bigcirc$
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Counter season supply</li> <li>Growth in local population for whom custard apple is traditional fruit</li> <li>Demand for new and exotic fruits</li> </ul>	<ul> <li>High humidity and relatively warm winters</li> <li>Intolerant to frosts</li> <li>Tropical and subtropical climates</li> <li>Tolerant of poor soil</li> <li>Irrigation essential for high quality fruit</li> <li>Yields from 2-5 years depending on variety</li> </ul>	Trucking/shipping friendly	$\bigcirc$
VALUE-ADDED OPPORTUNITIES		Value-added opportunities	
<ul> <li>Canned and pouch pulp</li> <li>Juice</li> <li>Flavoured beverages (dried tea, powdered mixes, mineral water)</li> <li>Custard Apple seed oil</li> <li>Liqueur</li> <li>Baked products (Kalakand slice)</li> <li>Nutraceutical extracts</li> </ul>		MARKET SITUATION	
	<ul> <li>KEY RISKS &amp; SENSITIVITIES</li> <li>Low production per hectare with high production costs</li> <li>Lack of new growers entering the market</li> <li>Whole fresh fruit market only in Australia at present (at any scale)</li> <li>Low knowledge and awareness in domestic market</li> <li>Poor handling at retail level can lead to skin blackening and shortened shelf life</li> <li>Lack of rootstock</li> <li>Very labour intensive</li> <li>Transport costs and risk of fruit damage</li> <li>MHAT YOU WOULD NEED TO BELIEVE</li> <li>Australia can obtain or retain trade access for fresh custard apples to key markets</li> <li>Breeding program will continue to generate better varieties</li> <li>Value added processing can be established in Queensland</li> <li>Consumer knowledge of handling and preparing can be improved</li> </ul>	Attractive high value markets	
		Large agribusiness involved	
		Proven, scalable production model	
DOMESTIC EXPORTERS/PRODUCERS		Attractive competitive set	
<ul> <li>Imported custard apple products</li> <li>Other winter tropical fruit</li> <li>Dessert products</li> <li>Chile</li> <li>China</li> </ul>		AUSTRALIA	
		High performance genetics available	
		Required skills for success	
		Leverage country reputation	
		OVERALL	



"ELEVATOR WHY DO IT IN NORTH V		QUALITATIVE SCORECARD	
		PRODUCT	
Widely grown across cl Enjoying popularity as "superfood" and key	ingredient in raw/paleo food products.	Capital intensive to produce	
Australia imports 5,000-7,000	) tonnes of dates per year.	Mechanically harvested	
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Popular ingredient and snack in many cuisines globally</li> <li>Demand for healthy snack foods</li> </ul>	<ul> <li>Only female plants bear fruit; commercial plantations pollinated manually</li> </ul>	Trucking/shipping friendly	
VALUE-ADDED OPPORTUNITIES     Fresh, ripe, cured	<ul> <li>Bear fruit after 4-8 years; commercial production for 7-10 years</li> <li>Many cultivars are grown around the world</li> <li>Tolerant of wide range of soils</li> </ul>	Value-added opportunities	
- Paste	<ul> <li>Tolerant of salinity and waterlogging</li> <li>Semi arid and arid climate with abundant supply of water</li> </ul>	MARKET SITUATIO	N
<ul> <li>Syrup</li> <li>Confectionery</li> <li>Baked goods</li> </ul>	<ul> <li>Semi and and and and and and and and and and</li></ul>	Attractive high value markets	
<ul> <li>Ingredient in many sweet and savoury dishes</li> <li>Vinegar and alcohol</li> </ul>	ML/ha from either rainfall or irrigation) KEY RISKS & SENSITIVITIES	Large agribusiness involved	
<ul> <li>Animal feed</li> <li>Soap and cosmetics (date seed oil)</li> <li>Fibre and textiles (leaves)</li> </ul>	<ul> <li>Potential to become invasive species in some regions</li> <li>Very labour intensive</li> </ul>	Proven, scalable production model	
KEY COMPETITORS	- Relatively water thirsty	Attractive competitive set	$\bigcirc$
DOMESTIC EXPORTERS/PRODUCERS	WHAT YOU WOULD NEED TO BELIEVE	AUSTRALIA	
<ul> <li>Imported dates</li> <li>Other health foods</li> <li>Iran</li> </ul>	<ul> <li>North West Queensland can access best cultivar for yield and markets</li> <li>North West Queensland grown dates can replace imported dates in domestic market</li> </ul>	High performance genetics available	
- Other syrups - Algeria - Saudi Arabia - United Arab Emirates		Required skills for success	
- United Arab Emirates - Iraq - Pakistan		Leverage country reputation	
- Sudan		OVERALL	



### **DESERT DATE** (balanites)

INDICATED MARKET DEMAND

"ELEVATOI WHY DO IT IN NORTH		QUALITATIVE SCORECARD	
Heavy yielding, date-like fruit tree Oil yield of 40-50% from kernel; Oil contains steroids used as raw mat Thrives in the heart of the Saha	similar composition to soybean. erial for pharmaceutical hormones.	PRODUCT       Capital intensive to produce     Image: Colspan="2">Image: Colspan="2">Image: Colspan="2"       Mechanically harvested     Image: Colspan="2">Image: Colspan="2"	
<ul> <li>DRIVERS OF GROWTH</li> <li>Demand for drought tolerant crops</li> <li>Demand for new and unique food products</li> <li>Potential pharmaceutical uses (wide ranging traditional medicine uses from every part of tree)</li> </ul>	GROWING CONDITIONS - Tolerates heat and aridity - Thrives on 200mm annual rainfall - Arid to sub humid climates - Temperatures 20-35 degrees preferred, can tolerate 15-41 degrees	Hot, dry environment product Trucking/shipping friendly Value-added opportunities	
<ul> <li>Demand for biofuels</li> <li>VALUE-ADDED OPPORTUNITIES</li> <li>Fresh</li> <li>Roasted kernel</li> </ul>	<ul> <li>Wide range of soils</li> <li>Tolerant of flooding, livestock and fire</li> <li>Produces fruit even in dry periods</li> <li>Intolerant to shady areas; prefers open savannah</li> <li>Fruiting at 5-8 years; increasing yield until 25 years</li> </ul>	MARKET SITUATION Attractive high value markets	
<ul> <li>Spread (similar peanut butter)</li> <li>Ingredient in cooked dishes (like dates)</li> <li>Beverages, including alcoholic</li> <li>Oil (kernel)</li> <li>Protein (kernel)</li> <li>Animal feed (oilcake)</li> </ul>	<ul> <li>KEY RISKS &amp; SENSITIVITIES</li> <li>Novel tree and fruit in Australia; lack of knowledge and local market</li> <li>Invasive species risk</li> <li>Nuts are hard to crack to obtain oil (village industry)</li> <li>WHAT YOU WOULD NEED TO BELIEVE</li> </ul>	Large agribusiness involved Proven, scalable production model Attractive	
Traditional medicine uses     Biofuels     Charcoal      KEY COMPETITORS      DOMESTIC      EXPORTERS/PRODUCERS	<ul> <li>Suitable varieties already exist in Australia (~4 years through quarantine if not)</li> <li>Domestic market can be developed based on demand for/consumer knowledge of dates</li> </ul>	competitive set       AUSTRALIA       High performance genetics available       Descripted skills for	
- Dates - Dates - Dates - Burkina Faso - Uganda - Niger - West African countries	<ul> <li>North West Queensland can compete with subsistence farmers in African countries</li> </ul>	Required skills for success     Image: Construction       Leverage country reputation     Image: Construction       OVERALL     Image: Construction	





"ELEVATC WHY DO IT IN NORTH		QUALITATIVE SCORECARD	
		PRODUCT	
North West Queensland has reg Emu meat is lea Emu is an iconic poultry meat strongl	an and healthy.	Capital intensive to produce	
There are real opportunities to repo		Mechanically harvested	
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for healthier meats (low fat, cholesterol, high protein)</li> <li>Health benefits of emu oil</li> </ul>	<ul> <li>Preferred habitat includes open plains, forest and savanna</li> <li>Found throughout most of Australia</li> </ul>	Trucking/shipping friendly	
VALUE-ADDED OPPORTUNITIES	KEY RISKS & SENSITIVITIES	Value-added	
<ul> <li>Meat cuts</li> <li>Emu oil from rendered fat (health products for joint pain)</li> </ul>	<ul> <li>Wild harvesting prohibited, must be licensed</li> <li>Farm numbers in decline</li> </ul>	opportunities MARKET SITUATIO	ол
- Feathers	<ul> <li>Currently uneconomical to farm in Australia</li> <li>Rarely found in wild in rainforest or very arid areas</li> </ul>	Attractive high value markets	$\bigcirc$
- Eggs	WHAT YOU WOULD NEED TO BELIEVE	Large agribusiness involved	$\bigcirc$
KEY COMPETITORS       DOMESTIC     EXPORTERS/PRODUCERS	<ul> <li>Adstratiant native bird can be successfully breed for commercial production</li> <li>Continued research into tanning, genetics, oil medical efficacy to</li> </ul>	Proven, scalable production model	$\bigcirc$
- Health benefits of emu oil     - Found throughout most of Australia     r     r     VALUE-ADDED OPPORTUNITIES     KEY RISKS & SENSITIVITIES     V     V     · Meat cuts     Emu oil from rendered fat (health products for joint pain)     Skin for high quality leather     Feathers     Pet food ingredient     Eggs     KEY COMPETITORS     V     VIId harvesting prohibited, must be licensed     · Wild harvesting prohibited, must be licensed     · Farm numbers in decline     · Currently uneconomical to farm in Australia     Rarely found in wild in rainforest or very arid areas     WHAT YOU WOULD NEED TO BELIEVE     La     Australian native bird can be successfully breed for commercial     production     · United States     · Chicken     · United States	Attractive competitive set		
- Turkey - India - Other meat proteins		AUSTRALIA	
		High performance genetics available	$\bigcirc$
		Required skills for success	
		Leverage country reputation	
		OVERALL	



# EUCALYPTUS (oil)

INDICATED MARKET DEMAND

Ν

	ATOR PITCH" RTH WEST QUEENSLAND?	QUALITATIVE SCORECARD
		PRODUCT
Eucalyptus gums thi	or forestry has been highlighted previously. ive in their native country. lyptus oils are increasingly in demand.	Capital intensive to produce
	wn' this product globally.	Mechanically harvested
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product
<ul> <li>Demand for natural medical ingredients</li> <li>Demand for natural household products</li> </ul>	- Biggest oil producer is southern blue gum found in Tasmania and southern Victoria	Trucking/shipping friendly
VALUE-ADDED OPPORTUNITIES	<ul> <li>However, also now grows in Spain, Portugal, southern Africa, California</li> <li>Mediterranean climates but also high altitudes in tropics</li> </ul>	Value-added opportunities
<ul> <li>Pharmaceutical products (external application/inhalation/lozenges)</li> <li>Massage oil</li> </ul>	KEY RISKS & SENSITIVITIES	MARKET SITUATION
Dental care Cosmetics (soaps, lotions) Confectionery flavouring Fragrance (especially for household cleaning products)	<ul> <li>Once single world supplier, now China world's largest producer of eucalyptus oil using Tasmanian blue gum, though not all produced is true eucalyptus oil</li> </ul>	Attractive high value markets
	- Large amount of re-exporting products made with imported oil	Large agribusiness involved
<ul> <li>Disinfectant</li> <li>Insect repellant and bio pesticide</li> <li>Industrial solvent</li> </ul>	WHAT YOU WOULD NEED TO BELIEVE	Proven, scalable production model
<ul> <li>Industrial solvent</li> <li>Biofuel (not economically viable)</li> <li>Tourism activities</li> </ul>	<ul> <li>North West Queensland produced eucalyptus oil can regain market share that Australia lost to low cost producers</li> <li>North West Queensland produced eucalyptus oil can command a</li> </ul>	Attractive competitive set
KEY COMPETITORS	premium in export markets over low cost competitors	AUSTRALIA
DOMESTIC EXPORTERS/PRODUCERS	- Research targeted at increasing oil yields will lower costs of production	High performance genetics available
<ul> <li>Imported eucalyptus oil</li> <li>Other essential oils</li> <li>Other naturally scented</li> <li>Portugal</li> </ul>		Required skills for success
household and personal products - India - South Africa		Leverage country reputation
- Brazil - Chile - Swaziland		

Note: No individual trade code exists; other essential oils used; unclear what is driving growth. Source: various published articles and sites; RIRDC Publication No 14/069; UN Comtrade; UN FAOSTAT; Coriolis analysis and estimates





	"ELEVATOI WHY DO IT IN NORTH		QUALITATIVE SCORECARD	
			PRODUCT	
	Increasing demand from healthcare Widely used in ma	ny Asian cuisines.	Capital intensive to produce	$\bigcirc$
	Grown in semi	arid climates.	Mechanically harvested	
DRIVERS C	DF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Common ingredient in many cuisine</li> <li>Potential pharmaceutical uses</li> <li>Changing dietary patterns</li> </ul>	s of south and central Asia	<ul> <li>Grows in semi arid regions of India</li> <li>Hardy crop, tolerates dry conditions</li> <li>Temperature range of 10-32 degrees</li> </ul>	Trucking/shipping friendly	
- Rising athletes demand for health s		- Requires frost free climate	Value-added opportunities	
VALUE-ADDED	OPPORTUNITIES	KEY RISKS & SENSITIVITIES	MARKET SITUATIO	Л
<ul> <li>Vegetable, sprouts, microgreens</li> <li>Herb and spice</li> </ul>		<ul> <li>Allergy and anti-nutrient potential</li> <li>Very niche crop in Australia; lack of agronomic knowledge</li> </ul>	Attractive high value markets	
<ul> <li>Pastes</li> <li>Galactomannan gum</li> <li>Pharmaceutical (traditional medicir</li> </ul>	ne)	- Fenugreek can offer better returns to growers than similar rotational	Large agribusiness involved	$\bigcirc$
<ul> <li>Cosmetics</li> <li>Animal feed</li> <li>Green manure crop</li> </ul>		<ul><li>crops (chickpeas and lentils)</li><li>North West Queensland can compete with low cost producers</li></ul>	Proven, scalable production model	$\bigcirc$
	MPETITORS	<ul> <li>North West Queensland can supply directly into dedicated supply chain</li> <li>Increased production will support investment in modern technology for processing and oil extraction</li> </ul>	Attractive competitive set	$\bigcirc$
DOMESTIC	EXPORTERS/PRODUCERS		AUSTRALIA	
<ul><li>Imported fenugreek seeds</li><li>Other spices</li></ul>	- India - Pakistan		High performance genetics available	
- Other rotational crops	- Afghanistan - Iran - Nepal		Required skills for success	
	- Egypt		Leverage country reputation	
			OVERALL	



## FLAXSEED (linseed)

INDICATED MARKET DEMAND

"ELEVATOR WHY DO IT IN NORTH V		QUALITATIVE SCORECARD	
		PRODUCT	
New irrigation regions in North West Queens Flaxseed oil is on trend as a healthy oil and nutritional sup	oplement that can extend into wider food applications.	Capital intensive to produce	$\bigcirc$
Strong market demand in attr	ractive high value markets.	Mechanically harvested	
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment (	$\bigcirc$
<ul> <li>Demand for functional foods with health benefits (high in omega 3 &amp; 6 oils, rich in alpha linolenic acid)</li> <li>Demand for organic oils</li> </ul>	<ul> <li>Temperate and tropical climates</li> <li>Grows best with rainfall from 450-750mm</li> <li>Can be grown under irrigation</li> </ul>	Trucking/shipping friendly	
VALUE-ADDED OPPORTUNITIES	- Cool temperatures after flowering tend to increase oil content	Value-added opportunities	
- Ingredient in baking, muesli bars, confectionery	KEY RISKS & SENSITIVITIES	MARKET SITUATION	
<ul> <li>Spread</li> <li>Oil (not suitable for cooking)</li> <li>Salad dressing</li> </ul>	<ul> <li>Requires rainfall or irrigation for successful yields</li> <li>Soil borne fungal diseases affect some species</li> <li>Linseed oil for industrial use on the decline (replaced by synthetic oils)</li> </ul>	Attractive high value markets	
- Nutritional supplement	<ul> <li>Market demand is better for seeds than for oil</li> </ul>	Large agribusiness	
<ul> <li>Cosmetics (linoleic acid), featuring anti-inflammatory properties, acne reduction, moisture retention</li> </ul>	WHAT YOU WOULD NEED TO BELIEVE	involved	
<ul> <li>Specialist niche feed ingredient</li> <li>Industrial uses for oil (declining use)</li> </ul>	- New investments in oil refineries can extend product lines to include	Proven, scalable production model	
- Fibre/linen production (different variety to oil producing)	<ul> <li>smaller products (flax seed, linseed, hemp etc.) – e.g. new Proteco oil</li> <li>refinery expansion in Queensland</li> <li>Able to differentiate North West Queensland produced flaxseed oil</li> </ul>	Attractive competitive set	
KEY COMPETITORS	- Market will extend beyond niche ingredient into everyday product	AUSTRALIA	
- Imported oil and linseed - Canada	<ul> <li>Development of new varieties to maximise health benefits or yield improvements (CSIRO developed Linola variety in past)</li> <li>Able to develop linseed as a aquaculture feed substitute (high protein)</li> </ul>	High performance genetics available	
<ul> <li>Other niche seed oils (e.g. hemp</li> <li>Russia</li> <li>plus nut oils)</li> <li>Kazakhstan</li> <li>Belgium</li> </ul>		Required skills for success	
- Netherlands		Leverage country (	
		OVERALL	





PASS INTO

STAGE II

		QUALITATIVE SCORECARD	
		PRODUCT	
One of the fastest growing cereals; can be harve	ested three times a year in optimum conditions.	Capital intensive to produce	$\bigcirc$
		Mechanically harvested	
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>High nutritional value</li> <li>High medicinal value</li> <li>Demand for pluter free products</li> </ul>	<ul> <li>Tropical climates with defined dry season</li> <li>Highly adaptable to diverse weather conditions; grows well in drought and flood</li> </ul>	Trucking/shipping friendly	
- Demand for gluten free products VALUE-ADDED OPPORTUNITIES	<ul> <li>Can grow in soils considered too poor for other cereal crops</li> <li>Temperature range of 25-30 degrees</li> </ul>	Value-added opportunities	$\bigcirc$
- Used in any whole grain product	<ul> <li>Dryland cropping; rainfall of 150mm to 300mm</li> <li>Does not grow well in humidity</li> </ul>	MARKET SITUATIO	Л
<ul> <li>Flour</li> <li>Semolina substitute</li> <li>Breads</li> </ul>	KEY RISKS & SENSITIVITIES	Attractive high value markets	$\bigcirc$
<ul> <li>Beer (Africa)</li> <li>Animal feed (grain, straw, chaff, hay)</li> </ul>	<ul> <li>Small grain size is difficult to process</li> <li>No established supply chain and infrastructure in Queensland</li> </ul>	Large agribusiness involved	$\bigcirc$
KEY COMPETITORS	<ul> <li>Pest threats are high in region</li> <li>Possibility of becoming invasive species (white fonio grown in USA</li> </ul>	Proven, scalable production model	$\bigcirc$
- Imported fonio - Guinea	<ul> <li>Very little agronomic research on crop</li> <li>Low yields, seed shattering (lack of varietal/improvement research to</li> </ul>	Attractive competitive set	
- Other gluten free alternative - Nigeria	date)	AUSTRALIA	
grains - Mali - Ivory Coast - Burkina Faso	WHAT YOU WOULD NEED TO BELIEVE	High performance genetics available	$\bigcirc$
- Niger - Senegal	improvements - Mechanical processing is possible	Required skills for success	
	<ul> <li>North West Queensland can compete with low cost, traditional African producers</li> </ul>	Leverage country reputation	
	WHY DO IT IN NORTH WEST OUEENSLAND?     SCORECARD       Grows in semi-arid regions of West Africa. Doe of the fastest growing careals; can be harvested three times a year in optimum conditions. Being toted as next "superfood" in United States. Valuable animal feed crop.     PRODUCT     Capital intensive to produce     Capital intensive to produce     Capital intensive to produce     Mechanically harvested     Mechanically filed dipto to diverse weather conditions; grows well in drought and flood     Toucking / Shipping friendly     Mechanical information opportunities     Mechanical information opportunities     Mechanical pristo is difficult to process involved		



**GOAT FIBRE** 

INDICATED MARKET DEMAND

STAGE II

	"ELEVATO WHY DO IT IN NORTH		QUALITATIVE SCORECARD	
			PRODUCT	
Goats can thrive	Goats are easily integrated into wh		Capital intensive to produce	
	Cashmere and mohair are	considered luxury fibres.	Mechanically harvested	
DRIVERS O	F GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Increasing demand for luxury goods</li> <li>Increasing demand for natural fibre</li> </ul>		<ul> <li>Semi arid rangelands and ranges</li> <li>Australian Cashmere goat was cross bred from bush goats, retaining</li> </ul>	Trucking/shipping friendly	
	OPPORTUNITIES	their hardiness	Value-added opportunities	
- Dairy - Meat		KEY RISKS & SENSITIVITIES	MARKET SITUATIO	л N
<ul> <li>Skins</li> <li>Manufacture into garments (rather t</li> </ul>	han sell as fibre)	<ul> <li>Herds are at risk from wild predators</li> <li>Most of world production of cashmere comes from low cost "peasant style" production systems</li> </ul>	Attractive high value markets	
KEY CO <i>N</i>	APETITORS	sivie production systems	Large agribusiness	$\bigcirc$
DOMESTIC	EXPORTERS/PRODUCERS	WHAT YOU WOULD NEED TO BELIEVE	involved	$\bigcirc$
<ul><li>Angora rabbits fibre</li><li>Alpaca fibre</li></ul>	- China - Mongolia	<ul> <li>Can continue to access global best genetics to improve herd</li> <li>North West Queensland produced goat fibre is superior to cheaper</li> </ul>	Proven, scalable production model	$\bigcirc$
- Wool - Possum fibre	- Iran - South Africa	<ul> <li>Norm west Queensiana produced goat fibre is superior to cheaper produced Chinese, etc. cashmere and mohair</li> <li>Sole cashmere processor in Victoria will continue to operate</li> </ul>	Attractive competitive set	
- Synthetic fabrics	- Lesotho - Argentina		AUSTRALIA	
	- United States		High performance genetics available	
			Required skills for success	
			Leverage country reputation	
			OVERALL	

"ELEVATC WHY DO IT IN NORTH		QUALITATIVE SCORECARD
		PRODUCT
Has been shown to grow in region in the Valuable in rotation cropping of the Valuable		Capital intensive to produce
Growing demand for input	s for oil shale gas industry.	Mechanically harvested
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product
<ul> <li>Demand for vegetation gelling agents in food processing</li> <li>Demand for industrial use in oil shale gas industry</li> </ul>	<ul> <li>Grows well in semi arid regions but requires consistent rainfall</li> <li>Requires sufficient soil moisture before planting and during seed</li> </ul>	Trucking/shipping friendly
- Demand for functional foods (prebiotic, laxative) VALUE-ADDED OPPORTUNITIES	<ul> <li>Grows well in semi arid regions but requires consistent rainfall</li> <li>Requires sufficient soil moisture before planting and during seed maturation (too much moisture leads to lower seed quality)</li> <li>Very drought tolerant; grows well under hot conditions</li> <li>Intolerant to frosts</li> <li>Tolerant of salinity</li> <li>Research found yields of 2-3 tonnes per hectare as dryland crop in parts of Queensland</li> </ul>	Value-added opportunities
- Fresh (leaves and pods)	<ul> <li>Intolerant to frosts</li> <li>Tolerant of salinity</li> <li>Research found yields of 2-3 tonnes per hectare as dryland crop in parts of Queensland</li> </ul>	MARKET SITUATION
<ul> <li>Food quality guar gum (baked goods, cheese, ice cream, fried products)</li> <li>Industrial guar gum and resin (paper, textile, cosmetics, explosives)</li> </ul>		Attractive high value markets
<ul> <li>Extractive industries (ore flotation, hydraulic fracturing)</li> <li>Animal feed (meal)</li> <li>Animal forage (mature beans only)</li> </ul>	<ul> <li>KEY RISKS &amp; SENSITIVITIES</li> <li>Has been researched and trialed in Queensland since the 70's with no</li> </ul>	Large agribusiness involved
KEY COMPETITORS	real traction achieved WHAT YOU WOULD NEED TO BELIEVE	Proven, scalable production model
- Imported guar gum - India	<ul> <li>North West Queensland can compete with low cost, large scale producers India and Pakistan</li> </ul>	Attractive competitive set
- Imported guar mucilage and - Pakistan	<ul> <li>Improvements in varieties globally can be accessed by North West</li> </ul>	AUSTRALIA
- Other gums - United States	Queensland growers	High performance genetics available
		Required skills for success
		Leverage country reputation
		OVERALL



PASS INTO

STAGE II

"ELEVATO WHY DO IT IN NORTH		QUALITATIVE SCORECARD	
		PRODUCT	
New food industry demand for Versatile crop that can be directed into		Capital intensive to produce	$\bigcirc$
Climate is not particularly suitable; future research may	find new varieties for North West Queensland region.	Mechanically harvested	
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	$\bigcirc$
<ul> <li>Demand for healthy, natural food products</li> <li>Demand for newest, latest "superfood" product</li> </ul>	- Intolerant to waterlogging, drought, frosts, very humid conditions, excessive cold or hot climates	Trucking/shipping friendly	
Push to develop new products and markets on back of new food status     VALUE-ADDED OPPORTUNITIES	- Requires non cracking soils	Value-added opportunities	
- Seed for food products	<ul> <li>Rainfall of 600-700 mm or 3-6 ML/ha of irrigation</li> <li>Different varieties for seed, fibre and pharmaceutical uses</li> </ul>	MARKET SITUATIO	л
<ul> <li>Oil for food products</li> <li>Flour</li> <li>Cosmetics</li> </ul>	KEY RISKS & SENSITIVITIES	Attractive high value markets	
<ul> <li>Pharmaceutical products</li> <li>Fibre (textiles, paper, rope, building materials)</li> </ul>	<ul> <li>Bedding-in process as newly legal for use as food product (Regulation enacted 12 Nov 2017)</li> </ul>	Large agribusiness involved	
<ul> <li>Industrial oil for lubricant, inks, fuel, plastics</li> <li>Stock feed</li> </ul>	<ul> <li>Finding new markets for products as new to Australian industry</li> <li>Requirements for specialist machinery and processing</li> <li>Scale required at farm and processing facility level</li> </ul>	Proven, scalable production model	
KEY COMPETITORS       DOMESTIC       EXPORTERS/PRODUCERS	<ul> <li>Needs further research around oil instability (oxidises quickly)</li> <li>Australia late to the market compared with competition</li> </ul>	Attractive competitive set	
- Imported seeds and oil - France	WHAT YOU WOULD NEED TO BELIEVE	AUSTRALIA	
- Other oils (flax seed, linseed) - Netherlands - Spain	<ul> <li>Variety suited to climatic conditions can be developed</li> <li>North West Queensland able to produce high quality oils at</li> </ul>	High performance genetics available	$\bigcirc$
- Belgium - Germany - Canada	<ul> <li>Able to develop a unique selling proposition (USP) for North West</li> </ul>	Required skills for success	
- Chile	Queensland hempseed oil	Leverage country reputation	
		OVERALL	

## HORNED MELON (kiwano)

INDICATED MARKET DEMAND

	'ELEVATOR PITCH" N NORTH WEST QUEENSLAND?	QUALITATIVE SCORECARD	
		PRODUCT	
	gions (Kalahari desert) and in Queensland. dy ingredients in high end cocktail bars.	Capital intensive to produce	
		Mechanically harvested	$\bigcirc$
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for new, unique ingredients from food service</li> <li>Demand for nutraceuticals</li> </ul>	<ul> <li>Native to semi arid Africa</li> <li>Temperate, subtropical, semi arid climates</li> </ul>	Trucking/shipping friendly	$\bigcirc$
VALUE-ADDED OPPORTUNITIES	Optimum germination temperature between 20-35 degrees     KEY RISKS & SENSITIVITIES	Value-added opportunities	
- Vegetable (like cucumber)	- Became an invasive weed when introduced to Australia 70 years ago	MARKET SITUATIO	лс
- Smoothies - Salads	WHAT YOU WOULD NEED TO BELIEVE	Attractive high value markets	
<ul> <li>Salsas</li> <li>Cocktails</li> <li>Traditional medicines</li> </ul>	<ul> <li>Yields are comparable with other melons or cucumbers that grow under same conditions</li> <li>Vine can be controlled and not spread uncontrollably</li> </ul>	Large agribusiness involved	$\bigcirc$
KEY COMPETITORS		Proven, scalable production model	$\bigcirc$
- Other cucumbers and melons - New Zealand	25	Attractive competitive set	
- Other exotic tropical fruit - Kenya - South America		AUSTRALIA	
- Sound America - United States - Israel		High performance genetics available	$\bigcirc$
		Required skills for success	
		Leverage country reputation	
		OVERALL	



#### INDIAN SANDALWOOD

INDICATED MARKET DEMAND

NA

		OR PITCH" H WEST QUEENSLAND?	QUALITATIVE SCORECARD	
			PRODUCT	
		oil and incense from India and China. rrce of biofuels.	Capital intensive to produce	
Aus	tralia (mostly Western Australia) is one of	f the largest producers of sandalwood in world.	Mechanically harvested	
DRIVERS (	DF GROWTH	GROWING CONDITIONS	Hot, dry environment product	(
Demand for incense (traditional cu Demand for essential oils for perfu Demand for biofuel		<ul> <li>Require greater soil depth</li> <li>Intolerant of water logging</li> <li>Requires irrigation, especially on cracking soils</li> </ul>	Trucking/shipping friendly	(
	el VALUE-ADDED OPPORTUNITIES	<ul> <li>Requires inigation, especially on cracking solis</li> <li>Heartwood develops at 10 years; harvestable maturity at 15-35 years</li> <li>Require 2-3 host trees over life of plantation</li> </ul>	Value-added opportunities	(
- Essential oil (perfume) - Incense (pulp) - Nuts - Cosmetics	KEY RISKS & SENSITIVITIES	MARKET SITUATIO	ЭМ	
	<ul> <li>Long time to commercial harvest</li> <li>Uncertainty of market by time of harvest</li> </ul>	Attractive high value markets		
Pharmaceuticals Timber		Large agribusiness involved		
Biofuels KEY CO	MPETITORS	<ul> <li>Termites are pest threat, reducing yields</li> <li>Host trees must also suit North West Queensland growing conditions</li> <li>Impact of a bush fire event would be high</li> </ul>	Proven, scalable production model	
DOMESTIC	EXPORTERS/PRODUCERS	WHAT YOU WOULD NEED TO BELIEVE	Attractive competitive set	(
Imported sandalwood products Other essential oils	- India - Pakistan	- Sandalwood industry would work in North West Queensland when it	AUSTRALIA	
Other essential oils	- Pakistan - Nepal - Hawaii	hasn't been successful elsewhere	High performance genetics available	
	- Fiji		Required skills for success	
			Leverage country reputation	(
			OVERALL	(



	"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?		QUALITATIVE SCORECARD	
			PRODUCT	
Extremely versatile sweet or savoury f		ction; can leverage expertise of Far North growers. ood used in many cuisines worldwide. the benefit of not being made in a lab/factory.	Capital intensive to produce	
		, dried or canned, in processed foods.	Mechanically harvested	$\bigcirc$
DRIVERS OF GROWTH		GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Staple in many cuisines globally</li> <li>Demand for new and exotic foods</li> <li>Increasing demand for Asian cuisines</li> </ul>		<ul> <li>Warm, humid climate of tropical lowlands; up to 30° latitude from equator</li> <li>Can tolerate 3-4 months of drought but most productive with year</li> </ul>	Trucking/shipping friendly	$\bigcirc$
<ul> <li>Increasing demand for Asian cuisines</li> <li>Move to plant based meat alternatives</li> </ul>		<ul> <li>Call toterate 3-4 months of arought bot most productive with year round moisture</li> <li>Optimum rainfall of 1,500mm without pronounced dry season</li> </ul>	Value-added opportunities	
VALUE-ADDED OPPORTUNITIES		- Fruit after 2-4 years for vegetatively propagated trees	MARKET SITUATION	
<ul> <li>Canned, dried, processed products from the fruit</li> <li>Juice</li> <li>Desserts</li> </ul>	it and the seed	<ul> <li>KEY RISKS &amp; SENSITIVITIES</li> <li>Three years until trees bear first fruit</li> </ul>	Attractive high value markets	
<ul><li>Roasted seeds</li><li>Dip from the seeds</li></ul>		<ul> <li>Size and weight of the fruit can make transport expensive</li> <li>Limited range of cultivars, majority from 1960s and 1970s importations</li> </ul>	Large agribusiness involved	$\bigcirc$
<ul> <li>Meat substitute (unprocessed as pulled pork rep</li> <li>Alcoholic beverage</li> <li>Ice cream</li> </ul>	placement)	<ul> <li>Labour intensive hand picking</li> <li>Cutting the fruit releases latex that does not wash off in water</li> <li>Fully ripe unopened fruit emit an unpleasant aroma</li> </ul>	Proven, scalable production model	
<ul> <li>Processed into flour, noodles</li> <li>Nutraceutical extracts (traditional use in Chinese</li> </ul>	e and Indian medicine)	WHAT YOU WOULD NEED TO BELIEVE	Attractive competitive set	$\bigcirc$
- Latex, Morin (yellow food dye), timber from the	trees	- Imports of fresh Jackfruit into Australia will continue to be barred	AUSTRALIA	
KEY COMPETITORS DOMESTIC EXP	PORTERS/PRODUCERS	<ul> <li>Knowledge about Jackfruit at consumer, food processing and food service levels can be increased</li> <li>Consumers would not be put off by aroma and amount of preparation</li> </ul>	High performance genetics available	
- Imported processed Jackfruit - Bangle - Other tropical fruit - India		required for ripe, fresh fruit - Off season supply could provide an export advantage	Required skills for success	
- Other meat substitutes - Thaila - Vietno			Leverage country reputation	
- Brazil - Indone	esia		OVERALL	



NA

PASS INTO

STAGE II

		OR PITCH" H WEST QUEENSLAND?	QUALITATIVE SCORECARD	
	Demand for sustainable, natural fibres is str	itic peer regions. rong (100% biodegradable and recyclable). with uses across a wide range of industries.	PRODUCT Capital intensive to produce Mechanically harvested	
<ul> <li>Demand for natural, sustainable</li> <li>One of the most affordable natu</li> <li>Widely used across many industr</li> </ul>	re fibres	GROWING CONDITIONS         - Monsoon climate during the wet         - Alluvial soil and standing water         - 20-40 degrees         - Relative humidity of 70-80% for optimum growth         KEY RISKS & SENSITIVITIES         - Competing with established, large scale, low cost producers         - Variability in wet seasons in region	Hot, dry environment product Trucking/shipping friendly Value-added opportunities MARKET SITUATIO Attractive high value markets	
<ul> <li>Medicine</li> <li>Paints</li> <li>KEY CO</li> <li>DOMESTIC</li> <li>Imported jute</li> <li>Imported final products</li> <li>Other fibres</li> </ul>	OMPETITORS EXPORTERS/PRODUCERS - India - Bangladesh - China - Uzbekistan	<ul> <li>Lack of further processing industry in Australia</li> <li>WHAT YOU WOULD NEED TO BELIEVE</li> <li>North West Queensland can compete with low cost producers India and Bangladesh</li> <li>Local processing and value add processing will be established</li> </ul>	Large agribusiness involved Proven, scalable production model Attractive competitive set AUSTRALIA	
			High performance genetics available Required skills for success Leverage country reputation OVERALL	

### KANGAROO MEAT

INDICATED MARKET DEMAND

"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?			
		PRODUCT	
Kangaroos thriv Growing demand for kangaro	o meat in high value markets.	Capital intensive to produce	$\bigcirc$
Improved processing and marketing can result in	kangaroo being perceived as a premium meat.	Mechanically harvested	
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for healthy red meat (high protein, low fat)</li> <li>Demand for unique/interesting ingredients from food service</li> <li>Demand for sustainably produced meat</li> </ul>	<ul> <li>Queensland had a population in surveyed areas of 23m Red, Eastern Grey and Wallaroo species in 2017; quota of 3.3m able to be harvested in 2018</li> </ul>	Trucking/shipping friendly	
VALUE-ADDED OPPORTUNITIES	- In 2017 only 868,129 harvested (26% of quota)	Value-added opportunities	
<ul> <li>Fresh, chilled or frozen meat cuts</li> <li>Pre-prepared cuts, ready-meal ingredients</li> <li>Retail-ready packaging</li> <li>Pre-prepared cuts for foodservice</li> </ul>	KEY RISKS & SENSITIVITIES	MARKET SITUATIO	N
	<ul> <li>Lack of control over final product due to wild harvest</li> <li>Ability to increase production when not farmed animal</li> <li>Social license and environmental justification to increase numbers harvested</li> <li>Wild population fluctuate with seasons/rainfall</li> <li>Cluster/exclusion fencing may have consequences on kangaroo population and migration</li> </ul>	Attractive high value markets	
<ul> <li>Jerky</li> <li>Pet food industry</li> </ul>		Large agribusiness involved	
- Pelts KEY COMPETITORS		Proven, scalable production model	
DOMESTIC EXPORTERS/PRODUCERS	- Export rules requiring kangaroo leaves Australia in whole pieces can be	Attractive competitive set	
- Venison - Countries exporting other - Other game meats proteins, especially venison	changed (Macro Meats looking to open European value added	AUSTRALIA	
- Beef - Mutton/Lamb	<ul> <li>processing plant to get around this restriction)</li> <li>Wild harvest can support premium meat supply chain requirements</li> <li>Wild populations in North West Queensland of the three harvestable</li> </ul>	High performance genetics available	
- Other sources of protein	species are large enough to support a viable industry	Required skills for success	
		Leverage country reputation	
		OVERALL	





NA

"ELEVATOI WHY DO IT IN NORTH		QUALITATIVE SCORECARD	
		PRODUCT	
Grown in climatic Grown in Atherton Tablelands bo	th as summer and winter crops.	Capital intensive to produce	$\bigcirc$
Demand for sustainable fit	pres and biofuel sources.	Mechanically harvested	
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for sustainable fibre sources</li> <li>Demand for biofuel</li> </ul>	<ul> <li>Temperate and tropical climates</li> <li>Warm and wet conditions</li> <li>Will around deviate deviate and ities with address to coll mainture for</li> </ul>	Trucking/shipping friendly	
VALUE-ADDED OPPORTUNITIES     Seed oil (cooking, lubricants, cosmetics)	germination	Value-added opportunities	
- Fibre	KEY RISKS & SENSITIVITIES	MARKET SITUATIO	N
<ul> <li>Paper</li> <li>Building materials</li> <li>Car components</li> </ul>	<ul> <li>No commercial processing facility in Australia</li> <li>New crop in Australia; limited knowledge and experience</li> </ul>	Attractive high value markets	
<ul> <li>Bioplastics</li> <li>Absorption materials</li> </ul>	WHAT YOU WOULD NEED TO BELIEVE	Large agribusiness involved	
<ul> <li>Fertiliser</li> <li>Animal feed</li> <li>Biofuels</li> </ul>	- Demand for fibre and biofuel use is high enough for industry to develop in Australia	Proven, scalable production model	
KEY COMPETITORS	- Processing plant is built in region	Attractive competitive set	
DOMESTIC EXPORTERS/PRODUCERS		AUSTRALIA	
<ul> <li>Other fibre sources</li> <li>Other biofuels</li> <li>India</li> </ul>		High performance genetics available	
- China - Bangladesh - Indonesia		Required skills for success	$\bigcirc$
- Malaysia - South Africa		Leverage country reputation	$\bigcirc$
		OVERALL	

PASS INTO STAGE II

INDICATED

MARKET

DEMAND

	"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?			
			PRODUCT	
-	Legume grown throughout northern Australia for forage, green manure and hay production. Ability for graziers to retain cattle for longer in drought periods or to sell at higher weights during non drought p			$\bigcirc$
, ,			Mechanically harvested	
DRIVERS O	F GROWTH	GROWING CONDITIONS	Hot, dry environment product	
- Demand for animal feed	OPPORTUNITIES	<ul> <li>Grown on majority of arable soils</li> <li>Requires irrigation</li> </ul>	Trucking/shipping friendly	
- Animal feed (grazing)	OPPORTUNITIES	<ul> <li>Moderately sensitive to salinity</li> <li>Does not tolerate heavy grazing</li> <li>Drought tolerant once established</li> </ul>	Value-added opportunities	$\bigcirc$
<ul><li>Hay</li><li>Potential biomass for biofuels</li></ul>		KEY RISKS & SENSITIVITIES	MARKET SITUATIC	рN
KEY CON	APETITORS	- Prices heavily dependent on availability of other animal feeds	Attractive high value markets	
DOMESTIC	EXPORTERS/PRODUCERS	WHAT YOU WOULD NEED TO BELIEVE	Large agribusiness	
<ul><li>Other forage crops</li><li>Other hay and silage crops</li></ul>	(category includes lucerne hay) - United States	<ul> <li>Prices received for hay or increased carrying capacity of station is worth the investment in water allocation and irrigation infrastructure</li> </ul>	involved	
- Destocking/selling cattle rather	- Spain	- That water is available during drought periods when prices are highest	Proven, scalable production model	
than feeding	- Canada - Italy	for hay	Attractive competitive set	
			AUSTRALIA	
			High performance genetics available	
			Required skills for success	
			Leverage country reputation	
			OVERALL	





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WHY DO I	"ELEVATOR PITCH" IN NORTH WEST QUEENSLAND?	QUALITATIVE SCORECARD	
		PRODUCT	
Intere	cattle forage crop in Queensland. st from international investor.	Capital intensive to produce	
Strong government po	icy supporting biofuels industry development.	Mechanically harvested	
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for biofuels</li> <li>Demand for animal feed</li> </ul>	<ul> <li>Tropical and subtropical climates preferred</li> <li>700 – 800mm rainfall</li> <li>Once established can tolerate dry spells and droughts</li> </ul>	Trucking/shipping friendly	
VALUE-ADDED OPPORTUNITIES	- Growth falls below daily maximums of 25 degrees	Value-added opportunities	
<ul><li>Young pods eaten as food</li><li>Animal feed</li></ul>	KEY RISKS & SENSITIVITIES	MARKET SITUATIO	ЭN
<ul> <li>Biofuels (wood, seed oil)</li> <li>Pulp/wood</li> </ul>	<ul> <li>Invasive weedy variety exists (most projects based on developing sterile variety)</li> <li>Research still ongoing into sterile varieties</li> </ul>	Attractive high value markets	$\bigcirc$
KEY COMPETITORS	- Biofuels industry may not remain focused on wood biomass options	Large agribusiness	$\bigcirc$
DOMESTIC EXPORTERS/PRODUC	ERS - Toxic to cattle if not inoculated with specific bacteria - Only one market identified for wood pellets into biofuel (Japanese	involved	$\bigcirc$
<ul> <li>Other permanent forage crops</li> <li>Other animal feeds</li> <li>Central America</li> </ul>	company) - Still in research phase for use in biofuels industry	Proven, scalable production model	$\bigcirc$
- Other sources of biomass - South East Asia	WHAT YOU WOULD NEED TO BELIEVE	Attractive competitive set	$\bigcirc$
	- Sterile variety will be developed in order for "social license" from	AUSTRALIA	
	<ul> <li>graziers already battling many introduced and now invasive weeds</li> <li>Biofuels industry will continue to demand wood rather than other biomass options</li> </ul>	High performance genetics available	
		Required skills for success	
		Leverage country reputation	$\bigcirc$
		OVERALL	





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		"OR PITCH" "H WEST QUEENSLAND?	QUALITATIVE SCORECARD	
North West Quee	Market exists supplying live exp Australia is #2 exporte	nd animal feed; lucerne is widely grown in southern Queensland. port trade out of Northern Territory. er into key target markets. I feed in China and Middle East.	PRODUCT       Capital intensive to produce       Mechanically harvested	(
DRIVER	s of growth	GROWING CONDITIONS	Hot, dry environment product	(
Great nutritional profile and hig Increasing use of feedlot produc Growing demand for animal fee		<ul> <li>Well adapted to dryland and irrigation systems</li> <li>Temperate climates</li> <li>Drought resistant</li> </ul>	Trucking/shipping friendly	
VALUE-ADDED OPPORTUNITIES		<ul> <li>Cracking soil regions of North West Queensland may require irrigation for perennial crops</li> <li>KEY RISKS &amp; SENSITIVITIES</li> <li>Difficult phytosanitary requirements for export</li> <li>Other regions in Australia able to produce higher yields</li> </ul>	Value-added opportunities	(
Hay, silage, pasture Meal, pellets Seed Sprouts for human consumption			MARKET SITUATIO	ы
			Attractive high value markets	(
	COMPETITORS	- Unless compressed or pelletised it is very bulky to transport	Large agribusiness involved	
	EXPORTERS/PRODUCERS	- Some irrigation is available	Proven, scalable production model	
Other animal fodder Other animal feeds	- United States - Canada - Argentina	- Bee pollination is available	Attractive competitive set	
	- Italy		AUSTRALIA	
	- Spain		High performance genetics available	
			Required skills for success	(
			Leverage country reputation	(
			OVERALL	

PASS INTO

STAGE II

	"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?		QUALITATIVE SCORECARD	
			PRODUCT	
Extensive maize growing experienc Maize silage is high value feed; increasing de		emand for feed into intensive beef operations.	Capital intensive to produce	$\bigcirc$
	Extremely versatile starch and e	extruded snack food ingredient.	Mechanically harvested	
DRIVERS O	F GROWTH	GROWING CONDITIONS	Hot, dry environment product	$\bigcirc$
<ul> <li>Demand for snack foods</li> <li>Demand for animal feed</li> </ul>		<ul> <li>Warm but not hot days and mild nights give best yields</li> <li>Tropical, subtropical and temperate climates</li> </ul>	Trucking/shipping friendly	
- Demand for gluten free snack food: VALUE-ADDED	opportunities	KEY RISKS & SENSITIVITIES	Value-added opportunities	
- Breakfast cereals		<ul> <li>Focus on domestic market</li> <li>Competing with regions more suited to growing maize domestically</li> </ul>	MARKET SITUATIO	N
<ul> <li>Snack foods</li> <li>Starch</li> <li>Animal feed (grain, silage)</li> </ul>		<ul> <li>Large scale crop grown in massive quantities overseas</li> <li>WHAT YOU WOULD NEED TO BELIEVE</li> <li>North West Queensland can compete with higher rainfall, lower transport cost regions of Australia</li> </ul>	Attractive high value markets	
- Ethanol production	APETITORS		Large agribusiness involved	
DOMESTIC	EXPORTERS/PRODUCERS	<ul><li>Domestic market can absorb more production</li><li>Scale can be reached</li></ul>	Proven, scalable production model	
<ul><li>Imported maize products</li><li>Other starch products</li></ul>		- Return on maize crop justifies water infrastructure costs	Attractive competitive set	
- Other animal feeds	- Argentina - Ukraine		AUSTRALIA	
	- France		High performance genetics available	
			Required skills for success	
			Leverage country reputation	
			OVERALL	



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		DR PITCH" I WEST QUEENSLAND?	QUALITATIVE SCORECARD	
			PRODUCT	
Eucalyptus gums thrive in Extensive research has been undertaken in		,	Capital intensive to produce	
			Mechanically harvested	
DRIVERS	OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
- Demand for sustainable biofuel so		<ul> <li>Can be grown on marginal land</li> <li>Western Australia research locations experience 290-570mm annual</li> </ul>	Trucking/shipping friendly	C
VALUE-ADDED OPPORTUNITIES - Biofuel	rainfall - Harvested every few years; coppices from cut stump	Value-added opportunities	C	
- Wooden pellets		KEY RISKS & SENSITIVITIES	MARKET SITUATIO	лс
DOMESTIC	MPETITORS EXPORTERS/PRODUCERS	<ul> <li>Harvesting and transporting to processing can require 80% of energy inputs; need to improve efficiency with long distances</li> <li>Biomass production potential is very low (2-6t/ha) compared to other</li> </ul>	Attractive high value markets	
<ul> <li>Other mallee growing regions</li> <li>Other sources of biofuel</li> </ul>	ving regions - United States	ing regions - United States sources (e.g. sugar); would have to utilise non-productive land	Large agribusiness involved	
	- China	- Varieties best suited for region are highly productive	Proven, scalable production model	$\left( \right)$
		<ul> <li>Processing plant will be built locally</li> <li>Research undertaken in other regions of Australia can be utilised in North West Queensland</li> </ul>	Attractive competitive set	
		- The mechanical harvester being developed in 2014 becomes a	AUSTRALIA	
		commercial reality	High performance genetics available	
			Required skills for success	
			Leverage country reputation	$\left( \right)$
			OVERALL	



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### MARULA

WHY	"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?		
		PRODUCT	
Fru	eer regions (Sudano-Sahelian range of West Africa). has 8 times the vitamin C of oranges.	Capital intensive to produce	
Marula oil is sough	after by beauty industry; referred to as "luxury oil".	Mechanically harvested	
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for natural cosmetic ingredients</li> <li>Demand for new and unique foods by food service</li> <li>Demand for healthy oils and nuts</li> </ul>	<ul> <li>Subtropical and tropical climates</li> <li>Intolerant of frost</li> <li>Moderately drought resistant</li> </ul>	Trucking/shipping friendly	
VALUE-ADDED OPPORTUNITIES	- Moderately arought resistant - Salt tolerant - 650-800mm annual rainfall; concentrated in summer wet (250-800	Value-added opportunities	
- Fresh fruit	in South Africa) - Relative of mango, cashew, pistachio	MARKET SITUATION	
- Puree - Beverages - Jam	<ul> <li>Relative of mango, cashew, pistachio</li> <li>Seedlings bear fruit in 7-10 years; commercial production 15-20 ye with increasing yields</li> </ul>	ears Attractive high value markets	
<ul> <li>Jellies</li> <li>Nuts/kernels (like macadamia)</li> </ul>	KEY RISKS & SENSITIVITIES	Large agribusiness involved	
<ul> <li>Cooking oil (long shelf life)</li> <li>Amarula liqueur</li> </ul>	<ul> <li>Extracting kernels from inside the stone/seed is difficult</li> <li>Unproven plant and industry in Australia</li> </ul>	Proven, scalable production model	
<ul> <li>Cosmetics (oil)</li> <li>Dye (bark)</li> <li>Traditional medicines</li> </ul>	<ul> <li>WHAT YOU WOULD NEED TO BELIEVE</li> <li>Market exists for non–African produced marula oil internationally</li> </ul>	Attractive competitive set	
KEY COMPETITORS	- Grafting could shorten time to commercial production	AUSTRALIA	
DOMESTIC EXPORTERS/PI	- Harvesting can be mechanised DDUCERS	High performance genetics available	
<ul> <li>Imported processed products</li> <li>South Africa</li> <li>Botswana</li> <li>Chan kutten</li> </ul>		Required skills for success	
<ul> <li>Shea butter</li> <li>Macadamia nuts</li> <li>Other liqueurs</li> <li>Namibia</li> <li>Kenya</li> </ul>		Leverage country reputation	
		OVERALL O	

MATE

INDICATED MARKET DEMAND

	"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?			
			PRODUCT	
			Capital intensive to produce	
			Mechanically harvested	
DRIVERS O	- GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Traditional tea beverage of South A</li> <li>Demand for new, "natural" beverag</li> <li>Demand for new health foods</li> </ul>		<ul> <li>Subtropical climates</li> <li>Evergreen, dioecious shrub or small tree</li> <li>Grows in regions with extremely high rainfall, temperatures 15-29</li> </ul>	Trucking/shipping friendly	
	OPPORTUNITIES	degrees	Value-added opportunities	$\bigcirc$
- lced tea beverages			MARKET SITUATIO	л
- Energy drinks KEY COMPETITORS		Issues with pests in commercial plantation setting (South America)     WHAT YOU WOULD NEED TO BELIEVE	Attractive high value markets	$\bigcirc$
DOMESTIC	EXPORTERS/PRODUCERS	<ul> <li>Varieties with lower water requirements can be developed</li> <li>Able to improve germination rates and timeframes</li> </ul>	Large agribusiness involved	
<ul> <li>Imported mate beverages</li> <li>Other "natural" energy drinks</li> <li>Other iced tea beverages</li> </ul>	- Brazil - Argentina	<ul> <li>North West Queensland could compete with traditional producers into their traditional markets</li> <li>A domestic market could be developed</li> </ul>	Proven, scalable production model	
- Other iced led beverages			Attractive competitive set	$\bigcirc$
			AUSTRALIA	
			High performance genetics available	$\bigcirc$
			Required skills for success	$\bigcirc$
			Leverage country reputation	
			OVERALL	



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	"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?			
			PRODUCT	
Grown in /	Atherton Tablelands and Burdekin regions i Widely believed to	n Queensland. Grown successfully in Katherine (NT) grow well in region.	Capital intensive to produce	
			Mechanically harvested	$\bigcirc$
DRIVERS C	DF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for premium fruit</li> <li>Gift giving culture in Asia</li> <li>Healthy juices/smoothies trend</li> </ul>		<ul> <li>Tropical and subtropical regions</li> <li>Long, warm growing periods; temperatures above 25 degrees</li> <li>Susceptible to frost; low temperatures can cause defects</li> </ul>	Trucking/shipping friendly	$\bigcirc$
VALUE-ADDED OPPORTUNITIES		<ul> <li>Sunburn can be issue for fruit</li> <li>Require good drainage</li> </ul>	Value-added opportunities	$\bigcirc$
- Fresh in desserts and salads		KEY RISKS & SENSITIVITIES		Л
<ul> <li>Canned, pickled</li> <li>Frozen for smoothies</li> <li>Flavouring</li> </ul>		<ul> <li>Watermelons do not store well; susceptible to chilling injury or decay at higher temperatures</li> </ul>	Attractive high value markets	
- Juice, beverages - Wine		<ul> <li>Large, heavy to transport; rough, long roads not ideal</li> <li>Highly publicised food poisoning outbreaks has troubled industry in</li> </ul>	Large agribusiness involved	
- Seeds can be roasted, ground into KEY CO/	MPETITORS	recent years WHAT YOU WOULD NEED TO BELIEVE	Proven, scalable production model	
DOMESTIC	EXPORTERS/PRODUCERS	<ul> <li>North West Queensland can compete with low cost producers (China produces 68% of global production)</li> </ul>	Attractive competitive set	
<ul> <li>Other fruit</li> <li>Imported canned fruit</li> </ul>	- Spain - Mexico	- Logistics difficulties can be overcome	AUSTRALIA	
- Imported juice products	- United States - Italy	<ul> <li>Able to produce fruit with unique selling proposition, or supply into key seasonal window</li> </ul>	High performance genetics available	
	- Netherlands - Brazil - Guatemala		Required skills for success	
			Leverage country reputation	
			OVERALL	

### NATIVE FOODS

INDICATED MARKET DEMAND

"ELEVATOI WHY DO IT IN NORTH		QUALITATIVE SCORECARD	
		PRODUCT	
Demand for Australian native produce is outst Native foods offer a means for food processors to differ	entiate their products in the crowded overseas market.	Capital intensive to produce	
Potential nutrace	eutical market.	Mechanically harvested	$\bigcirc$
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for unique products from food service</li> <li>Demand for nutraceuticals</li> </ul>	- The following are examples of bushfoods that grow in central outback Australia (wider region than North West Queensland):	Trucking/shipping friendly	
VALUE-ADDED OPPORTUNITIES     Spices and flavouring	<ul> <li>Desert limes, Davidson plum, Kakadu plum, wattleseed, caperbush, wild orange, wild passionfruit, conkerberry, ruby saltbush, desert fig, doubah, emu apple, quandong, bush tomato, parakeelya, bush potato,</li> </ul>	Value-added opportunities	
- Herbal teas	pencil yam, peppercresses, large pigweed, mulga seeds, dogwood	MARKET SITUATIO	ОМ
<ul> <li>Jams and chutneys</li> <li>Ingredient in processed food products (e.g. Pork and Kakadu Plum sausages</li> </ul>	seeds, witchetty bush seeds, others KEY RISKS & SENSITIVITIES	Attractive high value markets	
KEY COMPETITORS	<ul> <li>Lack of commercial production models to follow</li> <li>No commercial varieties optimised for yields and harvesting</li> </ul>	Large agribusiness involved	$\bigcirc$
DOMESTIC EXPORTERS/PRODUCERS	WHAT YOU WOULD NEED TO BELIEVE	Proven, scalable production model	$\bigcirc$
<ul> <li>Other bushfoods from coastal and southern regions</li> <li>Conventional herbs and spices</li> <li>Other countries with unique/native foods</li> </ul>	<ul> <li>Commercial yields can be achieved</li> <li>Demand will continue to grow and not just be a "fad"</li> <li>Ongoing research into the health properties and/or marketing</li> </ul>	Attractive competitive set	
	messages of Native Foods	AUSTRALIA	_
		High performance genetics available	$\bigcirc$
		Required skills for success	
		Leverage country reputation	
		OVERALL	

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	.TOR PITCH" ITH WEST QUEENSLAND?	QUALITATIVE SCORECARD	
Grows in abundance in w	are an important traditional food for Indigenous Australians. Vetlands of North Queensland. (old), healthier grains.	PRODUCT Capital intensive to produce Mechanically harvested	$\bigcirc$
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for unique, new foods (especially food service)</li> <li>Demand for healthier grains</li> <li>Demand for native species to improve resilience of commercial rice</li> </ul>	<ul> <li>Wet tropics regions of Australia</li> <li>Native to Northern Queensland</li> </ul>	Trucking/shipping friendly	
varieties VALUE-ADDED OPPORTUNITIES	<ul> <li>KEY RISKS &amp; SENSITIVITIES</li> <li>Milling and processing techniques for commercial rice does not work for</li> </ul>	Value-added opportunities	
	native rice	MARKET SITUATIO	N
<ul> <li>Rice</li> <li>Ready to cook rice mixes</li> <li>Health foods</li> </ul>	Early stages of research into commercial potential     WHAT YOU WOULD NEED TO BELIEVE	Attractive high value markets	
KEY COMPETITORS	<ul> <li>Commercial production is possible</li> <li>Research into varieties and yields will be funded and timely</li> </ul>	Large agribusiness involved	
DOMESTIC EXPORTERS/PRODUCERS	- Premium exists over and above currently commercially produced "wild rice"	Proven, scalable production model	
<ul> <li>Imported "wild" rice</li> <li>Brown and black rice</li> <li>Other "alternative" grains</li> <li>Other "alternative" and black rice</li> </ul>	<ul> <li>Able to develop unique selling proposition around the "original home of rice"</li> </ul>	Attractive competitive set	$\bigcirc$
		AUSTRALIA	
		High performance genetics available	$\bigcirc$
		Required skills for success	
		Leverage country reputation	
		OVERALL	

NATIVE RICE





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"ELEVATO WHY DO IT IN NORTH		QUALITATIVE SCORECARD	
		PRODUCT	
Strong market demand Market exists for sustaind		Capital intensive to produce	
		Mechanically harvested	
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for cheaper oil substitutes by food industry</li> <li>Demand for animal feed</li> <li>Demand for biofuel</li> </ul>	<ul> <li>Suits humid tropics or semi arid tropics</li> <li>Needs uninterrupted supply of water and sufficient topsoil</li> <li>Minimum of 1,600mm annual rainfall</li> </ul>	Trucking/shipping friendly	
VALUE-ADDED OPPORTUNITIES	<ul> <li>Palm fruit takes 5-6 months from pollination to maturity; produce fruit after 2.5 years; commercial harvest at 3 years; peak production 7-18</li> </ul>	Value-added opportunities	
- Commercial cooking oil	years	MARKET SITUATION	
<ul> <li>Food ingredient</li> <li>Butter substitute in baked goods</li> <li>Soap, washing powder</li> </ul>	<ul> <li>KEY RISKS &amp; SENSITIVITIES</li> <li>Produced on massive scale by low cost producers at considerable</li> </ul>	Attractive high value markets	
<ul> <li>Cosmetics and personal care products</li> <li>Animal feed (expeller)</li> </ul>	<ul><li>environmental cost</li><li>Requires higher rainfall than region receives</li></ul>	Large agribusiness involved	
- Biofuel KEY COMPETITORS	- Labour intensive production systems WHAT YOU WOULD NEED TO BELIEVE	Proven, scalable production model	
DOMESTIC EXPORTERS/PRODUCERS	<ul> <li>North West Queensland can compete with low cost producers Indonesia and Malaysia who dominate global trade</li> </ul>	Attractive competitive set	$\bigcirc$
- Imported palm oil - Indonesia - Other vegetable oils - Malaysia	- Could reach scale needed to support refinery (higher market demand	AUSTRALIA	
- Other biofuel sources - Nigeria - Thailand	for palm kernel oil) - Less water hungry varieties could be developed	High performance genetics available	
- Colombia - Ghana		Required skills for success	$\bigcirc$
		Leverage country reputation	$\bigcirc$
		OVERALL	



STAGE II

"ELEVATO WHY DO IT IN NORTH		QUALITATIVE SCORECARD	
		PRODUCT	
Emerging identification of signi Okra has a wide range of c	osmetic and industrial uses.	Capital intensive to produce	$\bigcirc$
Grown in climatio	z peers regions.	Mechanically harvested	$\bigcirc$
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Health benefits (dietary fibre, vitamins, minerals)</li> <li>Functional use as natural thickening agent in cooking</li> <li>Demand for natural supplements</li> </ul>	<ul> <li>Tropical and warm temperate regions; long warm growing season</li> <li>Optimum temperature range of 24-27 degrees</li> <li>Tolerates heavy rainfall</li> </ul>	Trucking/shipping friendly	$\bigcirc$
- Common staple in many cuisines	<ul> <li>Intolerant of frost</li> <li>Fail to germinate below 20 degrees</li> </ul>	Value-added opportunities	
VALUE-ADDED OPPORTUNITIES	KEY RISKS & SENSITIVITIES	MARKET SITUATIO	N
<ul> <li>Canned, frozen</li> <li>Dried as snack</li> <li>Pickles</li> </ul>	<ul> <li>Lack of consumer awareness and knowledge (has slimy texture)</li> <li>Very labour intensive to harvest</li> </ul>	Attractive high value markets	
<ul> <li>Okra oil</li> <li>Extract powder</li> </ul>	- Australia does not export any okra WHAT YOU WOULD NEED TO BELIEVE	Large agribusiness involved	$\bigcirc$
<ul> <li>Nutritional supplements (okra pepsin)</li> <li>Cosmetics</li> <li>Hair care products (stimulates hair growth)</li> </ul>	- Further research will confirm health benefits (diabetes, liver disease,	Proven, scalable production model	$\bigcirc$
Industrial uses for bast fibre from stem of the plant     KEY COMPETITORS	<ul> <li>kidney disease)</li> <li>Australia can develop a value added processing industry for okra (nutraceutical and cosmetic)</li> </ul>	Attractive competitive set	$\bigcirc$
		AUSTRALIA	
- Imported processed okra - India		High performance genetics available	$\bigcirc$
- Other Asian vegetables - Nigeria - Iraq - Sudan		Required skills for success	
- Cote d'Ivoire - Africa		Leverage country reputation	
- Middle East		OVERALL	$\bigcirc$





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		OR PITCH" H WEST QUEENSLAND?	QUALITATIVE SCORECARD	
			PRODUCT	
	Grown in clime	g regions in Queensland. itic peer regions. red to other horticultural products.	Capital intensive to produce	$\bigcirc$
		ind transportable over long distances.	Mechanically harvested	
DRIVER	RS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	$\bigcirc$
- Widely used in cuisines around		<ul> <li>Fertile soils, well drained</li> <li>Best grown in temperatures between 18-22 degrees</li> </ul>	Trucking/shipping friendly	
- Fresh, frozen, canned	DED OPPORTUNITIES	<ul> <li>Bolt with hot temperatures</li> <li>Need 400-600mm of water during growing season</li> <li>Tropical (short day) varieties grown in south Queensland</li> </ul>	Value-added opportunities	$\bigcirc$
Dehydrated Minced		KEY RISKS & SENSITIVITIES	MARKET SITUATIO	л
<ul> <li>Powder</li> <li>Chutneys, pickles, relishes</li> </ul>		<ul> <li>Unproven crop in region</li> <li>May be too hot even for tropical varieties (though grown in African</li> </ul>	Attractive high value markets	
<ul><li>Soup</li><li>Food ingredient</li></ul>		climatic peers successfully)	Large agribusiness involved	
KEY	COMPETITORS	WHAT YOU WOULD NEED TO BELIEVE	Proven, scalable	
DOMESTIC	EXPORTERS/PRODUCERS	<ul> <li>Short day tropical onion varieties are in demand from domestic and global markets</li> </ul>	production model	
<ul> <li>Imported onions</li> <li>Imported onion products</li> </ul>	- China - India	<ul> <li>North West Queensland can compete with other growing regions in Australia</li> </ul>	Attractive competitive set	$\bigcirc$
	- Egypt - United States	- Onions give an high enough return to justify investment in water and	AUSTRALIA	
	- United States - Iran - Mexico	irrigation infrastructure	High performance genetics available	$\bigcirc$
	- Tanzania		Required skills for success	
			Leverage country reputation	
			OVERALL	



### **OSTRICH MEAT**

INDICATED MARKET DEMAND

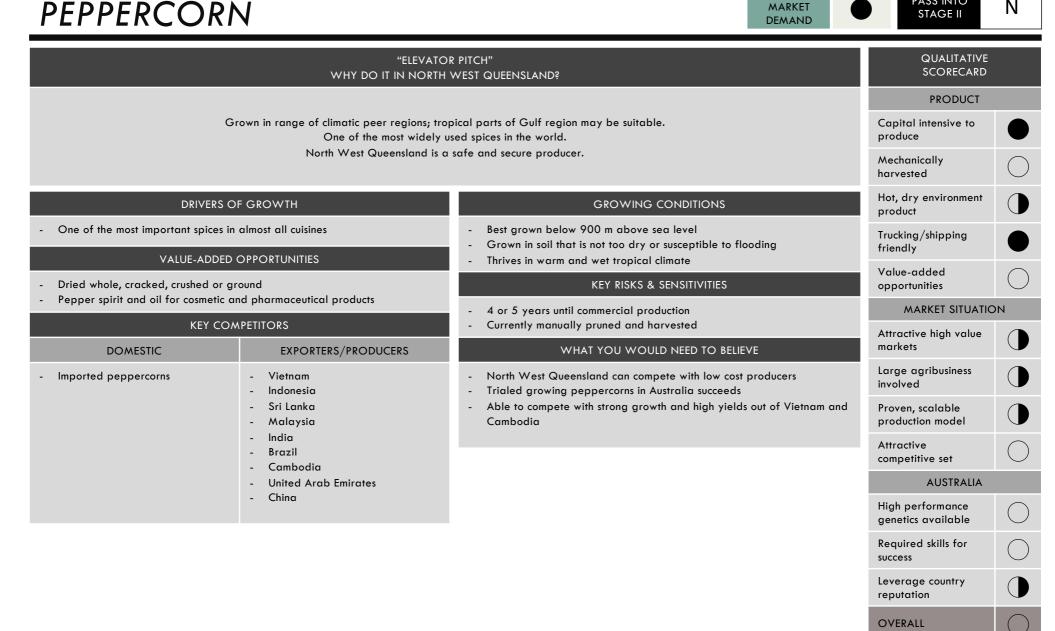
	EVATOR PITCH" NORTH WEST QUEENSLAND?	QUALITATIVE SCORECARD	
		PRODUCT	
Ostrich is a lean and healthy a	s regions well suited to farming ostriches. Iternative to chicken with larger portion sizes. at and also has high value co-products.	Capital intensive to produce	
	high prices in export markets.	Mechanically harvested	
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for healthier meats (low fat, cholesterol, high protein)</li> <li>Demand for new and unique meats</li> <li>Demand from EU, USA, Japan</li> </ul>	<ul> <li>Prefer open land and desert</li> <li>Native to savannas and Sahel of Africa</li> <li>Some feral populations in South Australia</li> </ul>	Trucking/shipping friendly	
VALUE-ADDED OPPORTUNITIES	KEY RISKS & SENSITIVITIES	Value-added opportunities	
- Meat steaks, pre-prepared meals, ready to eat/serve	- Susceptible to Avian bird flu outbreaks	MARKET SITUATION	
<ul> <li>Skin (premium leather, high value items)</li> <li>Oil (used in cosmetics industry, moisturiser, oil, soap)</li> <li>Feathers (dusters, fashion)</li> </ul>	<ul> <li>Declining industry results in declining support services and processing facilities</li> <li>Industry nervous post boom bust of industry</li> </ul>	Attractive high value markets	
- Medical (tendons for human replacements etc)	WHAT YOU WOULD NEED TO BELIEVE	Large agribusiness involved	
KEY COMPETITORS           DOMESTIC         EXPORTERS/PRODUCERS		Proven, scalable production model	
- Emu - South Africa - Beef, Veal - China	<ul> <li>Market is able to turnaround from its significant decline in production</li> <li>Industry has the capacity to process the meat</li> <li>Industry is able to identify market opportunities for the product</li> </ul>	Attractive competitive set	
- Other proteins - Canada - United States	<ul> <li>Industry is able to improve the genetic base</li> </ul>	AUSTRALIA	
- Pakistan		High performance genetics available	$\bigcirc$
		Required skills for success	
		Leverage country reputation	
		OVERALL	

#### PEARL MILLET

INDICATED MARKET DEMAND

		OR PITCH" H WEST QUEENSLAND?	QUALITATIVE SCORECARD	
	Potential for dryland	peer regions in Africa. cropping as grain feed. productivity and easy grazing management.	PRODUCT Capital intensive to produce	
			Mechanically harvested	
DRIVER	S OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
Demand for animal feed (poten		<ul> <li>Tolerant of heat, drought and flood</li> <li>Yields reliably in regions too arid and too hot for other major grains</li> </ul>	Trucking/shipping friendly	
VALUE-ADDED OPPORTUNITIES Wholegrain uses		<ul> <li>Will grow on black cracking soils</li> <li>High growth rates</li> <li>Rotation crop with legumes</li> </ul>	Value-added opportunities	$\left( \right)$
Flour Flatbreads		KEY RISKS & SENSITIVITIES	MARKET SITUATIO	ЭМ
Fermented beverage Extruded products (breakfast cereals, pasta)		<ul> <li>Shattering can be issue</li> <li>Reasonably new crop to Australia; limited agronomic knowledge</li> </ul>	Attractive high value markets	
Animal feed (forage, grain, sila Bird seed		WHAT YOU WOULD NEED TO BELIEVE	Large agribusiness involved	
	COMPETITORS EXPORTERS/PRODUCERS	<ul> <li>Market exists for animal feed uses other than birdseed market</li> <li>North West Queensland can compete with other regions</li> </ul>	Proven, scalable production model	
Other millets and grains Imported products	- India - Niger		Attractive competitive set	
	- China		AUSTRALIA	
	- Mali - Nigeria - Sudan		High performance genetics available	(
	- Burkina Faso - Ethiopia		Required skills for success	(
	- Chad - Russia		Leverage country reputation	(
			OVERALL	





## PITAYA (dragon fruit)

INDICATED MARKET DEMAND

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	DR PITCH" I WEST QUEENSLAND?	QUALITATIVE SCORECARD	
		PRODUCT	
Very striking fruit w	on; can leverage expertise of Far North growers ith "superfood" halo. stralia, with red fleshed being the more valuable.	Capital intensive to produce	
Popular cosmetics industry ingredient.		Mechanically harvested	$\bigcirc$
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for new and exotic fruits</li> <li>Visually striking</li> <li>"Super food" status</li> </ul>	<ul> <li>Dry, tropical climates with moderate amount of rain</li> <li>Can endure temperatures of up to 40 degrees</li> <li>Excessive rainfall can cause flower drop and fruit rot</li> </ul>	Trucking/shipping friendly	$\bigcirc$
- Relatively long shelf life for a tropical fruit	<ul> <li>Can grow in arid climates with addition of shade and irrigation (Israel)</li> <li>Fruit after 2 years from seed</li> </ul>	Value-added opportunities	
VALUE-ADDED OPPORTUNITIES	KEY RISKS & SENSITIVITIES	MARKET SITUATIC	л
<ul> <li>Juice, smoothies</li> <li>Beverage flavouring</li> <li>Jams, marmalades and jellies, pickles</li> </ul>	<ul> <li>Labour intensive as handpicked</li> <li>Imports of fresh pitayas are now permitted from Vietnam (as of Jan</li> </ul>	Attractive high value markets	
<ul><li>Sorbet, ice block flavoring</li><li>Desserts</li></ul>	2017; 3 tonnes arrived in Melbourne in Sept 2017)	Large agribusiness involved	
<ul> <li>Chips</li> <li>Powdered ingredient</li> <li>Phytoalbumin antioxidant extracts</li> </ul>	- Health claims ("super food" status) will continue and be backed up by	Proven, scalable production model	
<ul> <li>Soaps, cosmetics (body scrubs, lip balm, shampoo, etc.)</li> <li>Perfume, scents (household products, candles)</li> </ul>	research <ul> <li>Australian cosmetics industry will embrace pitaya as ingredient</li> <li>North West Queensland can reach world price on powder/extracts/</li> </ul>	Attractive competitive set	
- Tourism attraction	nutraceutical products	AUSTRALIA	
KEY COMPETITORS       DOMESTIC       EXPORTERS/PRODUCERS	<ul> <li>North West Queensland growers can reach world price and maintain market share against low cost imports</li> </ul>	High performance genetics available	$\bigcirc$
<ul> <li>Imported fresh pitaya from</li> <li>Vietnam</li> <li>United States (Texas)</li> </ul>		Required skills for success	
<ul> <li>Imported processed pitaya</li> <li>Other tropical fruit</li> <li>Thailand</li> </ul>		Leverage country reputation	
<ul> <li>Other "superfood" powders and - Vietnam</li> <li>ingredients - Malaysia</li> </ul>		OVERALL	

Note: No individual trade code exists; other fruit, fresh, nes. used; unclear what is driving growth. Source: various published articles and sites; RIRDC Publication No 14/069; UN Comtrade; UN FAOSTAT; Coriolis analysis and estimates

#### POMEGRANATE

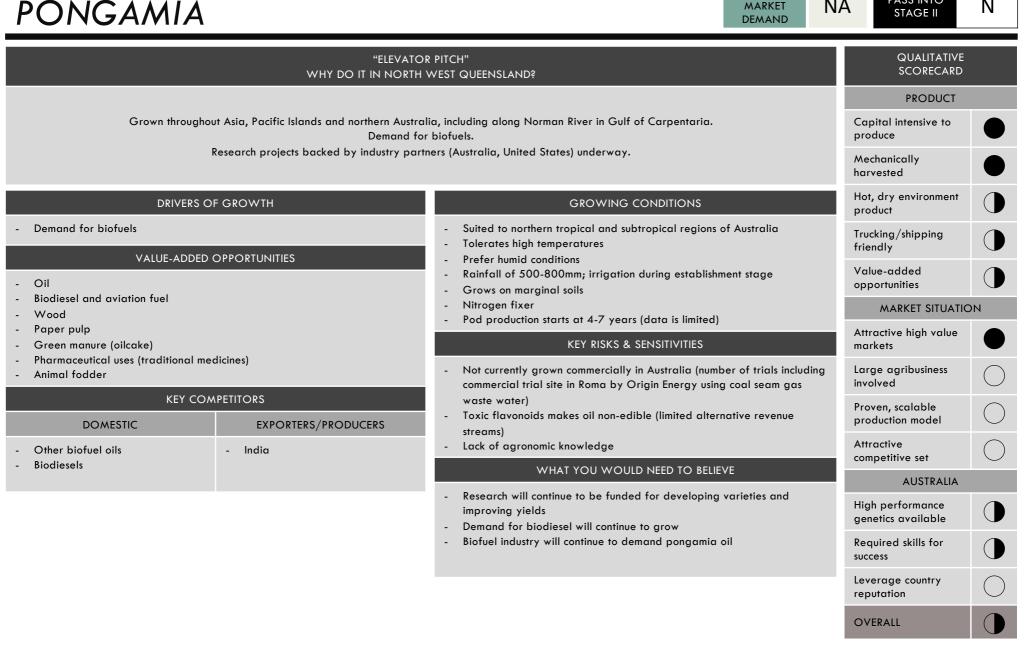
INDICATED MARKET DEMAND

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	VATOR PITCH" ORTH WEST QUEENSLAND?	QUALITATIVE SCORECARD	
		PRODUCT	
Pomegranate juice mark	ly by climatic peer regions. et exploded in USA in early 2000s.	Capital intensive to produce	
Very limited Sout	nern Hemisphere production.	Mechanically harvested	
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment ( product	
<ul> <li>"Super food" status</li> <li>Health benefits (antioxidants, dietary fibre, antibacterial properties)</li> </ul>	<ul> <li>Very adaptable, can grow in regions ranging from temperate to tropical regions</li> <li>Disting temperature</li> </ul>	Trucking/shipping friendly	
<ul> <li>Increasing demand from food service industry</li> <li>Traditional medicinal uses</li> <li>Counter seasonal supply</li> </ul>	<ul> <li>Dislikes high humidity</li> <li>Fruit can suffer from sunburn in temperatures over 38 degrees</li> <li>Very drought tolerant but requires adequate water to be productive</li> </ul>	Value-added opportunities	
VALUE-ADDED OPPORTUNITIES	- Cracking soil regions of North West Queensland may require irrigation	MARKET SITUATION	
- Frozen arils	KEY RISKS & SENSITIVITIES	Attractive high value markets	
<ul> <li>Juice</li> <li>Flavouring, powders</li> <li>Syrups, jams</li> </ul>	<ul> <li>Low understanding of tree health (mystery dieback condition)</li> <li>3 years to fruit, peak production at 5-6 years</li> <li>Whole fresh fruit are fussy/messy to deal with for consumers</li> </ul>	Large agribusiness involved	
<ul> <li>Ice cream and confectionery</li> <li>Tea</li> </ul>	<ul> <li>Currently under 500 ha in Australia, not yet at full potential, producing 3,000 to 4,000 tonnes</li> </ul>	Proven, scalable production model	
<ul> <li>Wine, grenadine</li> <li>Nutraceutical products</li> <li>Cosmetic products</li> </ul>	<ul> <li>WHAT YOU WOULD NEED TO BELIEVE</li> <li>North West Queensland fruit can compete with cheap South American</li> </ul>	Attractive competitive set	
- Dyes	exports in the Asian markets	AUSTRALIA	
KEY COMPETITORS       DOMESTIC     EXPORTERS/PRODUCERS	<ul> <li>North West Queensland growers can access better varieties suited to climate and solve tree health issues</li> <li>Health benefits will be confirmed by research; on trend status continues</li> </ul>	High performance genetics available	
- Imported juice and frozen arils - India - Other juices - Iran	- Some irrigation is available	Required skills for (	
- Other high antioxidant foods - United States - Turkey		Leverage country reputation	
- Spain - Israel - South America		OVERALL (	

Note: No individual trade code exists; other fruit, fresh, nes. used; unclear what is driving growth. Source: various published articles and sites; RIRDC Publication No 14/069; UN Comtrade; UN FAOSTAT; Coriolis analysis and estimates

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		OR PITCH" H WEST QUEENSLAND?	QUALITATIVE SCORECARD	
			PRODUCT	
Fa	, .	nsland; can leverage expertise and reputation. puld be major drawcard.	Capital intensive to produce	
		Mechanically harvested		
DRIVERS	OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for premium seafood in l</li> <li>Demand for sustainably produced</li> </ul>		<ul> <li>Subtropical and tropical regions</li> <li>Water temperatures above 25 degrees</li> </ul>	Trucking/shipping friendly	$\bigcirc$
	d opportunities	KEY RISKS & SENSITIVITIES	Value-added opportunities	
<ul> <li>Fresh, chilled prawns</li> <li>Frozen prawns</li> </ul>		<ul> <li>Large capital costs for infrastructure; unproven in region</li> <li>Risk of flooding</li> </ul>	MARKET SITUATION	
<ul> <li>Processed prawn products</li> <li>Ready to cook meals</li> </ul>		<ul> <li>High evaporation rates in region would increase water requirements compared to other regions</li> </ul>	Attractive high value markets	
KEY CC	OMPETITORS	<ul> <li>Electricity requirements for pumping, aerating, water exchange systems, etc.</li> </ul>	Large agribusiness	
DOMESTIC	EXPORTERS/PRODUCERS	- Logistics cost of trucking in feed; distance to market for fresh product	involved	
<ul> <li>Imported prawns</li> <li>Imported processed prawn</li> </ul>	- Indonesia - Thailand	- Labour requirements WHAT YOU WOULD NEED TO BELIEVE	Proven, scalable production model	
products	- India - Ecuador	<ul> <li>North West Queensland can compete with coastal producers in the domestic market</li> </ul>	Attractive competitive set	$\bigcirc$
	- Vietnam - China	- North West Queensland can command a premium for their prawns in	AUSTRALIA	
	- China	order to compete with low cost Asian producers - North West Queensland can remain disease free	High performance genetics available	
			Required skills for success	
			Leverage country reputation	
			OVERALL	



#### PUMPKINS/SQUASH

INDICATED MARKET DEMAND

"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?				
Queensland is major produce			PRODUCT	
		r of pumpkins in Australia. peer regions.	Capital intensive to produce	$\bigcirc$
			Mechanically harvested	$\bigcirc$
DRIVERS O	F GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for premium produce from Asian markets</li> <li>VALUE-ADDED OPPORTUNITIES</li> <li>Cooked</li> </ul>		<ul> <li>Very frost sensitive</li> <li>Tolerate high temperatures with adequate moisture; above 35 degrees</li> </ul>	Trucking/shipping friendly	
		<ul> <li>and low humidity not conducive to high yields</li> <li>4-5 months of daily maximums above 22 degrees to grow and mature</li> <li>Sensitive to saline soils</li> </ul>	Value-added opportunities	$\bigcirc$
- Puree - Soup	<ul> <li>Reasonably high water requirements at certain stages (4-8 ML/ha grown)</li> <li>Sensitive to sunburn if left on vine</li> </ul>	MARKET SITUATIO	N	
<ul> <li>Dessert and baked goods</li> <li>Beer</li> </ul>		Attractive high value markets		
- Pumpkin seeds		KEY RISKS & SENSITIVITIES         - Very heavy to transport         WHAT YOU WOULD NEED TO BELIEVE         - Pumpkins give an high enough return to justify investment in water and irrigation infrastructure         - Mechanised harvesting for seeds can be adapted to whole pumpkins	Large agribusiness involved	
<ul> <li>Pumpkin leaves as vegetable</li> <li>Pumpkin seed oil</li> </ul>				
<ul><li>Halloween pumpkins</li><li>Animal feed</li></ul>			Proven, scalable production model	
	APETITORS		Attractive competitive set	
DOMESTIC	EXPORTERS/PRODUCERS	- Mechanised narvesning for seeds can be daupted to whole pullphilis	AUSTRALIA	
<ul> <li>Imported pumpkin products</li> </ul>	- Mexico - Spain - Netherlands		High performance genetics available	
- United States - Italy - Canada - India	- Italy		Required skills for success	
			Leverage country reputation	
			OVERALL	



"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?			
		PRODUCT	
Grown in Wheatbelt of Western Australia and Tasmania. "Superfood" status pushing demand for healthy, alternative grains.			$\bigcirc$
Gluten-free foo	od demand.	Mechanically harvested	
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for gluten free products</li> <li>Demand for healthier grains</li> <li>"Superfeed" status</li> </ul>	<ul> <li>Salt tolerant</li> <li>Intolerant to waterlogging</li> <li>Sananin coating on coads datase birds and pasts (samayad during)</li> </ul>	Trucking/shipping friendly	
<ul> <li>- "Superfood" status</li> <li>- Demand for new, on trend, products from food service industry</li> </ul>	<ul> <li>Saponin coating on seeds deters birds and pests (removed during processing)</li> <li>Highly variable requirements across different varieties (altitudes, climates, soil types)</li> </ul>	Value-added opportunities	
VALUE-ADDED OPPORTUNITIES		MARKET SITUATION	
<ul> <li>"Wholegrain" uses</li> <li>Flour</li> <li>Gluten free products (cereals, pasta, bread)</li> </ul>	<ul> <li>Rainfall requirements range from 300mm to 1,000mm depending on variety</li> </ul>	Attractive high value markets	
- Porridge	KEY RISKS & SENSITIVITIES         Niche crop in Australia; limited agronomic knowledge         WHAT YOU WOULD NEED TO BELIEVE         Ideal variety for region can be accessed         Domestic market can absorb more production         Export markets can be accessed	Large agribusiness involved	
- Cosmetics - Animal feed			
<ul> <li>Anima reed</li> <li>Industrial uses (plastics)</li> </ul>		Proven, scalable production model	
KEY COMPETITORS       DOMESTIC     EXPORTERS/PRODUCERS		Attractive competitive set	$\bigcirc$
- Imported quinoa - Peru	- North West Queensland can compete with traditional and large scale	AUSTRALIA	
- Other gluten free grains - Bolivia - Ecuador	producers of South America	High performance genetics available	
		Required skills for success	
		Leverage country reputation	
		OVERALL	

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"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?			
Rabbit has gone from being "poor man's	Rabbit has been trapped wild and farmed since the dawn of time. Rabbit has gone from being "poor man's chicken" to the latest thing on the menu. Australia can increase production for domestic supply and for international markets of this premium meat.		
Australia can increase production for domestic supply			
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for healthy red meat alternative (high protein, low fat)</li> <li>Demand for new proteins by food service industry</li> <li>Demand for traditional foods</li> </ul>	<ul> <li>Prefer regions below Tropic of Capricorn</li> <li>Require soil types suitable for burrowing</li> </ul>	Trucking/shipping friendly	
VALUE-ADDED OPPORTUNITIES	KEY RISKS & SENSITIVITIES         -       Market access for rabbit meat         -       Disease entering farmed operations         -       Labour intensive nature of industry results in high cost of production         -       Restricted invasive animal under Biosecurity Act 2014 restricting movement and sale         -       Rabbit Haemorrhagic Disease Virus         WHAT YOU WOULD NEED TO BELIEVE         -       Queensland would allow commercial farming of restricted invasive	Value-added opportunities	
- Value-added meat cuts		MARKET SITUATION	
<ul> <li>Prepared ready to cook cuts (sausages, patties, steaks etc )</li> <li>Pre-prepared meals</li> <li>Jerky</li> </ul>		Attractive high value markets	
- Fur - Skins		Large agribusiness involved	$\bigcirc$
KEY COMPETITORS		Proven, scalable production model	$\bigcirc$
- Alternative meats (ostrich, emu, - China	<ul> <li>species</li> <li>North West Queensland able to reach industry scale and increase efficiencies</li> </ul>	Attractive competitive set	
crocodile, boar) - Argentina - Red meats (beef, lamb, goat) - France	- North West Queensland able to reach competitive prices	AUSTRALIA	
- Belgium - Hungary	<ul> <li>Continuous improvement of breeding stock is possible</li> <li>Ongoing access to processing facilities</li> <li>Ongoing research around labour saving technologies</li> </ul>	High performance genetics available	$\bigcirc$
- Spain		Required skills for success	
		Leverage country reputation	
		OVERALL	



PASS INTO

STAGE II

	"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?			
			PRODUCT	
Research and	Interest in upland rice being grown in neighbouring region from SunRice. Research and funding is occurring into best varieties and production systems for growing rice in Queensland.			$\bigcirc$
			Mechanically harvested	
DRIVERS O	F GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for Australian grown produce</li> <li>Global demand growth for rice</li> </ul>	ucts	<ul> <li>Requires 500-600 mm of rainfall a year</li> <li>Fits well into cropping rotation or as sugarcane break crop</li> </ul>	Trucking/shipping friendly	
Demand for premium rice varieties     VALUE-ADDED	OPPORTUNITIES	KEY RISKS & SENSITIVITIES	Value-added opportunities	
- Rice		- Many failed rice growing attempts around Australia	MARKET SITUATIO	
- Ready to eat rice products	WHAT YOU WOULD NEED TO BELIEVE	Attractive high value		
<ul><li>Rice based snack foods</li><li>Rice flour</li></ul>		<ul> <li>Current research will result in suitable varieties with market demand</li> <li>North West Queensland can compete with higher rainfall areas of</li> </ul>	markets	
- Noodles		<ul> <li>Queensland and New South Wales</li> <li>On-going research into water efficient varieties and using less water/tonne</li> </ul>	Large agribusiness involved	
KEY CO <i>N</i>	I PETITORS		Proven, scalable	
DOMESTIC	EXPORTERS/PRODUCERS	- Return on rice crop justifies water infrastructure costs	production model	
<ul><li>NSW produced rice</li><li>Imported rice</li></ul>	- India - Thailand		Attractive competitive set	
- Other grains and carbohydrates	ohydrates - Vietnam - Pakistan		AUSTRALIA	
	- United States		High performance genetics available	
			Required skills for success	
			Leverage country reputation	
			OVERALL	

#### SILVER PERCH

INDICATED DEMAND

MARKET

PASS INTO

STAGE II

	SCORECARD	
	PRODUCT	
It is currently sold to live fish trade in Asian restaurants or whole chilled to the fish markets.	apital intensive to oduce	
	echanically rvested	
	ot, dry environment oduct	$\bigcirc$
- Increasing demand for environmentally sustainable seafood - Aquaculture in purpose built earthen ponds frien	ucking/shipping endly	$\bigcirc$
(e.g. conor industry)	alue-added portunities	
VALUE-ADDED OPPORTUNITIES realise)	MARKET SITUATION	
- Muddy flavour needs to be controlled (due to blue green algae in the Attro	tractive high value arkets	
<ul> <li>Prepared products (e.g. crumbed, battered, formed)</li> <li>Fish oil and extracts</li> <li>Risk of flooding</li> <li>High evaporation rates in region would increase water requirements</li> </ul>	rge agribusiness volved	
- Electricity requirements for pumping, aerating, water exchange systems, prod	oven, scalable oduction model	
- Barramundi - Asia	tractive mpetitive set	$\bigcirc$
- Mulloway - Africa WHAT YOU WOULD NEED TO BELIEVE - Wild caught fish - All wild catch exporting countries	AUSTRALIA	
- Imported farmed fish species - Land based system is commercially viable - High	gh performance enetics available	
Queensland     Require       - North West Queensland can compete with low cost producers in export     succession	quired skills for ccess	
	verage country putation	
OVE	VERALL	

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			/	
"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?			QUALITATIVE SCORECARD	
Widely used in ethnic foods and traditional medicines. Interesting version of well known green bean. Small currently, but with potential for growth through consumer trial.		PRODUCT		
		ll known green bean.	Capital intensive to produce	
		intral and north Queensland.	Mechanically harvested	$\bigcirc$
DRIVERS OF GROWTH		GROWING CONDITIONS	Hot, dry environment product	$\bigcirc$
<ul> <li>Common fresh ingredient in Asian curries and stir frie</li> <li>Grows well in hot and humid climates where other g</li> </ul>		<ul> <li>Subspecies of cowpea; family also includes black-eyed peas</li> <li>Warm tropical and subtropical climates</li> </ul>	Trucking/shipping friendly	
<ul> <li>susceptible to heat damage</li> <li>Increased demand for new and exotic produce</li> <li>Increased expat population in Australia seeking trac</li> </ul>	litional ingredients	<ul> <li>Temperatures of 25-35 degrees</li> <li>Thrive in poor, dry conditions</li> <li>Intolerant to frost</li> </ul>	Value-added opportunities	$\bigcirc$
VALUE-ADDED OPPORTUNITIES		- Needs irrigation through dry spells	MARKET SITUATIO	N
<ul> <li>Fresh ingredient in many cuisines</li> <li>Dried as soup ingredient</li> </ul>		- Lack of consumer awareness and understanding of variety (e.g. snake	Attractive high value markets	$\bigcirc$
- Animal feed bea	beans should not be cooked in water)	Large agribusiness involved	$\bigcirc$	
KEY COMPETITORS DOMESTIC EXPORT	ERS/PRODUCERS	<ul> <li>Competing with low cost domestic producers in countries where snake beans are commonly consumed</li> </ul>	Proven, scalable production model	$\bigcirc$
- Imported canned and frozen - India snake beans - Philippines		WHAT YOU WOULD NEED TO BELIEVE     Market can be developed domestically and globally	Attractive competitive set	$\bigcirc$
- Other fresh green bean varieties - Malaysia		<ul> <li>North West Queensland can compete with higher rainfall, lower cost</li> </ul>	AUSTRALIA	
<ul> <li>Processed green bean products</li> <li>Caribbear</li> <li>Ghana</li> </ul>		producers	High performance genetics available	$\bigcirc$
			Required skills for success	
			Leverage country reputation	
			OVERALL	$\square$





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"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?			
		PRODUCT	
Grows across all the climatic peer regions. Can leverage expertise of growers in other Queensland regions.			$\bigcirc$
Can grow in dry	land situations	Mechanically harvested	
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for meat and dairy substitutes</li> <li>Wide range of uses across many cuisines</li> <li>High protein and all content</li> </ul>	<ul> <li>Optimum growing temperature of 20-30 degrees</li> <li>Potential of double cropping in right conditions</li> <li>Grows is a wide range of self.</li> </ul>	Trucking/shipping friendly	
<ul> <li>High protein and oil content</li> <li>Growth in organic soybean sector</li> </ul>	<ul> <li>Grows in a wide range of soils</li> <li>Grown in trials in North West Queensland</li> </ul>	Value-added opportunities	
VALUE-ADDED OPPORTUNITIES	KEY RISKS & SENSITIVITIES	MARKET SITUATIO	N
<ul> <li>Whole beans in pods or shelled, sprouts</li> <li>Meal, flour, oil</li> <li>Natto, miso</li> </ul>	<ul> <li>Produced on massive scale by United States and Brazil</li> <li>China dominates import market</li> <li>Relatively water intensive for relatively low value when unprocessed</li> </ul>	Attractive high value markets	
<ul> <li>Tofu, textured vegetable protein, tempeh</li> <li>Soy milk</li> </ul>	WHAT YOU WOULD NEED TO BELIEVE	Large agribusiness involved	
<ul> <li>Soy sauce</li> <li>Soy protein concentrate and isolates</li> <li>Animal feed</li> </ul>	<ul> <li>North West Queensland can compete with low cost, massive scale producers in export market</li> </ul>	Proven, scalable production model	
- Biofuel	<ul> <li>North West Queensland can compete with higher rainfall regions of Australia in domestic market</li> <li>Return on soybeans justifies water infrastructure costs</li> <li>Able to grow organic soybeans to generate significant price premium</li> </ul>	Attractive competitive set	
KEY COMPETITORS		AUSTRALIA	
DOMESTIC         EXPORTERS/PRODUCERS           - Imported soy products         - Brazil		High performance genetics available	
<ul> <li>Other meat substitutes</li> <li>Canola oil</li> <li>Paraguay</li> <li>United States</li> <li>Argentina</li> <li>Paraguay</li> </ul>		Required skills for success	
- Canada		Leverage country reputation	
		OVERALL	

SOYBEAN



		DR PITCH" I WEST QUEENSLAND?	QUALITATIVE SCORECARD	
	-	ar, market to grow at ~5% 2017-2021*. ed stevia as natural sweetener of choice.	PRODUCT       Capital intensive to produce       Mechanically harvested	
DRIVERS OF		GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for low calorie, natural, hig</li> <li>Used in combination with sucrose</li> </ul>	n-intensity sweeteners	<ul> <li>Semi humid, subtropical climates</li> <li>Native to Paraguay but grown from Indonesia to St Petersburg</li> <li>Rainfall of 1,200-1,700 mm, evenly distributed in native region</li> </ul>	Trucking/shipping friendly	
VALUE-ADDED ( - Sugar replacement	OPPORTUNITIES	<ul> <li>Ideal temperatures between 25-35 degrees (can range from -6 to 43 degrees in Paraguay)</li> </ul>	Value-added opportunities	$\bigcirc$
<ul> <li>Plant growth regulators</li> <li>Pharmaceutical uses</li> </ul>		- Grown in Victoria currently KEY RISKS & SENSITIVITIES	MARKET SITUATIC	
KEY COM DOMESTIC	PETITORS EXPORTERS/PRODUCERS	<ul> <li>No processing facilities in Australia</li> <li>Ideal variety for Australian conditions is still being researched</li> <li>Would require irrigation</li> </ul>	markets Large agribusiness involved	
<ul> <li>Imported stevia</li> <li>Other natural sweeteners</li> <li>Non calorific sweeteners</li> <li>Sugar</li> </ul>	- China - Korea - Taiwan - Vietnam	<ul> <li>WHAT YOU WOULD NEED TO BELIEVE</li> <li>Returns would justify costs of water and irrigation infrastructure</li> <li>Commercial scale processing will develop in Australia</li> </ul>	Proven, scalable production model Attractive competitive set	
	- Kenya - Vietnam - Brazil - India - Argentina - Colombia	<ul> <li>Stevia will remain the alternative sweetener of choice</li> <li>Supply chain able to compete with large players (e.g. Cargill, ADM, Ingredion)</li> <li>North West Queensland (and Australia) can compete with low cost, large scale producers that have first mover advantage</li> </ul>	AUSTRALIA High performance genetics available Required skills for	
			success Leverage country reputation OVERALL	





PASS INTO

STAGE II

#### QUALITATIVE **"ELEVATOR PITCH"** SCORECARD WHY DO IT IN NORTH WEST QUEENSLAND? PRODUCT Capital intensive to Some regions in Burke Shire and new irrigated regions of North West Queensland could hypothetically suit sugarcane production. produce Australia is third largest exporter of raw cane sugar; Queensland has the expertise. Mechanically harvested Hot, dry environment DRIVERS OF GROWTH GROWING CONDITIONS product Fundamental ingredient in nearly all processed food Hot, sunny tropical and subtropical climates with long, warm growing -Trucking/shipping Demand for safe and secure ingredient suppliers season friendly High water use (1.100 - 1.500mm minimum rainfall if distribution is Increasing demand for raw and organic sugar -Value-added right) VALUE-ADDED OPPORTUNITIES opportunities - Tolerates flooding MARKET SITUATION Raw and refined sugars **KEY RISKS & SENSITIVITIES** Animal feed Attractive high value Ethanol Industry needs immediate scale to supply required local processing markets Fertiliser plant; closest processing plants currently are in Mossman and Mareeba on the coast Larae aaribusiness Rum involved Citric acid Current nutritional studies portray sugar in poor light, food processors Mulch trying to reduce sugar content and replace with other sweeteners Proven, scalable Queensland Agricultural Land Audit found biophysical potential within Paper production model the Gulf region but ruled out sugarcane production due to highly **KEY COMPETITORS** Attractive variable rainfall and isolation factors; CSIRO Flinders and Gilbert competitive set Agricultural Resource Assessment reports found soil suitability to be DOMESTIC **EXPORTERS/PRODUCERS** marginal for sugarcane AUSTRALIA Natural and artificial sweeteners Brazil WHAT YOU WOULD NEED TO BELIEVE Thailand High performance aenetics available Guatemala - Can grow successfully in Gulf region; requires minimum 1,100mm Cuba annual rainfall or irrigation Required skills for Sugarcane was best use of precious water resources in new irrigated success regions Leverage country - Can reach scale necessary for processing facility reputation Sugar prices will raise; currently stockpiles worldwide Recent anti-sugar sentiment will not dampen demand long term OVFRALL





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"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?			QUALITATIVE SCORECARD	
			PRODUCT	
Grows across the region's climatic peers in significar Attractive markets in Asia and Middle East want oil. Health		y oils are in demand; domestic demand outstrips supply.	Capital intensive to produce	$\bigcirc$
0	pportunity to create healthy snack fo	oods with unique Australian flavours.	Mechanically harvested	
DRIVERS OF GRC	ожтн	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for healthy oils (mono or polyunsaturated depending on variety, high in vitamin E</li> <li>Functional cooking oil (high smoke point)</li> <li>VALUE-ADDED OPPORTUNITIES</li> <li>Bird seed</li> <li>Meal</li> <li>Snack foods and confectionery</li> <li>Oils and spreads</li> </ul>		<ul> <li>Semi-arid climates</li> <li>Best suited to mild temperatures but can grow in relatively hot areas with sufficient moisture</li> </ul>	Trucking/shipping friendly	
		- Suitable to no tillage	Value-added opportunities	
		KEY RISKS & SENSITIVITIES	MARKET SITUATIO	лс
		<ul> <li>Scale is the key challenge</li> <li>Current production systems and scale marginal; may need right genetics and new systems</li> </ul>	Attractive high value markets	
<ul><li>Nutraceutical uses</li><li>Cosmetic uses</li></ul>		<ul> <li>Lack of quarantine glasshouse facilities limits importation of genetic material</li> <li>Targeted species required to achieve high oil quality in hotter temperatures</li> <li>Market demand is better for crude sunflower oil rather than sunflower seeds</li> </ul>	Large agribusiness involved	
- Biodiesel - Paints - Lubricants			Proven, scalable production model	
KEY COMPETITO	ORS		Attractive competitive set	
DOMESTIC	EXPORTERS/PRODUCERS	WHAT YOU WOULD NEED TO BELIEVE	AUSTRALIA	
<ul> <li>Canola oil</li> <li>Imported palm oil</li> <li>Other feed seeds</li> <li>Other nuts and seeds</li> <li>Ukraine (oil)</li> <li>Russia (oil)</li> </ul>	- China - Bee po	<ul> <li>Irrigation is available</li> <li>Bee pollination available</li> <li>North West Queensland can compete with low cost producers such as</li> </ul>	High performance genetics available	
	<ul> <li>- North West Queensland can leverage expertise of growers in other</li> </ul>	Required skills for success		
	Argentina (oil)	Queensland regions	Leverage country reputation	
			OVERALL	





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"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?		QUALITATIVE SCORECARD		
	Demand for sustai	plant for nitrogen fixing. inable fibre sources. do not impinge on food production.	PRODUCT Capital intensive to produce Mechanically	
DRIVER - Demand for sustainable fibre so - Demand for biofuel	RS OF GROWTH	GROWING CONDITIONS - Tropics and sub tropics - Drought hardy	harvested Hot, dry environment product Trucking/shipping friendly	
VALUE-ADDED OPPORTUNITIES     Green manure     Animal feed	<ul> <li>Rainfall as low as 200mm; irrigation for maximum growth and nitrogen fixation</li> <li>Temperatures 15-27 degrees</li> <li>One of the fastest growing legumes – 1.8m in 90 days</li> </ul>	Value-added opportunities MARKET SITUATIO	л И	
	COMPETITORS	<ul> <li>KEY RISKS &amp; SENSITIVITIES</li> <li>Biosecurity restrictions limits ability to access best global varieties</li> <li>No commercial processing facility in Australia</li> <li>New crop in Australia; limited knowledge and experience</li> </ul>	Attractive high value markets Large agribusiness involved	
DOMESTIC - Other fibre sources - Other biofuel sources	EXPORTERS/PRODUCERS - India - Bangladesh - Brazil - Thailand	<ul> <li>New crop in Australia; immed knowledge and experience</li> <li>WHAT YOU WOULD NEED TO BELIEVE</li> <li>Biofuel industry will develop in Australia focusing on fibre crops</li> <li>North West Queensland can compete with low cost, large scale producers</li> </ul>	Proven, scalable production model Attractive competitive set	
	- Cuba - United States	- Able to access or develop suitable genetics	AUSTRALIA High performance genetics available	$\subset$
			Required skills for success Leverage country reputation	



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"ELEVATOR PITCH" WHY DO IT IN NORTH WEST QUEENSLAND?			
Grown under irrigation in other regions of Queensland. One of the most popular vegetables in United States. Able to supply a counter-seasonal product.		PRODUCT	
		Capital intensive to produce	$\bigcirc$
Successfully grown m		Mechanically harvested	
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for counter seasonal produce</li> <li>Widely eaten across many cuisines</li> </ul>	<ul> <li>Frost sensitive</li> <li>Preferred temperatures of 15-32 degrees</li> <li>Domination 2.5.8 Att (known and the sensitive and the set of the sensitive and the sensite and the sensitive and the sens</li></ul>	Trucking/shipping friendly	$\bigcirc$
VALUE-ADDED OPPORTUNITIES     Fresh on the cob	<ul> <li>Requires irrigation; 3.5-8 ML/ha depending on conditions and type of irrigation</li> <li>Prone to insect damage</li> <li>Intolerant to heat stress</li> <li>Moderately sensitive to salinity</li> </ul> KEY RISKS & SENSITIVITIES <ul> <li>Requires processing locally to chill rapidly after harvesting</li> <li>Long transport routes and some rough roads may damage product</li> <li>Can lose entire crop to pest or weather incidents</li> <li>Biosecurity concerns limit access to best cultivars globally</li> </ul>	Value-added opportunities	$\bigcirc$
- Canned		MARKET SITUATIO	N
<ul> <li>Frozen</li> <li>Soup</li> <li>Prepared meals</li> </ul>		Attractive high value markets	
- Corn nuts snack food		Large agribusiness involved	
KEY COMPETITORS       DOMESTIC     EXPORTERS/PRODUCERS		Proven, scalable production model	
<ul> <li>Imported sweet corn</li> <li>Other fresh or frozen vegetables</li> <li>Brazil</li> </ul>	<ul> <li>WHAT YOU WOULD NEED TO BELIEVE</li> <li>Valuable export markets for North West Queensland sweet corn can</li> </ul>	Attractive competitive set	$\bigcirc$
- Argentina - Ukraine	be developed	AUSTRALIA	
- France	<ul> <li>North West Queensland can compete with other Australian producers with lower transport and processing costs</li> <li>More heat tolerant varieties exist (Peruvian corn)</li> </ul>	High performance genetics available	
	- Sweet corn gives an high enough return to justify investment in water and irrigation infrastructure	Required skills for success	
	- Able to leverage learnings from northern WA growers	Leverage country reputation	
		OVERALL	



#### SWEET POTATO

INDICATED MARKET DEMAND

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"ELEVATOI WHY DO IT IN NORTH	QUALITATIVE SCORECARD	
Queensland is major producer of sweet potato in Australia. Grown in climatic peer regions in Africa.		PRODUCT
		Capital intensive to produce
		Mechanically harvested
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product
<ul> <li>Demand for healthy starches</li> <li>Widely used in many cuisines worldwide</li> </ul>	<ul> <li>Semi tropical climates</li> <li>Grows best between 20-30 degrees</li> <li>Dislike waterlogging, heavy and swampy soils</li> </ul>	Trucking/shipping friendly
VALUE-ADDED OPPORTUNITIES	<ul> <li>Diside waterlogging, neavy and swampy solis</li> <li>Intolerant of frosts</li> <li>Requires 750-1,000mm rainfall</li> </ul>	Value-added opportunities
<ul><li>Young leaves eaten as vegetable</li><li>Baby food</li></ul>	KEY RISKS & SENSITIVITIES	MARKET SITUATION
<ul> <li>Roasted whole, wedges, oven fries</li> <li>Flour</li> </ul>	<ul> <li>Require rotation to prevent disease; should be grown only once in 2-4 years</li> </ul>	Attractive high value markets
<ul> <li>Deep fried snacks</li> <li>Beverages</li> <li>Desserts</li> </ul>	<ul> <li>Mechanical harvesting leads to skin damage and lower quality</li> <li>Very susceptible to bruising</li> </ul>	Large agribusiness involved
- Soup - Beer	- Sweet potato gives an high enough return to justify investment in water and irrigation infrastructure     - Able to compete with other low cost suppliers	Proven, scalable production model
- Animal feed - Biofuel		Attractive competitive set
KEY COMPETITORS		AUSTRALIA
- Imported sweet potato - United States		High performance genetics available
<ul> <li>Other starchy root vegetables</li> <li>Imported processed sweet potato</li> <li>Vietnam</li> </ul>		Required skills for success
<ul> <li>products - China</li> <li>Processed potato products - Spain</li> </ul>		Leverage country reputation



		DR PITCH" I WEST QUEENSLAND?	QUALITATIVE SCORECARD	
			PRODUCT	
	Widely used across m	gions and in Northern Australia. any cuisines worldwide.	Capital intensive to produce	
	Potential for health food	and pharmaceutical uses.	Mechanically harvested	
DRIVERS	OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
Used in many cuisines worldwide Demand for natural pharmaceutical ingredients Demand for natural health foods VALUE-ADDED OPPORTUNITIES		<ul> <li>Dry savannas and monsoonal regions</li> <li>Cultivated around the world in tropical and subtropical zones</li> </ul>	Trucking/shipping friendly	
		<ul> <li>Tolerant of drought and aerosol salt</li> <li>Frost sensitive</li> <li>Temperatures of 10-37 degrees; mature trees can withstand extremes</li> </ul>	Value-added opportunities	
Pulp of fruit fresh or dried Pickles, chutneys, marinades Paste Ingredient in HP and Worcestershire sauce		of -3-47 degrees	MARKET SITUATIO	лс
		<ul> <li>Optimal rainfall 500-1,500mm; long dry period each year is necessary for fruit development</li> <li>Grafted trees can fruit in 3-4 years under optimum conditions</li> </ul>	Attractive high value markets	
<ul> <li>Desserts/sweets</li> <li>Oil from seeds</li> </ul>		KEY RISKS & SENSITIVITIES	Large agribusiness involved	
<ul> <li>Beverages</li> <li>Tea</li> <li>Traditional medicine</li> </ul>		<ul> <li>Many of the food products using tamarind are imported</li> <li>Domestic demand currently small; would have to compete in global market</li> </ul>	Proven, scalable production model	
<ul> <li>Timber</li> <li>Sizing powder, manufacturing of g</li> </ul>	gums and adhesives	WHAT YOU WOULD NEED TO BELIEVE	Attractive competitive set	
_ KEY CO	MPETITORS	- North West Queensland can compete with high rainfall, low cost	AUSTRALIA	
DOMESTIC	EXPORTERS/PRODUCERS	<ul> <li>producers</li> <li>Domestic food processors would demand North West Queensland produced tamarind paste</li> </ul>	High performance genetics available	
<ul> <li>Imported tamarind</li> <li>Imported processed food products</li> </ul>	- India - Thailand - Mexico		Required skills for success	
products	- Indonesia - Myanmar		Leverage country reputation	
	<ul><li>Philippines</li><li>United States</li></ul>		OVERALL	



MARKET

PASS INTO

STAGE II

	"ELEVATOR WHY DO IT IN NORTH V		QUALITATIVE SCORECARD			
			PRODUCT			
	Grown in climatic peer regions and ustralia imports over 2,000 tonnes per	year; import substitution is possible.	Capital intensive to produce	$\bigcirc$		
Aus	stralia is free of the pests and disease	s present in other producing countries.	Mechanically harvested			
DRIVERS OF GR	OWTH	GROWING CONDITIONS	Hot, dry environment product			
<ul> <li>Range of health benefits including low G</li> <li>Extremely versatile vegetable that can b</li> <li>Staple ingredient around the world</li> </ul>		<ul> <li>Wet tropics</li> <li>Tolerant of waterlogging</li> <li>Annual rainfall of at least 1,500mm</li> </ul>	Trucking/shipping friendly	$\bigcirc$		
VALUE-ADDED OPPC	ORTUNITIES	- 21-27 degrees	Value-added opportunities			
- Taro vegetable crisps	egetable crisps					
<ul> <li>Taro oven fries</li> <li>Baby food</li> <li>Processed into paste, flour, flakes, meal,</li> </ul>	powder	<ul> <li>Very little of global production enters world trade</li> <li>Considered to be staple of developing countries (no premium positioning)</li> </ul>	Attractive high value markets			
<ul> <li>Extruded products (noodles, pasta, pellet</li> <li>Taro starch products</li> </ul>		- Better yields result in wetter regions; would require irrigation in region	Large agribusiness involved			
<ul> <li>Functional foods (gums, emulsifiers, smoot</li> <li>Alcohols, high fructose enriched syrups</li> </ul>	thing agents)	<ul> <li>WHAT YOU WOULD NEED TO BELIEVE</li> <li>Increased and improved mechanisation is possible to reduce production</li> </ul>	Proven, scalable production model	$\bigcirc$		
<ul> <li>Dietary fibre supplements</li> <li>Industrial uses (fillers, plastic modifiers)</li> <li>Cosmetic and dusting powders</li> </ul>		<ul> <li>costs closer to world price</li> <li>Value added processing to functional ingredients can be developed in Australia</li> </ul>	Attractive competitive set			
- Bioactive compounds		- Taro gives an high enough return to justify investment in water and	AUSTRALIA			
	TORS EXPORTERS/PRODUCERS	irrigation infrastructure	High performance genetics available	$\bigcirc$		
- Potato products -	Nigeria		Required skills for success			
- Other starch products - - Other functional food ingredients - -	China Ghana Cameroon		Leverage country reputation			
-	Fiji United States		OVERALL			

PASS INTO

STAGE II

		OR PITCH" H WEST QUEENSLAND?	QUALITATIVE SCORECARD	
	Growing demand for "ancier Extremely fast growin	opia and Eritrea. nt" nutritious, gluten free grains. 1g and light to transport. Wales, Victoria and Tasmania.	PRODUCT Capital intensive to produce Mechanically harvested	
<ul> <li>High in dietary fibre and iron, prote</li> <li>Demand for gluten free products</li> <li>Demand for high yield and quality</li> </ul>	animal forage crops OPPORTUNITIES	GROWING CONDITIONS         - Drought tolerant         - Tolerant to waterlogged soils         - Rainfall of 450-550mm during growing season         - Temperature range of 10 to 27 degrees; does not tolerant frost         - Flowers best with 12 hours of daylight         - Traditionally grown at altitude; grown in Tasmania at sea level         KEY RISKS & SENSITIVITIES         - New crop to Australia; agronomic understanding is United States derived	Hot, dry environment product Trucking/shipping friendly Value-added opportunities MARKET SITUATIO Attractive high value markets Large agribusiness involved	
KEY CON DOMESTIC - Other "ancient" grains and gluten	EXPORTERS/PRODUCERS	<ul> <li>WHAT YOU WOULD NEED TO BELIEVE</li> <li>Australian market can support growth in teff production (already several brands)</li> <li>Able to be successfully grown with high commercial yields in North West</li> </ul>	Proven, scalable production model Attractive competitive set	
<ul> <li>Free alternatives</li> <li>Imported teff</li> <li>Conventional baked goods</li> </ul>	<ul> <li>Enlicitia</li> <li>Eritrea</li> <li>India</li> <li>Kenya</li> <li>United States</li> <li>South Africa</li> </ul>	Queensland conditions	AUSTRALIA High performance genetics available Required skills for success	$\bigcirc$
			Leverage country reputation OVERALL	

#### TRIODIA ("spinifex")

INDICATED MARKET DEMAND

NA

	ELEVATOR PITCH" NORTH WEST QUEENSLAND?	QUALITATIVE SCORECARD	
		PRODUCT	
Long history of harve	research project harvesting in Camooweal. st and use by Indigenous Australians.	Capital intensive to produce	$\bigcirc$
Current research using no	anofibres to improve properties of latex.	Mechanically harvested	$\bigcirc$
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for natural source of nanofibres</li> <li>Demand for Indigenous driven industries</li> </ul>	<ul> <li>Native to central Australia</li> <li>Thrives in arid Australian conditions</li> </ul>	Trucking/shipping friendly	
- Demand for natural pharmaceutical ingredients	KEY RISKS & SENSITIVITIES	Value-added opportunities	
VALUE-ADDED OPPORTUNITIES	<ul> <li>In research stages with University of Queensland and Indjalandji- Dhidhanu People</li> </ul>	MARKET SITUATIO	DN
<ul> <li>Additive to strengthen range of products</li> <li>Roads, tyres, plastics, carbon fibre</li> <li>Latex products (surgical gloves, condoms)</li> </ul>	<ul> <li>Triodia is also mistakenly referred to as "spinifex" but are not actually part of the coastal genus Spinifex found in coastal areas of Africa, Australia, New Zealand, Middle East, Asia</li> </ul>	Attractive high value markets	
<ul> <li>Pharmaceutical uses (traditional medicine)</li> <li>Resin and fibre uses (traditional)</li> </ul>	WHAT YOU WOULD NEED TO BELIEVE	Large agribusiness involved	$\bigcirc$
KEY COMPETITORS	<ul> <li>Research results in high value market for Triodia grass</li> <li>Triodia can be grown and harvested at scale, cost effectively and</li> </ul>	Proven, scalable production model	$\bigcirc$
- Other sources of nanofibres - China	- Nanofibres can be extracted at commercial scale cost effectively	Attractive competitive set	
(natural polymers) - United States	<ul> <li>Industry develops and demands commercial scale supply of Triodia in timely fashion</li> </ul>	AUSTRALIA	
- Unimproved latex, etc South Korea - Japan - Germany		High performance genetics available	
- Spain		Required skills for success	$\bigcirc$
		Leverage country reputation	$\bigcirc$
		OVERALL	



"ELEVATOR WHY DO IT IN NORTH W		QUALITATIVE SCORECARD	
		PRODUCT	
Native variety in North Queensland Increasing demand for environmente	ally friendly industrial products.	Capital intensive to produce	
Potential markets in bee keeping	and horse racing industries.	Mechanically harvested	
DRIVERS OF GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Used in wide range of Asian cuisines</li> <li>High oil content</li> </ul>	<ul> <li>Native to North Queensland; varieties also grow throughout Asia and Pacific regions</li> </ul>	Trucking/shipping friendly	
<ul> <li>Demand for environmentally friendly wood finishes</li> <li>Potential use as weight loss supplement</li> </ul>	<ul> <li>Tropical wet and dry savanna climates</li> <li>Each tree produces 45-70 kg of nuts (35-40% oil yield)</li> <li>Requires water in growing stage but tolerates drought once grown (can</li> </ul>	Value-added opportunities	
VALUE-ADDED OPPORTUNITIES	grow in minimum 200mm rainfall in Indonesia)	MARKET SITUATIO	N
<ul> <li>Sauces and pastes (Indonesian, Malaysian, Hawaiian cuisines)</li> <li>Cosmetic products (soap)</li> </ul>	<ul> <li>Commercial production 4-5 years; maximum in 10-12 years (Vernicia fordii variety)</li> </ul>	Attractive high value markets	
<ul> <li>Drying oil for finishing and protecting wood (bee hives, horse stables, houses)</li> </ul>	KEY RISKS & SENSITIVITIES	Large agribusiness	
- Pharmaceutical products (laxative effect of uncooked nuts)	- Different varieties have differing levels of toxicity	involved	$\cup$
<ul> <li>Dye ("India ink")</li> <li>Sealant/water proofing</li> <li>Paints</li> </ul>	<ul> <li>Vigorous self seeder; invasive species potential outside of range</li> <li>Requires water in growing stage</li> </ul>	Proven, scalable production model	
- Pesticides (shells of nuts)	WHAT YOU WOULD NEED TO BELIEVE	Attractive	
- Timber (packing cases) - Fertiliser	- Industry can move from local use to international trade		
- Fodder (seed cake)	<ul> <li>North West Queensland can compete with traditional, low cost producers</li> </ul>		
KEY COMPETITORS	- Irrigation is available for early stages of growth	High performance genetics available	
DOMESTIC EXPORTERS/PRODUCERS		Required skills for success	
<ul> <li>Linseed oil</li> <li>Safflower, poppy, soybean oils</li> <li>Industrial wood finishes</li> <li>Philippines</li> </ul>		Leverage country reputation	
- South America		SCORECARD         PRODUCT         Capital intensive to produce         Mechanically harvested         Mechanically harvested         Hot, dry environment product         Trucking/shipping friendly         Value-added opportunities         MARKET SITUATION         Attractive high value markets         Large agribusiness involved         Proven, scalable production model         Attractive set         Attractive genetics available         Required skills for success         Leverage country	



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	"ELEVATC WHY DO IT IN NORTH		QUALITATIVE SCORECARD	
			PRODUCT	
No	orth West Queensland has an existing v Wild pig has been a significant pa	vild pig population that could be utilised. rt of diets worldwide for centuries.	Capital intensive to produce	$\bigcirc$
Chefs and consumers a	are ready for something different on th	e menu; opportunity exists for distinctive, premium wild pork.	Mechanically harvested	
DRIVERS OF C	GROWTH	GROWING CONDITIONS	Hot, dry environment product	
<ul> <li>Demand for healthy meat alternative ( lamb)</li> </ul>		<ul> <li>Queensland has a widespread wild pig population</li> <li>Wild pigs thrive from subalpine grasslands to monsoonal floodplains</li> </ul>	Trucking/shipping friendly	
<ul> <li>Export growth due to seasonal weathe</li> <li>Demand for traditional foods</li> <li>Demand for new and different protein</li> </ul>		KEY RISKS & SENSITIVITIES	Value-added opportunities	
VALUE-ADDED OP		<ul> <li>Numbers controlled/culled due to environmental impact on land and wildlife</li> </ul>	MARKET SITUATIO	<b>N</b>
<ul> <li>Pre-prepared steaks, ready-meal ingr</li> <li>Retail-ready packaging</li> </ul>		<ul> <li>Seasonal variations due to weather – limited to no control of supply</li> <li>Market restrictions where countries require ante-mortem examination</li> </ul>	Attractive high value markets	
<ul> <li>Pre-prepared cuts for foodservice</li> <li>Jerky</li> </ul>		<ul> <li>More susceptible to swine diseases</li> <li>Lack of accredited hunters</li> <li>Restricted invasive animal under <i>Biosecurity Act 2014</i> restricting</li> </ul>	Large agribusiness involved	$\bigcirc$
- Pet food industry KEY COMPE	TITORS	movement and sale WHAT YOU WOULD NEED TO BELIEVE	Proven, scalable production model	$\bigcirc$
DOMESTIC	EXPORTERS/PRODUCERS	<ul> <li>Australia maintains the number of wild pig hunters (accredited to harvest pigs for human consumption)</li> </ul>	Attractive competitive set	
- Farmed pork - Chicken	- United States	- Australia can maintain its disease-free status in many pig diseases	AUSTRALIA	
- Beef - Sheep & Goat	- Germany - Poland - Hungry	<ul> <li>Industry able to achieve a continuity of supply through maintaining numbers in the wild</li> </ul>	High performance genetics available	$\bigcirc$
- Other meat proteins	- Spain		Required skills for success	
			Leverage country reputation	
			OVERALL	

WILD PIG



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PASS INTO

STAGE II

		OR PITCH" H WEST QUEENSLAND?	QUALITATIVE SCORECARD	
			PRODUCT	
	Widely used ac	atic peer regions. ross many cuisines. starch uses.	Capital intensive to produce	
		used for years in Asian medicine.	Mechanically harvested	(
DRIVERS (	DF GROWTH	GROWING CONDITIONS	Hot, dry environment product	(
Widely used in many cuisines Demand for natural pharmaceutica	al components	<ul> <li>Humid, tropical to arid climates (25-30 degrees to develop normally)</li> <li>Annual rainfall over 1,500mm distributed uniformly</li> </ul>	Trucking/shipping friendly	$\left( \right)$
VALUE-ADDED OPPORTUNITIES Cooked Dessert Flour Industrial starch Pharmaceuticals (certain wild yam varieties)		<ul> <li>Can survive dry periods with reduced yields</li> <li>Require fertile soils</li> </ul>	Value-added opportunities	
		KEY RISKS & SENSITIVITIES	MARKET SITUATIO	Л
		<ul> <li>Some varieties can become invasive weeds</li> <li>High labour requirements; harvested by hand in African countries</li> <li>Yams need to be stored correctly (arid climate varieties better than</li> </ul>	Attractive high value markets	(
· · ·	MPETITORS	tropical ones)	Large agribusiness involved	(
DOMESTIC	EXPORTERS/PRODUCERS	- North West Queensland can compete with African producers	Proven, scalable production model	(
Other starchy foods Imported yam products	- Nigeria - Ghana - Ivory Coast	<ul> <li>High value markets exist for the staple crop</li> <li>Yams give an high enough return to justify investment in water and irrigation infrastructure</li> </ul>	Attractive competitive set	(
	- Benin - Ethiopia		AUSTRALIA	
	- Linopia		High performance genetics available	(
			Required skills for success	(
			Leverage country reputation	
			OVERALL	(

# THE GLOBAL TRADE DATA



+Global cross-border trade analysed

#### This section uses data from "New Opportunities in New & Emerging Agricultural Industries in Australia" (no newer data is available, as of late 2018)



https://www.agrifutures.com.au/wp-content/uploads/2017/07/Coriolis-Scan new-and-emerging-industries.pdf

This research not only identifies and analyses the opportunities with the highest potential for success but provides a vast resource and analysis of existing agricultural products and industries.

Farmers and investors can use this scan to develop businesses to execute on these opportunities/

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AgriFutures Australia Project No.: PRJ-011014



## It is important to note that global trade data is not perfect and that there are limitations

#### DETAILS OF GLOBAL TRADE DATA ANALYSED IN THE PROJECT

WHAT IS IT?	Statistical data on reported cross-border movements of merchandise goods
WHO COLLECTS IT?	Data is collected by national statistical agencies in every country from their own customs department Data is submitted to the United Nations as part of membership
WHERE DOES IT COME FROM?	Raw data is derived from import/export paperwork as submitted to national customs agencies by millions of individual firms globally
WHAT ARE THE UNITS?	Volume data is in kilograms or litres Value data is in local currency converted into US\$ to enable global comparisons Export value is free-on-board (FOB); import data is cost-insurance-and-freight (CIF)
WHAT ARE THE LIMITATIONS?	<ul> <li>Some products do not have specific trade codes, typically smaller categories or newer products developed since the latest revision to the global trade codes; these are captured in "not elsewhere specified" (nes) categories; these cannot be disaggregated or analysed further (discussed following page)</li> <li>Errors can and do occur in the data (imagine entering data on an airfreight container into a handheld computer in a frozen food warehouse at 2am)</li> <li>Data is as declared to customs for tariff/tax purposes</li> <li>Imports reported by one country do not directly /exactly match exports as reported by another country (for a range of reasons); this is why NZ export data (FOB) does not always match the import data (CIF) (e.g. NZ reports exporting US\$17m in maize seed, however countries report receiving US\$29m</li> <li>Global trade codes can only be analysed at the six digit level as these codes are common globally</li> <li>Global trade data cannot be analysed at the more detailed ten digit level as these codes vary by country</li> <li>Sending country and receiving country product classification may vary</li> <li>Some countries do not submit data (e.g. North Korea) or are not members of the UN (e.g. Taiwan/Chinese Taipei)</li> <li>Some countries occasionally or periodically submit data, or did and have stopped (e.g. UAE)</li> <li>Trade flows to non-reporting/unavailable countries can only be analysed through looking at what all available exporting countries report sending to them</li> </ul>
WHY USE IT?	<ul> <li>It is the only comprehensive available source of global cross-border merchandise flows</li> <li>Comprehensive, detailed and highly accurate overall when evaluated judiciously</li> <li>Unlike various types of in-market data, it captures all uses (retail, foodservice, industrial, military, etc.)</li> </ul>

In particular, some products do not have specific global trade codes which limits our ability to analyse these with extreme clarity

EXAMPLES OF PRODUCTS WITHOUT SPECIFIC AGREED UPON GLOBAL TRADE CODES As of last Harmonised Standard revision (HS12) in 2012



#### Global demand was analysed using the following growth criteria

#### EXPLANATION OF QUANTITATIVE SCREENING CRITERIA

Variable	Time periods	Criteria	Details/discussion
Compound Annual Growth Rate (CAGR) export value	10 year 5 year	More than 10% 5 to 10%	<ul> <li>Is the category growing its absolute export value over the medium /long term?</li> <li>Categories growing their export dollars over a long period are creating wealth and employment</li> <li>However we need to approach high CAGRs on small starting values with some caution</li> </ul>
Absolute value10 yeargrowth5 year		US\$100m or more Not negative	<ul> <li>Is the category growing its absolute export value over the medium /long term?</li> <li>Categories growing their export dollars over a long period are creating wealth and employment</li> <li>Need to be cautious with absolute growth as inflation can carry a large category along in absolute dollars</li> </ul>
\$/unit (kg or l)	2010	More than US\$5 More than US\$2	<ul> <li>Does the product possess a high value or high value added per unit of absolute weight (or volume) relative to all other Agri categories?</li> <li>All other things being equal, Agri categories with higher value per unit weight are more value added (e.g. infant formula vs. milk powder)</li> </ul>
CAGR \$/unit	CAGR \$/unit 10 year 5 year		<ul> <li>Is the category achieving positive price gains?</li> <li>Categories growing their price per unit weight are an indication of consumers being prepared to pay more for the product over time</li> <li>Much better to be in a category with increasing prices than falling ones</li> </ul>
Overall attractiveness SCORE		<ul><li>High</li><li>Medium</li><li>Low</li></ul>	<ul> <li>A forced ranking of all categories relative to each other</li> <li>Uses combination of above factors</li> </ul>

### MEAT 01

		Global Trade Value (US\$; m; 16)	10y CAGR \$ (%; 06-16)	5y CAGR Value (%; 11-16)	10y ABS Value (US\$; 06-16)	5y ABS Value (US\$; 06-16)	\$/kg (US\$; 16)	10y CAGR \$/kg (US\$; 06-16)	5y CAGR \$/kg (US\$; 11-16)	SCORE
020110	Beef, chilled carcass	\$1,733	0%	-6%	-\$1	-\$640	\$3.78	-1%	-4%	0
020120	Beef, chilled bone-in	\$3,935	1%	-6%	\$485	-\$1,491	\$4.04	0%	-5%	$\bullet$
020130	Beef, chilled boneless	\$14,767	5%	1%	\$5,282	\$1,010	\$6.68	3%	-1%	•
020210	Beef, frozen carcass	\$108	-6%	-10%	-\$97	-\$80	\$2.97	1%	-5%	0
020220	Beef, frozen bone-in	\$1,373	14%	10%	\$1,000	\$526	\$3.77	4%	1%	•
020230	Beef, frozen boneless	\$18,135	7%	2%	\$9,285	\$1,661	\$3.89	5%	-1%	•
020311	Pork, chilled carcass	\$2,048	0%	-5%	\$60	-\$666	\$1.81	-1%	-5%	$\bigcirc$
020312	Pork, chilled cuts	\$3,582	0%	-4%	\$142	-\$768	\$1.93	-2%	-5%	0
020319	Pork, chilled nes	\$8,686	4%	-2%	\$2,702	-\$731	\$2.79	-1%	-4%	$\bullet$
020321	Pork, frozen carcass	\$120	-12%	-24%	-\$318	-\$348	\$1.93	0%	-5%	0
020322	Pork, frozen cuts	\$1,100	7%	3%	\$520	\$156	\$1.88	0%	-4%	•
020329	Pork, frozen nes	\$11,487	5%	-1%	\$4,508	-\$677	\$2.42	0%	-4%	•
020410	Sheep, chilled carcass	\$781	1%	-2%	\$79	-\$103	\$5.41	1%	-2%	•
020421	Sheep, chilled carcass	\$274	11%	1%	\$177	\$12	\$5.03	5%	-1%	•
020422	Sheep, chilled bone-in	\$1,024	3%	-1%	\$248	-\$43	\$6.88	2%	-6%	•
020423	Sheep, chilled boneless	\$493	6%	-1%	\$225	-\$14	\$9.15	3%	-5%	•
020430	Lamb, frozen carcass	\$72	-4%	-10%	-\$37	-\$51	\$4.49	4%	-2%	•
020441	Sheep, frozen carcass	\$85	0%	-5%	-\$4	-\$24	\$2.94	4%	-6%	•
020442	Sheep, frozen bone-in	\$1,874	3%	-2%	\$524	-\$227	\$3.75	3%	-7%	•
020443	Sheep, frozen boneless	\$799	3%	-4%	\$177	-\$190	\$5.37	3%	-5%	•
020450	Goat, chilled or frozen	\$335	9%	2%	\$189	\$38	\$5.76	5%	3%	•
020500	Horse	\$368	-3%	-8%	-\$113	-\$188	\$3.64	2%	-3%	0
020610	Beef, chilled offal	\$856	7%	1%	\$421	\$23	\$3.84	0%	-1%	•
020621	Beef, frozen tongues	\$323	6%	2%	\$143	\$35	\$4.82	2%	-3%	•
020622	Beef, frozen livers	\$214	0%	-8%	\$7	-\$106	\$1.01	0%	-6%	0
020629	Beef, frozen offal	\$1,918	11%	5%	\$1,245	\$446	\$2.07	4%	0%	•
020630	Pork, offal chilled	\$315	5%	-5%	\$121	-\$93	\$0.61	0%	-7%	•
020641	Pork, frozen livers	\$56	-1%	-8%	-\$3	-\$29	\$0.57	-2%	-4%	0
020649	Pork, offal frozen	\$4,222	15%	6%	\$3,220	\$1,110	\$1.54	6%	2%	•
020680	Sheep, chilled offal	\$25	3%	-6%	\$6	-\$8	\$1.60	0%	-5%	0

#### **MEAT 02**

	Global Trade Value (US\$; m; 16)	10y CAGR \$ (%; 06-16)	5y CAGR Value (%; 11-16)	10y ABS Value (US\$; 06-16)	5y ABS Value (US\$; 06-16)	\$/kg (US\$; 16)	10y CAGR \$/kg (US\$; 06-16)	5y CAGR \$/kg (US\$; 11-16)	SCORE
020690 Sheep, frozen offal	\$153	4%	-6%	\$53	-\$61	\$1.79	4%	-7%	0
020711 Chicken, whole chilled	\$924	8%	-3%	\$486	-\$129	\$1.81	3%	-3%	0
020712 Chicken, whole frozen	\$3,019	8%	-7%	\$1,614	-\$1,235	\$1.40	3%	-5%	0
020713 Chicken, cuts chilled	\$4,319	8%	2%	\$2,366	\$451	\$1.88	-1%	-4%	0
020714 Chicken, frozen	\$11,255	7%	-3%	\$5,457	-\$1,872	\$1.30	3%	-4%	•
020724 Turkey, whole chilled	\$93	1%	5%	\$12	\$19	\$2.49	1%	-4%	•
020725 Turkey, whole frozen	\$91	3%	-4%	\$26	-\$19	\$2.78	10%	1%	0
020726 Turkey, cuts chilled	\$1,207	3%	-3%	\$349	-\$195	\$3.01	2%	-4%	•
020727 Turkey, cuts frozen	\$1,007	5%	-1%	\$364	-\$37	\$1.75	3%	-1%	•
020732 Ducks, whole chilled	\$126	4%	-3%	\$39	-\$24	\$2.75	4%	-1%	•
020733 Ducks, whole frozen	\$271	3%	-4%	\$75	-\$66	\$2.44	0%	-7%	0
020734 Goose/duck liver chilled	\$61	-4%	-11%	-\$34	-\$46	\$15.96	-4%	-8%	0
020735 Poultry, cuts fresh	\$173	2%	-6%	\$24	-\$57	\$6.59	-1%	-6%	0
020736 Poultry, cuts frozen	\$620	5%	1%	\$254	\$35	\$3.54	-2%	-6%	0
020810 Rabbit	\$160	-2%	-6%	-\$39	-\$61	\$4.42	1%	-4%	0
020830 Primate meat	\$0	-5%	-6%	\$0	\$0	\$4.41	-1%	-2%	0
020840 Whale, dolphin, etc.	\$15	31%	6%	\$14	\$4	\$7.98	5%	-6%	•
020850 Reptiles, incl. snakes	\$5	12%	17%	\$4	\$3	\$7.66	-1%	8%	•
020890 Other meat nes, fresh & frozen	\$552	0%	-5%	-\$26	-\$153	\$7.02	2%	-4%	0
020900 Fat, pig & poultry	\$560	1%	-12%	\$36	-\$494	\$0.79	0%	-9%	0
021011 Pork, bone-in hams	\$270	3%	-5%	\$74	-\$87	\$6.01	2%	13%	•
021012 Pork bellies	\$519	4%	-2%	\$183	-\$53	\$4.59	2%	0%	0
021019 Pork, smoked	\$2,177	0%	-3%	\$4	-\$395	\$5.21	1%	-1%	0
021020 Beef, salted/smoked	\$245	6%	-4%	\$102	-\$59	\$8.07	2%	2%	•
021091 Smoked primate	\$0	-22%	-12%	-\$3	\$0	\$9.66	8%	11%	•
021092 Dolphin & whale, smoked	\$21	110%	293%	\$21	\$21	\$1.55	-20%	-15%	٠
021093 Reptiles, smoked, etc.	\$4	21%	11%	\$3	\$2	\$4.71	-5%	2%	•
021099 Other meat nes, salted/dried	\$1,145	23%	0%	\$1,002	\$13	\$2.39	1%	-6%	•

## SEAFOOD 01

		Global Trade Value (US\$; m; 16)	10y CAGR \$ (%; 06-16)	5y CAGR Value (%; 11-16)	10y ABS Value (US\$; 06-16)	5y ABS Value (US\$; 06-16)	\$/kg (US\$; 16)	10y CAGR \$/kg (US\$; 06-16)	5y CAGR \$/kg (US\$; 11-16)	SCORE
30110	Live ornamental fish	\$334	2%	-3%	\$71	-\$46	\$7.04	6%	-9%	•
30191	Live trout (Salmon, Oncorhynchus, etc.)	\$107	6%	3%	\$47	\$16	\$3.94	1%	-6%	$\bigcirc$
30192	Live eels	\$419	0%	-3%	\$15	-\$73	\$10.47	-2%	-14%	$\bullet$
30193	Live carp	\$169	16%	26%	\$132	\$116	\$2.87	6%	1%	•
30199	Live fish, n.e.s.	\$827	5%	-3%	\$320	-\$140	\$6.92	5%	2%	•
30211	Trout, chilled	\$591	15%	11%	\$439	\$245	\$5.95	3%	1%	•
30212	Salmon, chilled whole	\$11,826	11%	10%	\$7,775	\$4,454	\$7.22	3%	4%	•
30219	Salmonidae, chilled	\$125	-1%	-6%	-\$13	-\$45	\$2.22	-2%	-4%	0
30221	Halibut, chilled	\$173	1%	3%	\$19	\$20	\$12.62	4%	0%	•
30222	Plaice, chilled	\$77	-2%	-4%	-\$13	-\$19	\$2.14	-3%	-6%	0
30223	Sole, chilled	\$182	-4%	-6%	-\$80	-\$68	\$12.77	0%	-2%	0
30229	Flat fish, chilled	\$397	5%	3%	\$147	\$52	\$2.97	-5%	-9%	Ō
30231	Albacore/longfinned tunas, chilled	\$49	-4%	-11%	-\$28	-\$36	\$4.65	0%	-1%	0
30232	Yellowfin tunas, chilled	\$256	6%	-2%	\$117	-\$29	\$5.93	7%	-1%	Ŏ
30233	Skipjack/stripe-bellied bonito, chilled	\$11	11%	-10%	\$7	-\$7	\$4.34	9%	6%	•
30234	Bigeye tuna	\$110	11%	-7%	\$72	-\$47	\$7.88	3%	-2%	
30235	Tuna, bluefun chilled	\$334	0%	0%	\$1	\$2	\$13.89	1%	-9%	Õ
30236	Bluefin tuna, chilled whole	\$24	-5%	2%	-\$17	\$2	\$8.19	-3%	-12%	
30239	Tunas, skipjack & bonito, chilled	\$71	-7%	-14%	-\$72	-\$77	\$4.45	-1%	-7%	0
30240	Herrings, chilled	\$122	1%	-1%	\$8	-\$6	\$0.66	3%	-2%	
30250	Cod, chilled	\$582	5%	5%	\$214	\$125	\$3.89	0%	-1%	
30261	Sardines, chilled	\$85	0%	-9%	\$2	-\$49	\$0.76	4%	-2%	
30262	Haddock, chilled	\$99	-3%	-2%	-\$39	-\$10	\$2.31	-1%	-1%	0
30263	Coalfish, chilled	\$98	4%	4%	\$31	\$17	\$2.10	5%	-3%	
30264	Mackerel, chilled	\$120	3%	-6%	\$27	-\$45	\$1.48	1%	-5%	
	Sharks, whole chilled	\$32	-3%	-8%	-\$9	-\$18	\$3.96	3%	-4%	
	Eels, chilled	\$16	2%	10%	\$2	\$6	\$8.67	2%	0%	
30269	Chilled fish, nes.	\$3,393	2%	-1%	\$673	-\$253	\$3.13	0%	-3%	
30270	Fish livers & roes, chilled	\$63	5%	4%	\$23	\$12	\$12.51	7%	10%	
	Sockeye salmon, frozen	\$396	7%	4%	\$189	\$75	\$5.47	4%	3%	
30319	Salmon, frozen whole	\$1,026	3%	-6%	\$243	-\$408	\$3.34	2%	-1%	
	Trout, frozen	\$396	-2%	-11%	-\$84	-\$316	\$5.02	2%	-1%	
	Atlantic salmon, frozen	\$862	7%	10%	\$432	\$315	\$4.88	0%	-2%	
30329	Salmonidae, frozen	\$302	19%	25%	\$250	\$204	\$0.73	-4%	-12%	
30331	Halibut, frozen	\$758	8%	3%	\$391	\$108	\$5.50	2%	0%	
	Plaice, frozen	\$46	0%	-11%	-\$1	-\$37	\$1.93	2%	-4%	0
	Sole, frozen	\$103	-1%	-2%	-\$16	-\$9	\$3.90	-2%	-1%	0
	Flat fish, frozen whole	\$493	7%	9%	\$251	\$173	\$1.81	3%	-1%	

### SEAFOOD 02

		Global Trade Value (US\$; m; 16)	10y CAGR \$ (%; 06-16)	5y CAGR Value (%; 11-16)	10y ABS Value (US\$; 06-16)	5y ABS Value (US\$; 06-16)	\$/kg (US\$; 16)	10y CAGR \$/kg (US\$; 06-16)	5y CAGR \$/kg (US\$; 11-16)	SCORE
30341	Longfin tuna, frozen whole	\$340	3%	4%	\$87	\$62	\$2.79	3%	2%	$\bullet$
30342	Yellowfin tunas, frozen	\$867	6%	1%	\$388	\$34	\$2.28	1%	-2%	•
30343	Skipjack tuna, frozen whole	\$811	6%	-2%	\$357	-\$96	\$1.30	5%	-1%	•
30344	Bigeye tunas, frozen	\$406	0%	-6%	\$2	-\$153	\$4.74	1%	-6%	•
30345	Bluefin tunas, frozen	\$67	-3%	7%	-\$26	\$20	\$13.31	0%	-6%	•
30346	Bluefin tuna, frozen whole	\$100	0%	-9%	\$4	-\$62	\$11.27	-1%	-11%	•
30349	Frozen tunas, nes	\$176	4%	-2%	\$54	-\$16	\$2.41	3%	-3%	•
30350	Herrings, frozen	\$512	-1%	-8%	-\$47	-\$259	\$0.85	1%	-3%	0
30360	Cod, frozen	\$1,158	8%	4%	\$605	\$217	\$2.95	0%	-2%	•
30371	Sardines, frozen	\$506	8%	-2%	\$271	-\$62	\$0.86	5%	2%	•
30372	Haddock, frozen	\$135	3%	-7%	\$33	-\$57	\$2.12	-3%	-3%	0
30373	Coalfish, frozen	\$53	-4%	-16%	-\$26	-\$73	\$2.00	4%	-2%	0
30374	Mackerel, frozen	\$1,985	8%	-1%	\$1,074	-\$111	\$1.29	2%	-5%	•
30375	Sharks, whole frozen	\$146	4%	-8%	\$48	-\$73	\$2.27	2%	-6%	•
30376	Frozen eels	\$50	3%	-6%	\$12	-\$16	\$3.17	-1%	-8%	0
30377	Sea bass, frozen	\$46	7%	7%	\$22	\$13	\$5.72	2%	5%	•
30378	Hake, frozen	\$444	-3%	-5%	-\$167	-\$118	\$1.95	-1%	-4%	0
30379	Frozen fish, nes	\$6,951	7%	-1%	\$3,361	-\$368	\$1.77	3%	2%	•
30380	Frozen fish livers and roes	\$742	1%	-4%	\$77	-\$164	\$6.96	0%	0%	•
30410	Chilled fish fillets	\$4,932	5%	5%	\$1,865	\$1,097	\$8.97	3%	1%	•
30420	Frozen fish fillets	\$11,388	3%	-4%	\$2,879	-\$2,568	\$5.05	3%	1%	•
30490	Frozen fish meat	\$2,366	2%	-1%	\$506	-\$126	\$3.21	3%	0%	•
30510	Fish flours, meals & pellets	\$56	1%	-3%	\$7	-\$10	\$2.84	8%	4%	•
30520	Livers & roes of fish, dried/etc.	\$177	1%	-3%	\$24	-\$32	\$7.89	1%	-3%	•
30530	Fish fillets, dried/etc.	\$584	2%	0%	\$127	\$14	\$5.25	0%	-1%	•
30541	Salmon, smoked	\$1,791	9%	5%	\$1,053	\$373	\$15.25	1%	-2%	•
30542	Herrings, smoked	\$45	3%	-2%	\$11	-\$5	\$2.79	2%	2%	•
30549	Smoked fish other	\$372	1%	-3%	\$40	-\$64	\$8.62	9%	7%	•
30551	Cod, dried	\$741	0%	-7%	\$14	-\$306	\$8.32	0%	-2%	•
30559	Dried fish	\$701	2%	-6%	\$101	-\$239	\$3.83	0%	-2%	•
30561	Herrings, salted	\$23	-4%	-5%	-\$12	-\$6	\$2.47	3%	-4%	0
30562	Cod, salted	\$413	-2%	-4%	-\$87	-\$81	\$5.30	-1%	-4%	0
30563	Anchovies, salted	\$84	1%	-2%	\$9	-\$11	\$3.35	5%	6%	$\bullet$
30569	Other fish salted	\$400	8%	22%	\$211	\$252	\$3.83	1%	-3%	•
30611	Rock lobster	\$322	-6%	-8%	-\$276	-\$162	\$18.78	-2%	-5%	0
30612	Lobsters, frozen	\$819	6%	6%	\$357	\$209	\$21.60	0%	0%	•
30613	Prawns, frozen	\$14,365	6%	2%	\$5,986	\$1,157	\$7.62	3%	2%	•

### SEAFOOD 03

		Global Trade Value (US\$; m; 16)	10y CAGR \$ (%; 06-16)	5y CAGR Value (%; 11-16)	10y ABS Value (US\$; 06-16)	5y ABS Value (US\$; 06-16)	\$/kg (US\$; 16)	10y CAGR \$/kg (US\$; 06-16)	5y CAGR \$/kg (US\$; 11-16)	SCORE
30614	Crabs, frozen	\$2,238	9%	6%	\$1,275	\$569	\$10.13	5%	1%	
30619	Crustaceans nes, frozen	\$376	0%	0%	-\$15	\$1	\$9.59	1%	1%	•
30621	Rock Lobster, fresh	\$837	8%	5%	\$438	\$167	\$45.39	5%	1%	•
30622	Lobsters, not frozen	\$1,534	7%	8%	\$730	\$504	\$13.32	0%	1%	
30623	Shrimps & prawns, not frozen	\$859	4%	1%	\$285	\$48	\$6.87	5%	5%	•
30624	Crabs, not frozen	\$823	13%	10%	\$574	\$314	\$8.37	7%	4%	•
30629	Crustaceans, not frozen	\$267	-1%	1%	-\$27	\$16	\$3.53	-9%	-22%	0
30710	Oysters	\$314	6%	0%	\$134	\$7	\$6.19	4%	-1%	•
30721	Scallops, chilled	\$251	3%	-7%	\$58	-\$110	\$12.34	5%	7%	•
30729	Scallops, frozen/etc.	\$1,152	5%	1%	\$415	\$53	\$15.04	5%	5%	•
30731	Mussels, live	\$323	0%	-1%	\$15	-\$22	\$1.62	0%	-5%	0
30739	Mussels (not-live)	\$265	2%	1%	\$39	\$14	\$4.43	4%	3%	•
30741	Cuttle fish, similar	\$396	3%	-3%	\$115	-\$74	\$4.10	3%	-2%	0
30749	Squid (non-chilled)	\$4,802	10%	4%	\$2,980	\$867	\$4.16	7%	5%	
30751	Octopus, live/chilled	\$184	7%	10%	\$93	\$70	\$7.96	9%	7%	
30759	Octopus, frozen, etc.	\$1,651	8%	-2%	\$851	-\$186	\$6.36	4%	-2%	•
30760	Snails	\$79	5%	1%	\$33	\$4	\$3.21	5%	2%	0
30791	Invertebrates nes., fresh	\$940	5%	3%	\$351	\$120	\$4.30	1%	0%	0
30799	Invertebrates nes	\$2,276	10%	8%	\$1,410	\$759	\$4.50	6%	0%	•
121220	Seaweed/other algae	\$682	6%	-3%	\$300	-\$124	\$1.59	-3%	-4%	0
150410	Fish-liver oils	\$124	5%	0%	\$46	\$3	\$6.23	4%	3%	•
150420	Fish fats	\$1,600	8%	1%	\$881	\$49	\$2.06	8%	3%	•
150430	Whale oil, similar	\$4	4%	-9%	\$1	-\$2	\$4.64	11%	8%	0
160300	Fish extracts	\$250	7%	4%	\$118	\$44	\$4.10	3%	7%	•
160411	Salmon, prep/pres	\$676	5%	2%	\$248	\$69	\$7.39	5%	2%	•
160412	Herrings, prep/pres	\$501	2%	-3%	\$78	-\$79	\$2.97	1%	-2%	0
160413	Sardines, prep/pres	\$1,062	4%	0%	\$324	-\$6	\$2.75	3%	1%	Ō
160414	Tuna, prep/pres	\$5,399	7%	-1%	\$2,640	-\$175	\$3.81	2%	-2%	Ō
160415	Mackerel, prep/pres	\$602	6%	-2%	\$270	-\$61	\$3.35	1%	0%	0
160416	Anchovies, prep/pres	\$220	3%	0%	\$55	-\$3	\$8.31	2%	1%	
160419	Other fish, prep/pres	\$2,853	2%	0%	\$594	-\$69	\$5.15	3%	-2%	Ō
160420	Other prep fish	\$2,147	2%	-1%	\$338	-\$164	\$3.32	2%	3%	0
160430	Caviar	\$366	-1%	-1%	-\$29	-\$10	\$13.77	2%	-3%	
160510	Crab, prep/pres	\$1,277	9%	1%	\$724	\$76	\$16.14	7%	4%	•
	Shrimp, prep/pres	\$3,917	0%	-6%	\$128	-\$1,536	\$10.91	6%	4%	•
	Lobster, prep/pres	\$397	7%	12%	\$201	\$174	\$26.26	2%	5%	•
	Mollusc, prep/pres	\$404	2%	5%	\$60	\$88	\$10.89	6%	2%	•
	Mussels, prepared	\$3,186	4%	-2%	\$989	-\$314	\$6.67	4%	-1%	0

#### DAIRY

	Global Trade Value (US\$; m; 16)	10y CAGR \$ (%; 06-16)	5y CAGR Value (%; 11-16)	10y ABS Value (US\$; 06-16)	5y ABS Value (US\$; 06-16)	\$/kg (US\$; 16)	10y CAGR \$/kg (US\$; 06-16)	5y CAGR \$/kg (US\$; 11-16)	SCORE
040110 Low fat fluid milk	\$528	1%	-6%	\$64	-\$211	\$0.48	3%	-1%	0
040120 Regular fluid milk	\$3,879	3%	-6%	\$852	-\$1,399	\$0.45	0%	-5%	0
040130 High fat fluid milk	\$2,203	5%	-5%	\$789	-\$649	\$1.69	1%	-5%	•
040210 SMP	\$5,741	4%	-6%	\$1,998	-\$1,902	\$2.06	-1%	-9%	•
040221 WMP	\$7,213	4%	-6%	\$2,363	-\$2,421	\$2.75	1%	-7%	0
040229 Bulk IF; other sweet WMP	\$459	5%	-1%	\$172	-\$20	\$2.99	5%	-2%	•
040291 Unsweetened condensed	\$1,069	0%	-7%	\$30	-\$505	\$1.11	-1%	-7%	0
040299 Sweetened condensed	\$847	4%	-1%	\$269	-\$22	\$1.75	1%	-3%	•
040310 Yogurt	\$1,945	2%	-3%	\$276	-\$331	\$1.44	1%	-1%	•
040390 Buttermilk powder, other fermented	\$1,596	2%	-6%	\$304	-\$616	\$1.29	0%	-5%	0
040410 Whey & modified whey	\$2,507	2%	-7%	\$528	-\$1,081	\$0.82	-1%	-7%	0
040490 Natural milk constituent nes	\$1,117	4%	-2%	\$328	-\$130	\$1.93	2%	-6%	0
040510 Butter	\$4,955	6%	-3%	\$2,080	-\$738	\$3.48	3%	-7%	0
040520 Dairy spreads	\$162	1%	-11%	\$13	-\$125	\$3.47	4%	-5%	0
040590 Other milk fats and oils	\$1,871	7%	-3%	\$902	-\$294	\$3.89	4%	-6%	0
040610 Fresh cheese	\$5,610	7%	1%	\$2,771	\$378	\$3.06	0%	-5%	0
040620 Grated or powdered cheese	\$1,798	8%	3%	\$1,001	\$212	\$4.61	0%	-4%	0
040630 Processed cheese	\$2,080	1%	-6%	\$264	-\$717	\$4.05	1%	-4%	0
040640 Blue-veined cheese	\$576	1%	-2%	\$62	-\$61	\$7.16	0%	-4%	0
040690 Cheese, cheddar, etc.	\$15,508	2%	-4%	\$3,142	-\$3,841	\$4.42	1%	-4%	0
170211 Lactose 99%	\$660	6%	-3%	\$304	-\$117	\$1.00	1%	-7%	0
170219 Lactose, other	\$97	-3%	-15%	-\$33	-\$121	\$0.72	-2%	-11%	0
350110 Casein	\$976	0%	-6%	-\$43	-\$389	\$5.14	-1%	-11%	0
350190 Caseinates/other derivatives	\$535	-3%	-11%	-\$226	-\$410	\$4.03	-4%	-13%	0
350220 Milk albumins, 80%+ whey, two proteins	\$909	16%	6%	\$696	\$234	\$6.17	3%	-6%	•
350290 Milk albumins, 80%+ whey, other	\$104	3%	2%	\$28	\$8	\$4.95	-3%	-18%	0
190110 Infant formula retail	\$8,743	13%	10%	\$6,142	\$3,229	\$5.64	3%	-3%	

## **VEGETABLES 01**

		Global Trade Value (US\$; m; 16)	10y CAGR \$ (%; 06-16)	5y CAGR Value (%; 11-16)	10y ABS Value (US\$; 06-16)	5y ABS Value (US\$; 06-16)	\$/kg (US\$; 16)	10y CAGR \$/kg (US\$; 06-16)	5y CAGR \$/kg (US\$; 11-16)	SCORE
70110	Seed potatoes	\$829	4%	-6%	\$248	-\$280	\$0.50	1%	-4%	0
70190	Potatoes	\$3,024	4%	-3%	\$945	-\$492	\$0.29	2%	-2%	0
70200	Tomatoes	\$8,471	4%	0%	\$2,828	-\$38	\$1.10	2%	-1%	•
70310	Onions	\$3,180	6%	0%	\$1,389	\$30	\$0.42	3%	0%	0
70320	Garlic, fresh	\$3,615	12%	5%	\$2,425	\$811	\$1.84	9%	5%	•
70390	Leeks, etc.	\$289	1%	-1%	\$21	-\$22	\$1.02	0%	-1%	0
70410	Cauli/broccoli, fresh	\$1,237	4%	2%	\$420	\$103	\$1.00	2%	0%	•
70420	Brussels sprouts, fresh	\$178	6%	10%	\$81	\$67	\$1.12	5%	7%	•
70490	Cabbages, kohlrabi, kaleetc,	\$1,351	9%	3%	\$778	\$204	\$0.68	3%	2%	•
70511	Cabbage lettuce, fresh	\$890	2%	2%	\$140	\$78	\$0.95	0%	-1%	•
70519	Lettuce, fresh	\$1,212	4%	2%	\$430	\$138	\$1.28	3%	-1%	0
70521	Witloof chicory, fresh	\$106	-1%	-1%	-\$12	-\$4	\$1.48	-1%	1%	0
70529	Chicory, fresh	\$175	0%	1%	-\$8	\$9	\$1.15	0%	-3%	0
70610	Carrots, turnips	\$1,277	5%	2%	\$519	\$126	\$0.46	1%	2%	0
70690	Beetroot, radishes, etc.	\$483	5%	-1%	\$195	-\$33	\$0.68	2%	-3%	0
70700	Cucumbers, fresh	\$2,298	3%	3%	\$586	\$271	\$0.88	0%	1%	•
70810	Peas, fresh	\$307	6%	2%	\$134	\$28	\$1.33	4%	0%	0
70820	Beans, fresh	\$677	4%	3%	\$231	\$91	\$1.26	0%	1%	•
70890	Leguminous veg. nes, fresh	\$102	5%	2%	\$39	\$9	\$0.62	1%	-6%	0
70910	Globe artichokes, fresh	\$55	-2%	164%	-\$11	\$54	\$1.51	0%	17%	•
70920	Asparagus	\$1,309	7%	6%	\$654	\$347	\$3.41	2%	3%	•
70930	Aubergines, fresh	\$429	4%	-1%	\$143	-\$31	\$0.98	2%	-1%	•
70940	Celery, fresh	\$235	2%	1%	\$36	\$15	\$0.69	1%	-1%	•
70951	Mushrooms, fresh	\$965	2%	-2%	\$182	-\$95	\$2.09	-1%	-3%	•
70959	Mushrooms not Agaricus, fresh	\$651	4%	1%	\$210	\$37	\$4.05	0%	-4%	•

### **VEGETABLES 02**

	Global Trade Value (US\$; m; 16)	10y CAGR \$ (%; 06-16)	5y CAGR Value (%; 11-16)	10y ABS Value (US\$; 06-16)	5y ABS Value (US\$; 06-16)	\$/kg (US\$; 16)	10y CAGR \$/kg (US\$; 06-16)	5y CAGR \$/kg (US\$; 11-16)	SCORE
70960 Capsicum, chillies	\$4,851	6%	2%	\$2,012	\$507	\$1.48	0%	-1%	0
70970 Spinach, fresh	\$292	12%	11%	\$194	\$121	\$2.07	5%	8%	٠
70990 Other Vegetables	\$3,547	3%	1%	\$946	\$124	\$1.02	-1%	-1%	•
71010 Potatoes, frozen	\$162	7%	-5%	\$82	-\$49	\$0.82	8%	28%	•
71021 Frozen peas	\$463	4%	0%	\$151	-\$1	\$0.98	1%	-3%	•
71022 Frozen beans	\$339	2%	0%	\$68	-\$4	\$0.93	0%	-3%	0
71029 Leguminous veg. froz	\$270	3%	0%	\$74	\$0	\$1.77	5%	3%	•
71030 Spinach, frozen	\$268	6%	1%	\$119	\$16	\$0.90	1%	-3%	•
71040 Frozen sweet corn	\$383	5%	2%	\$154	\$43	\$0.98	1%	-2%	•
71080 Frozen vegetables nes	\$3,345	4%	1%	\$1,151	\$175	\$1.06	1%	-1%	0
71090 Frozen mixed veg	\$732	2%	-2%	\$112	-\$74	\$1.11	3%	1%	•
71120 Olives pres	\$79	3%	3%	\$19	\$12	\$1.35	-2%	-3%	0
71140 Cucumbers pres	\$114	4%	3%	\$34	\$15	\$0.79	4%	5%	•
71151 Agaricus Mushrooms pres	\$44	-5%	-13%	-\$32	-\$45	\$1.95	2%	-3%	0
71159 Other mushrooms pres	\$53	-1%	-5%	-\$5	-\$15	\$2.98	6%	-2%	•
71190 Other veg mix	\$310	5%	2%	\$128	\$27	\$1.12	5%	3%	•
71220 Dried onions	\$396	7%	1%	\$202	\$27	\$1.54	-2%	2%	0
71231 Agaricus mushrooms dry	\$75	5%	3%	\$27	\$9	\$5.10	-12%	-18%	•
71232 Wood ears dry	\$637	29%	24%	\$588	\$424	\$15.61	10%	2%	•
71233 Jelly fungi dry	\$73	18%	4%	\$60	\$12	\$15.46	11%	1%	•
71239 Truffles, dry	\$1,719	19%	5%	\$1,419	\$348	\$15.47	3%	-1%	•
71290 Dried veg nes	\$1,881	6%	1%	\$796	\$67	\$3.54	3%	0%	•
71410 Manioc, fresh or dried	\$1,305	7%	-3%	\$660	-\$222	\$0.19	3%	-12%	•
71420 Sweet potatoes	\$416	17%	-2%	\$332	-\$46	\$0.80	1%	-15%	•
71490 Roots and tubers dry	\$416	6%	-4%	\$186	-\$89	\$1.16	6%	-2%	0

#### NUTS

	Global Trade Value (US\$; m; 16)	10y CAGR \$ (%; 06-16)	5y CAGR Value (%; 11-16)	10y ABS Value (US\$; 06-16)	5y ABS Value (US\$; 06-16)	\$/kg (US\$; 16)	10y CAGR \$/kg (US\$; 06-16)	5y CAGR \$/kg (US\$; 11-16)	SCORE
80111 Coconuts, dessicated, shelled	\$647	11%	-2%	\$420	-\$67	\$1.69	7%	-4%	•
80119 Coconuts, fresh, shelled	\$404	15%	8%	\$308	\$131	\$0.46	4%	-2%	•
80121 Brazil nuts, in shell	\$19	2%	0%	\$3	\$0	\$1.89	1%	-9%	0
80122 Brazil nuts, shelled	\$347	11%	8%	\$228	\$111	\$3.31	-3%	-16%	•
80131 Cashew nuts, in shell	\$1,225	10%	-8%	\$731	-\$602	\$1.64	7%	-3%	0
80132 Cashew nuts, shelled	\$3,618	11%	8%	\$2,338	\$1,179	\$7.92	6%	0%	•
80211 Almonds in shell	\$1,060	18%	9%	\$852	\$382	\$4.79	3%	6%	•
80212 Almonds shelled	\$4,818	7%	12%	\$2,439	\$2,083	\$7.12	1%	8%	•
80221 Hazlenuts in shell	\$74	2%	-6%	\$15	-\$25	\$4.45	5%	6%	0
80222 Hazlenuts shelled	\$1,914	5%	6%	\$785	\$451	\$8.91	3%	6%	•
80231 Walnuts in shell	\$685	10%	2%	\$412	\$57	\$3.06	2%	-3%	0
80232 Walnuts shelled	\$1,315	8%	3%	\$691	\$182	\$6.61	2%	-3%	•
80240 Chestnuts	\$324	4%	5%	\$114	\$71	\$2.82	4%	1%	•
80250 Pistachio	\$2,320	7%	3%	\$1,190	\$356	\$8.29	6%	3%	•
80290 Other nuts	\$2,690	11%	7%	\$1,706	\$733	\$5.01	7%	10%	•

## FRUIT 01

	Global Trade Value (US\$; m; 16)	10y CAGR \$ (%; 06-16)	5y CAGR Value (%; 11-16)	10y ABS Value (US\$; 06-16)	5y ABS Value (US\$; 06-16)	\$/kg (US\$; 16)	10y CAGR \$/kg (US\$; 06-16)	5y CAGR \$/kg (US\$; 11-16)	SCORE
80300 Bananas	\$13,553	4%	0%	\$4,541	-\$50	\$0.67	2%	-1%	0
80410 Dates	\$1,195	10%	9%	\$750	\$411	\$1.12	4%	0%	•
80420 Figs	\$473	6%	5%	\$209	\$95	\$3.70	4%	1%	•
80430 Pineapples	\$2,423	3%	0%	\$556	\$45	\$0.80	0%	-1%	•
80440 Avocados	\$4,753	17%	17%	\$3,790	\$2,582	\$2.49	4%	1%	•
80450 Guavas, mangoes etc.	\$2,364	9%	7%	\$1,378	\$714	\$1.55	3%	4%	•
80510 Oranges	\$4,580	3%	-1%	\$1,280	-\$160	\$0.76	2%	0%	•
80520 Mandarins, etc.	\$4,081	5%	-1%	\$1,531	-\$113	\$0.99	2%	-1%	•
80540 Grapefruit	\$873	1%	-3%	\$103	-\$133	\$0.93	1%	-1%	•
80550 Lemons/Limes	\$3,534	10%	12%	\$2,205	\$1,493	\$1.29	6%	7%	•
80590 Citrus fruit nes	\$44	3%	-6%	\$11	-\$14	\$1.35	7%	5%	•
80610 Fresh grapes	\$8,213	5%	2%	\$3,059	\$659	\$2.07	3%	1%	•
80620 Dried grapes	\$1,582	5%	-2%	\$616	-\$167	\$1.94	4%	-3%	•
80711 Watermelons, fresh	\$1,441	6%	6%	\$612	\$362	\$0.44	1%	0%	•
80719 Melons, fresh	\$1,743	2%	1%	\$363	\$96	\$0.82	2%	0%	•
80720 Papaws (papayas)	\$319	4%	5%	\$97	\$72	\$0.93	1%	-1%	•
80810 Apples	\$6,901	4%	0%	\$2,418	\$118	\$0.89	2%	0%	•
80820 Pears	\$2,353	3%	-3%	\$555	-\$391	\$0.93	1%	-2%	•
80910 Apricots	\$380	1%	-2%	\$44	-\$33	\$1.44	1%	-2%	0
80920 Cherries	\$2,497	12%	10%	\$1,685	\$944	\$4.34	5%	2%	•
80930 Peaches/nectarines	\$2,183	2%	0%	\$458	\$3	\$1.13	0%	-2%	•
80940 Plums	\$891	3%	0%	\$259	\$15	\$1.44	1%	0%	•

## FRUIT 02

	Global Trade Value (US\$; m; 16)	10y CAGR \$ (%; 06-16)	5y CAGR Value (%; 11-16)	10y ABS Value (US\$; 06-16)	5y ABS Value (US\$; 06-16)	\$/kg (US\$; 16)	10y CAGR \$/kg (US\$; 06-16)	5y CAGR \$/kg (US\$; 11-16)	SCORE
81010 Strawberries	\$2,518	6%	2%	\$1,061	\$221	\$2.91	3%	0%	0
81020 Raspberries, etc.	\$2,033	17%	16%	\$1,602	\$1,053	\$6.63	4%	3%	•
81030 Currants etc.	\$0	-64%	-44%	-\$33	\$0	\$5.93	14%	9%	0
81040 Blueberries, etc.	\$2,492	17%	16%	\$1,986	\$1,298	\$5.80	5%	4%	•
81050 Kiwifruit	\$2,547	6%	4%	\$1,098	\$432	\$1.61	2%	0%	•
81060 Durians, fresh	\$1,143	23%	22%	\$999	\$724	\$1.74	11%	17%	•
81090 Other fruit nes	\$2,822	11%	4%	\$1,824	\$483	\$1.11	2%	1%	•
81110 Strawberries, frozen	\$908	6%	0%	\$385	-\$20	\$1.53	3%	-2%	•
81120 Blackberries, etc.	\$1,037	8%	5%	\$561	\$208	\$2.48	5%	2%	•
81190 Other fruit, frozen	\$2,387	5%	2%	\$943	\$190	\$1.96	1%	-4%	0
81210 Cherries, pres	\$76	3%	2%	\$21	\$8	\$1.68	1%	0%	•
81290 Fruit and nuts, pres	\$96	-1%	-2%	-\$11	-\$11	\$1.51	4%	5%	•
81310 Dried apricots	\$378	4%	-4%	\$130	-\$86	\$3.23	6%	-1%	•
81320 Dried prunes	\$504	2%	2%	\$108	\$45	\$2.77	2%	5%	0
81330 Dried apples	\$186	5%	0%	\$75	\$1	\$2.06	0%	-4%	•
81340 Other dried fruit, nes	\$627	7%	2%	\$318	\$68	\$2.91	7%	6%	•
81350 Dried fruit mix	\$318	5%	5%	\$121	\$63	\$5.03	9%	12%	•
81400 Peel, citrus	\$59	4%	-1%	\$20	-\$2	\$1.78	7%	3%	0

## COFFEE, TEA, SPICES, SWEETENERS & COCOA 01

	Global Trade Value (US\$; m; 16)	10y CAGR \$ (%; 06-16)	5y CAGR Value (%; 11-16)	10y ABS Value (US\$; 06-16)	5y ABS Value (US\$; 06-16)	\$/kg (US\$; 16)	10y CAGR \$/kg (US\$; 06-16)	5y CAGR \$/kg (US\$; 11-16)	SCORE
90112 Coffee, decaffeinated	\$656	3%	-8%	\$173	-\$318	\$3.29	1%	-10%	•
90121 Coffee, roasted	\$8,829	12%	3%	\$5,962	\$1,357	\$8.79	6%	-2%	•
90122 Coffee, roasted decaf	\$563	9%	0%	\$331	-\$3	\$11.25	6%	0%	•
90190 Coffee husts	\$94	10%	-4%	\$57	-\$21	\$2.58	-1%	-10%	•
90210 Green tea, retail	\$644	8%	1%	\$339	\$46	\$4.49	3%	4%	•
90220 Green tea	\$585	9%	8%	\$342	\$186	\$3.33	4%	4%	•
90230 Black tea	\$1,686	6%	0%	\$734	\$39	\$6.84	2%	1%	•
90240 Black tea	\$2,792	5%	-3%	\$1,106	-\$377	\$2.77	4%	-1%	•
90300 Mate	\$126	8%	7%	\$68	\$37	\$2.73	10%	9%	•
90411 Black pepper, whole	\$2,052	15%	9%	\$1,543	\$709	\$7.81	15%	9%	●
90412 Black pepper, ground	\$631	18%	11%	\$505	\$257	\$7.97	10%	8%	•
90420 Paprika, etc.	\$1,387	8%	2%	\$729	\$107	\$2.37	4%	-1%	•
90500 Vanilla	\$814	21%	46%	\$692	\$691	\$114.89	20%	43%	•
90610 Cinnamon, whole	\$341	9%	7%	\$201	\$97	\$3.41	7%	9%	●
90620 Cinnamon, crushed	\$84	11%	9%	\$53	\$31	\$2.86	5%	6%	●
90700 Cloves	\$404	14%	-10%	\$293	-\$280	\$7.49	9%	-8%	•
90810 Nutmeg	\$136	5%	-11%	\$51	-\$110	\$8.54	5%	-5%	$\bullet$
90820 Mace	\$37	4%	-12%	\$13	-\$31	\$9.94	5%	-8%	$\bullet$
90830 Cardamoms	\$208	8%	-12%	\$108	-\$178	\$7.42	9%	-12%	•
90910 Seeds of anise or badian	\$202	21%	23%	\$171	\$130	\$2.35	3%	-6%	●
90920 Seeds of coriander	\$193	14%	11%	\$141	\$79	\$0.99	4%	0%	•
90930 Seeds of cumin	\$257	7%	-1%	\$126	-\$15	\$2.34	4%	-3%	•
90940 Seeds of caraway	\$0	-48%	-77%	-\$18	-\$41	\$0.83	-3%	-15%	0
90950 Seeds of fennel; juniper berries	\$0	-43%	-71%	-\$35	-\$66	\$1.00	-2%	-13%	0
91010 Ginger	\$645	10%	0%	\$388	\$14	\$1.08	4%	-2%	•
91020 Saffron	\$216	13%	6%	\$150	\$56	\$64.62	0%	-12%	•
91030 Turmeric (curcuma)	\$196	15%	-2%	\$146	-\$23	\$2.01	8%	-5%	•

Source: UN Comtrade database; Coriolis definitions, classifications and analysis

## COFFEE, TEA, SPICES, SWEETENERS & COCOA 02

		Global Trade Value (US\$; m; 16)	10y CAGR \$ (%; 06-16)	5y CAGR Value (%; 11-16)	10y ABS Value (US\$; 06-16)	5y ABS Value (US\$; 06-16)	\$/kg (US\$; 16)	10y CAGR \$/kg (US\$; 06-16)	5y CAGR \$/kg (US\$; 11-16)	SCORE
91040	Thyme, bay leaves	\$1	-37%	-12%	-\$55	-\$1	\$1.51	-6%	-11%	0
91050	Curry	\$1	-36%	-7%	-\$58	\$0	\$1.74	-3%	58%	0
91091	Spice mixtures	\$363	7%	1%	\$175	\$22	\$4.07	0%	-2%	0
91099	Other spices, nes	\$555	9%	0%	\$321	-\$7	\$2.93	0%	-1%	0
121010	Hop cones	\$44	5%	5%	\$17	\$9	\$6.92	3%	6%	•
121020	Hop cones, ground	\$430	7%	7%	\$207	\$128	\$10.90	4%	2%	•
121210	Locust beans	\$54	-7%	14%	-\$59	\$26	\$0.96	-4%	-14%	0
121291	Sugar beet	\$21	-4%	-27%	-\$12	-\$78	\$0.06	0%	-4%	0
121299	Other vegetable prod	\$820	11%	4%	\$524	\$147	\$1.86	6%	-3%	•
170111	Raw sugar, cane	\$13,050	5%	-11%	\$4,881	-\$10,171	\$0.45	1%	-8%	0
170112	Raw sugar, beet	\$364	4%	0%	\$108	\$7	\$0.55	-1%	-6%	0
170191	Sugar, flavoured	\$239	2%	-4%	\$43	-\$59	\$0.80	3%	5%	0
170199	Sugar	\$9,839	2%	-6%	\$1,992	-\$3,249	\$0.57	1%	-7%	0
170220	Maple syrup	\$348	6%	4%	\$144	\$61	\$5.71	3%	6%	•
170230	Glucose syrup, low fruct.	\$1,941	4%	-3%	\$577	-\$334	\$0.47	2%	-4%	0
170240	Glucose syrup, high fruct.	\$297	2%	-10%	\$64	-\$206	\$0.39	0%	-4%	0
170250	Fructose	\$228	1%	-4%	\$14	-\$46	\$1.02	2%	-2%	0
170260	HFCS, similar	\$835	11%	-2%	\$535	-\$111	\$0.43	2%	-1%	0
170290	Sugar blends; similar	\$1,469	8%	2%	\$785	\$137	\$0.84	5%	-2%	0
170310	Molasses, cane	\$655	1%	-3%	\$58	-\$116	\$0.18	2%	0%	0
170390	Molasses, other	\$364	6%	2%	\$154	\$29	\$0.17	2%	-1%	0
180100	Cocoa beans	\$10,187	7%	-4%	\$5,136	-\$2,148	\$3.18	7%	-3%	0
180200	Cocoa shells	\$34	0%	-9%	\$0	-\$20	\$0.36	-1%	-8%	0
180310	Cocoa paste, raw	\$2,886	11%	1%	\$1,878	\$176	\$4.24	6%	-1%	•
180320	Cocoa paste, defatted	\$613	15%	-8%	\$463	-\$312	\$2.34	9%	-11%	0
180400	Cocoa butter	\$5,258	7%	7%	\$2,500	\$1,472	\$6.31	4%	4%	•

#### ARABLE

	Global Trade Value (US\$; m; 16)	10y CAGR \$ (%; 06-16)	5y CAGR Value (%; 11-16)	10y ABS Value (US\$; 06-16)	5y ABS Value (US\$; 06-16)	\$/kg (US\$; 16)	10y CAGR \$/kg (US\$; 06-16)	5y CAGR \$/kg (US\$; 11-16)	SCORE
100110 Durum wheat	\$3,047	5%	-7%	\$1,198	-\$1,378	\$0.25	4%	-8%	•
100190 Wheat	\$30,057	5%	-7%	\$11,870	-\$12,858	\$0.19	2%	-9%	•
100200 Rye	\$181	-3%	-9%	-\$67	-\$113	\$0.20	4%	-8%	0
100300 Barley	\$5,457	6%	-6%	\$2,497	-\$1,823	\$0.18	2%	-8%	•
100400 Oats	\$625	3%	-5%	\$149	-\$189	\$0.22	3%	-4%	0
100510 Maize seed	\$2,359	8%	-2%	\$1,247	-\$219	\$1.78	4%	-1%	•
100590 Maize (x seed)	\$23,871	7%	-5%	\$11,987	-\$7,372	\$0.18	3%	-9%	•
100610 Paddy rice	\$878	7%	2%	\$446	\$70	\$0.33	3%	11%	٠
100620 Husked rice	\$1,344	10%	3%	\$834	\$157	\$0.69	7%	3%	•
100630 Milled rice	\$14,842	6%	-6%	\$6,321	-\$5,425	\$0.54	4%	-4%	0
100640 Broken rice	\$1,506	9%	0%	\$892	\$20	\$0.36	3%	-5%	•
100700 Grain sorghum	\$1,754	10%	2%	\$1,080	\$178	\$0.20	5%	-5%	•
100810 Buckwheat	\$83	5%	-6%	\$34	-\$27	\$0.61	5%	-7%	•
100820 Millet	\$84	1%	-11%	\$9	-\$66	\$0.30	1%	-4%	0
100830 Canary seed	\$106	4%	-9%	\$36	-\$68	\$0.57	6%	-5%	0
100890 Other cereal, nes	\$556	13%	9%	\$388	\$202	\$0.49	5%	-5%	•

#### DRY LEGUMES & ANIMAL FODDER

		Global Trade Value (US\$; m; 16)	10y CAGR \$ (%; 06-16)	5y CAGR Value (%; 11-16)	10y ABS Value (US\$; 06-16)	5y ABS Value (US\$; 06-16)	\$/kg (US\$; 16)	10y CAGR \$/kg (US\$; 06-16)	5y CAGR \$/kg (US\$; 11-16)	SCORE
	DRY LEGUMES									
71310	Dried peas	\$2,156	10%	2%	\$1,336	\$204	\$0.37	6%	-2%	•
71320	Dried chickpeas	\$1,975	14%	14%	\$1,438	\$935	\$0.82	3%	-1%	•
71331	Dried beans	\$1,676	26%	7%	\$1,512	\$456	\$1.77	9%	6%	•
71332	Dried adzuki beans	\$123	8%	4%	\$69	\$22	\$1.18	8%	2%	0
71333	Dried kidney beans	\$1,546	8%	-1%	\$845	-\$112	\$0.86	4%	1%	0
71339	Dried beans nes	\$483	4%	2%	\$158	\$56	\$0.65	1%	-5%	•
71340	Dried lentils, shelled	\$2,646	15%	12%	\$1,971	\$1,123	\$0.83	7%	1%	•
71350	Dried broad beans	\$350	7%	-3%	\$173	-\$60	\$0.39	4%	-4%	0
71390	Dried leguminous nes	\$558	16%	14%	\$435	\$267	\$1.19	10%	5%	•
	ANIMAL FODDER									
121300	Cereal straw	\$186	5%	-7%	\$75	-\$77	\$0.13	1%	-3%	0
121410	Lucerne meal/pellets	\$302	6%	-4%	\$141	-\$66	\$0.25	5%	-1%	0
121490	Lucerne hay, etc.	\$2,254	8%	2%	\$1,252	\$212	\$0.28	4%	-1%	0

#### SEEDS FOR SOWING

	Global Trade Value (US\$; m; 16)	10y CAGR \$ (%; 06-16)	5y CAGR Value (%; 11-16)	10y ABS Value (US\$; 06-16)	5y ABS Value (US\$; 06-16)	\$/kg (US\$; 16)	10y CAGR \$/kg (US\$; 06-16)	5y CAGR \$/kg (US\$; 11-16)	SCORE
120910 Sugar beet seed	\$719	3%	-4%	\$182	-\$161	\$17.50	2%	1%	•
120921 Lucerne seed	\$365	10%	8%	\$225	\$122	\$4.72	6%	10%	•
120922 Clover seed	\$140	7%	7%	\$66	\$40	\$2.84	0%	0%	•
120923 Fescue seed	\$156	1%	0%	\$17	\$3	\$1.96	4%	5%	•
120924 Kentucky blue grass seeds	\$57	1%	-2%	\$6	-\$7	\$3.43	4%	9%	•
120925 Rye grass seed	\$322	5%	-4%	\$117	-\$66	\$1.50	2%	-1%	•
120929 Other forage seeds	\$493	5%	-1%	\$185	-\$22	\$2.33	2%	-1%	•
120930 Seeds of herbaceous plants	\$282	2%	-3%	\$52	-\$41	\$38.87	-1%	11%	•
120991 Vegetable seed	\$3,999	8%	4%	\$2,184	\$643	\$34.61	7%	5%	•
120999 Other seeds, fruit and spores	\$336	2%	-8%	\$65	-\$167	\$7.77	0%	1%	•

#### OILSEEDS & VEGETABLE OILS 01

	Global Trade Value (US\$; m; 16)	10y CAGR \$ (%; 06-16)	5y CAGR Value (%; 11-16)	10y ABS Value (US\$; 06-16)	5y ABS Value (US\$; 06-16)	\$/kg (US\$; 16)	10y CAGR \$/kg (US\$; 06-16)	5y CAGR \$/kg (US\$; 11-16)	SCORE
120100 Soya beans	\$53,125	12%	1%	\$36,199	\$1,930	\$0.41	4%	-6%	•
120210 Ground-nuts in shell, unroasted	\$473	11%	5%	\$311	\$94	\$0.88	0%	-5%	•
120220 Shelled ground-nuts, unroasted	\$2,357	10%	2%	\$1,461	\$202	\$1.20	4%	-2%	۲
120300 Copra	\$103	12%	-3%	\$71	-\$19	\$0.78	10%	2%	•
120400 Linseed	\$881	10%	3%	\$544	\$113	\$0.48	3%	-8%	٠
120510 Low erucic acid rape seeds	\$9,052	11%	-3%	\$5,899	-\$1,551	\$0.44	4%	-8%	0
120590 Rape/colza seeds	\$267	11%	-17%	\$170	-\$426	\$0.42	3%	-9%	•
120600 Sunflower seeds	\$2,951	9%	-5%	\$1,660	-\$797	\$0.68	4%	-3%	0
120710 Palm nuts and kernels	\$33	-6%	86%	-\$26	\$31	\$0.63	8%	37%	•
120720 Cotton seeds	\$302	2%	-7%	\$51	-\$129	\$0.32	4%	-3%	0
120730 Castor oil seeds	\$11	12%	214%	\$7	\$11	\$0.70	13%	-32%	•
120740 Sesamum seeds	\$2,337	9%	-2%	\$1,392	-\$293	\$1.20	3%	-10%	•
120750 Mustard seeds	\$203	6%	-2%	\$89	-\$23	\$0.78	6%	0%	•
120760 Safflower seeds	\$66	16%	126%	\$52	\$65	\$0.35	-4%	-11%	0
120791 Poppy seeds	\$137	2%	-3%	\$20	-\$19	\$1.87	3%	1%	•
120799 Other oil seeds/fruits nes	\$1,111	15%	11%	\$848	\$461	\$2.38	11%	13%	۲
120810 Soya bean flour/meal	\$358	-2%	-9%	-\$77	-\$218	\$0.55	6%	-5%	0
120890 Other oil seed flours	\$195	13%	13%	\$136	\$89	\$0.40	6%	-2%	•
150710 Crude soya-bean oil	\$6,982	5%	-8%	\$2,614	-\$3,710	\$0.79	4%	-8%	•
150790 Soya-bean oil	\$1,112	0%	-12%	-\$17	-\$999	\$0.87	2%	-7%	0
150810 Crude ground-nut oil	\$320	5%	2%	\$117	\$29	\$1.42	4%	-4%	0
150890 Ground-nut oil	\$94	5%	-2%	\$34	-\$8	\$1.77	4%	-2%	•
150910 Virgin olive oil	\$6,119	3%	5%	\$1,366	\$1,287	\$3.95	-1%	3%	0
150990 Olive oil	\$1,309	0%	4%	-\$25	\$220	\$3.60	-1%	3%	•
151000 Other oils	\$328	5%	9%	\$125	\$118	\$1.62	-2%	-2%	•
151110 Crude palm oil	\$8,548	6%	-13%	\$3,701	-\$8,781	\$0.68	4%	-9%	0
151190 Palm oil	\$16,172	9%	-7%	\$9,231	-\$6,851	\$0.72	4%	-9%	•

Source: UN Comtrade database; Coriolis definitions, classifications and analysis

#### OILSEEDS & VEGETABLE OILS 02

	Global Trade Value (US\$; m; 16)	10y CAGR \$ (%; 06-16)	5y CAGR Value (%; 11-16)	10y ABS Value (US\$; 06-16)	5y ABS Value (US\$; 06-16)	\$/kg (US\$; 16)	10y CAGR \$/kg (US\$; 06-16)	5y CAGR \$/kg (US\$; 11-16)	SCORE
151211 Crude sunflower-seed/safflower oil	\$6,220	12%	1%	\$4,138	\$243	\$0.93	4%	-8%	٠
151219 Sunflower-seed/safflower oil	\$2,205	5%	-3%	\$880	-\$332	\$0.86	-2%	-11%	•
151221 Cotton-seed oil crude	\$5	-11%	-26%	-\$11	-\$18	\$0.96	5%	-7%	0
151229 Cotton-seed oil	\$65	0%	-9%	\$1	-\$41	\$1.01	3%	-5%	0
151311 Crude coconut oil	\$1,341	5%	-9%	\$490	-\$777	\$1.44	9%	-3%	$\bullet$
151319 Coconut oil	\$1,597	12%	0%	\$1,072	-\$28	\$1.65	11%	-3%	$\bullet$
151321 Palm kernel oil, crude	\$1,128	4%	-16%	\$355	-\$1,591	\$1.15	7%	-7%	•
151329 Palm kernel oil	\$2,217	16%	3%	\$1,709	\$278	\$1.18	6%	-7%	•
151411 Low erucic acid rape oil, crude	\$3,215	6%	-8%	\$1,489	-\$1,659	\$0.80	1%	-10%	•
151419 Low erucic acid rape oil	\$2,317	7%	-2%	\$1,155	-\$219	\$0.92	1%	-8%	•
151491 Rape oil, crude	\$158	6%	-4%	\$71	-\$32	\$1.05	3%	-6%	•
151499 Rape oil	\$213	2%	-10%	\$37	-\$157	\$1.05	1%	-8%	0
151511 Crude linseed oil	\$86	2%	-9%	\$14	-\$49	\$1.08	4%	-6%	•
151519 Linseed oil	\$159	2%	-7%	\$30	-\$74	\$1.01	1%	-6%	0
151521 Crude maize oil	\$393	2%	-10%	\$75	-\$283	\$1.15	5%	-5%	•
151529 Maize oil	\$374	2%	-5%	\$65	-\$113	\$1.28	3%	-5%	•
151530 Castor oil	\$723	9%	-8%	\$420	-\$346	\$1.19	3%	-12%	•
151540 Tung oil	\$0	-42%	-19%	-\$25	\$0	\$1.55	2%	-11%	0
151550 Sesame oil	\$235	8%	5%	\$122	\$49	\$3.83	5%	2%	•
151590 Other fixed veg fats	\$1,653	7%	4%	\$842	\$281	\$2.60	5%	4%	•
151620 Hydrogenised vegetable oils	\$3,186	4%	-4%	\$960	-\$790	\$1.18	5%	-7%	•

### FIBRE 01

1410.Whele source (nuclearing) equine basis)378-5%-9%-5265-524452.662%1%-9%4010.Whele source (nuclearing) equine basis)5.0.663.8.61%-4%5.3.351.0.0652.001%-3%-9%4010.Grand (nuclearing) equine basis)5.0.663.8.69%5.9.05.12.151.0.01%-1%-04010.Grand (nuclearing) equine basis)5.16.77.8.617%5.9.05.12.751.3.01%-1%-04010.Grand (nuclearing) equine basis)5.13.67.8%-16%-5005.13.75.13.01%-0.7%4010.Grand (nuclearing) equine basis)5.13.67.8%-16%-5.935.13.12.6%-0.7%-04010.Grand (nuclearing) equine basis)5.13.67.8%7.8%-0-0-0-04010.Grand (nuclearing) equine basis)5.13.67.8%7.8%-0-0-04010.Grand (nuclearing) equine basis5.13.67.8%7.8%-0-0-04010.Grand (nuclearing) equine basis5.13.67.8%7.8%7.8%-0-04010.Grand (nuclearing) equine basis5.13.67.8%7.8%7.8%7.8%-0-04010.Grand (nuclearing) equine basis5.13.67.8%7.8%7.8%7.8%-0-04010.Grand (nuclearing) equine basis5.13.6 <td< th=""><th></th><th></th><th>Global Trade Value (US\$; m; 16)</th><th>10y CAGR \$ (%; 06-16)</th><th>5y CAGR Value (%; 11-16)</th><th>10y ABS Value (US\$; 06-16)</th><th>5y ABS Value (US\$; 06-16)</th><th>\$/kg (US\$; 16)</th><th>10y CAGR \$/kg (US\$; 06-16)</th><th>5y CAGR \$/kg (US\$; 11-16)</th><th>SCORE</th></td<>			Global Trade Value (US\$; m; 16)	10y CAGR \$ (%; 06-16)	5y CAGR Value (%; 11-16)	10y ABS Value (US\$; 06-16)	5y ABS Value (US\$; 06-16)	\$/kg (US\$; 16)	10y CAGR \$/kg (US\$; 06-16)	5y CAGR \$/kg (US\$; 11-16)	SCORE
1410100skins, w.t. >165,4791%4%53335-1,00652.001%-3%-1%141020kkins, w.t. >166,40052.06-3%-3%-9%-569-512151.061%-1% $\odot$ 141020Raw kins of heles & kins (excl.52.06-3%-9%-569-512151.081%-1% $\odot$ 141020Raw kins of heles/Ambed (fresh/shted)5476-2%-17%-596572751.301%-1% $\odot$ 14022Raw kins of heles/Ambed, presch. burn5118-6%-16%590-515753.590%-10%-14022Shtep of ram 5 kins, now, except pickled, no5134%-10%55-5954.146%-3%-014020Goat or kid heles and skins, naw, nees50-54%-12%-543500513.1626%25%-014030Goat or kid heles and skins, naw, nees500-2%-8%512250.981%-1%-0%14030Raw hieles & kins of exclusionation of trees/sited/ordified/pickled/tree, pres52654%524-55250.981%-1%-0%14030Raw hieles & kins, naw, n.e.510-2%-5%546-51054.465%-5%-6%14030Raw hieles & kins, of w.e.5101-2%-5%58.65-57752.0754.66-5%-5%-5%14030Silk (not trown)53.63-	410120	×	\$378	-5%	-9%	-\$265	-\$244	\$2.86	2%	1%	•
410109       of 41012.08       6110.50, i       5200       338       -19%       5609       5311       51.08       19%       -1%       0         10102       Raw kins of sheep/lambs, pickled but not Arited/limed/pickled/othw. presvd. bu       5476       -2%       -17%       -596       -597       51.30       -1%       -15%       0         10102       Raw kins of sheep/lambs, pickled but not Arited/limed/pickled/othw. presvd. bu       5118       -6%       -16%       -590       -5157       53.59       0%       -10%       0         10102       Sheep or lamb skins, raw, except pickled, no other       513       4%       -10%       55       -59       54.14       6%       -3%       0         10102       Goat or kid hides and skins, raw, nes       50       54%       8%       512       50       51.85.09       4%       10%       -6%       -5% </td <td>410150</td> <td></td> <td>\$3,896</td> <td>1%</td> <td>-4%</td> <td>\$333</td> <td>-\$1,006</td> <td>\$2.00</td> <td>1%</td> <td>-3%</td> <td>•</td>	410150		\$3,896	1%	-4%	\$333	-\$1,006	\$2.00	1%	-3%	•
410101       //dried/insed/joikled/othw.pressd. but       94 /6       -7.%       -1.7%       -5.96       -5.127       5.1.30       -1.%       -1.5%       -1.5%         41022       Raw skins of sheep/lambs, pickled but not tand garchment-dressd/mth. p.m.       \$118       -6%       -16%       -590       \$157       \$3.59       0%       -10%       0         41022       Sheep or lamb skins, raw, except pickled, no coho cher       \$13       4%       -10%       \$5       \$99       \$4.14       6%       -3%       0         41030       Goat or kid hides and skins, raw, except pickled, no coho cher       \$00       -54%       -12%       -543       \$00       \$13.16       26%       25%       0         41030       Goat or kid hides and skins, raw, except pickled, no coho cher       \$200       -2%       -8%       \$112       \$91       \$158.09       4%       10%       0         41030       Raw hides & kins, nes, in Ch.41       \$210       4%       3%       \$67       \$22       \$0.98       1%       -3%       0         41030       Raw hides & kins, nes, in Ch.41       \$210       4%       3%       \$67       \$22       \$2.446       5%       -5%       0         50000       Raw hides & kinn, nes, in	410190		\$206	-3%	-9%	-\$69	-\$121	\$1.08	1%	-1%	0
110221       tanned/parthment-dressed/furth. p       51.18       -5%       -10%       -517       55.59       0%       -10%       0         14022       Sheep or lamb skins, raw, exes pickled, no       513       4%       -10%       55       -59       \$4.14       6%       -3%       0         140310       Goat or kid hides and skins, raw, exes       50       -54%       -12%       -543       \$0       \$13.16       26%       25%       0         140320       Raw hides & skins of repilles, (resh/salted/arid/limed/jickled/othwprs       \$296       5%       8%       \$112       \$91       \$158.09       4%       10%       •6         140330       Raw hides & skins of swine (resh/salted/arid/limed/jickled/othw       \$210       -2%       -8%       -521       \$50.9       1%       -15%       0         14039       Rw hides & skins of swine (resh/salted/arid/limed/jickled/othw       \$210       -2%       -8%       -527       \$3.00       2%       2%       0         14039       Rw hides & skins of swine (resh/salted/arid/limed/jickled/othw       \$210       -10%       -5%       -10%       -527       \$3.00       2%       2%       0         14030       Rw hides & skins of swine (resh/salted/arid/limed/jick	410210		\$476	-2%	-17%	-\$96	-\$727	\$1.30	-1%	-15%	0
110229wool, other15134%10%55 $\cdot,99$ $\cdot,941$ $\cdot,98$ $\cdot,941$ $\cdot,98$ $\cdot,98$ $\cdot,981$	410221		\$118	-6%	-16%	-\$90	-\$157	\$3.59	0%	-10%	0
At 10320       Raw hides & skins of reptiles, (fresh/salted/dried/limed/pickled/othw.pres       \$296       5%       8%       \$112       \$91       \$158.09       4%       10%       •         410330       Raw hides & skins of swine (fresh/salted/dried/limed/pickled/othw.pres       \$100       -2%       -8%       -\$24       -\$52       \$0.98       1%       -1%       ·         410330       Raw hides & skins, of swine (fresh/salted/dried/limed/pickled/othw.pres.d.       \$100       -2%       -8%       -\$24       -\$52       \$0.98       1%       -1%       ·         410390       Raw hides & skins, of swine (fresh/salted/dried/limed/pickled/othw.pres.d.       \$210       4%       3%       \$67       \$27       \$3.00       2%       2%       ·         500100       Silk-worm cocons suit. for reeling       \$2       -5%       -10%       -\$2       \$2       \$4.46       5%       -5%       ·       ·       500       2%       2%       ·	410229		\$13	4%	-10%	\$5	-\$9	\$4.14	6%	-3%	•
410320       (fresh/salted/dried/limed/pickled/orthw. pres       5296       5%       8%       5112       591       \$198.09       4%       10%       •         410330       Raw hides & skins of swine (fresh/salted/orthw. pres       \$100       -2%       -8%       -524       -552       \$0.98       1%       -1%          410330       Raw hides & skins, n.e.s. in Ch.41 (fresh/salted/dried/pickled/orthw       \$210       4%       3%       \$67       \$27       \$3.00       2%       2%          50100       Silk-worm occons suit, for reeling       \$2       -5%       -10%       -52       \$4.66       5%	410310	Goat or kid hides and skins, raw, nes	\$0	-54%	-12%	-\$43	\$0	\$13.16	26%	25%	•
410330       /dried/limed/pickled/othw.presvd.       5100       -2%       -8%       -524       -552       50.98       1%       -1%       0         410390       Raw hides & skins, n.e.s. in Ch.41 (fresh/slatted/dried/limed/pickled/othw       5210       4%       3%       5677       \$277       \$3.00       2%       2%       0         501005       Kineworm coccons suit. for reeling       52       -5%       -10%       -52       -52       \$4.46       5%       -5%       0         500105       Kineworm coccons suit. for treeling       52       -5%       -10%       -545       -5110       \$44.90       5%       3%       0         51011       Wool, not carded/combed, greasy, incl. fleece- washed wool, storn       \$2,755       4%       -5%       \$865       -5797       \$6.78       6%       -3%       0         51011       Wool, not carded/combed, greasy, incl. fleece- washed wool, storn       \$222       5%       -5%       \$82       -\$772       \$4.73       7%       -2%       0         51012       Wool, not carded/combed, degreased, not cardonised, storn       \$536       -1%       -6%       -575       -\$187       \$3.46       1%       -5%       0         51012       Wool, not carded/combed	410320	• •	\$296	5%	8%	\$112	\$91	\$158.09	4%	10%	•
410390       (fresh/salted/diried/limed/pickled/othw       5210       4%       3%       567       527       53.00       2%       2%       0         500100       Silk-worm cocoons suit. for reeling       52       -5%       -10%       -52       52       \$4.46       5%       -5%       0         500200       Raw silk (not thrown)       \$363       -1%       -5%       -545       -5110       \$44.90       5%       3%       0         51011       Wool, not carded/combed, greasy, incl. fleece-washed wool, shorn       \$2,755       4%       -5%       \$865       -5797       \$6.78       6%       -3%       0         510119       Wool, not carded/combed, greasy, incl. fleece-washed wool, other than shorn       \$222       5%       -5%       \$82       -572       \$4.73       7%       -2%       0         51012       Wool, not carded/combed, degreased, not carded/combed, carbonised       \$162       -1%       -1%       -\$23       -\$13       \$2.35       2%       -7%       0         510129       Wool, not carded/combed, carbonised       \$184       2%       0%       \$37       -\$13       \$2.35       2%       -7%	410330	• •	\$100	-2%	-8%	-\$24	-\$52	\$0.98	1%	-1%	0
500200       Raw silk (not thrown)       \$363       -1%       -5%       -\$45       -5110       \$44.90       5%       3%       I         510111       Wool, not carded/combed, greasy, incl. fleece- washed wool, shorn       \$2,755       4%       -5%       \$865       -\$797       \$6.78       6%       -3%       I         510111       Wool, not carded/combed, greasy, incl. fleece- washed wool, other than shorn       \$222       5%       -5%       \$822       -\$72       \$4.73       7%       -2%       I         510121       Wool, not carded/combed, degreased, not carbonised, shorn       \$536       -1%       -6%       -\$75       -\$187       \$3.46       1%       -5%       O         510129       Wool, not carded/combed, degreased, not carbonised, other than shorn       \$162       -1%       -1%       -\$23       -\$131       \$2.35       2%       -7%       O         510129       Wool, not carded/combed, degreased, not carbonised, other than shorn       \$162       -1%       -1%       -\$23       -\$131       \$2.35       2%       -7%       O         510130       Wool, not carded/combed, of state       \$184       2%       0%       \$37       -\$4       \$9.13       7%       0%       I         510130	410390	,	\$210	4%	3%	\$67	\$27	\$3.00	2%	2%	•
S10111       Wool, not carded/combed, greasy, incl. fleece- washed wool, shorn       \$2,755       4%       -5%       \$865       -\$797       \$6.78       6%       -3%       1         S10119       Wool, not carded/combed, greasy, incl. fleece- washed wool, other than shorn       \$222       5%       -5%       \$82       -\$72       \$4.73       7%       -2%       1         S10119       Wool, not carded/combed, degreased, not carbonised, shorn       \$536       -1%       -6%       -\$75       -\$187       \$3.46       1%       -5%       0         \$10129       Wool, not carded/combed, degreased, not carbonised, shorn       \$162       -1%       -6%       -\$75       -\$187       \$3.46       1%       -5%       0         \$10129       Wool, not carded/combed, degreased, not carbonised, other than shorn       \$162       -1%       -1%       -\$23       -\$13       \$2.35       2%       -7%       0         \$10129       Wool, not carded/combed, carbonised       \$184       2%       0%       \$37       -\$4       \$9.13       7%       0%       0         \$10211       Fine animal hair, not carded/combed, of Kashmir (cashmere) goats       \$262       -3%       -7%       -\$112       -\$124       \$74.22       3%       1%       0	500100	Silk-worm cocoons suit. for reeling	\$2	-5%	-10%	-\$2	-\$2	\$4.46	5%	-5%	•
S10111       washed wool, shorn       S2,755       4%       -5%       S865       -5/97       S6.78       6%       -3%       C         510119       Wool, not carded/combed, greasy, incl. fleece- washed wool, other than shorn       \$222       5%       -5%       \$82       -\$72       \$4.73       7%       -2%       C         510119       Wool, not carded/combed, degreased, not carbonised, shorn       \$536       -1%       -6%       -\$75       -\$187       \$3.46       1%       -5%       C         510129       Wool, not carded/combed, degreased, not carbonised, other than shorn       \$162       -1%       -6%       -\$75       -\$187       \$3.46       1%       -5%       C         510120       Wool, not carded/combed, degreased, not carbonised, other than shorn       \$162       -1%       -1%       -\$23       -\$13       \$2.35       2%       -7%       C         510120       Wool, not carded/combed, carbonised       \$184       2%       0%       \$37       -\$4       \$9.13       7%       0%       C         510210       Fine animal hair, not carded/combed, of carbonised       \$184       2%       0%       \$37       -\$44       \$9.13       7%       0%       C         510211       Fine animal ha	500200	Raw silk (not thrown)	\$363	-1%	-5%	-\$45	-\$110	\$44.90	5%	3%	•
S10119washed wool, other than shornS2225%-5%\$82-5/2\$4.737%-2%()510119Wool, not carded/combed, degreased, not carbonised, shorn\$536-1%-6%-\$75-\$187\$3.461%-5%0510129Wool, not carded/combed, degreased, not carbonised, other than shorn\$162-1%-1%-\$23-\$13\$2.352%-7%0510130Wool, not carded/combed, carbonised\$1842%0%\$37-\$4\$9.137%0%0510211Fine animal hair, not carded/combed, of Kashmir (cashmere) goats\$262-3%-7%-\$112-\$124\$74.223%1%0510219Fine animal hair, not carded/combed, other than of Kashmir (cashmere) goats\$1851%0%\$26-\$1\$14.530%2%0	510111		\$2,755	4%	-5%	\$865	-\$797	\$6.78	6%	-3%	•
S10121 carbonised, shorn\$536-1%-6%-5/5-5187\$3.461%-5%0510129Wool, not carded/combed, degreased, not carbonised, other than shorn\$162-1%-1%-\$23-\$13\$2.352%-7%0510130Wool, not carded/combed, carbonised\$1842%0%\$37-\$4\$9.137%0%0510211Fine animal hair, not carded/combed, of Kashmir (cashmere) goats\$262-3%-7%-\$112-\$124\$74.223%1%0510219Fine animal hair, not carded/combed, other than of Kashmir (cashmere) goats\$1851%0%\$26-\$1\$14.530%2%0	510119		\$222	5%	-5%	\$82	-\$72	\$4.73	7%	-2%	•
S10129carbonised, other than shorn\$162-1%-1%-\$23-\$13\$2.352%-7%O510130Wool, not carded/combed, carbonised\$1842%0%\$37-\$4\$9.137%0%I510121Fine animal hair, not carded/combed, of Kashmir (cashmere) goats\$262-3%-7%-\$112-\$124\$74.223%1%I510219Fine animal hair, not carded/combed, other than of Kashmir (cashmere) goats\$1851%0%\$26-\$1\$14.530%2%I	510121		\$536	-1%	-6%	-\$75	-\$187	\$3.46	1%	-5%	0
510211Fine animal hair, not carded/combed, of Kashmir (cashmere) goats\$262-3%-7%-\$112-\$124\$74.223%1%510219Fine animal hair, not carded/combed, other than of Kashmir (cashmere) goats\$1851%0%\$26-\$1\$14.530%2%0	510129		\$162	-1%	-1%	-\$23	-\$13	\$2.35	2%	-7%	0
S10211     Kashmir (cashmere) goats     \$262     -3%     -7%     -\$112     -\$124     \$74.22     3%     1%       510219     Fine animal hair, not carded/combed, other than of Kashmir (cashmere) goats     \$185     1%     0%     \$26     -\$1     \$14.53     0%     2%     •	510130	Wool, not carded/combed, carbonised	\$184	2%	0%	\$37	-\$4	\$9.13	7%	0%	•
510219 than of Kashmir (cashmere) goats	510211		\$262	-3%	-7%	-\$112	-\$124	\$74.22	3%	1%	•
510220 Coarse animal hair, not carded/combed \$12 -4% -5% -\$6 -\$4 \$1.70 1% -3%	510219		\$185	1%	0%	\$26	-\$1	\$14.53	0%	2%	•
	510220	Coarse animal hair, not carded/combed	\$12	-4%	-5%	-\$6	-\$4	\$1.70	1%	-3%	0

#### FIBRE 02

		Global Trade Value (US\$; m; 16)	10y CAGR \$ (%; 06-16)	5y CAGR Value (%; 11-16)	10y ABS Value (US\$; 06-16)	5y ABS Value (US\$; 06-16)	\$/kg (US\$; 16)	10y CAGR \$/kg (US\$; 06-16)	5y CAGR \$/kg (US\$; 11-16)	SCORE
510510	Wool & fine/coarse animal hair, carded	\$44	10%	11%	\$27	\$18	\$4.37	-1%	-7%	$\bullet$
510521	Combed wool in fragments	\$24	-8%	-8%	-\$34	-\$13	\$8.19	2%	0%	$\bullet$
510529	Wool tops & oth. combed wool other than combed wool in fragments	\$1,354	1%	-7%	\$71	-\$553	\$10.82	5%	-3%	•
510531	Fine animal hair, carded/combed, of Kashmir (cashmere) goats	\$111	8%	9%	\$59	\$38	\$65.59	-1%	6%	•
510539	Fine animal hair, carded/combed, other than of Kashmire (cashmere) goats	\$107	-2%	-9%	-\$18	-\$67	\$16.35	1%	-4%	
510540	Coarse animal hair, carded/combed	\$2	-1%	-19%	\$0	-\$3	\$11.48	12%	24%	•

## ESSENTIAL OILS, PHARMACEUTICAL & OTHER 01

	Global Trade Value (US\$; m; 16)	10y CAGR \$ (%; 06-16)	5y CAGR Value (%; 11-16)	10y ABS Value (US\$; 06-16)	5y ABS Value (US\$; 06-16)	\$/kg (US\$; 16)	10y CAGR \$/kg (US\$; 06-16)	5y CAGR \$/kg (US\$; 11-16)	SCORE
330111 Essential oils of bergamot	\$0	-57%	-52%	-\$45	\$0	\$9.30	-16%	25%	•
330112 Essential oils of orange	\$479	11%	8%	\$315	\$153	\$8.29	9%	3%	•
330113 Essential oils of lemon	\$463	8%	3%	\$240	\$70	\$29.32	6%	1%	•
330119 Essential oils of other citrus	\$416	14%	9%	\$306	\$146	\$27.21	3%	9%	•
330121 Essential oils of geranium	\$0	-54%	-49%	-\$17	\$0	\$41.32	0%	2%	•
330123 Essential oils of lavender	\$0	-53%	-37%	-\$49	\$0	\$10.21	-8%	0%	•
330124 Essential oils of peppermint	\$168	2%	-4%	\$24	-\$36	\$32.39	4%	2%	•
330125 Essential oils of mints	\$266	5%	0%	\$105	-\$1	\$20.74	3%	-4%	•
330126 Essential oils of vetiver	\$0	-70%	-49%	-\$20	\$0	\$8.36	-19%	-37%	0
330129 Other essential oils (incl. concretes & absolutes)	\$1,977	10%	6%	\$1,241	\$474	\$36.90	7%	3%	۲
121110 Liquorice roots, perfumery	\$0	-42%	-57%	-\$20	-\$6	\$4.50	13%	16%	•
121120 Ginseng roots	\$526	8%	6%	\$293	\$132	\$59.23	7%	3%	۲
121130 Coca leaf	\$5	17%	18%	\$4	\$3	\$3.06	-3%	-4%	•
121140 Poppy straw	\$2	1%	25%	\$0	\$1	\$1.80	9%	29%	۲
121190 Other plants, perfumery	\$2,453	8%	3%	\$1,367	\$354	\$4.32	7%	6%	٠
150500 Lanolin	\$185	4%	-4%	\$63	-\$44	\$5.69	7%	-1%	•
152000 Glycerol, crude; glycerol waters, glycerol lyes	\$343	17%	2%	\$270	\$38	\$0.20	2%	-2%	•
152110 Vegetable waxes (excl. triglycerides)	\$168	8%	-5%	\$93	-\$49	\$5.75	6%	14%	•
152190 Beeswax, other insect waxes and spermaceti	\$130	7%	2%	\$66	\$14	\$6.39	6%	9%	•
152200 Degras; res of fatty subs./ waxes	\$95	2%	-8%	\$20	-\$53	\$0.32	4%	1%	•

## ESSENTIAL OILS, PHARMACEUTICAL & OTHER 02

		Global Trade Value (US\$; m; 16)	10y CAGR \$ (%; 06-16)	5y CAGR Value (%; 11-16)	10y ABS Value (US\$; 06-16)	5y ABS Value (US\$; 06-16)	\$/kg (US\$; 16)	10y CAGR \$/kg (US\$; 06-16)	5y CAGR \$/kg (US\$; 11-16)	SCORE
240110	Tobacco, not stemmed/stripped	\$1,744	-1%	-6%	-\$280	-\$618	\$5.24	5%	1%	0
240120	Tobacco, partly or wholly stemmed/stripped	\$8,327	5%	-1%	\$3,291	-\$282	\$5.51	4%	1%	•
240130	Tobacco refuse	\$244	2%	-2%	\$46	-\$30	\$0.69	2%	-2%	•
240210	Cigars, cheroots and cigarillos containing tobacco	\$1,845	2%	2%	\$326	\$170	\$32.51	4%	2%	•
240220	Cigarettes containing tobacco	\$20,637	4%	-1%	\$6,110	-\$1,164	\$15.67	0%	-2%	•
240290	Cigars, cigarillos, cigarettes, etc, not containing tobacco	\$83	-5%	10%	-\$55	\$30	\$6.94	0%	-8%	•
240310	Smoking tobacco with or without tobacco substitute	\$3,440	8%	3%	\$1,791	\$437	\$11.11	3%	1%	•
240391	Homogenized or reconstituted tobacco	\$445	6%	3%	\$197	\$58	\$3.57	3%	-1%	•
240399	Other manufactured tobacco, nes	\$1,332	13%	6%	\$922	\$348	\$10.76	6%	5%	•

# 05

## APPENDICES

+Glossary of terms

#### STAKEHOLDER ENGAGEMENT Thankyou to the stakeholders and teams who kindly gave their time and energy to the project

#### STAKEHOLDERS

- Warren Devin (Mayor), Etheridge Shire Council
- Norm Garsden (CEO), Etheridge Shire Council
- Gary Pickering (Operations), Croydon Shire Council
- Jane McNamara (Mayor), Flinders Shire Council
- Graham Sealy (Councillor), Flinders Shire Council
- Ernie Camp (Mayor), Carpentaria Shire Council
- Jack Bowen (Mayor), Burke Shire Council
- Mike Hayward (CEO), Burke Shire Council
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- Greg Campbell (Mayor), Cloncurry Shire Council
- Belinda Murphy (Mayor), McKinlay Shire Council
- John Kelly (CEO), McKinlay Shire Council
- Peter Bennett (CEO), Richmond Shire Council
- Kevin Bawden, (Councillor), Richmond Shire Council
- Corbett Tritton, Silver Hills
- James Lord, May Downs
- Nikko Lord, Sutherland Station
- Jim Lindsay, KLR Marketing
- Peter Anderson, Strathmore
- Alister McClymont, AJM Pastoral
- Alison Collier, Port of Townsville
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- Andrew Maclean, Southern Gulf NRM
- Glen Graham, MITEZ
- Jed Matz, CRCNA
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- Peter Leach, QDAF
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- Mark Schmidt, Australia Mungbean Assoc.
- Brett Williams, QUT
- Surya Bhattarai, CQU
- Oron Gar, Equinom
- Chris Lambridge, University of Queensland
- Murry Smith, GHD
- Tony Matchett, Savannah Agriculture Consulting
- Angus Macdonald, Marsden Jacobs Associates
- Joe Moro, Mareeba F&V Growers Assoc.
- Steve Scurr, Pinata
- Paul Fagg, Skybury Coffee
- Denis and James Howe, Howe Farming
- Colin and Ursula Verde, Red Claw Aquaverde

#### PROJECT SPONSORS

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- Gareth Jones (Manager, Regional Agribusiness Development, Trade & Investment), Queensland Department of Agriculture & Fisheries
- Greg Mason (Senior Industry Development Officer (Agribusiness)), Queensland Department of Agriculture & Fisheries

#### NWMP STRATEGIC BLUEPRINT – PROJECT LINKAGES

- John Hoare (Director Economic and Industry Development) Department of State Development, Manufacturing, Infrastructure and Planning
- Kate McClean (Project Manager, NWMP), Department of State Development, Manufacturing, Infrastructure and Planning

#### INTERVIEWS AND ANALYSIS

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- Virginia Wilkinson (Director), Coriolis Australia
- Nicki Hall (Consultant), Coriolis Australia
- Professor David Hughes, "Dr Food", Imperial College, London

#### GLOSSARY OF TERMS

A\$/AUD	Australian dollar	НК	Hong Kong
ABS	Absolute change	IQF	Individually quick frozen
ANZSIC	AU/NZ Standard Industry Classification	VL	Joint venture
AU	Australia	m	Million
Australasia	Australia and New Zealand	n/a	Not available/not applicable
b	Billion	NA/ME/CA	North Africa / Middle East / Central Asia
CAGR	Compound Annual Growth Rate	N. America	North America (USA, Canada)
CIF	Cost plus Insurance and Freight	Nec/nes	Not elsewhere classified/not elsewhere specified
CN	China	N/C	Not calculable
C/S America	Central & South America (Latin America)	N.H	Northern Hemisphere
CSIRO	Crown Scientific Institute Research Organisation	R&D	Research and Development
СҮ	Calendar year	S Asia	South Asia (Indian Subcontinent)
E Asia	East Asia	SE Asia	South East Asia
EBITDA	Earnings before interest, tax, depreciation and amortization	S.H	Southern Hemisphere
FAO	Food and Agriculture Organisation of the United Nations	SS Africa	Sub-Saharan Africa
FOB	Free on Board	Т	Tonne
FTA	Free Trade Agreement	US/USA	United States of America
FY	Financial year (of firm in question)	US\$/USD	United States dollar
GBP	British pounds		

HS Code Harmonized Commodity Description and Coding System

